

Parts List

3M-Matic™

7000r-7000r3 HS Pro

Type 32600

**Random High Speed Case Sealer
with AccuGlide™ V HSP Taping Heads
and Optional Tape Application Monitor (TAM)**

Serial #: _____

For reference, record machine serial number here.

Important Safety Information

BEFORE INSTALLING OR OPERATING THIS EQUIPMENT

Read, understand and follow all safety and operating instructions.

Spare Parts

It is recommended you immediately order the spare parts listed in the "Spare Parts/Service Information" section. These parts are expected to wear through normal use, and should be kept on hand to minimize production delays.

To Our Customers:

This is the 3M-Matic™/AccuGlide™/Scotch® equipment you ordered.
It has been set up and tested in the factory with Scotch® Tapes.

Included with each machine is an Instructions and Parts List Manual.

Technical Assistance / Replacement Parts and Additional Manuals:

For technical assistance, contact our help line at 1-800-328-1390.

Provide the customer support coordinator with the model/machine name,
machine type, and serial number that are located on the identification plate
(For example: Model 7000r-7000r3 HS Pro - Type 32600 - Serial Number 13282)

To order replacement parts, contact us:

CSPD division of Combi Packaging Systems LLC.

6299 Dressler Rd. NW

North Canton, OH 44720

store.combi.com/CSPD/PublicStore/

1-800-344-9883 Fax: 1-877-847-5883

e-mail: CSPD-CSR@combi.com

www.combi.com

Identification Plate

 3M Company St Paul, MN 55144 USA		Electrical Drawing 		3M-Matic™ Indoor Industrial use only			
Model 	Part Number 	SCCR 	Volt 	Hertz 	Air Supply 	IP 	
Type 	Serial Number 	Ampere 	Phase 	Watt 	Air Consumption 	Year 	

Minimum billing on replacement part orders will be \$50.00

Replacement part information and pricing available on request

There is a 15% restocking fee (per order) on returned parts

Note: Outside of the United States, for replacement parts and ordering information please contact your local /regional 3M or 3M representative.

2. General Information *(continued)*

2.3 Warranty

Equipment Warranty and Limited Remedy: THE FOLLOWING WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTY OF MERCHANTABILITY, THE IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE AND ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, A CUSTOM OR USAGE OF TRADE:

3M sells its 3M-Matic™ 7000r-7000r3 HS Pro Random Case Sealer, Type 32600 with the following warranties:

1. The drive belts and the taping head knives, springs and rollers will be free from all defects for ninety (90) days after delivery.
2. All other taping head parts will be free from all defects for three (3) years after delivery.
3. All other parts will be free from all defects for two (2) years after delivery.

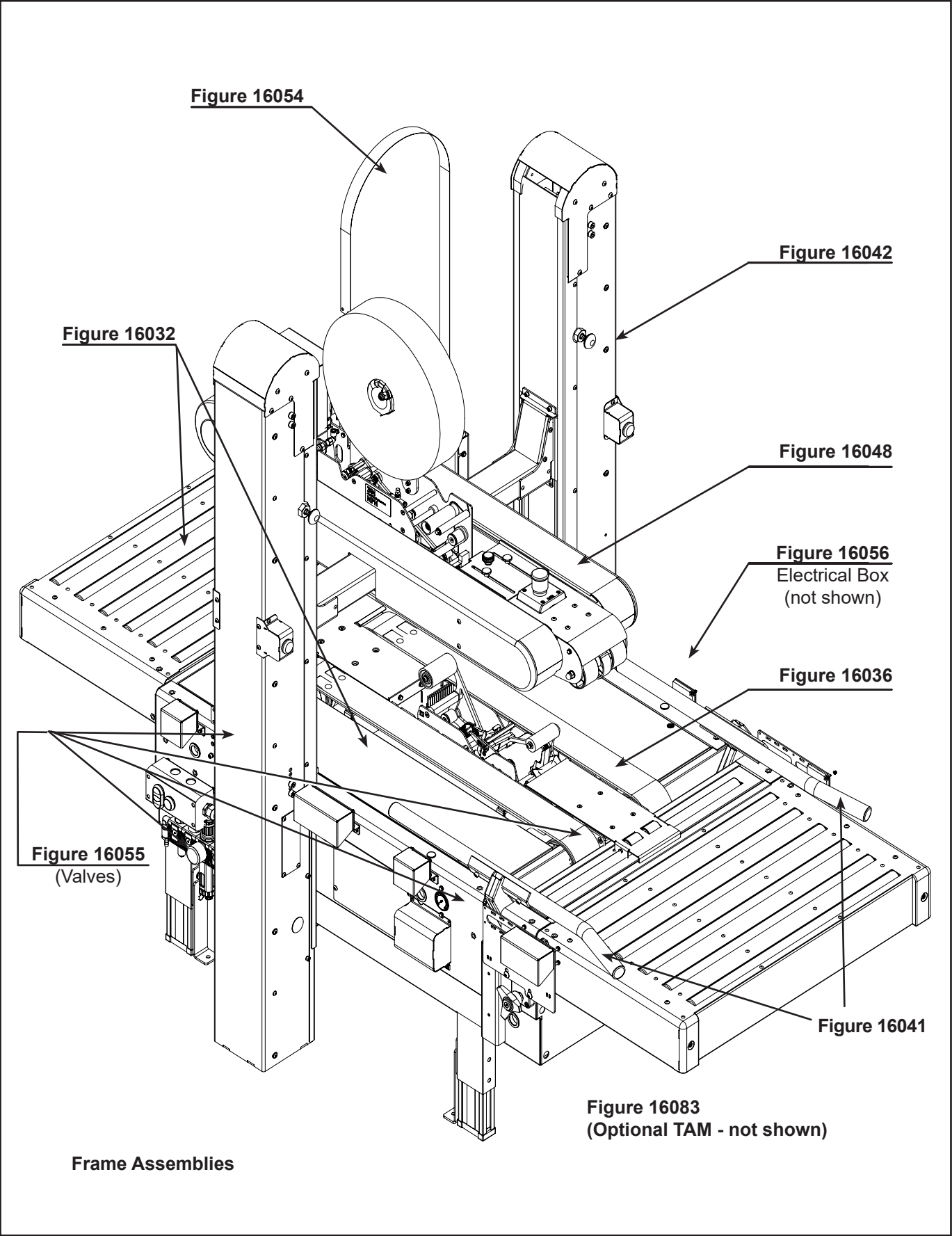
If any part is proved to be defective within its warranty period, then the exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to repair or replace the part, provided the defective part is returned immediately to 3M's factory or an authorized service station designated by 3M. A part will be presumed to have become defective after its warranty period unless the part is received or 3M is notified of the problem no later than five (5) calendar days after the warranty period. If 3M is unable to repair or replace the part within a reasonable time, then 3M at its option, will replace the equipment or refund the purchase price. 3M shall have no obligation to provide or pay for the labor required to install the repaired or replacement part. 3M shall have no obligation to repair or replace (1) those parts failing due to operator misuse, carelessness, or due to any accidental cause other than equipment failure, or (2) parts failing due to non-lubrication, inadequate cleaning, improper operating environment, improper utilities or operator error.

Limitation of Liability: 3M and seller shall not be liable for direct, indirect, special, incidental or consequential damages based upon breach of warranty, breach of contract, negligence, strict liability or any other legal theory.

The foregoing Equipment Warranty and Limited Remedy and Limitation of Liability may be changed only by a written agreement signed by authorized officers of 3M and seller.

