

3M™ Rocker Panel Spray Tan 05910

3M(TM) Rocker Panel Spray – Aerosol

A tan colored stone chip protection coating designed to repair or replace factory-applied texturized coatings applied to stone chip areas of automobiles.

Directions for Use:

1. Wash the area to be coated with soap and water. Allow to dry thoroughly.
2. Clean area with 3M(TM) General Purpose Adhesive Cleaner (Part No. 08984).*
3. Featheredge any chipped or damaged areas with Grade 80 sandpaper, followed by Grade 180.
4. Apply primer to all bare metal areas.
5. Mask as required to match OEM appearance.
6. Scuff sand the entire area to be coated with Grade 180 sandpaper.
7. Shake can for 30 seconds after agitation ball is loose and shake frequently during use.
8. Apply on coat of 3M(TM) Rocker Panel Spray holding can 10-16 inches from the surface. Press nozzle completely down when spraying. As with any lacquer-type product, do not apply over refinish enamel.
9. Allow for a five minute flash time and apply two more coats, with a flash time in between coats. (For a smoother texture, apply wet coats and/or skip the second flash time.)

NOTE: For optimum stone chip protection, three coats are required (approx. 20 mils).

Texture of Final Coat	Coats Req'd	Spraying Distance	Spraying Technique
Medium	3-4	10-12 in.	Extra Wet Coat
Coarse	3-4	14-16 in.	Wet Coat

For a fine to medium texture from an aerosol, use 3M(TM) Rocker Panel Spray – Fine to Medium Texture, PN 05911.

10. Clean any material off nozzle, then invert can and spray to purge nozzle.
11. Allow coating to dry at room temperature (above 65° F) for one hour.
12. Apply one coat of primer over textured coating. Do not apply an acid etch primer.
13. Apply color coat according to paint manufacturer's instructions.

* 3M(TM) General Purpose Adhesive Cleaner has a VOC content of 816 grams per liter (6.81 lbs/gallon). Local air quality regulations may regulate or prohibit the use of surface preparations and cleanup materials based on VOC content. Consult your local air quality regulations.