

Parts List

3M-Matic™ 2000a/a3

Type 22600

Adjustable Case Sealer

Serial #: _____
For reference, record machine serial number here.

Important Safety Information

BEFORE INSTALLING OR OPERATING THIS EQUIPMENT

Read, understand and follow all safety and operating instructions.

Spare Parts

It is recommended you immediately order the spare parts listed in the “Spare Parts/Service Information” section. These parts are expected to wear through normal use, and should be kept on hand to minimize production delays.

Replacement parts and service information

To Our Customers:

This is the 3M-Matic™/AccuGlide™/Scotch® equipment you ordered.
It has been set up and tested in the factory with Scotch® Tapes.

Included with each machine is an Instructions and Parts List Manual.

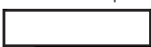
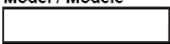
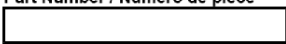
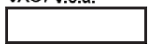
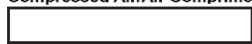
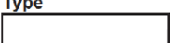
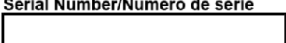
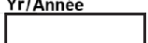
Technical Assistance / Replacement Parts and Additional Manuals:

For technical assistance, contact our help line at 1-800-328-1390.
Provide the customer support coordinator with the model/machine name,
machine type, and serial number that are located on the identification plate
(For example: Model 2000a-2000a3 Type 22600 - Serial Number 13282).

o order replacement parts, contact us:

CSPD division of Combi Packaging Systems LLC.	Phone: 1-800-344-9883
5365 East Center Dr. N.E.	Fax: 1-877-847-5883
Canton, OH 44721	e-mail: CSPD-CSR@combi.com
	www.combi.com

Identification Plate

	3M Company - St. Paul MN 55144 USA 3M - Matic™	Elec. Drawing Schéma électrique 	Conforms to / Conforme à la norme UL 963 Certified to / Certifié selon à la norme CSA 22.2 No 68 Indoor Industr. use only / Utilisation industrielle intérieure seulement Control No / Numéro de contrôle 4000563			 Intertek
	Model / Modèle 	Part Number / Numéro de pièce 	VAC / V.c.a. 	Hertz 	Ampère 	Compressed Air/Air Comprimé 
Type 	Serial Number/Numero de série 	Yr/Année 	Phase 	Watts 	Volume 	

Minimum billing on parts orders will be \$50.00.
Replacement part prices available on request.
There will be a 15% restocking fee per invoice on returned parts.

Note: For replacement part information and ordering outside the U.S.
contact the local 3M representative or subsidiary.

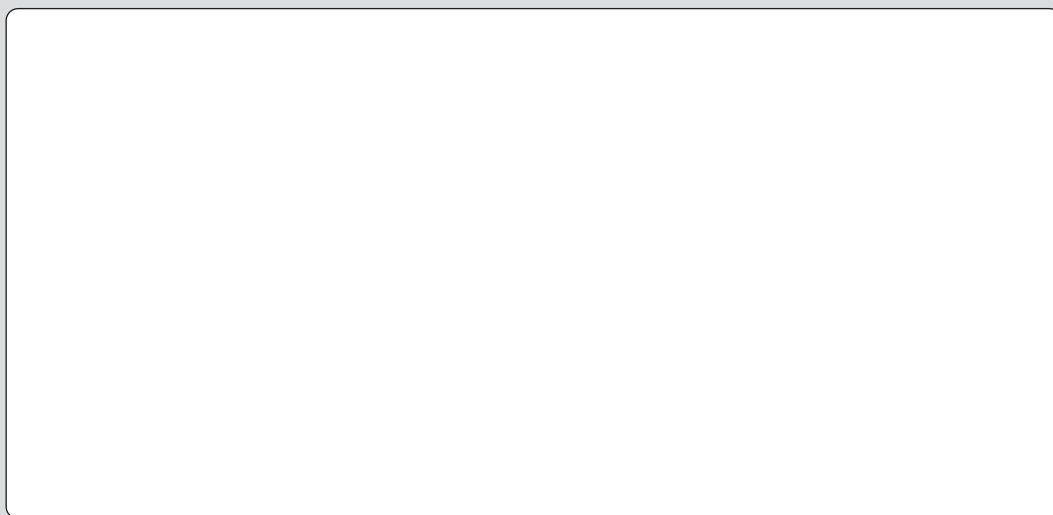
Replacement parts and service information

To Our Customers:

This is the 3M-Matic™/AccuGlide™/Scotch® equipment you ordered. It has been set up and tested in the factory with Scotch® tapes. If any problems occur when operating this equipment and you desire a service call or phone consultation, call, write, or fax the appropriate number listed below.

Included with each machine is an Instructions and Parts List Manual.

Service, replacement parts, and additional manuals available direct from:



Order parts by part number, part description, and quantity required.
Also, when ordering parts or additional manuals, include model/machine name, machine type, and serial number that are located on the identification plate.

General Information

Warranty

Equipment Warranty and Limited Remedy: THE FOLLOWING WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTY OF MERCHANTABILITY, THE IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE AND ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, A CUSTOM OR USAGE OF TRADE:

3M sells its 3M-Matic™ 2000a-2000a3 Adjustable Case Sealer, Type 22600 with the following warranties:

1. The drive belts and the taping head knives, springs and rollers will be free from all defects for ninety (90) days after delivery.
2. All other taping head parts will be free from all defects for three (3) years after delivery.
3. All other parts will be free from all defects for two (2) years after delivery.

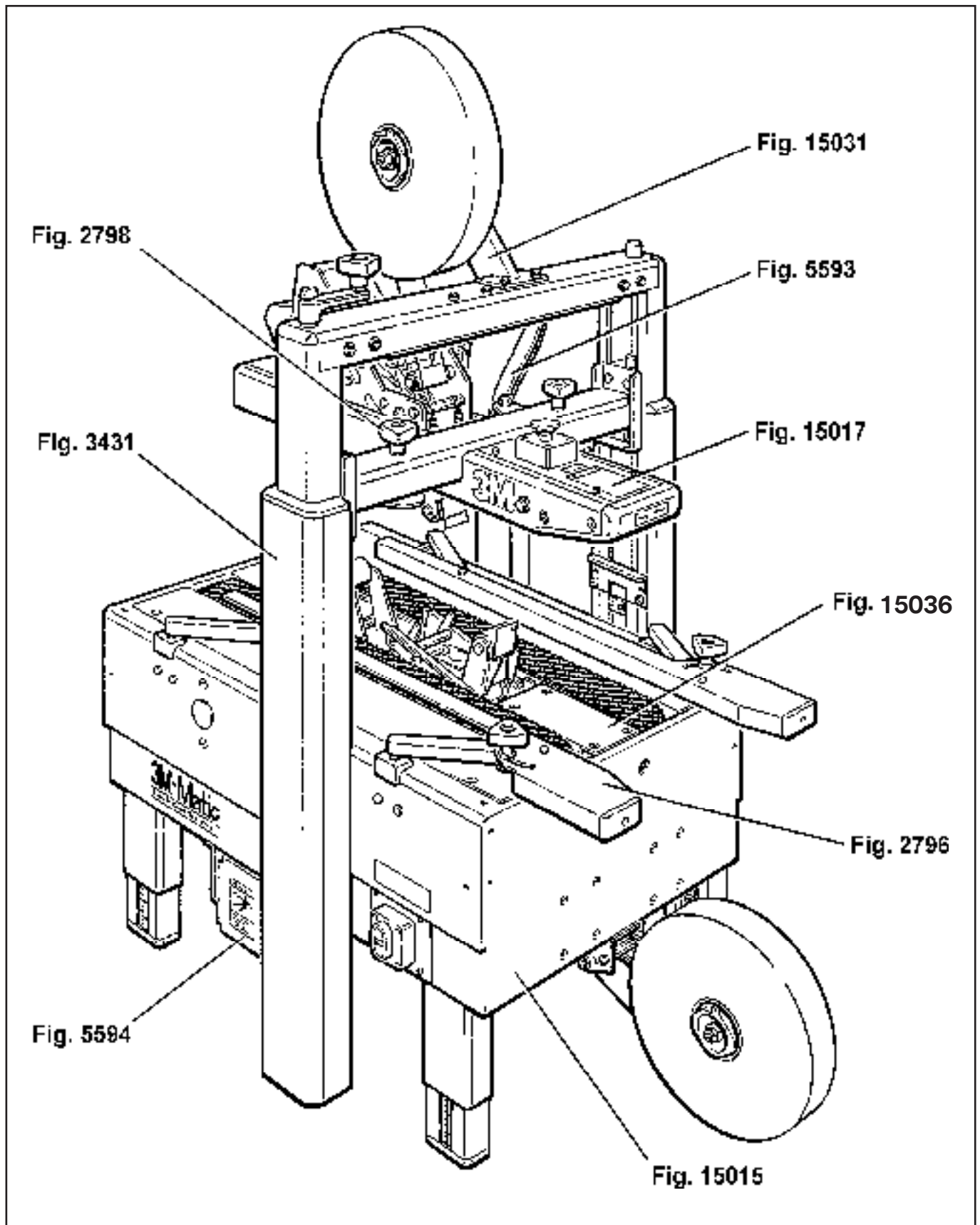
If any part is proved to be defective within its warranty period, then the exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to repair or replace the part, provided the defective part is returned immediately to 3M's factory or an authorized service station designated by 3M. A part will be presumed to have become defective after its warranty period unless the part is received or 3M is notified of the problem no later than five (5) calendar days after the warranty period. If 3M is unable to repair or replace the part within a reasonable time, then 3M at its option, will replace the equipment or refund the purchase price. 3M shall have no obligation to provide or pay for the labor required to install the repaired or replacement part. 3M shall have no obligation to repair or replace (1) those parts failing due to operator misuse, carelessness, or due to any accidental cause other than equipment failure, or (2) parts failing due to non-lubrication, inadequate cleaning, improper operating environment, improper utilities or operator error.