Contents: 7000r-7000r3 HS Pro Random Case Sealer

- (1) 7000r-7000r3 HS Pro Random Case Sealer, Type 32600
- (1) Tool and Spare Parts Kit
- (1) Instruction and Parts Manual



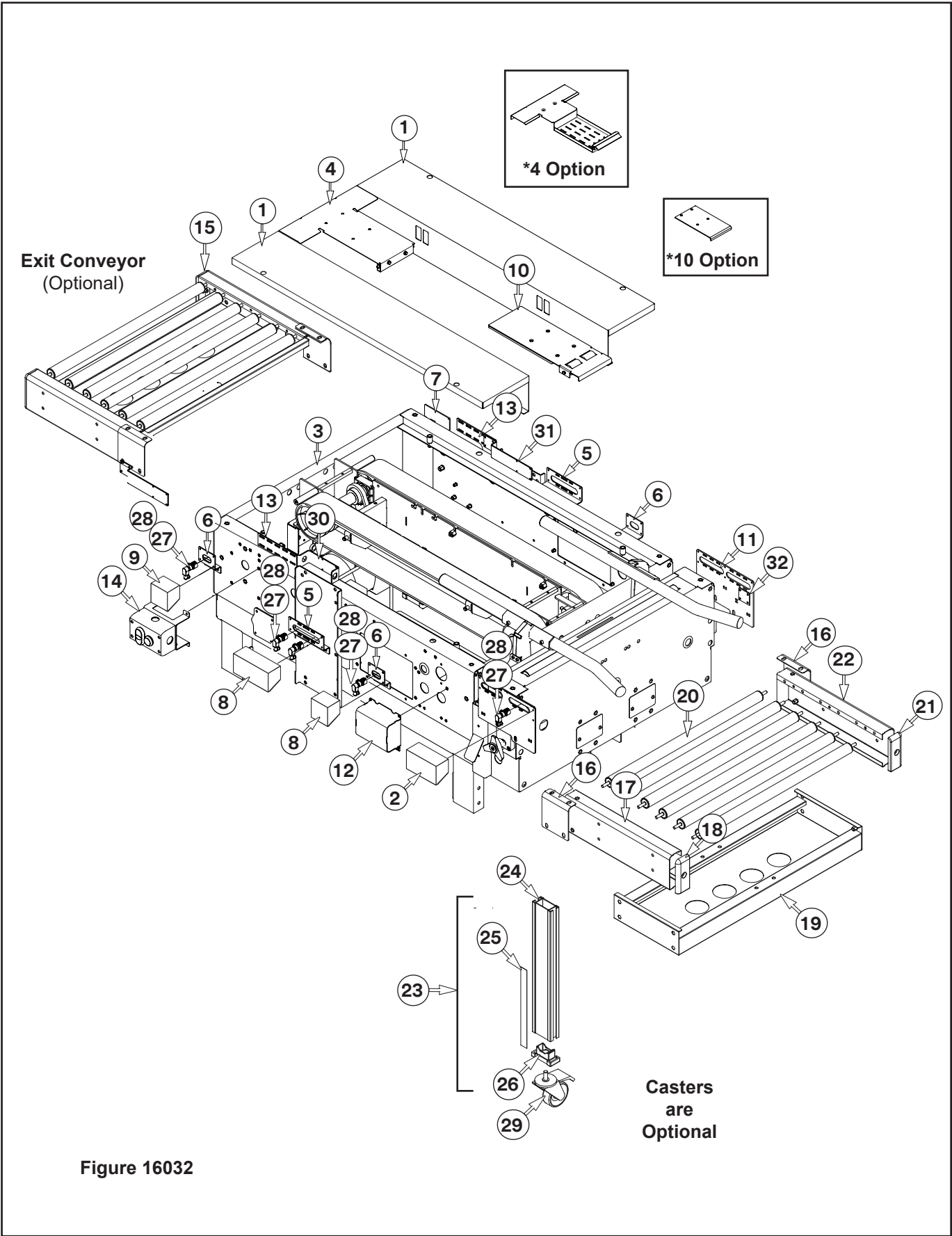


Figure 16032

Ref. No.	3M Part No.	Description
16032-1	78-8137-6329-5	Side Sliding Plane
16032-2	78-8137-7729-5	Cover W/Nutsers
16032-3	78-8137-8452-3	Machine Frame
16032-4	78-8137-7986-1	Rear Sliding Plane
	78-8137-7984-6	Rear Sliding Plane (Option*)
16032-5	78-8137-8242-8	Support - Photocell
16032-6	78-8137-8241-0	Support - Photocell
16032-7	78-8137-8243-6	Bracket - Photocell
16032-8	78-8137-8453-1	Cover - Photocell
16032-9	78-8137-8263-4	Cover - Photocell
16032-10	78-8137-8513-2	Infeed Plate
	78-8137-7985-3	Infeed Plane (Option*)
16032-11	78-8137-8455-6	Bracket
16032-12	78-8137-8456-4	Cover
16032-13	78-8137-8457-2	Support - Bracket
16032-14	78-8137-8402-8	Pushbutton Station
16032-15	78-8137-7723-8	Rollers Bed Assembly
16032-16	78-8137-7870-7	Bracket - Joining
16032-17	78-8137-7869-9	Shoulder - Left
16032-18	78-8076-4512-8	Cap - Front Left
16032-19	78-8137-3600-2	Bracket - Roller Assembly
16032-20	78-8137-3601-0	Roller Assembly
16032-21	78-8076-4511-0	Cap - Front Right
16032-22	78-8137-7867-3	Right Shoulder
16032-23	78-8137-6373-3	Leg – Inner Assembly
16032-24	78-8137-6287-5	Leg - Inner
16032-25	78-8060-8481-6	Label - Height
16032-26	78-8137-0641-9	Pad - Foot
16032-27	78-8137-7972-1	Photo eye
16032-28	78-8137-7714-7	Fitting - Photo Eye
16032-29	70-0064-2998-2	Casters / 80 (Optional)
16032-30	78-8137-8586-8	Bracket - Photocell
16032-31	78-8137-8585-0	Bracket - Photocell
16032-32	78-8076-5057-3	Reflector

