Superabrasive Wheel Shapes

This system is designed to describe the shape of abrasive wheels using a series of numbers and letters.



See American National Standard Specifications for Shapes and Sizes of Diamond or CBN Abrasive Products B74.3, developed by Unified Abrasive Manufacturing Association. Available from American National Standards Institute, Inc., (212) 642-4900.



Superabrasive Wheel Shapes with Abrasive Placement (Solid black area indicates abrasive placement)



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