

3M™ Rocker Panel Spray 05911

3M(TM) Rocker Panel Spray

A clear, lacquer-based aerosol stone chip protective coating designed to repair or replace factory-applied coatings on stone chip areas of automobiles. 3M™ Rocker Panel Spray-Fine to Medium Texture, is for application **under** automotive paint systems.

NOT FOR USE OVER OEM OR REFINISH ENAMELS OR URETHANE PAINTS. DO NOT USE AS A FINAL COAT.

Directions for Use:

1. Wash the area to be coated with soap and water. Allow to dry thoroughly.
2. Clean area with 3M™ General Purpose Adhesive Cleaner (Part No. 08984).*
3. Featheredge any chipped or damaged areas with Grade 80 sandpaper, followed by Grade 180.
4. Apply primer to all bare metal areas.
5. Mask as required to match OEM appearance.
6. Coating Procedures:
Apply two light base coats of 3M™ Rocker Panel Spray, holding can 10-16 inches from the surface. Press nozzle completely down when spraying. Allow to flash for 3-5 minutes. Apply two wet coats. Again, allow to flash 3-5 minutes. Select and apply desired final texture.

| Texture of Final Coat | Coats Req'd | Spraying Distance | Spraying Technique |
|-----------------------|-------------|-------------------|--------------------|
| Fine | 3-4 | 10-12 in. | Extra Wet Coat |
| Medium | 3-4 | 14-16 in. | Wet Coat |

For a fine to medium texture from an aerosol, use 3M(TM) Rocker Panel Spray – Fine to Medium Texture, PN 05911.

IMPORTANT: Remove Scotch™ Fine Line Tape or any masking tape **immediately**. Failure to remove tape immediately may result in a ragged, uneven edge.

7. Clean any material off nozzle, then invert can and spray to purge nozzle.
8. Allow coating to dry at room temperature (above 65° F) for one hour.
9. Apply one coat of primer over textured coating. Do not apply an acid etch primer over coating.
10. Apply color coat according to paint manufacturer's instructions.

* 3M(TM) General Purpose Adhesive Cleaner has a VOC content of 816 grams per liter (6.81 lbs/gallon). Local air quality regulations may regulate or prohibit the use of surface preparations and cleanup materials based on VOC content. Consult your local air quality regulations.

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