

Parts List and Diagrams

3M-Matic™ 8000ab-8000ab3

Type 22600

Adjustable Case Sealer

Serial #: _____
For reference, record machine serial number here.

Important Safety Information

BEFORE INSTALLING OR OPERATING THIS EQUIPMENT

Read, understand and follow all safety and operating instructions.

Replacement Parts and Service Information

To Our Customers:

This is the 3M-Matic™/AccuGlide™/Scotch® equipment you ordered.
It has been set up and tested in the factory with Scotch® Tapes.

Included with each machine is an Instructions and Parts List Manual.

Technical Assistance / Replacement Parts and Additional Manuals:

For technical assistance, contact our help line at 1-800-328-1390.

Provide the customer support coordinator with the model/machine name,
machine type, and serial number that are located on the identification plate
(For example: Model 8000ab-8000ab3 - Type 22600 - Serial Number 13282)

To order replacement parts, contact us:

CSPD division of Combi Packaging Systems LLC.

6299 Dressler Rd. NW

North Canton, OH 44720

store.combi.com/CSPD/PublicStore/

1-800-344-9883 Fax: 1-877-847-5883

e-mail: CSPD-CSR@combi.com

www.combi.com

Identification Plate

 3M Company St Paul, MN 55144 USA		Electrical Drawing 		3M-Matic™ Indoor Industrial use only		
Model 	Part Number 	SCCR 	Volt 	Hertz 	Air Supply 	IP
Type 	Serial Number 	Ampere 	Phase 	Watt 	Air Consumption 	Year

Minimum billing on replacement part orders will be \$50.00

Replacement part information and pricing available on request

There is a 15% restocking fee (per order) on returned parts

Note: Outside of the United States, for replacement parts and ordering
information please contact your local /regional 3M or 3M representative.

2. General Information *(continued)*

2.3 Warranty

Equipment Warranty and Limited Remedy: THE FOLLOWING WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTY OF MERCHANTABILITY, THE IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE AND ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, A CUSTOM OR USAGE OF TRADE:

3M sells its 3M-Matic™ 8000ab-8000ab3 Adjustable Case Sealer, Type 22600 with the following warranties:

1. The drive belts and the taping head knives, springs and rollers will be free from all defects for ninety (90) days after delivery.
2. All other taping head parts will be free from all defects for three (3) years after delivery.
3. All other parts will be free from all defects for two (2) years after delivery.

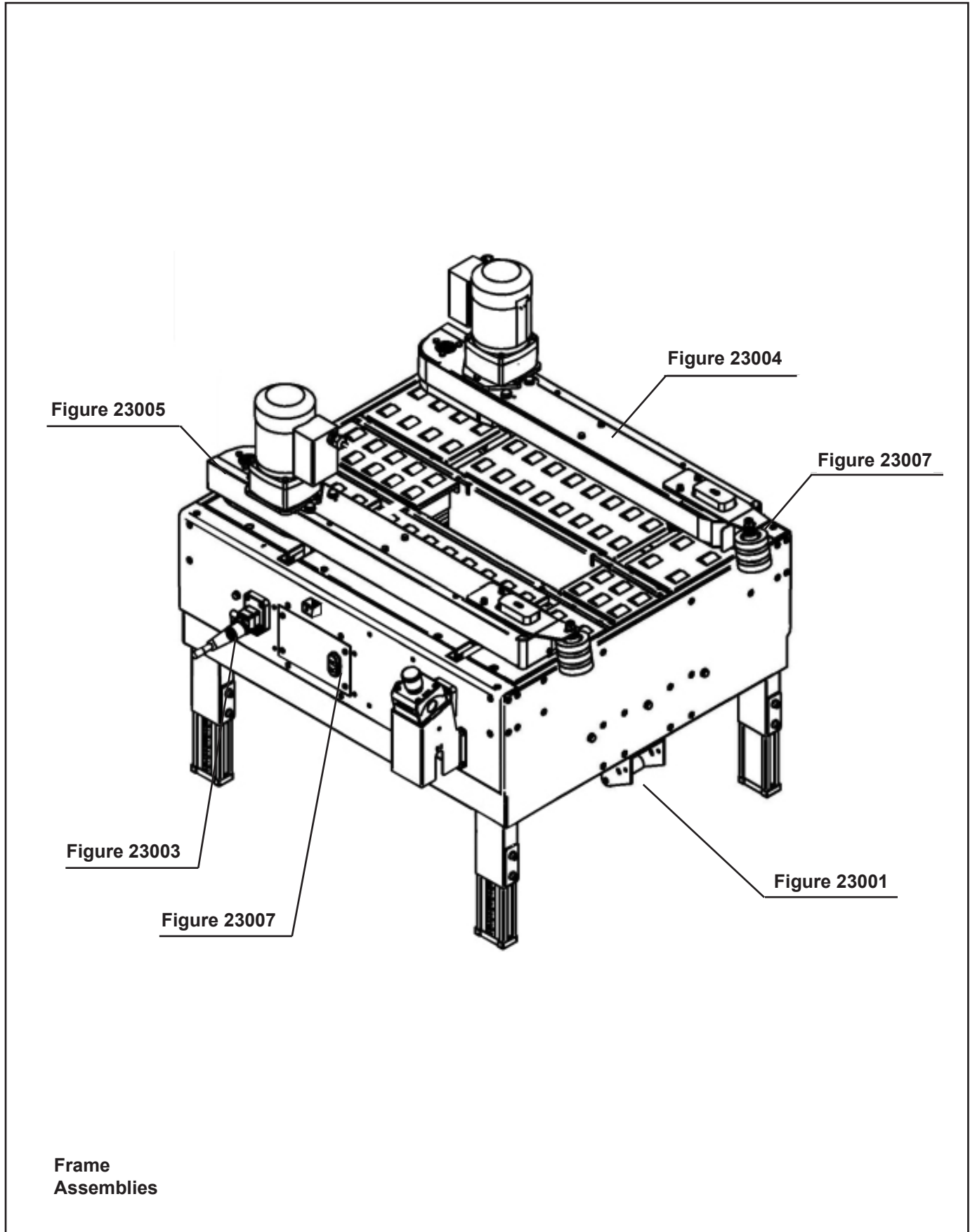
If any part is proved to be defective within its warranty period, then the exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to repair or replace the part, provided the defective part is returned immediately to 3M's factory or an authorized service station designated by 3M. A part will be presumed to have become defective after its warranty period unless the part is received or 3M is notified of the problem no later than five (5) calendar days after the warranty period. If 3M is unable to repair or replace the part within a reasonable time, then 3M at its option, will replace the equipment or refund the purchase price. 3M shall have no obligation to provide or pay for the labor required to install the repaired or replacement part. 3M shall have no obligation to repair or replace (1) those parts failing due to operator misuse, carelessness, or due to any accidental cause other than equipment failure, or (2) parts failing due to non-lubrication, inadequate cleaning, improper operating environment, improper utilities or operator error.