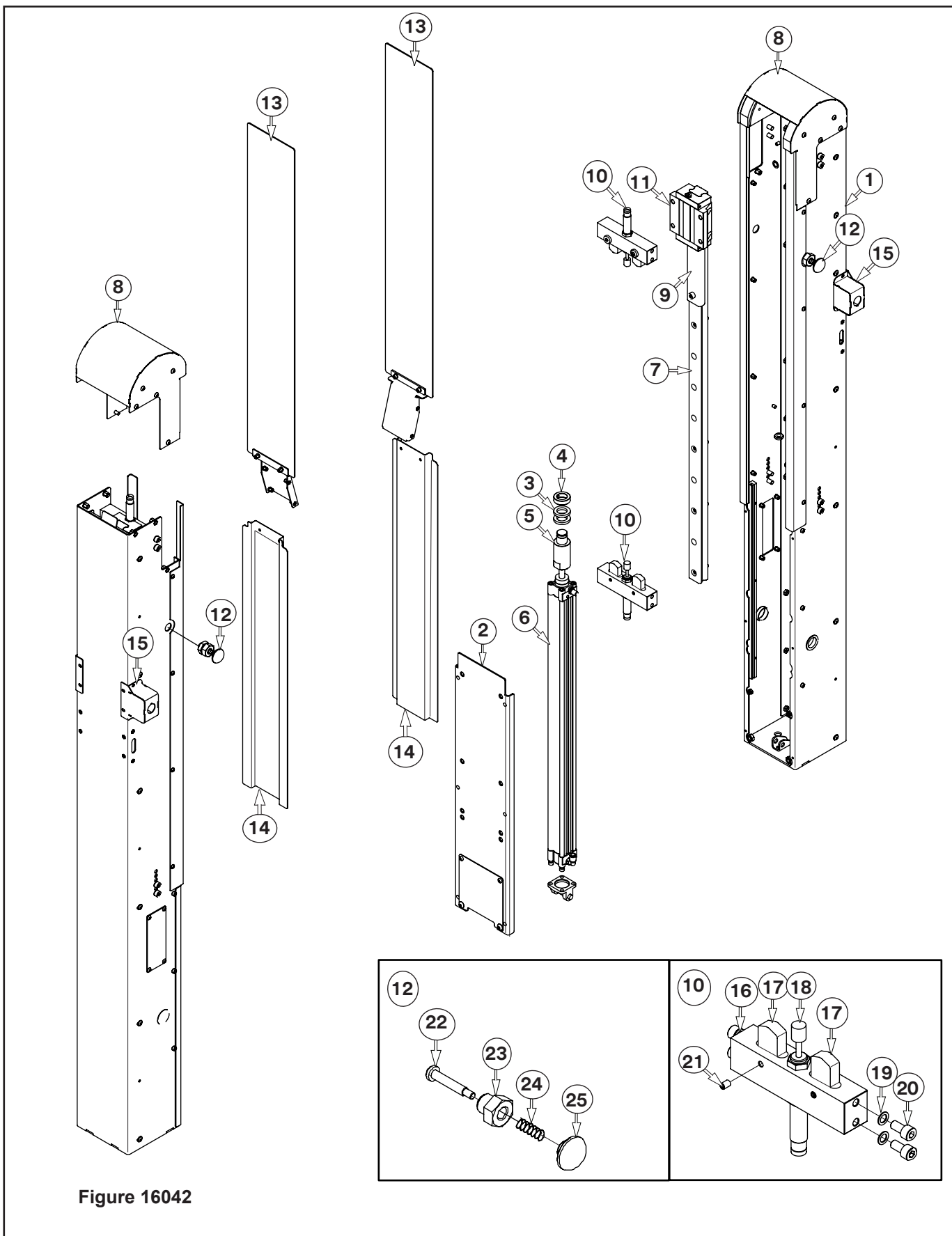


Figure 16042

Figure 16042

Ref. No.	3M Part No.	Description
16042-1	78-8137-8517-3	Column
16042-2	78-8137-8518-1	Bracket
16042-3	78-8054-8823-2	Washer 22/35X5
16042-4	78-8076-4552-4	Ring - Locking
16042-5	78-8137-8519-9	Pin
16042-6	78-8137-6382-4	Cylinder
16042-7	78-8137-8488-7	Linear Guide
16042-8	78-8137-8479-6	Upper Cover
16042-9	78-8137-8480-4	Bracket
16042-10	78-8137-8520-7	Bumper Assembly
16042-11	78-8137-8482-0	Bracket - Sliding
16042-12	78-8137-7906-9	Pivot - Column Lock
16042-13	78-8137-8521-5	Cover - Upper
16042-14	78-8137-8473-9	Cover - Lower
16042-15	78-8137-8474-7	Bracket - Support
16042-16	78-8137-8489-5	Bumper Support
16042-17	78-8137-8490-3	Bumper - Columns
16042-18	78-8137-8491-1	Bumper
16042-19	78-8094-6227-4	Washer - Special/8
16042-20	26-1003-7963-0	Screw - M8X16 Soc. Hd.
16042-21	78-8137-8492-9	Screw - M6X10
16042-22	78-8076-4544-1	Pivot
16042-23	78-8137-8524-9	Bushing
16042-24	78-8076-4545-8	Spring
16042-25	78-8100-0954-4	Knob

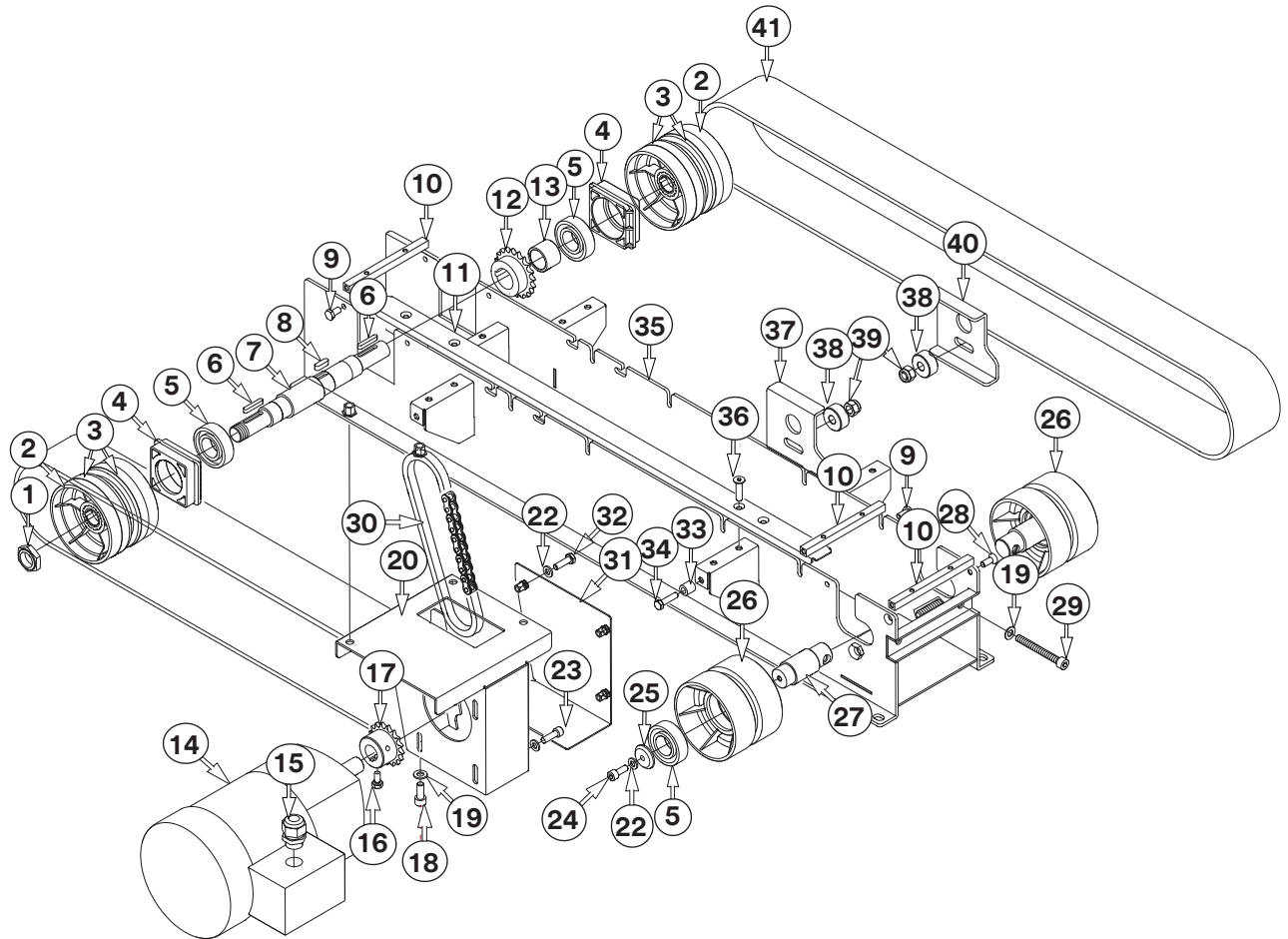


Figure 16036

Figure 16036

Ref. No.	3M Part No.	Description
16036-1	78-8060-8416-2	Nut - M20X1 Special
16036-2	78-8076-5105-0	Pulley
16036-3	78-8052-6713-1	Ring - Polyurethane
16036-4	78-8070-1529-8	Support - Shaft
16036-5	78-8070-1530-6	Ball Bearing - Radial - 6205-2RS, O.D. 52
16036-6	78-8057-5739-6	Key - M5X5X30mm
16036-7	78-8137-0537-9	Shaft - Gear Box
16036-8	78-8057-5811-3	Key - 6X6X20mm
16036-9	26-1003-5829-5	Screw - M6X12 Hex Hd.
16036-10	78-8137-0568-4	Spacer
16036-11	78-8137-6297-4	Sliding Guide - Drive Belt
16036-12	78-8137-8463-0	Pinion - Z19 3/8"x7/12"
16036-13	78-8054-8984-2	Bushing
16036-14	78-8091-0596-4	Gearmotor - Bodine 48X5BFCI-F2 x KS
16036-15	78-8137-0607-0	Gland - Cable
16036-16	78-8076-4842-9	Screw - M6X20 Zinc
16036-17	78-8137-8222-0	Pinion - Z=25 P=3/8 d=19.05
16036-18	26-1003-7964-8	Screw - M8X20 Soc. Hd.Hex Soc.Dr.,
16036-19	78-8017-9318-9	Washer - 8mm Plain
16036-20	78-8137-8008-3	Support - Motor
16036-22	26-1000-0010-3	Washer - M6 Flat
16036-23	78-8070-1523-1	Screw - 1/4 28 FIL.X 3/4
16036-24	26-1003-7957-2	Screw - M6X16 Soc. Hd. Hex Hd.
16036-25	78-8052-6709-9	Washer - Special
16036-26	78-8052-6710-7	Pulley
16036-27	78-8137-8009-1	Pin - Idler Pulley
16036-28	26-1001-9843-6	Screw - M6X16 Flat Soc. Hd.
16036-29	78-8070-1519-9	Screw - M8X70 Soc. Hd. Hex Hd.
16036-30	78-8137-8449-9	Chain - 3/8" 58p
16036-31	78-8137-8011-7	Cover - Motor
16036-32	78-8010-7193-3	Screw - M6X20 HexHd.
16036-33	78-8070-1534-8	Stud - Side Plate
16036-34	78-8060-8488-1	Screw - M5X20 Hex Hd.
16036-35	78-8137-7983-8	Frame - Bottom Drive w/Nutzers
16036-36	26-1005-4757-4	Screw - M5X20 Flat Hd, Soc. Dr.
16036-37	78-8137-8012-5	Tensioner - Bottom Drive Belt
16036-38	78-8070-1518-1	Spacer - Shaft
16036-39	26-1003-6918-5	Nut - M10 Plastic Hex Flange
16036-40	78-8137-8013-3	Tensioner - Bottom Drive Belt
16036-41	78-8137-6303-0	Drive Belt w/Hook 75x1914+-3.5

