

3M™ Automix™
Plastic Repair
08237/60-9800-3736-4
Net 7.75 U.S. fl oz (200 mL)

- Use to repair Xenoy, RRIM, GTX, ABS, PPO and a variety of semi-rigid plastic parts and bumper covers
- Work time 3 minutes
- Sand time 30 minutes
- CURE TIME 4 HOURS

For use in Mixpac® Applicator Gun, N. 08117 - manual or N. 09939 - pneumatic

**DANGER! MAY CAUSE ALLERGIC RESPIRATORY AND SKIN REACTION.
MAY CAUSE EYE AND SKIN IRRITATION.
Read carefully other cautions on the side/back panel.**

**DANGER! May cause allergic respiratory and skin reaction. May cause eye, skin, nose and throat irritation. Inhalation of dust generated by grinding or sanding the cured material may affect lungs causing silicosis.
Contains a chemical which can cause cancer.**

Contains: PART A: Urethane Prepolymer (Trade Secret); P, P'-Methylenebis (Phenyl Isocyanate) (101-68-8); Aluminosilicic Acid, Calcium Sodium Salt (1344-01-0); Talc (14807-96-6); MDI Homopolymer (39310-05-9); Colloidal Silica (68611-44-9); Quartz Silica (14808-60-7).

PART B: Polyether Polyol (Trade Secret); Talc (14807-96-6); Urethane Prepolymer (Trade Secret); Polyol (Trade Secret); Urethane Prepolymer (Trade Secret); Clay (71011-26-2); Amorphous Silica (112945-52-5); Quartz Silica (14808-60-7).

PRECAUTIONS: Avoid breathing vapors or dust. Use only with adequate ventilation. Avoid eye and skin contact. Do not get on clothing. Do not ingest. Close container after use. Wash thoroughly after handling.

KEEP OUT OF THE REACH OF CHILDREN.

SUGGESTED FIRST AID: Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention. **Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse. **Inhalation:** If signs/symptoms such as breathing difficulty develop, get immediate medical attention. **If**

Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

Directions for Use: 1. Insert 3M™ Automix™ syringe into Mixpac® Applicator Gun, N. 08117 - manual or N. 09930 - pneumatic. 2. Remove end seal cap. 3. Extrude a small amount of sealant until both parts dispense equally. 4. Attach mixing nozzle to syringe and lock in place with retaining collar. 5. Squeeze applicator gun trigger to dispense product. See detailed step-by-step directions for use.

IMPORTANT NOTICE: 3M MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. User is responsible for determining whether this 3M product is fit for a particular purpose and suitable for user's method of application. **LIMITATION OF REMEDIES AND LIABILITY:** If this 3M product is proved to be defective, THE EXCLUSIVE REMEDY, AT 3M'S OPTION, SHALL BE TO REFUND THE PURCHASE PRICE OF OR TO REPAIR OR REPLACE THE DEFECTIVE 3M PRODUCT. 3M shall not otherwise be liable for loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including negligence, warranty or strict liability.

Additional Product Safety and Health Information Source:

Material Safety Data Sheet (MSDS 09-4729-1) or

3M Automotive Aftermarket Division

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1-877-MMM-CARS (666-2277) or 651-737-6501

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