Limitation of Liability: 3M and seller shall not be liable for direct, indirect, special, incidental or consequential damages based upon breach of warranty, breach of contract, negligence, strict liability or any other legal theory.

The foregoing Equipment Warranty and Limited Remedy and Limitation of Liability may be changed only by a written agreement signed by authorized officers of 3M and seller.

Contents: 8000ab-8000ab3 Adjustable Case Sealer

- (1) 8000ab-8000ab3 Adjustable Case Sealer, Type 22600
- (1) Tool and Spare Parts Kit
- (1) Instruction and Parts Manual



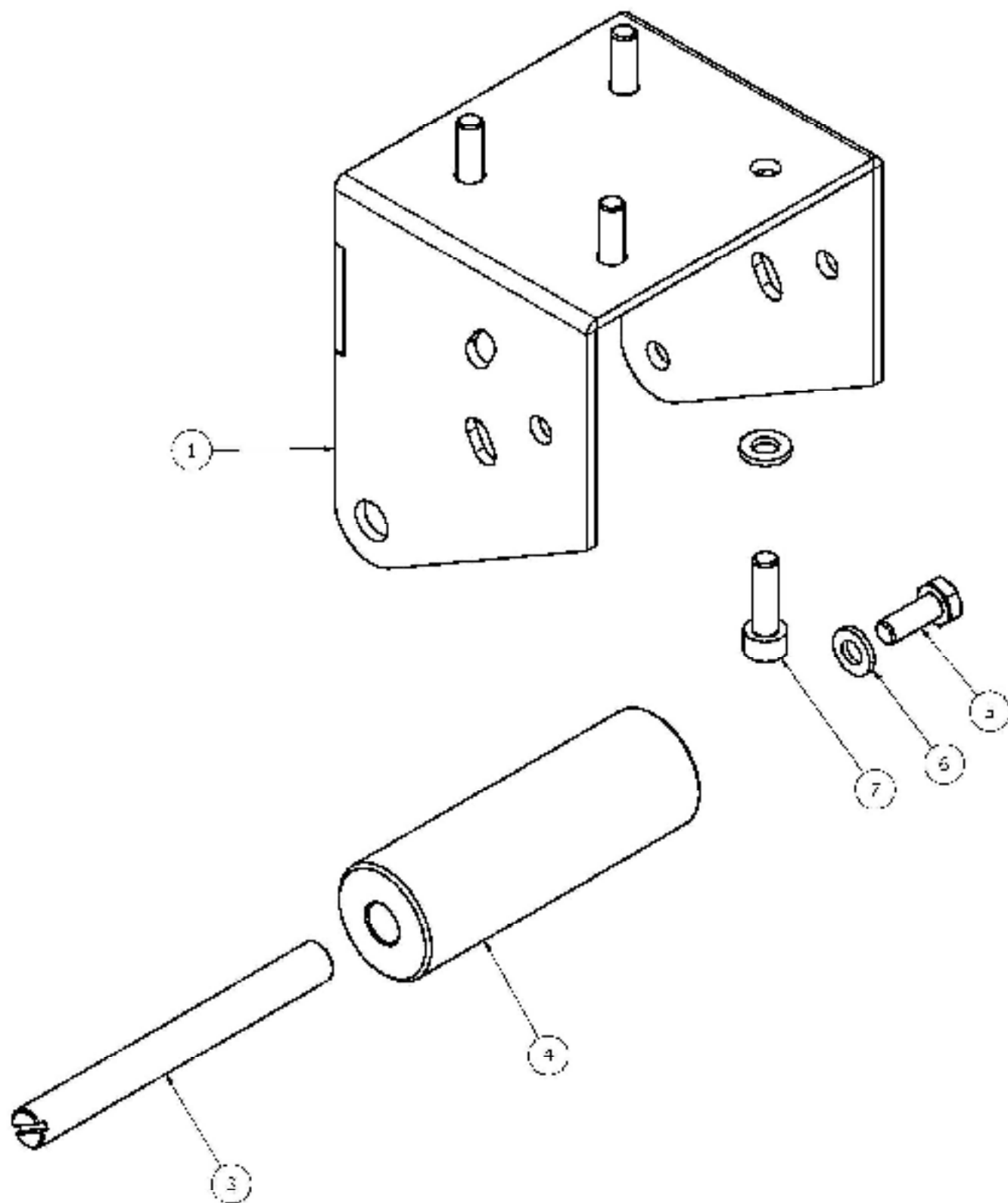


Figure 23001

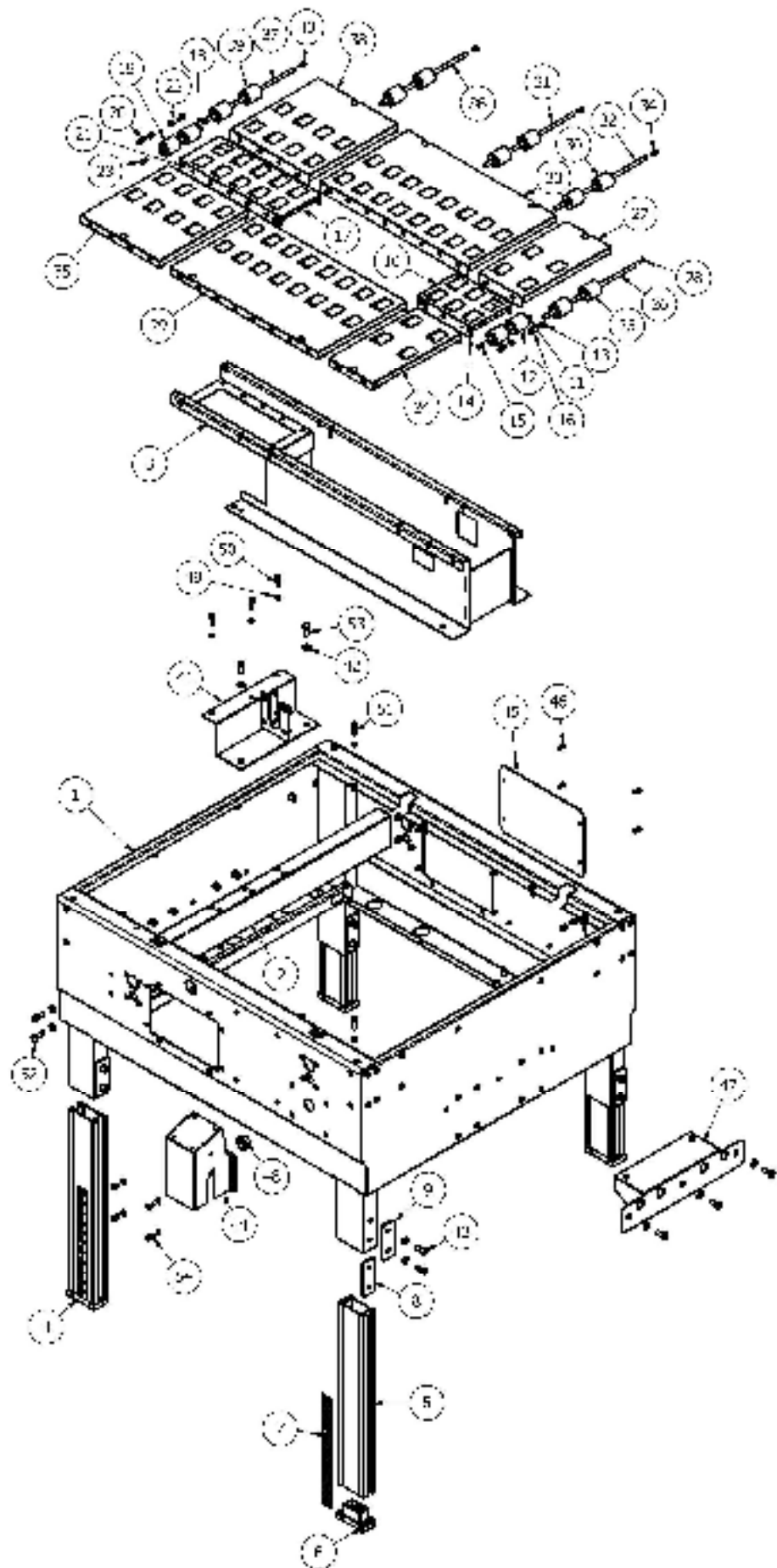
3M-Matic™ 8000ab-8000ab3 - Type 22600

44-0009-2169-0 / ECO# 0078045

Figure 23001

Ref. No.	3M Part No.	Description
23001-1	78-8137-8114-9	BRACKET-SUPPORT
23001-2	78-8060-8484-0	SHAFT-TAPE ROLLER 2"
23001-3	78-8060-8485-7	ROLLER-TAPE 2"
23001-4	M6X16 HHCS	SCREW-M6X16 HHCS
23001-5	M6 WSHR	WASHER-M6 PLAIN
23001-6	M6x20 SHCS	SCREW-M6X20 SHCS