Limitation of Liability: 3M and seller shall not be liable for direct, indirect, special, incidental or consequential damages based upon breach of warranty, breach of contract, negligence, strict liability or any other legal theory.

The foregoing Equipment Warranty and Limited Remedy and Limitation of Liability may be changed only by a written agreement signed by authorized officers of 3M and seller.

Contents: 2000a-2000a3 Adjustable Case Sealer

- (1) 2000a-2000a3 Adjustable Case Sealer, Type 22600
- (1) Upper Assembly Height Adjustment Crank Hardware
- (1) Tool and Spare Parts Kit
- (1) Instruction and Parts Manual



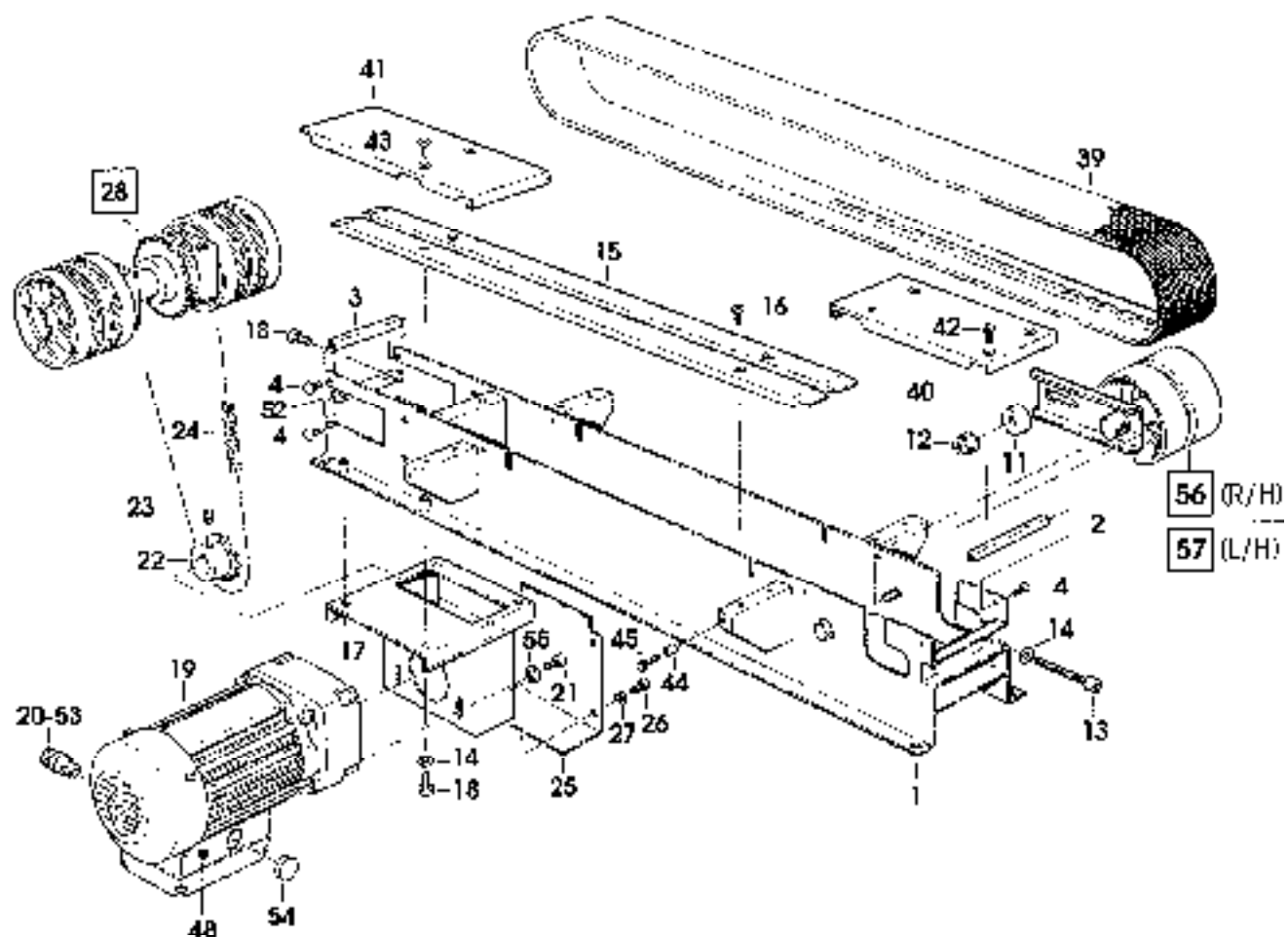


Figure 15236 / 1

Figure 15236 / 1

Ref. No.	3M Part No.	Description
15236-1	78-8137-0567-6	Frame – Drive
15236-2	78-8137-0568-4	Spacer
15236-3	78-8137-0532-0	Spacer
15236-4	26-1003-5829-5	Screw – Hex Hd, M6 x 12
15236-7	78-8052-6710-7	Roller – Idler
15236-8	78-8052-6709-9	Washer – Special
15236-9	78-8010-7435-8	Washer – Lock, M6
15236-10	26-1003-7957-2	Screw – Soc Hd Hex Hd, M6 x 16
15236-11	78-8070-1518-1	Spacer – Shaft
15236-12	26-1003-6918-5	Nut – Hex Flange, M10, Plastic Insert
15236-13	78-8070-1519-9	Screw – Soc Hd Hex Hd, M8 x 70
15236-14	78-8017-9318-9	Washer – Plain 8 mm
15236-15	78-8070-1520-7	Guide – Drive Belt
15236-16	26-1005-4757-4	Screw – Flat Hd M5 x 20
15236-17	78-8137-0569-2	Support – Gearbox
15236-18	26-1003-7964-8	Screw – Soc Hd Hex Soc Dr, M8 x 20
15236-19	78-8070-1522-3	Gear Motor – 115V, 60HZ
15236-20	78-8076-4715-7	Cord – Grip
15236-21	78-8070-1523-1	Screw – 1/4-28 x 1/2 SHCS
15236-22	78-8137-0936-3	Sprocket – 3/8 inch
15236-23	78-8137-0940-5	Screw – Set M6 x 10, W/End Cup
15236-24	78-8054-8987-5	Chain – 3/8 inch, 57 Links