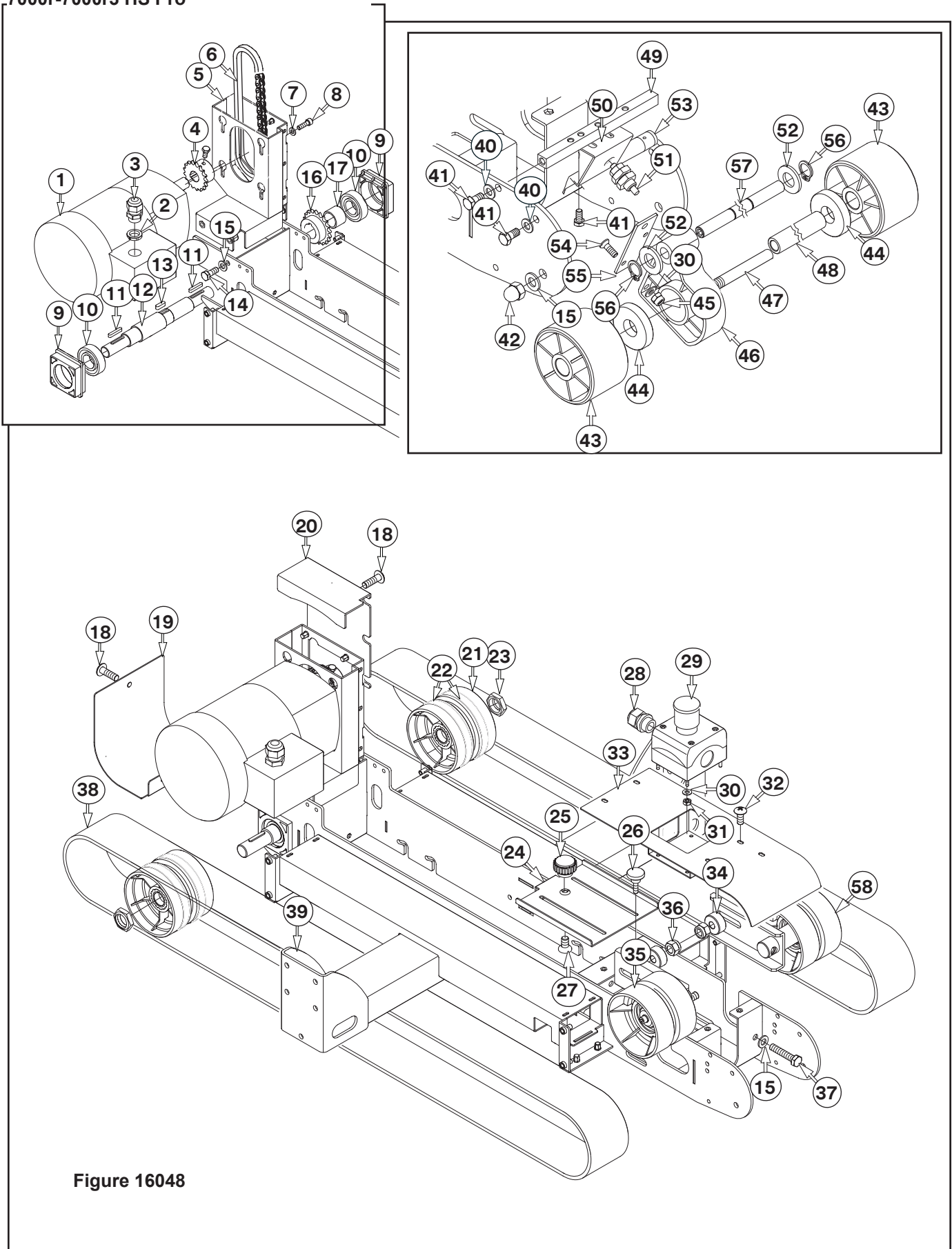


Figure 16048

Figure 16048

Ref. No.	3M Part No.	Description
16048-1	78-8091-0596-4	Motor - Bodine 48X5BFCI-F2 x KS
16048-2	78-8076-5211-6	Nut - Set GMP13.5
16048-3	78-8076-4715-7	Grip - Cord
16048-4	78-8137-8222-0	Sprocket - Z=25 P=3/8 d=19.05
16048-5	78-8137-8522-3	Support - Upper
16048-6	78-8137-8226-1	Chain - 64p 3/8"x7/32"
16048-7	26-1000-0010-3	Washer - M6 Flat
16048-8	78-8070-1523-1	Screw - 1/4 28 Fil.X 3/4
16048-9	78-8070-1529-8	Support - Shaft
16048-10	78-8070-1530-6	Ball Bearing - Radial 6205-2RS, O.D. 52
16048-11	78-8057-5739-6	Key - M5X5X30mm
16048-12	78-8137-0537-9	Shaft - Gear Box
16048-13	78-8057-5811-3	Key - 6X6X20mm
16048-14	26-1003-5842-8	Screw - M8X20 Hex Hd.
16048-15	78-8017-9318-9	Washer - 8mm Plain
16048-16	78-8137-8502-5	Pinion - Z 19 3/8
16048-17	78-8054-8984-2	Bushing
16048-18	78-8076-4625-8	Screw - M5X16 Special
16048-19	78-8137-8221-2	Cover - Motor
16048-20	78-8137-8220-4	Bracket - Motor Support
16048-21	78-8076-5105-0	Drive Pulley
16048-22	78-8052-6713-1	Ring - Polyurethane.
16048-23	78-8060-8416-2	Nut - M20X1 Special
16048-24	78-8137-6357-6	Plate - Top
16048-25	78-8137-8017-4	Knob - B.193/25 B-M6
16048-26	78-8137-6355-0	Knob - DIN 464 M5X16 Elesä
16048-27	26-1002-5830-5	Screw - M6X12 Hex Hd.
16048-28	78-8137-0607-0	Gland - Cable
16048-29	78-8137-7893-9	Box - Yellow M22-IY1
16048-30	78-8005-5740-3	Washer - M4 Galvanized
16048-31	78-8010-7416-8	Nut - M4 Hex Steel
16048-32	78-8017-9066-4	Screw - M5X12
16048-33	78-8137-6352-7	Cover - Emergency Button
16048-34	78-8070-1518-1	Spacer - Shaft
16048-35	78-8052-6710-7	Roller - Idler
16048-36	26-1003-6918-5	Nut - M10 Plastic Hex Flange
16048-37	26-1002-5949-3	Screw - M8x60 Hex Hd.
16048-38	78-8137-6303-0	Driving Belt w/Hook 75x1914+-3.5
16048-39	78-8137-8499-4	Frame - Upper
16048-40	78-8005-5741-1	Washer - 5mm
16048-41	78-8010-7163-6	Screw - TE M5X10 Galvanized
16048-42	78-8100-1132-6	Nut - M8 Special
16048-43	78-8052-6641-4	Infeed Roller
16048-44	78-8137-7715-4	Infeed Rollers Spacer
16048-45	26-1003-6914-4	Nut - Plastic Insert, M4
16048-46	78-8137-8019-0	Lever
16048-47	78-8137-0535-3	Pin - Infeed Rollers
16048-48	78-8137-0536-1	Tube - Infeed Rollers
16048-49	78-8137-0521-3	Spacer
16048-50	78-8137-8225-3	Bracket - Sensor
16048-51	78-8137-7719-6	Spring - Positioning Pistons
16048-52	26-1004-5510-9	Washer - M10 Galvanized
16048-53	78-8137-7720-4	Proximity Sensor - M12 PNP NO 5MM E2B
16048-54	78-8017-9317-1	Screw - M4X12 Allen FH
16048-55	78-8137-8387-1	Bracket - Support
16048-56	78-8016-5855-6	Ring - Stop 10 DIN 471 Burnished
16048-57	78-8137-0591-6	Pin
16048-58	78-8100-1236-5	Tensioner - Right Belt