8000ab-4



Figure

3M-Matic™ 8000ab-8000ab3 - Type 22600

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Figure 23002

Ref. No.	3M Part No.	Description
23002-1	78-0025-3382-2	BED ASSY. W/ INS 8000AB
23002-2	78-0025-3200-6	SUPPORT-BED LOWER W/ INS 8000a
23002-3	78-8137-8110-7	SUPPORT-BED CENTER
23002-4	78-8137-6373-3	LEG-INNER ASSY.
23002-5	78-8137-6287-5	LEG-INNER
23002-6	78-8137-0641-9	PAD-FOOT
23002-7	78-8060-8481-6	LABEL-LEG RULER
23002-8	78-8137-0635-1	CLAMP-LEG
23002-9	78-8129-6100-7	BRACKET
23002-10	78-0025-3218-8	REAR CONVEYOR BED PLATE ASSY.
23002-11	78-0025-3219-6	PIN-8X124
23002-12	78-8060-7693-7	ROLLER-32X38
23002-13	78-8076-5389-0	MOUNTING-CONVEYOR
23002-14	78-8137-7775-8	BED PLATE-REAR CONVEYOR
23002-15	M5X12 HHCS	SCREW-M5X12 HHCS
23002-16	M6 HEX NUT-L	NUT-M6 HEX LOCKING
23002-17	78-0025-3220-4	CONVEYOR-CENTER BED PLATE ASSY.
23002-18	78-0025-3219-6	PIN-8X124
23002-19	78-8060-7693-7	ROLLER-32X38
23002-20	78-8076-5389-0	MOUNTING-CONVEYOR
23002-21	78-8137-7777-4	CONVEYOR-CENTER BED PLATE
23002-22	M6 HEX NUT	NUT-M6 HEX
23002-23	M5X12 HHCS	SCREW-M5X12 HHCS
23002-24	78-0025-3221-2	CONVEYOR-FRONT RIGHT/LEFT PLATE ASSY.
23002-25	78-8060-7693-7	ROLLER-32X38
23002-26	78-0025-3222-0	PIN-8X271
23002-27	78-8137-8044-8	BED PLATE-INFEED RIGHT/LEFT CONVEYOR
23002-28	M5X12 PHBHCS	SCREW-M5X12 PHBHCS
23002-29	78-0025-3223-8	CONVEYOR-MID RIGHT/LEFT PLATE ASSY.
23002-30	78-8060-7693-7	ROLLER-32X38
23002-31	78-0025-3224-6	PIN-8X263.5
23002-32	78-0025-3222-0	PIN-8X271
23002-33	78-8137-8045-5	BED PLATE-INFEED CONVEYOR RIGHT/LEFT ROLLER
23002-34	M5X12 PHBHCS	SCREW-M5X12 PHBHCS
23002-35	78-0025-3225-3	CONVEYOR-REAR RIGHT/LEFT PLATE ASSY.
23002-36	78-0025-3224-6	PIN-8X263.5
23002-37	78-0025-3222-0	PIN-8X271
23002-38	78-8137-8046-3	CONVEYOR-REAR RIGHT/LEFT PLATE
23002-39	78-8060-7693-7	ROLLER-32X38
23002-40	M5X12 PHBHCS	SCREW-M5X12 PHBHCS
23002-41	78-8137-8113-1	BRACKET-SUPPORT

Figure 23002

Ref. No.	3M Part No.	Description
23002-42	M8 WSHR	WASHER-M8 PLAIN
23002-43	M8x16 SHCS	SCREW-M8x16 SHCS
23002-44	78-0025-3386-3	EMERGENCY STOP SUPPORT ASSY. (8000AB)
23002-45	78-8137-6338-6	PLATE-HOUSING
23002-46	M5X16 PHBHCS	SCREW-5X16 PHBHCS
23002-47	78-8137-7799-8	SHOULDER SUPPORT-LOWER UNIT
23002-48	78-8076-4702-5	GROMMET-HEYCO SB1093-13
23002-49	M6 WSHR	WASHER-M6 PLAIN
23002-50	M6x20 SHCS	SCREW-M6X20 SHCS
23002-51	M6x25 SHCS	SCREW-M6X25 SHCS
23002-52	M8X25 HHCS	SCREW-M8X25 HHCS
23002-53	M8X20 HHCS	SCREW-M8X20 HHCS
23002-54	M6X12 HHCS	SCREW- M6X12 HHCS SPECIAL