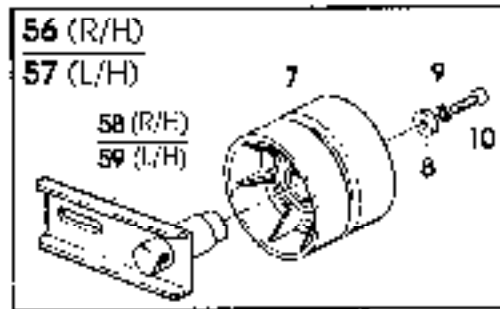
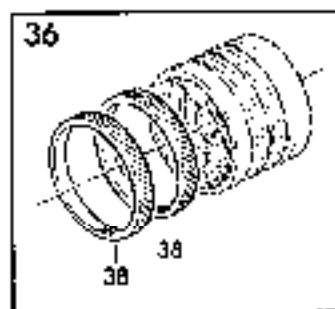
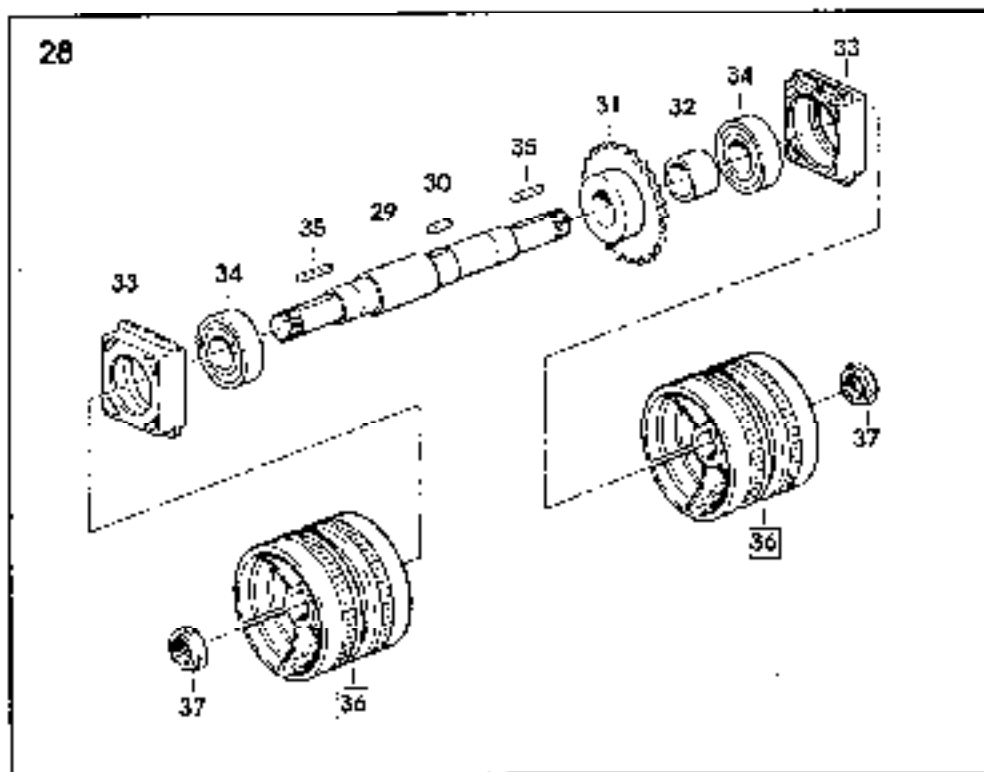
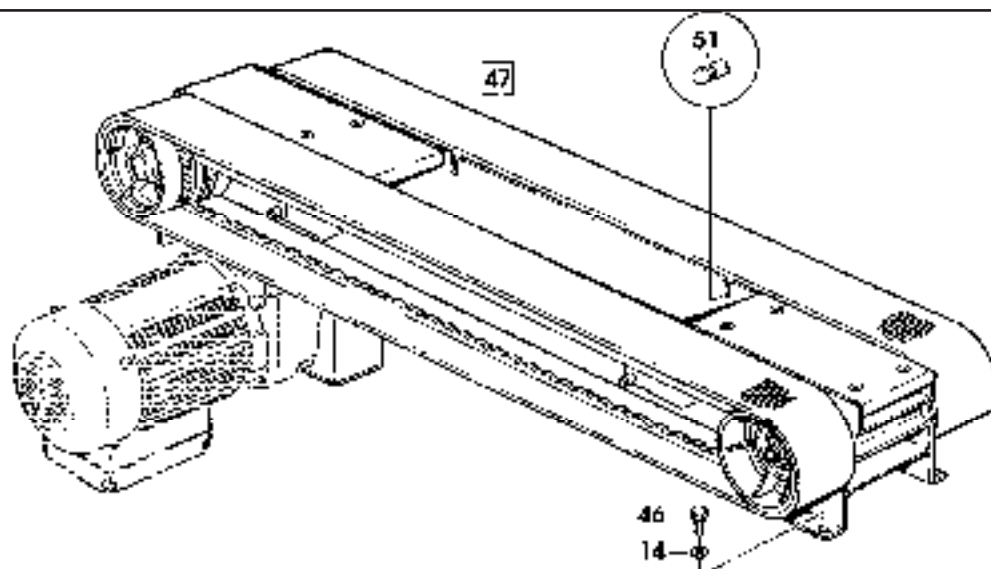


Figure 15236 / 2

Figure 15236 / 2

Ref. No.	3M Part No.	Description
15236-25	78-8070-1526-4	Cover – Chain
15236-26	78-8010-7209-7	Screw – Soc Hd, M6 x 12
15236-27	26-1000-0010-3	Washer – Flat, M6
15236-28	78-8137-0570-0	Shaft – W/Drive Pulleys
15236-29	78-8137-0537-9	Shaft – Gearbox
15236-30	78-8057-5811-3	Key – 6 x 6 x 20 mm
15236-31	78-8054-8986-7	Sprocket – 3/8 inch Pitch, 28 teeth
15236-32	78-8054-8984-2	Bushing
15236-33	78-8070-1529-8	Support – Shaft
15236-34	78-8070-1530-6	Bearing – 6205-2RS
15236-35	78-8057-5739-6	Key – M5 x 5 x 30 mm
15236-36	78-8076-5105-0	Pulley Assembly – Drive
15236-37	78-8060-8416-2	Nut – Special, M20 x 1
15236-38	78-8052-6713-1	Ring – Polyurethane
15236-39	78-8070-1531-4	Belt – Drive W/Hook
15236-40	78-8137-0530-4	Plate – Front
15236-41	78-8137-0572-6	Cover – Rear, W/English Language Label
15236-42	26-0001-5862-1	Screw – Flat Hd Soc, M5 x 12
15236-43	26-1005-5316-8	Screw – Flat Hd Hex Dr, M5 x 16
15236-44	78-8070-1534-8	Stud – Side Plate
15236-45	78-8060-8488-1	Screw – Hex Hd, M5 x 20
15236-46	26-1003-5841-0	Screw – M8 x 16
15236-47	78-8070-1535-5	Bottom Drive Assembly
15236-48	26-1011-8828-7	Capacitor – 115V Gearmotor
15236-51	78-8076-4500-3	Stud – Mounting
15236-52	78-8137-0528-8	Spacer
15236-53	78-8076-5211-6	Set Nut – GMP13.5
15236-54	78-8060-7885-9	End Cap – /25X1,2
15236-55	78-8042-2919-9	Washer – Triple, M6
15236-56	78-8100-1236-5	Belt Tensioning Assembly – R/H
15236-57	78-8100-1237-3	Belt Tensioning Assembly – L/H
15236-58	78-8100-1238-1	Belt Tensioner – R/H
15236-59	78-8100-1239-9	Belt Tensioner – L/H

