

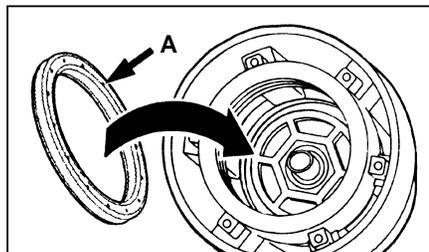
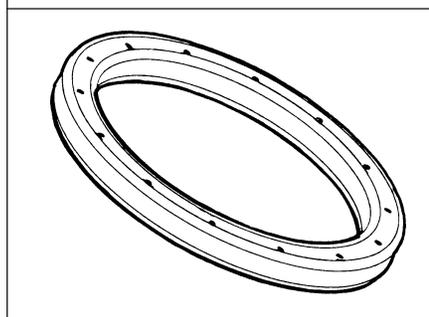
3M
Scotch-Weld™ Replacement Part

Installation Guide

Part Description:
ENDCAP SEAL

Product ID/Stock No.:
62-9895-0004-6

For use on:
3M™ Scotch-Weld™ Polyurethane Reactive Adhesive Applicator



TO INSTALL NEW ENDCAP SEAL:

2. With the side containing the small circular marks (A) facing toward the endcap, place the new endcap seal into position over the groove.

IMPORTANT: The endcap groove should be clean and free of cured adhesive or other foreign material. If any material cannot be removed, replace Endcap, 62-9895-0003-8.

Important Safety Instructions

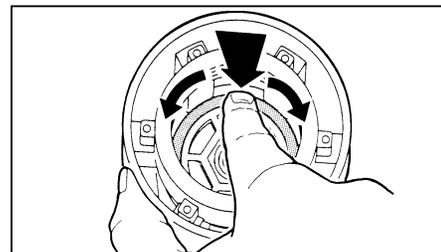
WARNING
Disconnect air and electrical power and make sure applicator has cooled to room temperature before servicing. Failure to follow the procedure may cause electrical shock or burns.

WARNING
Do not clean or remove 3M™ Scotch-Weld™ Polyurethane Reactive Adhesive with heat, flame, or solvent. May cause hazardous vapors or fire. For additional health and safety information see product label and Material Data Sheet for Scotch-Weld Adhesive used.

WARNING
Use only 3M specified replacement parts. Use of other replacement parts may cause hazardous conditions or damage the applicator.

WARNING
Do not attempt to replace an Endcap Seal in an Endcap that has been damaged. Using a damaged Endcap may cause hazardous conditions and further damage the applicator.

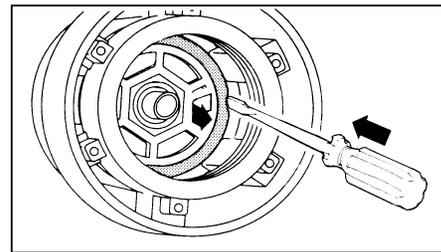
Refer to 3M™ Scotch-Weld™ Polyurethane Reactive Adhesive Applicator User's Manual for more information.



TO INSTALL NEW ENDCAP SEAL:

3. Push the seal completely down into the groove at one location and then continue pushing down around the entire seal. Make sure the seal is pressed down evenly and firmly in the endcap groove.

IMPORTANT: Do not use a screwdriver or other sharp tool to push on the endcap seal. The seal material can be damaged if it is nicked or cut.

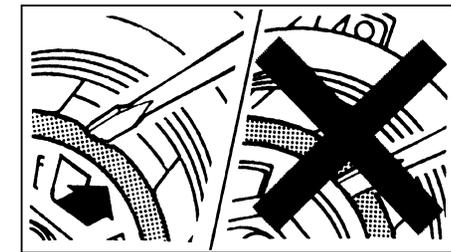


TO REMOVE OLD ENDCAP SEAL:

1. Insert a screwdriver between the outside of the seal and the endcap groove. Pry the old seal up and out of the groove and remove completely.

IMPORTANT: Use care when prying the old seal loose. Any damage to the endcap could cause the new seal to leak air during use.

NOTE: If the old seal is broken into pieces, grasp and pull them out with needle-nosed pliers.



TO REMOVE OLD ENDCAP SEAL:

IMPORTANT: Pry carefully only at the outside of the seal. Prying at the inside may damage the endcap and cause the new seal to leak air during use.

IMPORTANT NOTICE: 3M MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of application.

LIMITATION OF REMEDIES AND LIABILITY:
If the 3M product is proved to be defective, THE EXCLUSIVE REMEDY, AT 3M'S OPTION, SHALL BE TO REFUND THE PURCHASE PRICE OF OR TO REPAIR OR REPLACE THE DEFECTIVE 3M PRODUCT. 3M shall not otherwise be liable for loss or damages, whether direct, indirect, special, incidental, or consequential, regardless of the legal theory asserted, including, but not limited to, contract, negligence, warranty, or strict liability.

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