Technical Data Sheet

Effective: 01/02/2027 Supersedes: New

Automotive Aftermarket Division

Products for 3M Small Area Finishing Process

1) Part Numbers

34313	3M™ Perfect-It™ Stikit™ Abrasive Denibbing Disc, 32 mm, Grade 2000
34312	3M™ Perfect-It™ Stikit™ Abrasive Denibbing Disc, 32 mm, Grade 3000
34311	3M™ Perfect-It™ Stikit™ Abrasive Denibbing Disc, 32 mm, Grade 4000
33909	3M™ Paint Defect Removal Cylinder, 32 mm
65995	3M™ Finesse-it™ Pneumatic Buffer Tool Kit, plus 32 mm Random Orbital Sander Attachment, 76 mm

30362	3M™ Trizact™ Hookit™ Foam Disc, 75 mm, Grade P5000
appropriate sanding tool	5 mm orbital sander, 75 mm back up pad

34314	3M™ Perfect-It™ Small Area Finishing Foam Pad, 75 mm
65994	3M™ Finesse-it™ Pneumatic Rotary Buffer, 76 mm
34133E	3M™ Perfect-It™ Random Orbital Polish, 473 ml

2) Description and end uses

3M™ Perfect-It™ Stikit™ Abrasive Denibbing Disc, 32 mm, in Grades 2000, 3000, and 4000; with the 3M™ Paint Defect Removal Cylinder, 32 mm; and the 3M™ Perfect-It™ Small Area Finishing Foam Pad, 75 mm are part of the 3M Small Area Finishing Process, designed to help professional collision repair technicians keep the working area confined when performing spot repairs or small-area paint refinishing tasks such as denibbing.

3) Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

3M™ Perfect-It™ Stikit™ Abrasive Denibbing Disc	
Shape	Round
Material	Microreplicated Trizact Abrasive on film backing
Attachment	PSA - Pressure Sensitve Adhesive
Grade / Colour	2000 - purple
Grade / Colour	3000 - grey
Grade / Colour	4000 - beige
Use with	3M™ Paint Defect Removal Cylinder or 3M™ Pneumatic Denibbing Tool

3M™ Trizact™ Hookit™ Foam Disc, 75 mm, Grade P5000	
Shape	Round
Material	Foam abrasive
Attachment	Hookit™
Grade / Colour	5000 / blue-green
Use with	Pneumatic 5 mm orbital sander, 75 mm back up pad

3M™ Perfect-It™ Small Area Finishing Foam Pad	
Shape	Round
Material	Foam, convoluted
Attachment	Hookit™
Colour	Dark blue
Use with	3M™ Finesse-it™ Pneumatic Rotary Buffer, 76 mm
Use with	3M™ Perfect-It™ Random Orbital Polish

4) Directions for Use

Degrease and clean prior to carrying out any repairs in accordance with paint company recommendations.

Defect removal:

Note: Always use a spray bottle to apply enough water to dampen any 3M™ Trizact™ Abrasive Disc before sanding the panel.

- Denib any paint defects with the appropriate grade of 3M™ Perfect-It™ Stikit™ Abrasive Denibbing Disc, either attached to the 3M™ Paint Defect Removal Cylinder or using a 3M™ Denibbing Tool.
- Refine any scratches with 3M™ Trizact™ Hookit™ Foam Abrasive Disc 443SA, 75 mm, Grade 5000 on a 5 mm orbital sander.

Finishing:

- Area to be finished must be clean. Flush or wipe away any sanding residue. Thoroughly wipe surface with a clean damp cloth.
- Work on an max. 15 cm x 15 cm sized area.
- Attach the 3M™ Perfect-It™ Small Area Finishing Foam Pad to a small polisher, apply a small amount of 3M™ Perfect-It™ Random Orbital Polish or any other suitable 3M Polish onto the pad.
- Use a polisher speed between 1200 and max. 2000 RPM for best results.
- Keep the polisher at a low angle, almost flat, for best results.
- On contours and detail lines, reduce machine pressure to avoid damaging the surface.

5) Storage

3M™ Perfect-it™ Stikit™ Abrasive Denibbing Discs have a shelf-life of up to 5 years when stored at 15 °C 27 °C and 35 %-50 % relative humidity. Avoid high temperature and humidity storage conditions.

3M™ Perfect-It™ Small Area Finishing Foam Pad has a shelf life of 60 months from date of manufacture when stored in original unopened containers at standard environmental conditions: 21 °C room temperature, 50 % relative humidity. Protect from UV exposure and prolonged exposure to temperatures above 57 °C.

6) Safety

3M™ Perfect-It™ Stikit™ Abrasive Denibbing Disc, 3M™ Paint Defect Removal Cylinder and 3M™ Perfect-It™ Small Area Finishing Foam Pad are **designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.**

7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.

For Additional Health and Safety Information

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