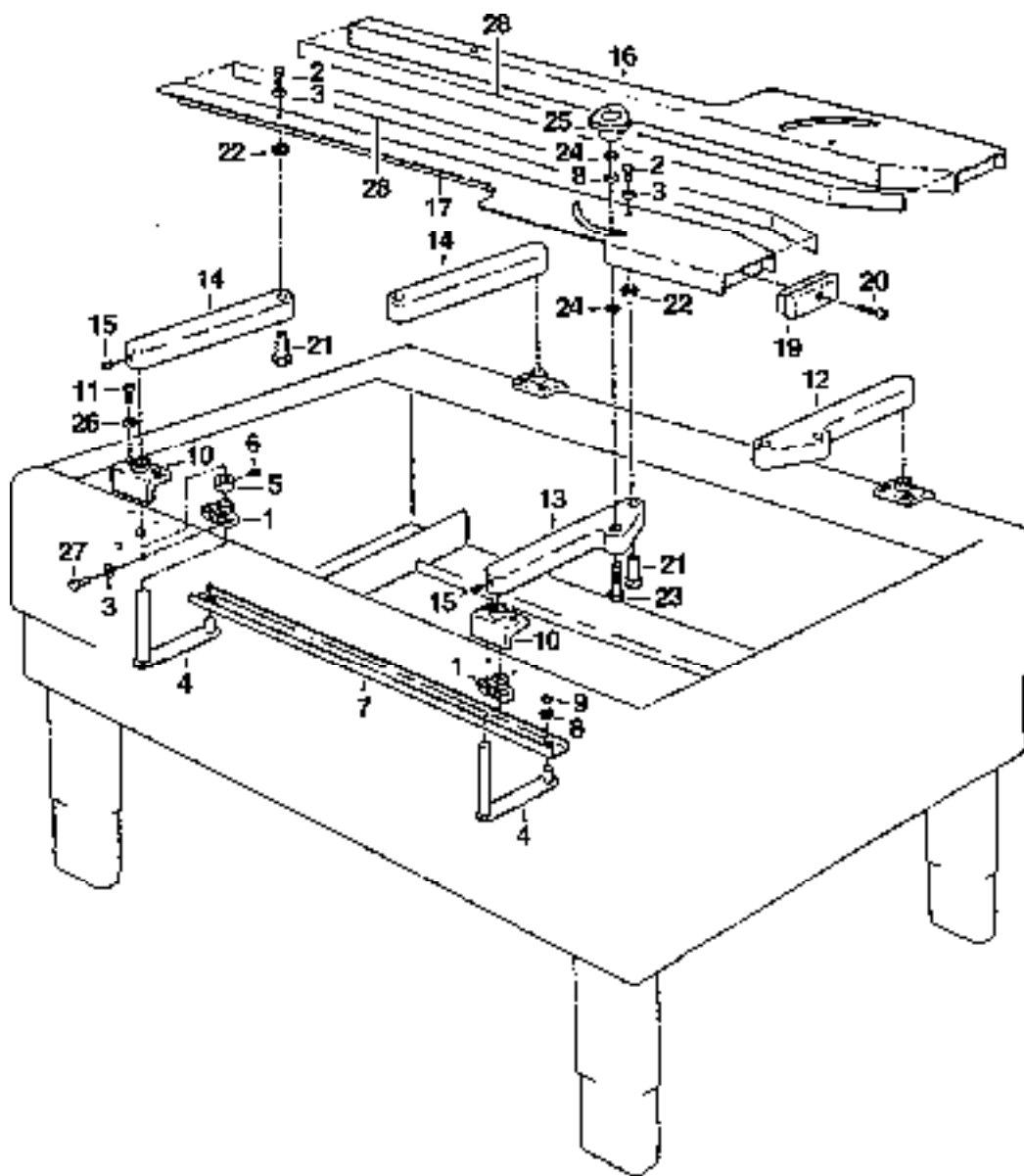


Figure 2796

Figure 2796

Ref. No.	3M Part No.	Description
2796-1	78-8070-1536-3	Support – Guide Arm
2796-2	78-8010-7169-3	Screw – Hex Hd, M6 x 12
2796-3	26-1000-0010-3	Washer – Flat, M6
2796-4	78-8070-1537-1	Lever With Pivot
2796-5	78-8070-1538-9	Bushing
2796-6	26-1003-8816-9	Screw – Set, M5 x 6
2796-7	78-8070-1539-7	Link – Guide
2796-8	78-8017-9074-8	Washer – 15 mm, Nylon
2796-9	78-8052-6733-9	Ring – M10, Special
2796-10	78-8070-1540-5	Support – Lever
2796-11	78-8032-0382-3	Screw – Soc Hd, M5 x 16
2796-12	78-8070-1541-3	Guide Arm – Front, Right
2796-13	78-8070-1542-1	Guide Arm – Front, Left
2796-14	78-8070-1543-9	Guide Arm – Rear
2796-15	78-8076-4505-2	Screw – Set, M6 x 8
2796-16	78-8070-1544-7	Guide – Right
2796-17	78-8070-1545-4	Guide – Left
2796-19	78-8070-1546-2	Cap – Guide
2796-20	26-1003-7953-1	Screw – Soc Hd, M5 x 30
2796-21	78-8070-1547-0	Shaft - Guide
2796-22	78-8070-1548-8	Washer – 20 x 12, 5 x 1 Nylon
2796-23	26-1003-5852-7	Screw – Hex Hd, M10 x 40
2796-24	78-8052-6566-3	Washer – Friction
2796-25	78-8070-1549-6	Knob – VTR-B-M10
2796-26	78-8005-5735-3	Washer – Lock, M5
2796-27	78-8032-0375-7	Screw – Hex Hd, M6 x 16
2796-28	78-8079-5378-7	Tape – Guide

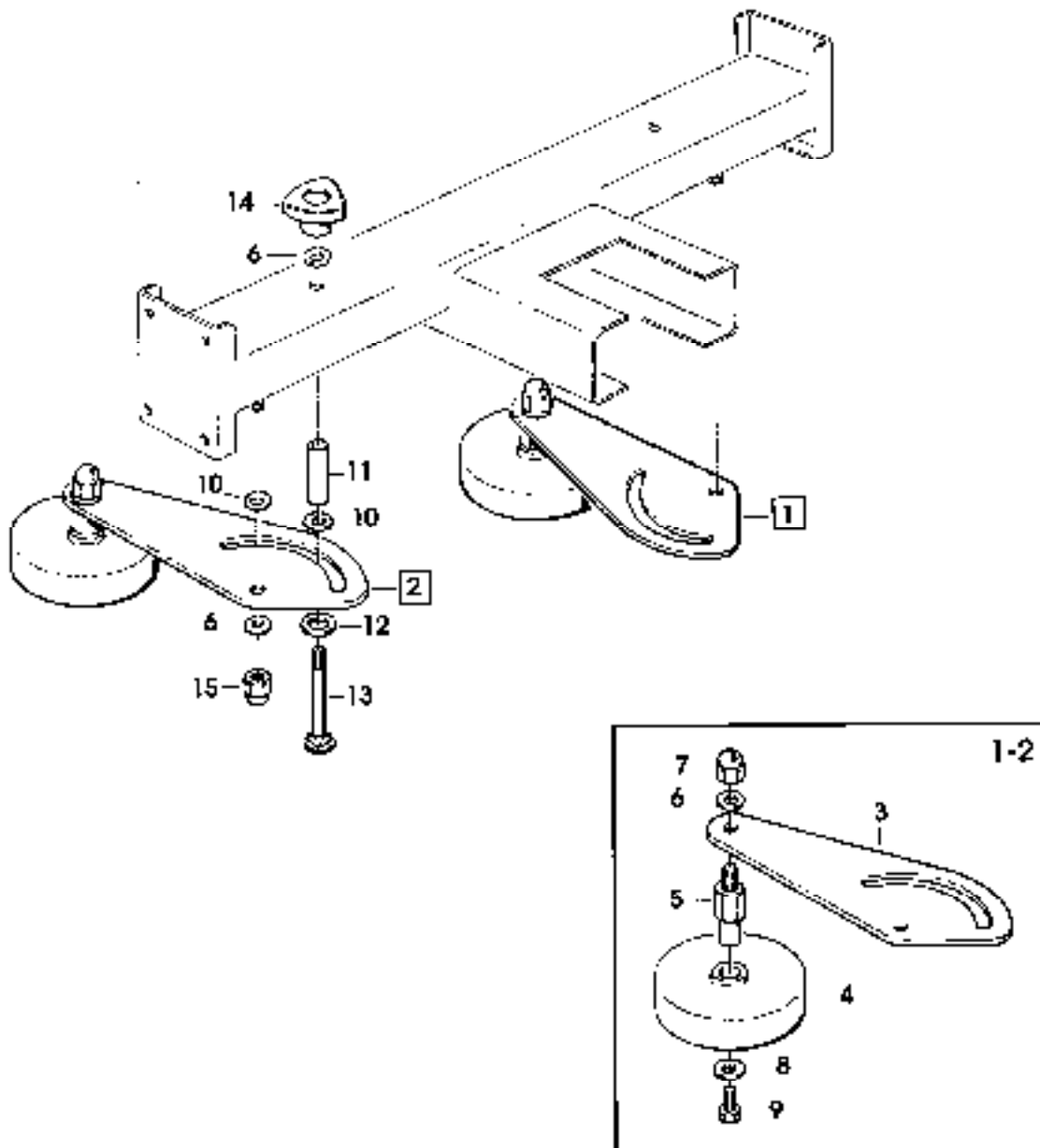


Figure 2798

Figure 2798

Ref. No.	3M Part No.	Description
2798-1	78-8070-1557-9	Compression Roller Assembly – Right
2798-2	78-8070-1558-7	Compression Roller Assembly – Left
2798-3	78-8070-1559-5	Support – Compression Roller
2798-4	78-8054-8648-3	Pressure Roller
2798-5	78-8070-1560-3	Stud – Roller Mounting
2798-6	78-8052-6566-3	Washer – Friction
2798-7	78-8070-1561-1	Nut – M10
2798-8	26-1004-5507-5	Washer – M8
2798-9	26-1003-5841-0	Screw – M8 x 16
2798-10	78-8017-9074-8	Washer – 15 mm, Nylon
2798-11	78-8070-1562-9	Tube – Roller Support
2798-12	12-7991-1752-3	Washer – M14, Plain
2798-13	78-8070-1563-7	Screw – M10 x 80
2798-14	78-8070-1549-6	Knob – VTR-B-M10
2798-15	26-1003-6918-5	Nut – Plastic Insert M10 Hex Flange