Figure 16041

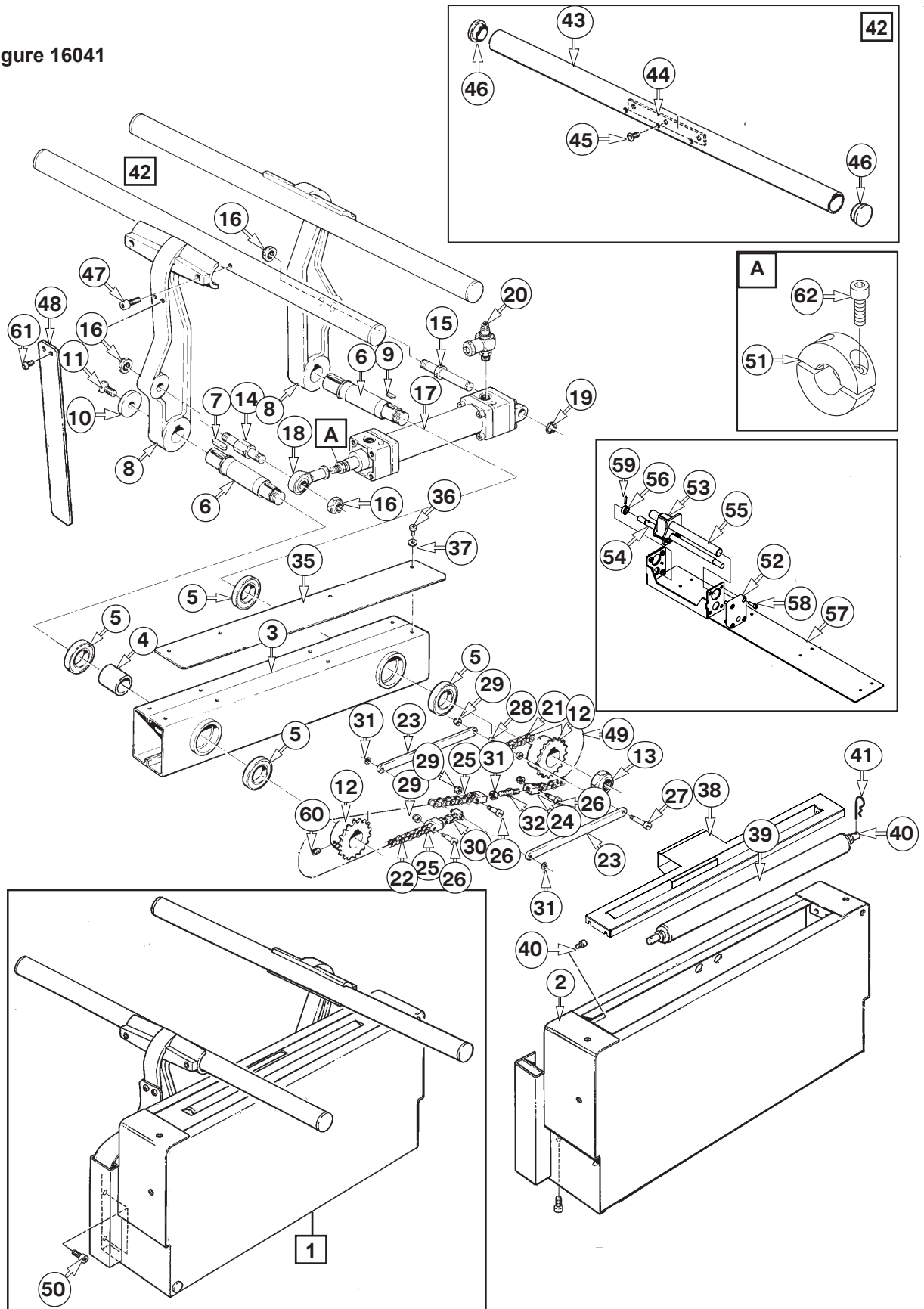


Figure 16041

Ref. No.	3M Part No.	Description
16041-1	78-8137-8514-0	Centering Assembly
16041-2	78-8137-8464-8	Frame - Centering
16041-3	78-8137-0992-6	Frame
16041-4	78-8076-4518-5	Spacer - Bearing
16041-5	78-8023-2551-0	Bearing - 6005-2RS
16041-6	78-8076-4567-2	Pivot - Infeed
16041-7	78-8076-4568-0	Key - 7X8X25
16041-8	78-8100-1158-1	Lever - Infeed
16041-9	78-8076-4570-6	Key - 6X6X15
16041-10	78-8054-8588-1	Washer - 8,5/40X6
16041-11	78-8054-8567-3	Screw - Soc. Hd. Special
16041-12	78-8076-4571-4	Sprocket - Z=20
16041-13	78-8060-8416-2	Nut - Special M20X1
16041-14	78-8076-4572-2	Pin - Air Cylinder
16041-15	78-8076-4573-0	Pin - Air Cylinder
16041-16	78-8091-0555-0	Nut - M12 Special
16041-17	78-8137-7709-7	Cylinder
16041-18	78-8057-5747-9	Mount - Cylinder
16041-19	78-8056-3965-1	Ring - 8 DIN 6799
16041-20	78-8137-3766-1	Regulator - Speed
16041-21	78-8137-7948-1	Chain - 3/8" P=37
16041-22	78-8055-0718-9	Chain - 3/8" Pitch,55 Pitch
16041-23	78-8054-8787-9	Bracket - Chain Link
16041-24	78-8054-8788-7	Connector - Chain
16041-25	78-8054-8786-1	Connector - Chain
16041-26	78-8060-7520-2	Screw - M3X20
16041-27	78-8060-7519-4	Screw - M3X25
16041-28	78-8054-8783-8	Washer - Special
16041-29	78-8059-5517-2	Nut - M3 Self Locking Zinc PL.
16041-30	78-8054-8784-6	Block- Chain
16041-31	78-8056-3945-3	E-Ring - M4
16041-32	78-8054-8785-3	Rod - Threaded
16041-33	78-8010-7418-4	Nut - M6 Hex Steel
16041-34	26-1003-7963-0	Screw - M8X16 Soc. Hd.
16041-35	78-8137-0995-9	Cover - Chain
16041-36	26-1002-5753-9	Screw - Self Tapping 7SPX8
16041-37	78-8005-5740-3	Washer - 4mm Plain Nickel
16041-38	78-8137-7981-2	Cover
16041-39	78-8114-5073-9	Roller - 32x1.2x580
16041-40	78-8137-0997-5	Shaft - Roller
16041-41	78-8137-8436-6	Pin
16041-42	78-8137-8454-9	Guide Assembly
16041-43	78-8137-8516-5	Guide- Infeed
16041-44	78-8076-4650-6	Plate - Guide
16041-45	26-1002-5830-5	Screw - M6X12 Hex Hd.
16041-46	78-8054-8779-6	Cap - End
16041-47	78-8010-7210-5	Screw - M6X20 Soc. Hd. Hex Soc.
16041-48	78-8100-1162-3	Strap - Safety
16041-49	78-8137-7707-1	Gear Assembly
16041-50	26-1003-7964-8	Screw - M8X20 Soc. Hd. Hex Soc. Dr.
16041-51	78-8137-0566-8	Collar - Locking
16041-52	78-8137-8076-0	Support
16041-53	78-8137-8468-9	Slider
16041-54	78-8137-8469-7	Screw
16041-55	78-8137-8470-5	Shaft
16041-56	78-8129-6113-0	Bushing - Screw
16041-57	78-8137-8471-3	Bracket - Support
16041-58	78-8010-7210-5	Screw - M6X20 Soc. Hd. Hex Soc.
16041-59	78-8137-0922-3	Set Screw - 4X20
16041-60	78-8023-2479-4	Screw - M6X10 Set w/End Cup
16041-61	78-8032-0375-7	Screw - M6X16 Hex Hd.
16041-62	26-1003-7957-2	Screw - M6X16 Soc. Hd. Hex Hd.