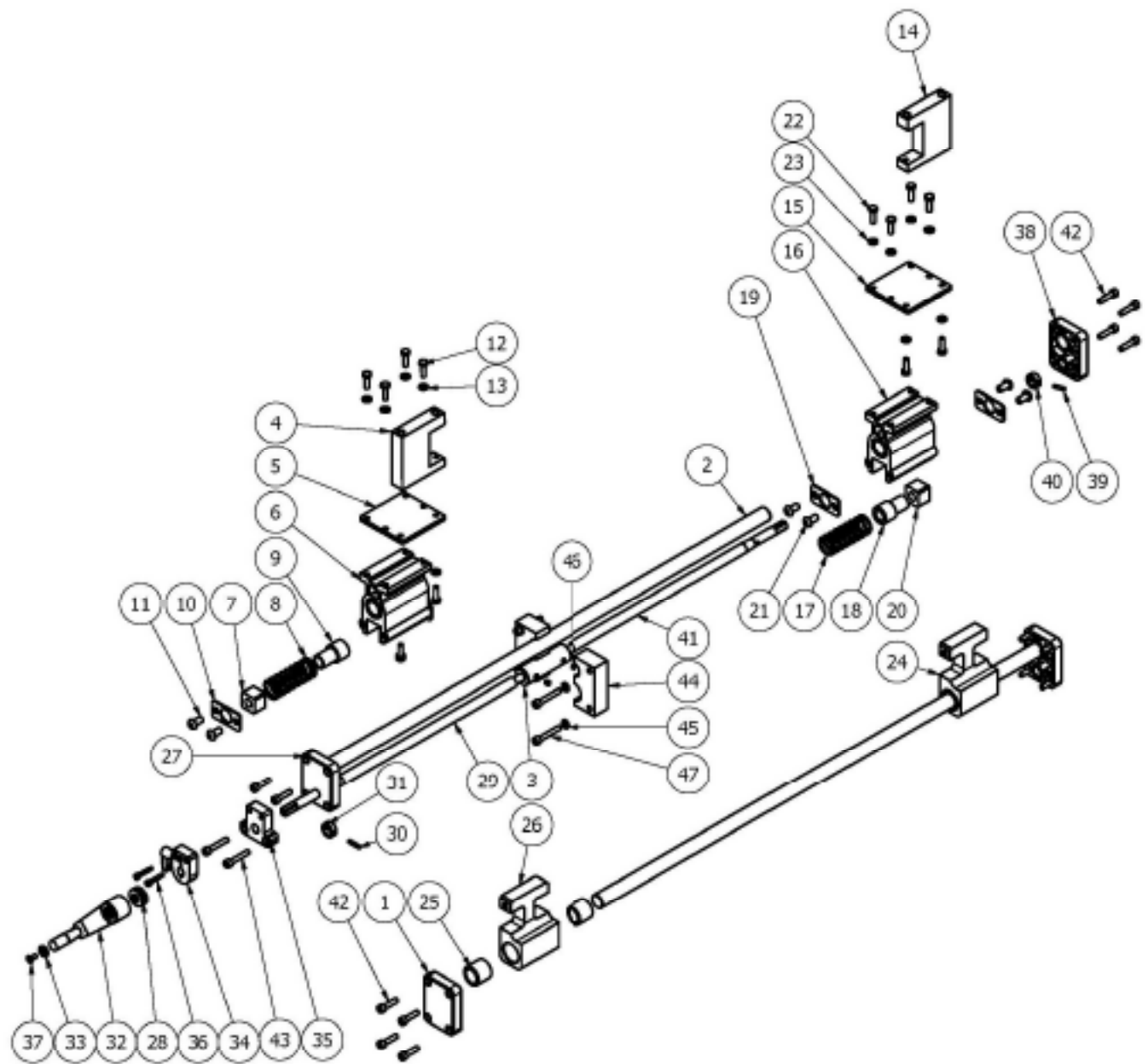


Figure 23003

3M-Matic™ 8000ab-8000ab3 - Type 22600

44-0009-2169-0 / ECO# 0078045

Figure 23003

Ref. No.	3M Part No.	Description
23003-1	78-8137-8100-8	ROD SUPPORT-S11-T KYOWA S8
23003-2	78-8137-7772-5	ROD-LINEAR GUIDE
23003-3	78-8137-5915-2	CONNECTION SLEEVE-ADJUSTING RODS
23003-4	78-8137-8065-3	BLOCK-DRIVE MOUNTING
23003-5	78-8137-8066-1	PLATE-DRIVE MOUNTING
23003-6	78-8137-8376-4	SUPPORT W/BUSHINGS
23003-7	78-8129-6125-4	LEAD NUT-DRIVE LH
23003-8	78-8129-6128-8	SPRING
23003-9	78-8137-8071-1	SUPPORT-LEAD SCREW
23003-10	78-8129-6123-9	PLATE-RETAINING LEAD SCREW
23003-11	M8X16 BSHCS	SCREW-M8X16 BSHCS
23003-12	M6X20 HHCS	SCREW-M6X20 HHCS
23003-13	M6 WSHR	WASHER-M6 PLAIN
23003-14	78-8137-8065-3	BLOCK-DRIVE MOUNTING
23003-15	78-8137-8066-1	PLATE-DRIVE MOUNTING
23003-16	78-8137-8376-4	SUPPORT W/BUSHINGS
23003-17	78-8129-6128-8	SPRING
23003-18	78-8137-8071-1	SUPPORT-LEAD SCREW
23003-19	78-8129-6123-9	PLATE-RETAINING LEAD SCREW
23003-20	78-8129-6126-2	LEAD NUT-DRIVE RH (Red)
23003-21	M8X16 BSHCS	SCREW-M8X16 BSHCS
23003-22	M6X20 HHCS	SCREW-M6X20 HHCS
23003-23	M6 WSHR	WASHER-M6 PLAIN
23003-24	78-0025-3217-0	SUPPORT-BEARING ASSY.
23003-25	78-8094-6230-8	BEARING BUSHING-KH2030/P
23003-26	78-8137-8075-2	SUPPORT-DRIVE
23003-27	78-8137-8076-0	ROD SUPPORT-LEAD SCREW/LINEAR GUIDE
23003-28	78-8060-7984-0	Washer - Belleville
23003-29	78-8137-8074-5	LEAD SCREW-LEFT
23003-30	78-8137-0922-3	Pin - Spring 4 x 20
23003-31	78-8129-6113-0	BUSHING-130CF-3M/S8 CENTERING SCREW
23003-32	78-8129-6118-9	HANDLE-ADJUSTING
23003-33	78-8060-8073-1	WASHER-SPECIAL 5.5X15 W/COUNTERSINK
23003-34	78-8137-8078-6	BASE-LOCKING SPINDLE BSA51-12 ELES
23003-35	78-8137-8077-8	SPACER
23003-36	M4X25 SHCS	SCREW-M4X25 SHCS
23003-37	26-0001-5862-1	SCREW-M5X12 FSHCS
23003-38	78-8137-8076-0	ROD SUPPORT-LEAD SCREW/LINEAR GUIDE
23003-39	78-8137-0922-3	Pin - Spring 4 x 20
23003-40	78-8129-6113-0	BUSHING-130CF-3M/S8 CENTERING SCREW
23003-41	78-8137-8072-9	SCREW-RIGHT CENTERING