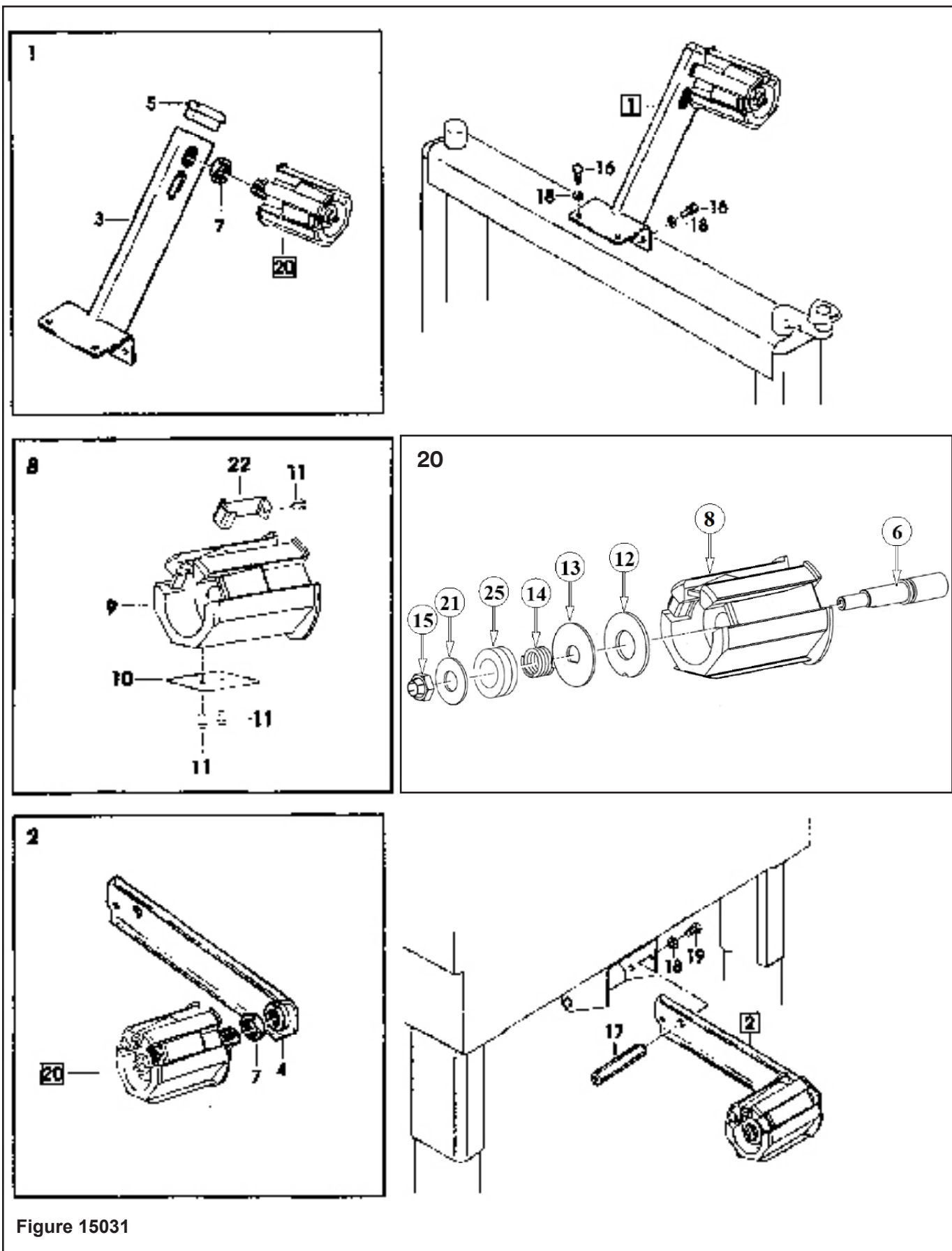
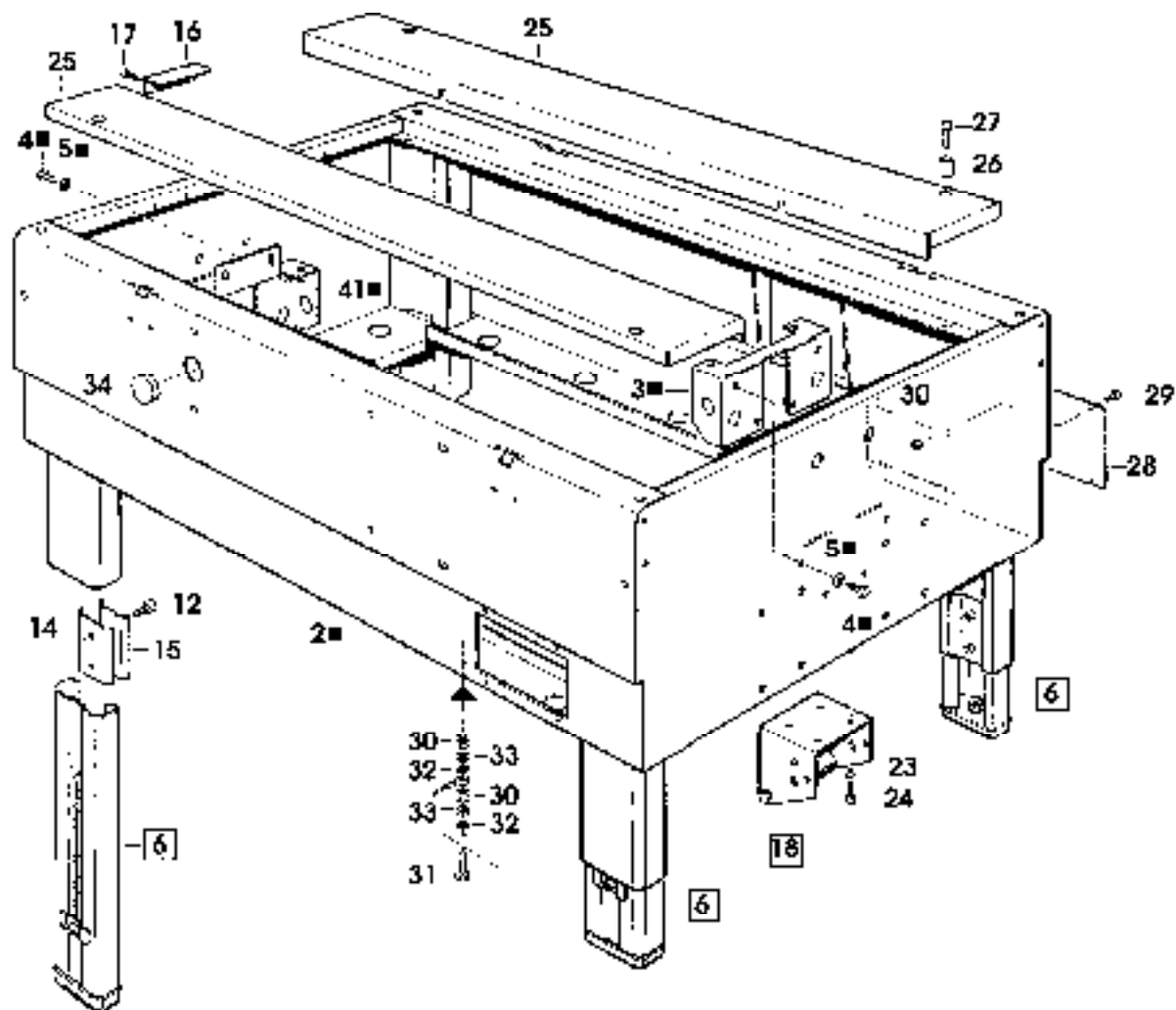


Figure 15031

Figure 15031

Ref. No.	3M Part No.	Description
15031-1	78-8137-1157-5	Tape Roll Bracket Assembly
15031-2	78-8137-1158-3	Tape Drum Bracket Assembly
15031-3	78-8070-1566-0	Bracket – Tape Drum
15031-4	78-8070-1395-4	Bracket – Bushing Assembly
15031-5	78-8070-1568-6	Cap – Bracket
15031-6	78-8060-8462-6	Shaft – Tape Drum, 3" Head
15031-7	78-8017-9169-6	Nut – M18 x 1
15031-8	78-8098-8829-6	Tape Drum Assembly – 3 Inch Wide
15031-9	78-8098-8828-8	Tape Drum
15031-10	78-8098-8830-4	Leaf Spring
15031-11	26-1002-5753-9	Screw – Self Tapping
15031-12	78-8060-8172-1	Washer – Friction
15031-13	78-8052-6271-0	Washer – Tape Drum
15031-14	78-8100-1048-4	Spring – Core Holder
15031-15	78-8017-9077-1	Nut – Self-Locking, M10 x 1
15031-16	78-8032-0375-7	Screw – Hex Hd M6 x 16
15031-17	78-8076-4742-1	Spacer – Stud
15031-18	26-1000-0010-3	Washer – Flat M6
15031-19	78-8010-7169-3	Screw – Hex Hd M6 x12
15031-20	78-8133-9641-9	Tape Drum Assembly – 3 Inch Head
15031-21	26-1004-5510-9	Washer – Plain, M10
15031-22	78-8098-8816-3	Latch - Tape Drum
15031-25	78-8052-6651-3	Washer - Nylon