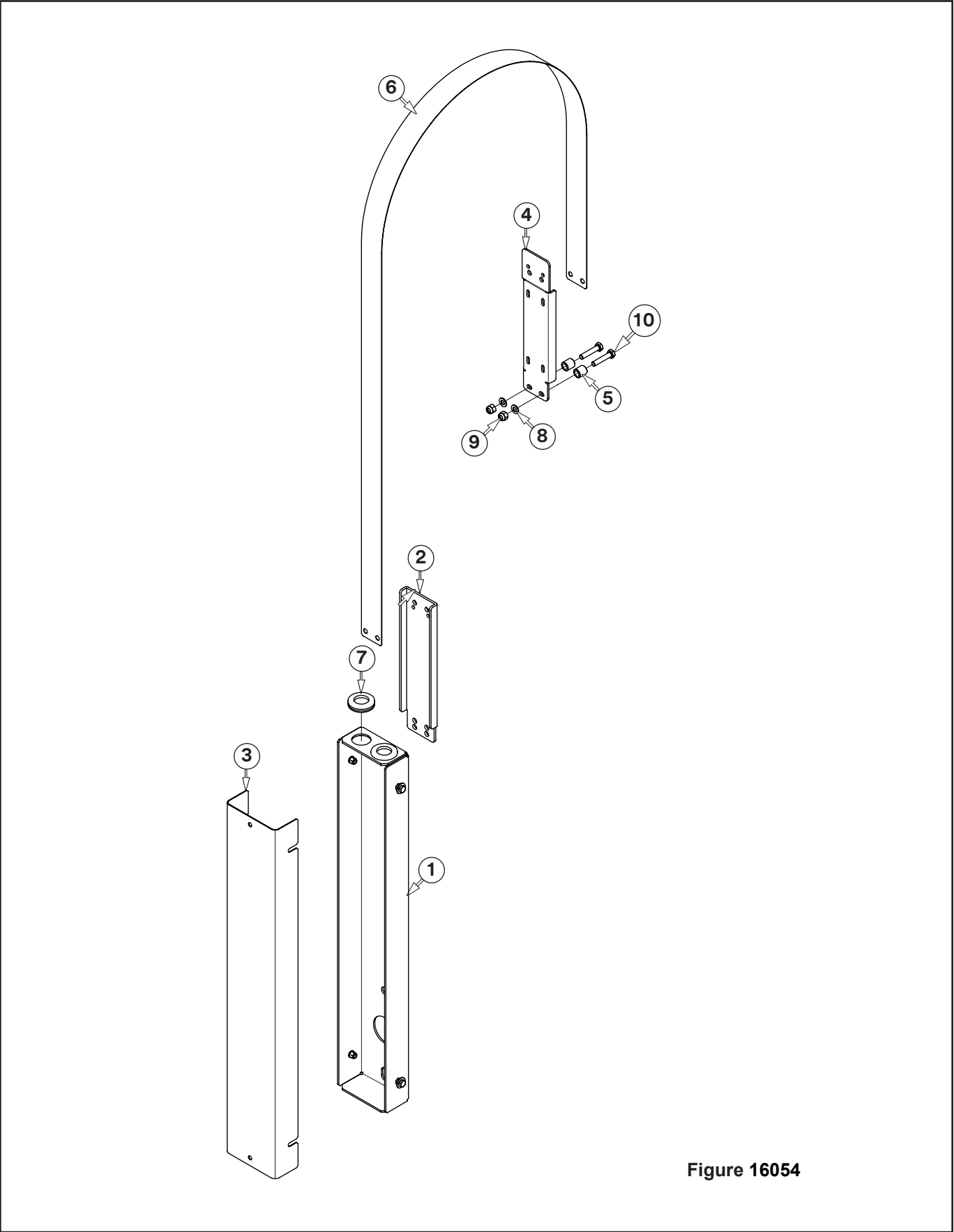


Figure 16054

Figure 16054

Ref. No.	3M Part No.	Description
16054-1	78-8137-8153-7	Housing
16054-2	78-8137-7982-0	Bracket - Cable Chain
16054-3	78-8137-7853-3	Cover - Grey Housing
16054-4	78-8137-8528-0	Bracket - Cables
16054-5	78-8055-0640-5	Spacer - Collar 6.5/10X10.5
16054-6	78-8137-5949-1	Strap - Wire
16054-7	78-8060-7785-1	Grommet
16054-8	78-8005-5741-1	Washer - M5 Flat
16054-9	26-1005-6859-6	Nut - M5 Self Locking
16054-10	78-8018-7616-6	Screw - M5X25 Hex Hd.