Figure 23003

Ref. No.	3M Part No.	Description
23003-42	M6x25 SHCS	SCREW-M6X25 SHCS
23003-43	M6X35 SHCS	SCREW-M6X35 SHCS
23003-44	78-8137-8073-7	BLOCK-NYLON
23003-45	M6 WSHR	WASHER-M6 PLAIN
23003-46	M6x6 SS	SET SCREW-M6X6
23003-47	M6X40 SHCS	SCREW-M6X40 SHCS

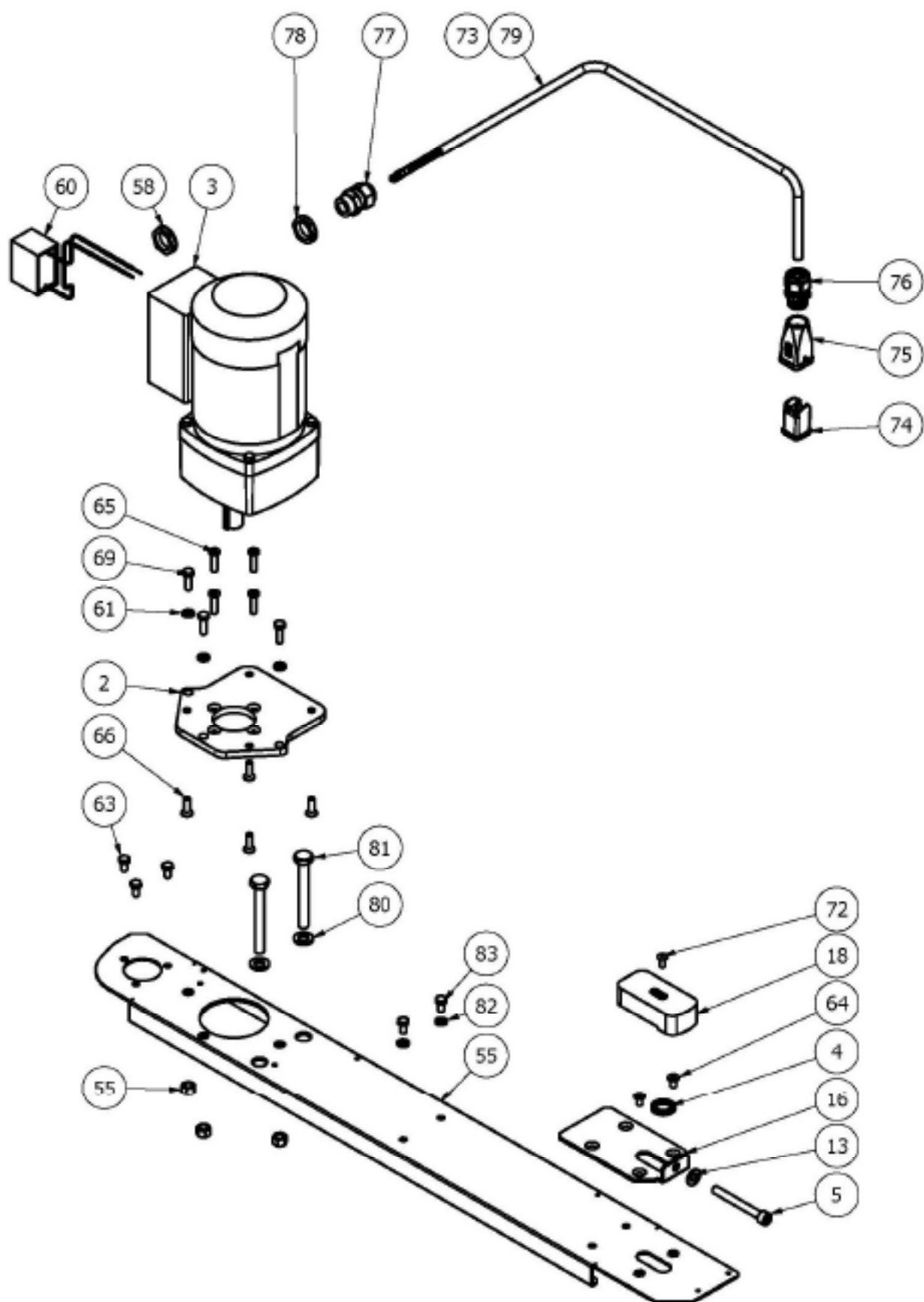


Figure 23004

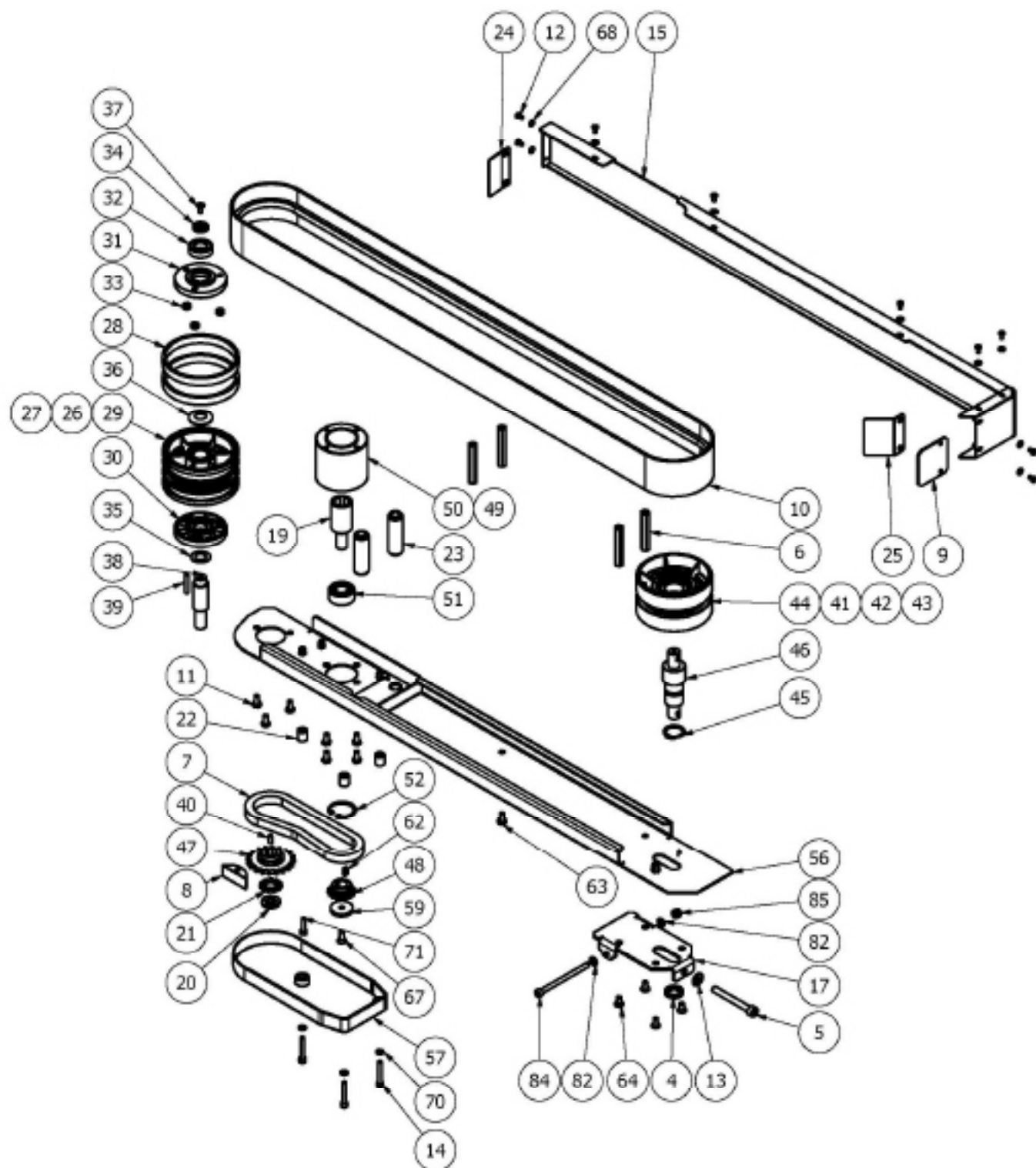


Figure 23004

3M-Matic™ 8000ab-8000ab3 - Type 22600

44-0009-2169-0 / ECO# 0078045

Figure 23004

Ref. No.	3M Part No.	Description
23004-1	78-8137-8144-6	RIGHT DRIVE ASSY W/BODINE MOTOR 8000a
23004-2	78-8137-7996-0	BRACKET-MOTOR MOUNT BODINE
23004-3	78-8070-1522-3	Gearmotor - 115V,60HZ,Bodine w/Cap 1/6HP
23004-4	78-8076-5446-8	WASHER-SHAFT
23004-5	78-8070-1519-9	SCREW-M8X70 SHCS
23004-6	78-8055-0661-1	SPACER-W=10 L=61
23004-7	78-8137-7748-5	CHAIN-P3/8 46 LINKS
23004-8	78-8137-3796-8	TENSIONER-CHAIN
23004-9	78-8100-1214-2	FLAP-DRIVE ENTRY
23004-10	78-8076-5452-6	BELT-DRIVE/55X1834 +-2.5
23004-11	78-8137-7747-7	SCREW-SELF TAPPING 3.9X8
23004-12	78-8017-9318-9	WASHER-PLAIN 8mm
23004-13	26-1003-7954-9	SCREW-SOC. HD M5X35
23004-14	78-8137-8025-7	COVER-RIGHT DRIVE BELT
23004-15	78-8137-7756-8	BRACKET-BELT TENSIONER
23004-16	78-8137-7757-6	BRACKET-BELT TENSIONER TOP
23004-17	78-8076-5448-4	COVER-BELT TENSIONER
23004-18	78-8137-8003-4	SHAFT-PINION
23004-19	78-8057-5835-2	WASHER-CENTERING (LOCK NUT)