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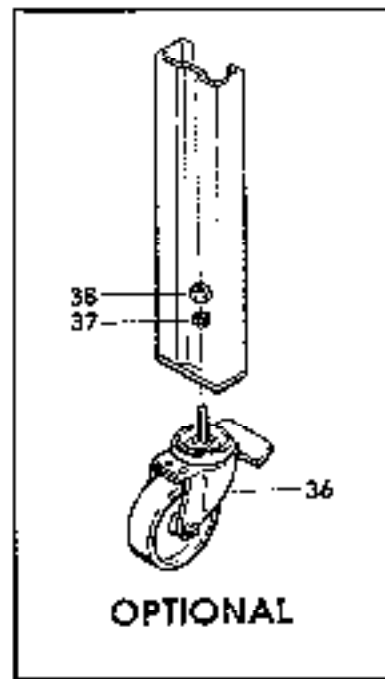
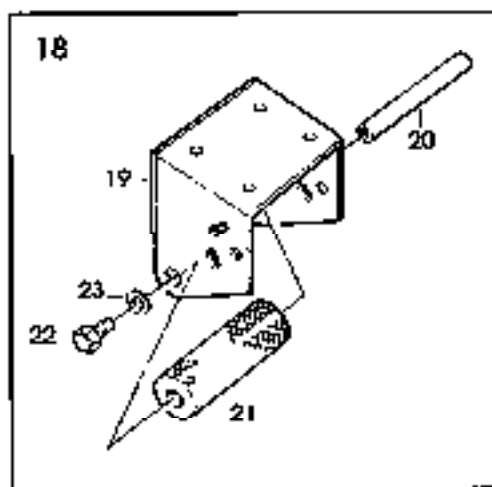
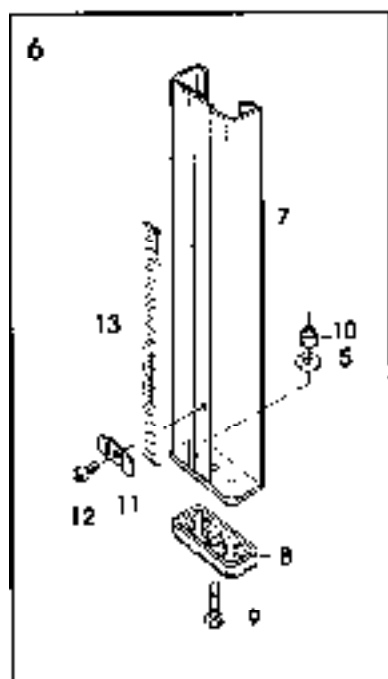
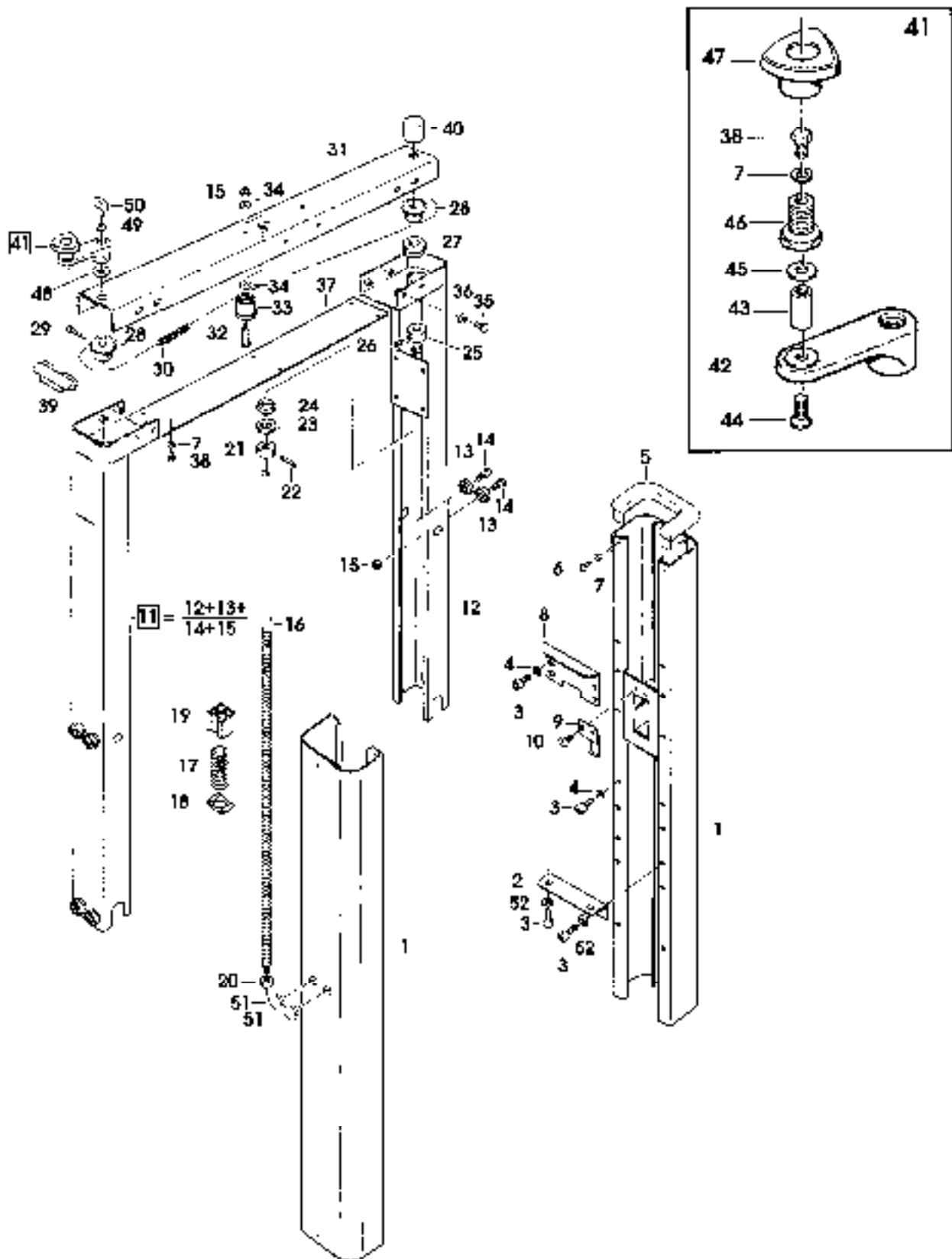


Figure 10010

Figure 15015

Ref. No.	3M Part No.	Description
15015-2	78-8091-0306-8	Bed Conveyor
15015-3	78-8091-0307-6	Support – Drive
15015-4	26-1003-5842-8	Screw – Hex Hd, M8 x 20
15015-5	78-8017-9318-9	Washer – Plain, 8mm
15015-6	78-8076-5381-7	Leg Assembly – Inner W/Stop
15015-7	78-8076-5382-5	Leg – Inner
15015-8	78-8060-8480-8	Pad – Foot
15015-9	78-8055-0867-4	Screw – Hex Hd, M8 x 30
15015-10	78-8017-9313-0	Nut – Self Locking, M8
15015-11	78-8076-5383-3	Stop – Leg
15015-12	26-1003-7963-0	Screw – Soc Hd, M8 x 16
15015-13	78-8060-8481-6	Label – Height
15015-14	78-8052-6677-8	Clamp – Inner
15015-15	78-8052-6676-0	Clamp – Outer
15015-16	78-8060-8482-4	Plate – Protection
15015-17	26-1003-7948-1	Screw – Soc Hd M5 x 10
15015-18	78-8076-5462-5	Support - Tape Drum
15015-19	78-8076-4758-7	Support - Outboard Roll
15015-20	78-8076-4759-5	Shaft - Roller
15015-21	78-8076-4742-1	Roller
15015-22	78-8032-0375-7	Screw – Hex Hd, M6 x 16
15015-23	26-1000-0010-3	Washer – Flat, M6
15015-24	26-1003-7957-2	Screw – Soc Hd, M6 x 16
15015-25	78-8137-0531-2	Plane – Conveyor Bed
15015-26	78-8060-8486-5	Bushing
15015-27	78-8010-7211-3	Screw – Soc Hd M6 x 25
15015-28	78-8060-8487-3	Cover – Switch
15015-29	78-8060-8087-1	Screw – M5 x 10
15015-30	78-8010-7417-6	Nut – Hex, M5
15015-31	78-8060-8488-1	Screw – Hex Hd, M5 x 20
15015-32	78-8046-8217-3	Washer – Special
15015-33	78-8005-5741-1	Washer – Plain, M5
15015-34	78-8076-4701-7	Cap – /28
15015-41	78-8094-6013-8	Support – Drive
15015-42	78-8094-6014-6	Bed – Conveyor, W/Support
Caster Option		
15015-36	78-8098-9076-3	Caster Assembly
15015-37	78-8017-9059-9	Washer – Spring, Helical, M12
15015-38	78-8060-7532-7	Nut – M12



Ref. No.	3M Part No.	Description
3431-1	78-8060-8489-9	Column – Outer
3431-2	78-8060-8490-7	Plate – Column Mounting
3431-3	26-1003-7964-8	Screw – Soc Hd Hex Soc Dr, M8 x 20
3431-4	78-8017-9318-9	Washer – Plain, 8 mm
3431-5	78-8060-8491-5	Cap – Column
3431-6	26-1002-4955-1	Screw – Self Tap, 8P x 13
3431-7	78-8005-5740-3	Washer – Plain, 4 mm
3431-8	78-8060-8492-3	Stop – Height
3431-9	78-8076-5482-3	Plate – Nut Stop
3431-10	78-8060-8087-1	Screw – M5 x 10
3431-11	78-8060-8494-9	Column Assembly – Inner
3431-12	78-8060-8495-6	Column – Inner
3431-13	78-8054-8617-8	Bearing – Special
3431-14	78-8054-8589-9	Screw – Special
3431-15	26-1003-6916-9	Nut – Locking M6, Plastic Insert
3431-16	78-8060-8496-4	Lead Screw
3431-17	78-8054-8969-3	Spring
3431-18	78-8054-8970-1	Bed Plate – Spring
3431-19	78-8054-8571-7	Nut – Plastic
3431-20	78-8054-8968-5	Nut – Special
3431-21	78-8054-8585-7	Collar
3431-22	78-8054-8586-5	Pin
3431-23	78-8054-8584-0	Spacer
3431-24	78-8054-8583-2	Bushing
3431-25	78-8060-8497-2	Bushing – Lead Screw
3431-26	78-8059-5617-0	Screw – Set, M6 x 8
3431-27	78-8060-8498-0	Bushing – Inner Column
3431-28	78-8060-8499-8	Sprocket – 3/8 inch
3431-29	26-1003-7946-5	Screw – Soc Hd, M4 x 25
3431-30	78-8070-1501-7	Chain – 3/8 inch, 156 Links
3431-31	78-8113-6755-2	Housing – Chain, W/English Language Label
3431-32	78-8060-7878-4	Screw – Idler
3431-33	78-8070-1503-3	Roller – Chain Tensioning
3431-34	78-8042-2919-9	Washer – M6
3431-35	26-1003-5829-5	Screw – Hex Hd, M6 x 12
3431-36	26-1000-0010-3	Washer – Flat, M6
3431-37	78-8070-1504-1	Cover
3431-38	78-8010-7157-8	Screw – Hex Hd, M4 x 10
3431-39	78-8070-1505-8	Cap – Inner Column
3431-40	78-8070-1506-6	Cover – Screw
3431-41	78-8076-4807-2	Crank Assembly
3431-42	78-8076-5422-9	Crank
3431-43	78-8070-1509-0	Shaft – Crank
3431-44	26-1005-5316-8	Screw – Flat Hd, Hex Dr, M5 x 16
3431-45	78-8070-1510-8	Washer – Nylon, 7 x 15 x 1
3431-46	78-8070-1511-6	Bushing
3431-47	78-8070-1512-4	Knob – VTR-B-M12
3431-48	78-8076-4800-7	Washer – Crank
3431-49	78-8076-4809-8	Washer – Crank
3431-50	78-8076-4821-3	Key – Stop
3431-51	78-8054-8821-6	Cap – End
3431-52	26-1004-5507-5	Washer – M8