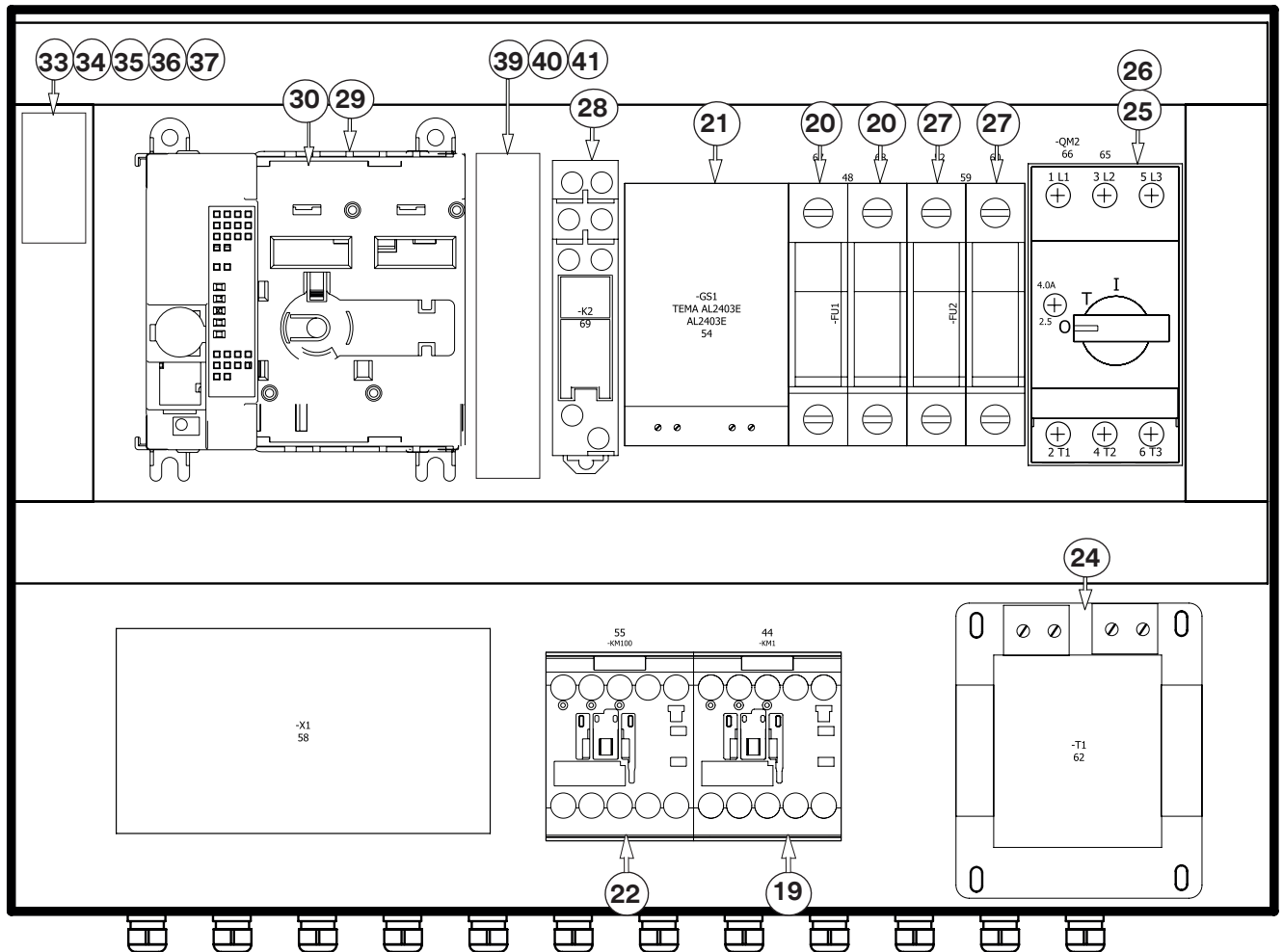


Figure 16056

Figure 16056

Ref. No.	3M Part No.	Description
16056-1	78-8137-8587-6	Cable W29 connector M8 4 direct supply length 2.5mt
16056-2	78-8028-7909-4	Cable W1 Supply
16056-3	78-8137-8587-6	Cable W14 connector M8 3 poly length 2.30mt
16056-4	78-8137-5956-6	Cable W2 3G AWG18 length 1.3mt
16056-5	78-8137-8589-2	Cable W30 Y9 MP1+LED+VDR 24V/Cable L=2.00 MT.
16056-6	78-8137-5956-6	Cable W3 3G AWG18 length 1.9mt
16056-7	78-8137-5956-6	Cable W4 3G AWG 18 length 1.20
16056-8	78-8137-8592-6	Cable W6 12G 0.85 Olfex Tray II 221812 length 2.20+pushbutton
16056-9	78-8137-4825-3	Cable Sensor M12 4 poly
16056-10	78-8137-4825-3	Cable Sensor M12 4 poly
16056-11	78-8137-4825-3	Cable Sensor M12 4 poly
16056-12	78-8137-8590-0	Cable W26 connector M12 direct 4 poly length 2.7mt
16056-13	78-8137-8589-2	Cable W15 Y1 MP1+LED+VDR 24V/Cable L=2.30 MT.
16056-14	78-8137-8587-6	Cable W28 connector M8 4 poly direct length 3.70
16056-15	78-8137-8589-2	Cable Sensor W18 Y5 MP1+LED+VDR 24V
16056-16	78-8137-8589-2	Cable Sensor W31 Y2 MP1+LED+VDR 24V
16056-17	78-8137-8589-2	Cable Sensor Y8 MP1+LED+VDR 24V
16056-18	78-8137-8593-4	Ground Wire / 2.5 Length 0.7 mt.+Eyelet Terminal
16056-19	78-8137-7734-5	Contactor - 24VDC DILM7-10
16056-20	78-8137-8355-8	Fuse - 10X38 2A ATM 2 CSA
16056-21	78-8137-8259-2	Switch - 900003160 AL2403E 24V 3A
16056-22	78-8137-7734-5	Contactor - 24VDC DILM7-10
16056-23	78-8137-8355-8	Fuse - 10X38 2A ATM 2 CSA
16056-24	78-8137-8258-4	Transformer - 50VA 0-115V 0-24V
16056-25	78-8137-0780-5	Switch - 4-6,3 A
16056-26	78-8137-0782-1	Spacer
16056-27	78-8137-6011-9	Fuse - 10X38 3A -F - UL
16056-28	78-8137-8351-7	Relay - G2R-2-SND 24Vdc
16056-29	78-8137-8270-9	Controller - 12 IN-7 Out 2080-LC20-20QB
16056-30	78-0025-0330-4	Card - Exp Micro 820 PLC 41/40
16056-31	78-0025-0333-8	Cord Grip - PG11
16056-32	78-8076-4645-6	Lock Nut - PG11
16056-33	78-0025-0409-6	Switch - Toggle (On/Off) 10A
16056-34	78-0025-0506-9	Screw - M3 x 5/8" HHCS (16mm) PLT
16056-35	78-8059-5517-2	Nut - M3 x 0.5 Nylock
16056-36	78-8076-4538-3	Washer - M3 Flat
16056-37	78-0025-0488-0	Bracket - TAM Switch
16056-38	78-0025-0490-6	Fitting - 1/2" NPT Cord Grip
16056-39	78-0025-0485-6	Block - 5mm Spring Clamp
16056-40	78-0025-0486-4	Barrier - 5mm End 2 Tier
16056-41	78-0025-0487-2	Jumper - 10 Pole Terminal - High Density

