3M Purification Inc. Water Filtration Products Models BREW120-MS and BREW125-MS single cartridge water filtration systems help provide high quality water for the perfect cup of coffee or tea by reducing the effects of sediment and chlorine taste and odor at flow rates up to 1.5 gpm (5.7 lpm). A proprietary slow release scale inhibitor reduces the ability of calcium and magnesium to form on the heating coils and cause downtime and unscheduled service maintenance.

- BREW120-MS combines scale reduction with cyst, sediment and chlorine taste and odor reduction for up to 9,000 gallons (34,069 liters).
- BREW125-MS combines scale reduction with sediment and chlorine taste and odor reduction from higher turbidity water for up to 10,000 gallons (37,854 liters).

**PRODUCT BENEFITS**

- Consistent great tasting brewed coffee and tea from water with reduced sediment and chlorine taste and odor.
- Better equipment protection from reduced sediment particles that can clog the spray head.
- Reduced scale formation by the controlled release of proprietary scale inhibitors as tested by 3M Purification.
- NSF Standard 42 and/or FDA CFR-21 compliant materials.
- Tested and verified by manufacturer’s laboratory to Standard 53 for cyst reduction (HF20-MS replacement cartridge).
- Valve-in-head design simultaneously shuts off and vents water, allowing for simple and virtually trouble-free cartridge change-outs without the need to shut off the upstream feed water.
- Sanitary Quick Change (SQC) encapsulated cartridge design allows for fast and easy cartridge change-outs with a 1/4 turn.
- 3/8” FNPT horizontal inlet and outlet ports allow direct or easily adaptable connections to existing plumbing lines.
- Optional pressure gauge allows monitoring of downstream water pressure.

**PRODUCT SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Part Number</th>
<th>Reduction Claims</th>
<th>Nominal Micron Rating</th>
<th>Capacity (Liters)</th>
<th>Service Flow Rate (lpm)</th>
<th>Application</th>
<th>Replacement Cartridge</th>
<th>Sizing</th>
</tr>
</thead>
<tbody>
<tr>
<td>BREW120-MS</td>
<td>56160-01</td>
<td>Cyst, Sediment, Chlorine Taste and Odor, Scale¹</td>
<td>0.5</td>
<td>9,000 (34,069)</td>
<td>1.5 (5.7)</td>
<td>Most Standard Water</td>
<td>HF20-MS: 56151-09</td>
<td>18,000 pots (1/2 gal./2 l)</td>
</tr>
<tr>
<td>BREW125-MS</td>
<td>56160-02</td>
<td>Sediment, Chlorine Taste and Odor, Scale¹</td>
<td>1.0</td>
<td>10,000 (37,854)</td>
<td>1.5 (5.7)</td>
<td>Higher Turbidity Water</td>
<td>HF25-MS: 56152-09</td>
<td>20,000 pots (1/2 gal./2 l)</td>
</tr>
</tbody>
</table>

¹Tested and verified by manufacturer's laboratory
3M Purification Inc. Water Filtration Products

PHYSICAL SPECIFICATIONS

- System includes a head assembly with integral mounting bracket and a single cartridge filter.
- Port for optional downstream pressure gauge in top of head assembly.
- Inlet and outlet plumbing connections are 3/8” FNPT.
- System incorporates an internal automatic 1/4 turn shut-off valve.
- Filter cartridges are O-ring seal type.
- System maximum operating pressure of 125 psi (862 kPa) and operating temperature of 100°F (37.8°C).
- Recommended service flow rate is up to 1.5 gpm (5.7 lpm).
- Filter cartridges incorporate carbon block filtration medium and scale inhibitor.
- System materials are NSF Standard 42 and/or FDA CFR-21 compliant.
- Cartridges are sanitary in design, requiring no contact with the filter media during cartridge change-out.
- Filter cartridges require no pre-activation.
- NSF Performance Data Sheet (PDS) is included.
- Shipping weight: 19 lbs. (8.6 kg) per case.
- Case quantity: 6.

IMPORTANT: INSTALLATION TIPS

These installation tips are for informational purposes only and are not intended to be used as actual installation instructions. CAUTION: To reduce the risk associated with property damage due to water leakage:

- Read and follow Use Instructions before installation and use of this system.
- Installation and use MUST comply with all state and local plumbing codes.
- Protect from freezing, remove filter cartridge when temperatures are expected to drop below 40°F (4.4°C).
- Do not install on hot water supply lines. The maximum operating water temperature of this filter system is 100°F (37.8°C).
- Do not install if water pressure exceeds 125 psi (862 kPa). If your water pressure exceeds 80 psi (552 kPa), you must install a pressure limiting valve. Contact a plumbing professional if you are uncertain how to check your water pressure.
- Do not install where water hammer conditions may occur. If water hammer conditions exist you must install a water hammer arrester. Contact a plumbing professional if you are uncertain how to check for this condition.
- The disposable filter cartridge MUST be replaced every 12 months, at the rated capacity or if a noticeable reduction in flow rate occurs.

LIMITED WARRANTY

3M Purification Inc. warrants this Product will be free from defects in material and manufacture for five (5) years from the date of purchase. The filter cartridge or filter membrane is warrantied to be free from defects in material and manufacture for one (1) year. This warranty does not cover failures resulting from abuse, misuse, alteration or damage not caused by 3M Purification Inc. or failure to follow installation and use instructions. No warranty is given as to the service life of any filter cartridge or membrane as it will vary with local water conditions and water consumption. 3M PURIFICATION INC. MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOMER OR USAGE OF TRADE. If the Product fails to satisfy this Limited Warranty during the warranty period, 3M Purification Inc. will replace the Product or refund your Product purchase price. This warranty does not cover labor charges. The remedy stated in this paragraph is Customer’s sole remedy and 3M Purification Inc.’s exclusive obligation. For additional information, see the entire Limited Warranty located in the product Installation and Operating Instruction Manual.

Limitation of Liability: 3M Purification Inc. will not be liable for any loss or damage arising from this 3M Purification Inc. product, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability. Some states and countries do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.