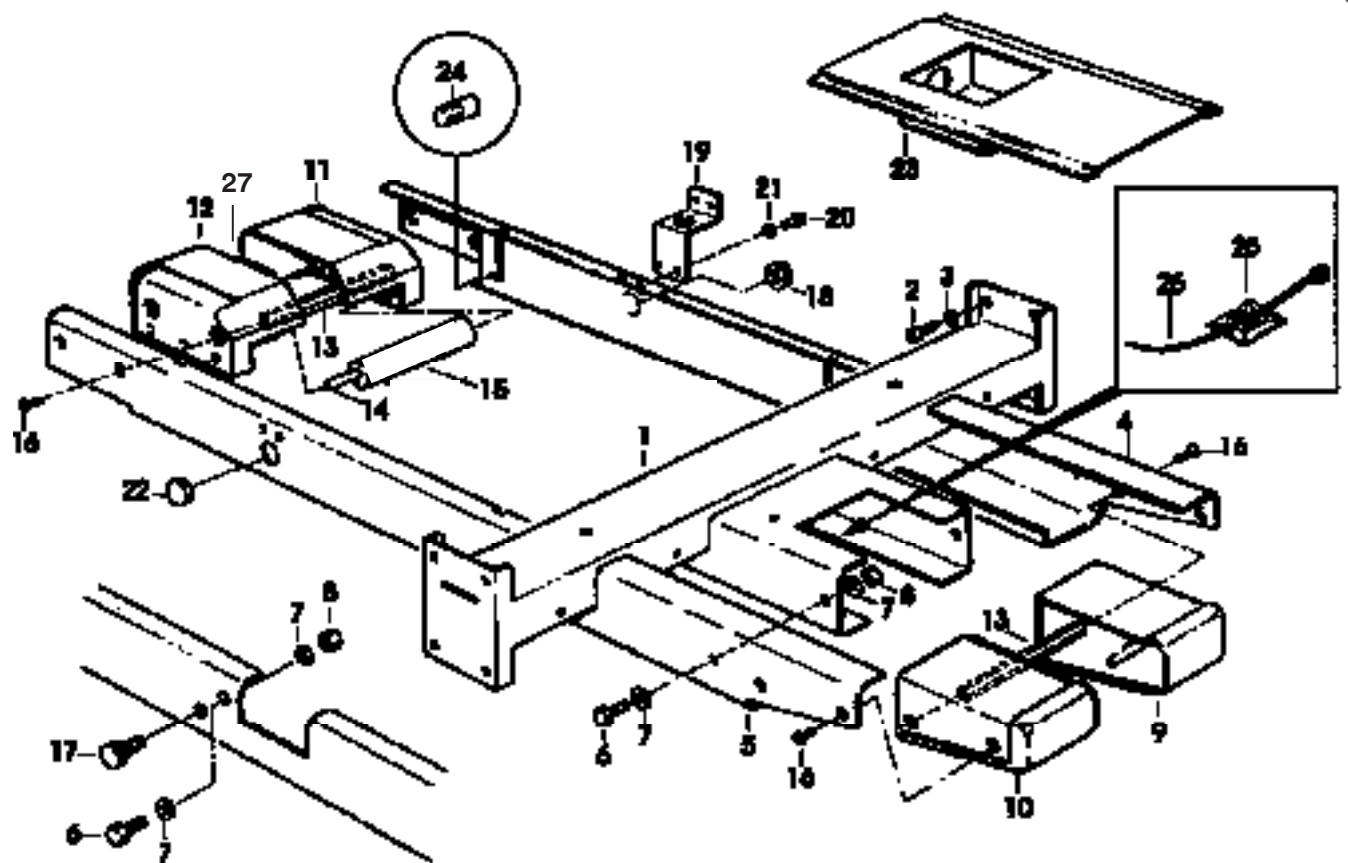


Figure 15017

Figure 15017

Ref. No.	3M Part No.	Description
15017-1	78-8137-0573-4	Bar – Supporting
15017-2	26-1003-7957-2	Screw – Soc Hd Hex Hd, M6 x 16
15017-3	78-8100-1042-7	Washer – /15 x 6.35 x 2
15017-4	78-8137-5424-5	Side Plate – Right, W/English Language Label
15017-5	78-8137-5423-7	Side Plate – Left, W/English Language Label
15017-6	26-1003-5842-8	Screw – Hex Hd, M8 x 20
15017-7	78-8017-9318-9	Washer – Plain, 8 mm
15017-8	26-1000-1347-8	Nut – Hex, M8
15017-9	78-8070-1574-4	Slide – Front, Right
15017-10	78-8070-1575-1	Slide – Front, Left
15017-11	78-8070-1576-9	Slide – Rear, Right
15017-12	78-8070-1577-7	Slide – Rear, Left
15017-13	78-8076-5467-4	Spacer
15017-14	78-8076-5468-2	Stud
15017-15	78-8137-8446-5	Roller – 32 x 38
15017-16	26-1005-5316-8	Screw – Flat Hd Hex Dr, M5 x 16
15017-17	78-8070-1555-3	Block – Upper Head
15017-18	78-8060-7758-8	Fairlead – /20
15017-19	78-8054-8955-2	Clamp – Bracket
15017-20	26-1003-5820-4	Screw – Hex Hd, M5 x 12
15017-21	78-8005-5741-1	Washer – Flat, M5
15017-22	78-8076-4517-7	End Cap – /22 x 1
15017-23	78-8137-0574-2	Cover – Upper, W/English Language Labels
15017-24	78-8076-4500-3	Stud – Mounting
15017-25	78-8100-1240-7	Plate - Nylon Tie
15017-26	78-8060-8029-3	Tie Nylon Hex 3.5mm
15017-27	78-8137-8447-3	Spacer - Front