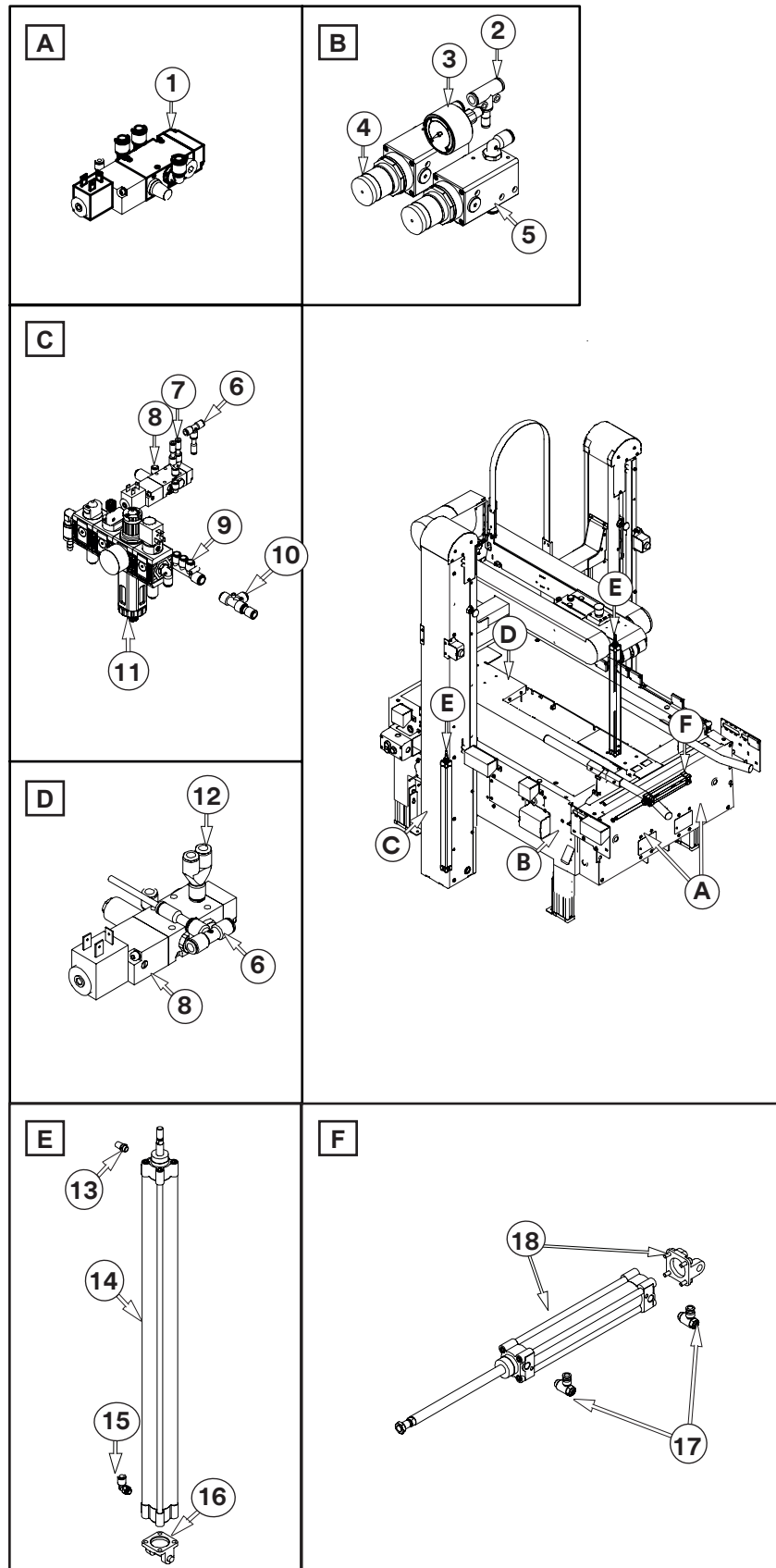


Figure 16055

Figure 16055

Ref. No.	3M Part No.	Description
16055-1	78-8137-7951-5	Valve - Quick Exhaust
16055-2	78-8094-6277-9	Union - TE, 31040800
16055-3	78-8076-4671-2	Gauge - Pressure
16055-4	78-8137-8508-2	Control - Centering Device
16055-5	78-8137-8509-0	Control - Columns
16055-6	78-8057-6170-3	Tee - 6mm Tubing
16055-7	78-8057-5735-4	Fitting - Reducer
16055-8	78-8137-8254-3	Valve - Solenoid
16055-9	78-8119-8618-7	Union - Multiple, 33041008
16055-10	78-8137-8510-8	Joint - 10 10 10 31041000
16055-11	78-8137-8248-5	Filter Assembly
16055-12	78-8094-6079-9	Union - Female
16055-13	26-1005-6890-1	Muffler
16055-14	78-8137-6382-4	Cylinder - ISO 15552 Serie 3
16055-15	78-8091-0313-4	Elbow- 3199.08.10
16055-16	78-8137-6383-2	Hinge - D5032A SMC
16055-17	78-8137-3766-1	Regulator - Flow
16055-18	78-8137-8467-1	Cylinder - Centering

Optional: Tape Application Monitor (TAM)

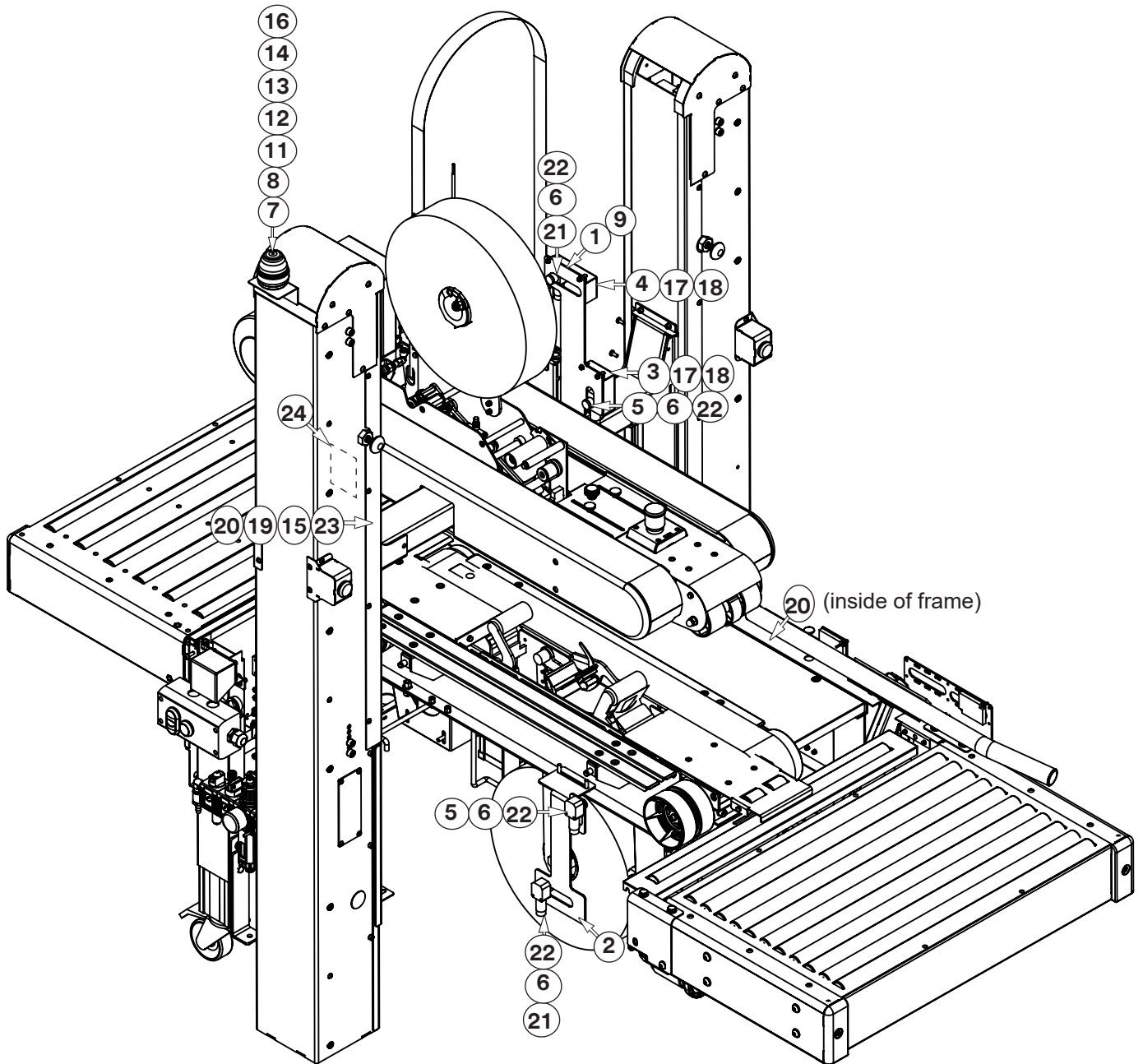


Figure 16083

Figure 16083

Ref. No.	3M Part No.	Description	Quantity
16083-1	78-0025-0404-7	Weldment - Upper TAM Bracket	1
16083-2	78-0025-0405-4	Weldment - Lower TAM Bracket	1
16083-3	78-0025-0399-9	Cover - TAM Switch (Upper)	1
16083-4	78-0025-0400-5	Cover - TAM Switch (Upper - Low Tape)	1
16083-5	78-0025-0406-2	PE - Difuse Laser M12 QD AB	2
16083-6	78-0025-0407-0	Cord - QD 4C Micro AB 10mm	4
16083-7	78-0025-0333-8	Light - Signal (Mulit-Color)	1
16083-8	78-0025-0334-6	Adapter - NPT 16 - 1/2 NPT (Signal Light)	1
16083-9	26-1014-8756-4	Fastener - M6 X 1.0 X 20mm SCHS	7
16083-10	26-1000-0010-3	Washer - M6 Flat	7
16083-11	78-0025-0336-1	Bracket - Light Mount	1
16083-12	78-0025-0337-9	Fitting - Cord Grip	1
16083-13	78-0025-0338-7	Lock Nut - Zinc Plate Steel	1
16083-14	78-0025-0395-7	Fitting - Coupling 1/2" Pipe Galvanized	1
16083-15	78-0025-0408-8	Fastener - M4 X 10mm Soc Head Screw	1
16083-16	78-0025-0335-3	Pipe - 1/2" NPT 10" Aluminum	1
16083-17	78-8032-0379-9	Screw - M4 X 16 Soc Head, Hex Head	4
16083-18	26-1016-2496-8	Washer - M4 Plain	4
16083-19	78-0025-0416-1	Plate (Light Absorption)	1
16083-20	78-0025-0417-9	Pad - Felt (Light Absorption)	1
16083-21	78-0025-0421-1	Sensor - Low Tape	2
16083-22	78-0025-0420-3	Cord - Low Tape Sensor	4
16083-23	78-1003-6914-4	Cord - Low Tape Sensor	4
16083-24	78-0025-0494-8	Label - Tam (legend)	1