23004-20	78-8057-5834-5	WASHER-LOCK
23004-21	78-8137-7760-0	BUSHING-DRIVE BELT COVER
23004-22	78-8137-7761-8	SPACER-DRIVE BELT
23004-23	78-8137-8023-2	FLAP-DRIVE EXIT
23004-24	78-8137-8022-4	BRACKET-DRIVE ENTRY ASSY
23004-25	78-8076-5440-1	PULLEY-DRIVE ASSY
23004-26	78-8076-5441-9	PULLEY-DRIVE W/RINGS AND BEARINGS
23004-27	78-8052-6713-1	RING-POLYURETHANE FRICTION
23004-28	78-8137-0858-9	PULLEY-DRIVE
23004-29	78-8076-5442-7	FLANGE-ASSY W/NUTS
23004-30	78-8114-4709-9	FLANGE-BEARING SUPPORT
23004-31	26-1000-4350-9	BEARING-6002 2RS
23004-32	78-8137-7936-6	NUTSERT-M6 GALVANIZED
23004-33	78-8054-8877-8	WASHER-5.5X20X4 W/COUNTERSINK
23004-34	78-8055-0668-6	WASHER-15.2X26X1
23004-35	78-8091-0382-9	WASHER-BELLEVILLE 5/16
23004-36	26-0001-5862-1	SCREW-M5X12 FSHCS
23004-37	78-8055-0669-4	PIN-DRIVE PULLEY
23004-38	78-8057-5739-6	KEY-5X5X30
23004-39	5X5X12 KEY	KEY-5X5X12
23004-40	78-8076-5443-5	PULLEY-IDLER ASSY
23004-41	78-8055-0660-3	PULLEY-IDLER W/BEARINGS

Figure 23004

Ref. No.	3M Part No.	Description
23004-42	78-8070-1530-6	BEARING-6205 2RS
23004-43	78-0025-3211-3	PULLEY-IDLER
23004-44	12-7997-0272-0	SNAP RING-EXT. 25 STAINLESS STEEL
23004-45	78-8076-5444-3	PIN-IDLER PULLEY
23004-46	78-8137-0935-5	SPROCKET-3/8" Z20
23004-47	78-8137-0934-8	SPROCKET-3/8" Z-17
23004-48	78-8137-8368-1	SUPPORT-BEARING ASSY
23004-49	78-8137-8024-0	SUPPORT-BEARING