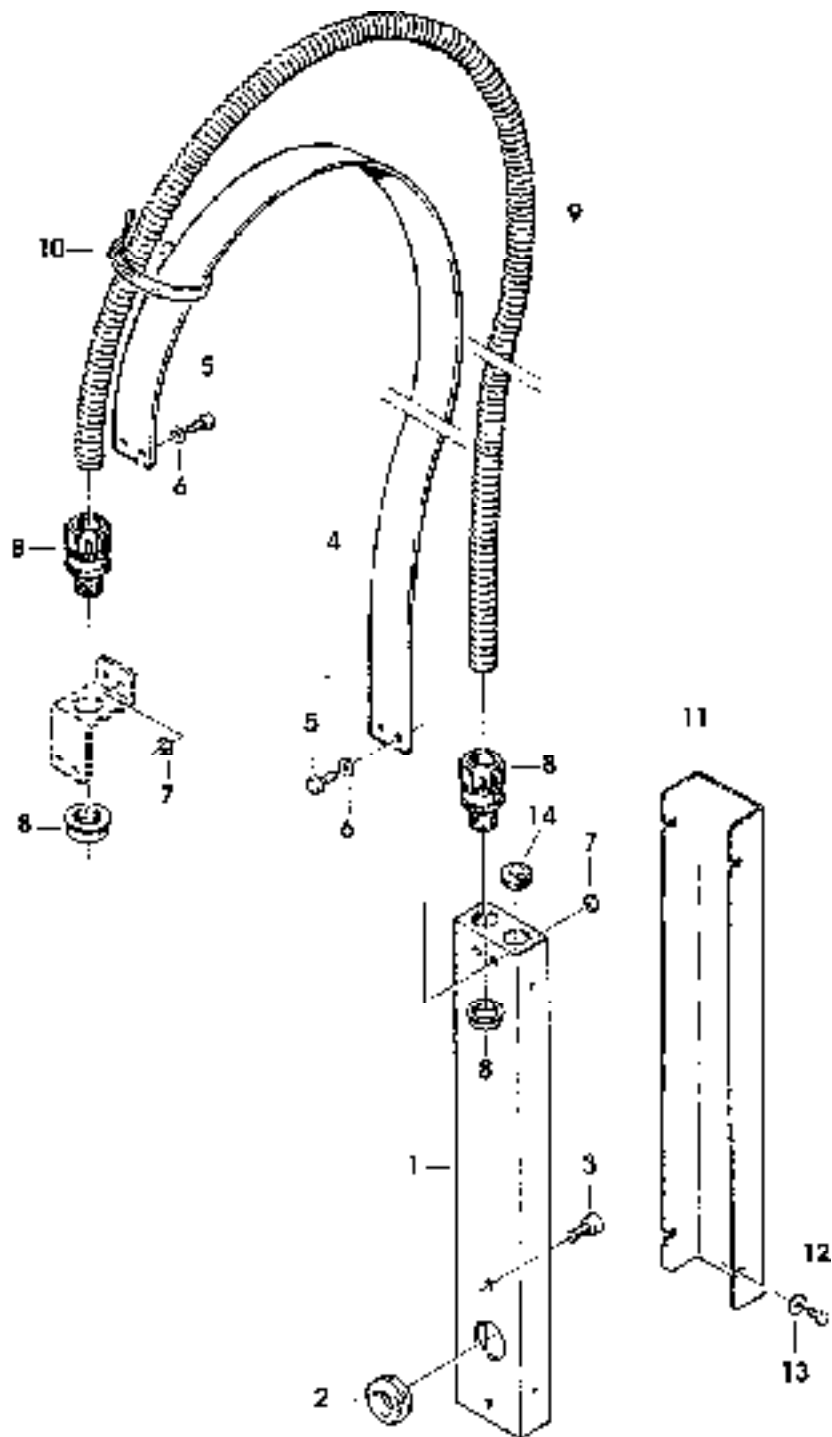


Figure 5593

Ref. No.	3M Part No.	Description
5593-1	78-8091-0660-8	Housing – Wire
5593-2	78-8076-4702-5	Grommet – /28
5593-3	26-1003-7963-0	Screw – Soc Hd, M8 x 16
5593-4	78-8076-4636-5	Strap – Wire
5593-5	78-8010-7163-6	Screw - Hex Hd, M5 x10
5593-6	78-8005-5741-1	Washer – Flat, M5
5593-7	78-8010-7417-6	Nut – Hex, M5
5593-8	78-8060-7631-7	Connector – 3/8 Inch
5593-9	78-8060-8028-5	Sleeving – /12, 0,93 M.
5593-10	78-8060-8029-3	Clamp – 140 x 3,
5593-11	78-8076-4641-5	Cover
5593-12	78-8010-7157-8	Screw – Hex Hd, M4 x 10
5593-13	78-8017-9018-5	Washer – Plain, M4 SPEC.
5593-14	78-8060-7758-8	Fairlead – /20

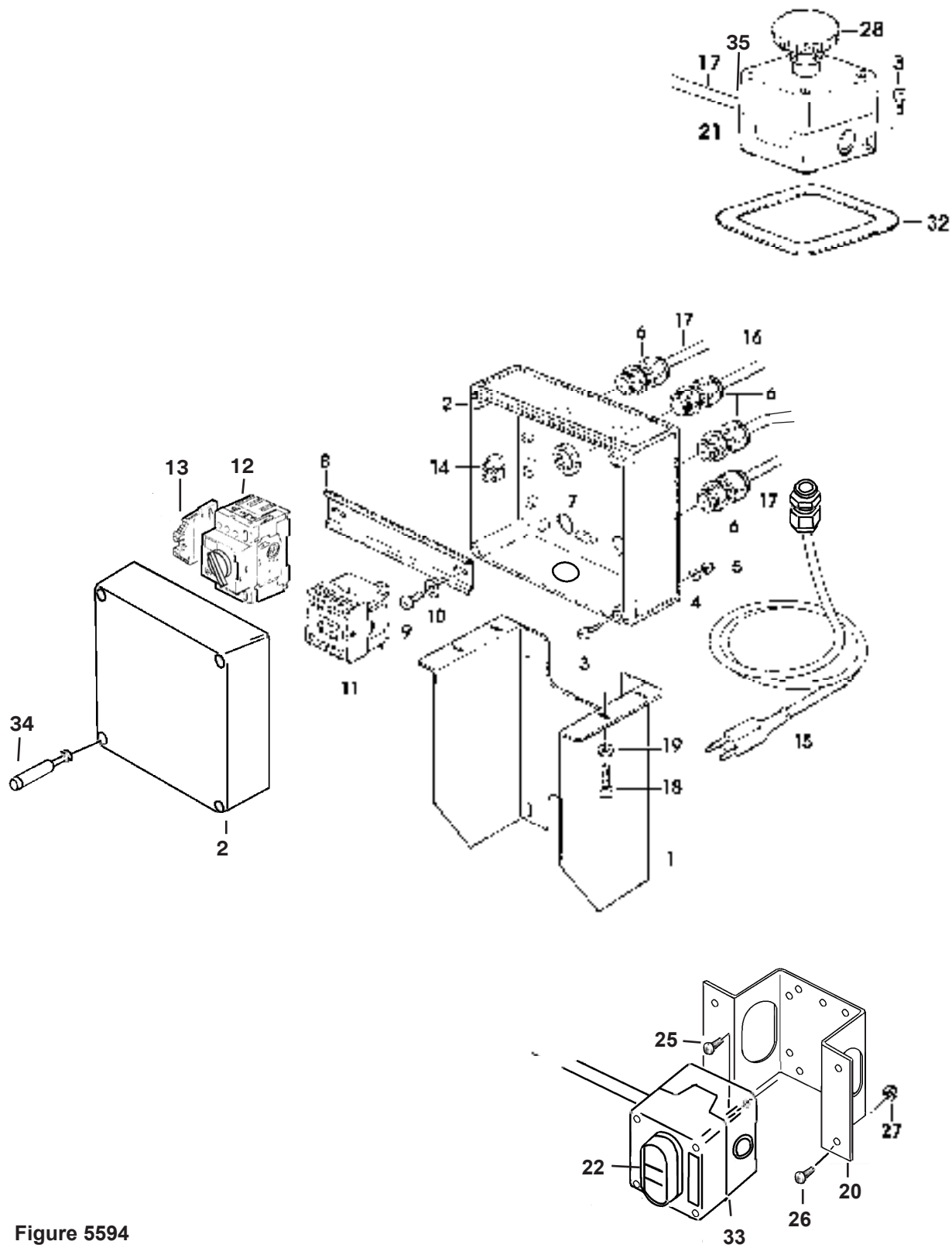


Figure 5594

Figure 5594

Ref. No.	3M Part No.	Description
5594-1	78-8094-6379-3	Support – Box
5594-2	78-8113-6759-4	Enclosure – W/English Language Label
5594-3	78-8094-6381-9	Screw – Soc Hd, M4 x 15
5594-4	78-8005-5740-3	Washer – Plain, 4 mm
5594-5	26-1003-6914-4	Nut – Plastic Insert, M4
5594-6	78-8076-4715-7	Cord Grip
5594-7	78-8076-5211-6	Set Nut – GMP13.5
5594-8	78-8094-6382-7	Guide – Mounting
5594-9	78-8028-8208-0	Screw – 6P X 9,5
5594-10	78-8017-9018-5	Washer – Plain, M4, SPEC
5594-11	78-8094-6383-5	Contactor – CA4-5-10, 110V, 60Hz
5594-12	78-8137-0779-7	Circuit Breaker-Allen Bradley 1.6 – 2.5A
5594-13	78-8094-6384-3	Ground Clamp – VGPE 4/6
5594-14	78-8076-4968-2	Terminal Board
5594-15	78-8028-7909-4	Power Cord W/Plug
5594-16	78-8076-5176-1	Cable – FROR 07 3X0.75, 5 Mt
5594-17	78-8091-0433-0	Cable – 3X1.5 1 Ph, 5 Mt
5594-18	26-1003-7957-2	Screw – Soc Hd Hex, M6 x 16
5594-19	26-1000-0010-3	Washer – Flat, M6
5594-20	78-8100-1039-3	Support – on/off Switch, W/English Language Label
5594-21	78-8119-6528-0	Box – E-Stop, yellow, Allen Bradley 800E-1PY
5594-22	78-8137-0823-3	Switch - On/Off
5594-25	78-8017-9257-9	Screw – M4 x 10
5594-26	78-8017-9066-4	Screw – M5 x 10
5594-27	78-8010-7417-6	Nut – Hex, M5
5594-28	26-1014-5845-8	E-Stop – Allen Bradley MTS-44-3LX01
5594-29	78-8076-4716-5	Star Washer – M4
5594-30	78-8010-7416-8	Nut – Hex, M4
5594-31	78-8091-0538-6	Screw – Hex Hd, M4 x 20
5594-32	78-8100-1234-0	Collar
5594-33	78-8114-4896-4	Box – On/Off, Grey
5594-34	78-8119-8910-8	Screw- Plastic
5594-35	78-8060-7758-8	Grommet