23004-50	78-8137-7946-5	BEARING-2202 2RS
23004-51	78-0025-3398-8	Snap ring
23004-52	78-8137-8370-7	GUIDE-UPPER RIGHT W/INSERTS
23004-53	78-8137-8371-5	GUIDE-WELDED RIGHT UPPER SUPPORT
23004-54	78-0025-3106-5	NUT-M8-3M
23004-55	78-8137-8004-2	GUIDE-LOWER RIGHT W/INSERTS
23004-56	78-8137-0870-4	COVER-CHAIN
23004-57	78-8129-6469-6	NUT-CORD GRIP M20X1.5
23004-58	78-8054-8577-4	WASHER-SPECIAL 6.5X30X5 W/COUNTERSINK
23004-59	26-1011-8828-7	CAPACITOR-15 MF 300V
23004-60	M6 WSHR	WASHER-M6 PLAIN
23004-61	5X5X12 KEY	KEY-5X5X12
23004-62	M6X12 HHCS	SCREW- M6X12 HHCS SPECIAL
23004-63	M6X12 FSHCS	SCREW-M6X12 FSHCS
23004-64	M6X25 FSHCS	SCREW-M6X25 FSHCS
23004-65	M6X20 FSHCS	SCREW-M6X20 FSHCS
23004-66	M6X16 FSHCS	SCREW-M6X16 FSHCS
23004-67	M4 WSHR	WASHER-M4 PLAIN
23004-68	M6X20 HHCS	SCREW-M6X20 HHCS
23004-69	M5 WSHR	WASHER-M5 PLAIN
23004-70	M5X20 SHCS	SCREW-M5X20 SHCS
23004-71	M5X12 PHBHCS	SCREW-M5X12 PHBHCS
23004-72	78-0025-3399-6	HARNESS-DRIVE MOTOR
23004-73	78-8060-7875-0	PLUG-MALE 3P+T
23004-74	78-8060-7877-6	PLUG HOUSING-VERTICAL
23004-75	78-8076-4532-6	CORD GRIP-PG11
23004-76	78-8076-4715-7	CORD GRIP-13X1.5
23004-77	78-8076-5211-6	NUT-SET GMP 13.5
23004-78	78-8134-1975-7	CABLE-3G 1.5UL/CSA
23004-79	M10 WSHR	WASHER-M10 PLAIN
23004-80	M10X85 HHCS	SCREW-M10X85 HHCS
23004-81	M6 WSHR	WASHER-M6 PLAIN
23004-82	M6X12 HHCS	SCREW- M6X12 HHCS SPECIAL
23004-83	M6X90 SHCS	SCREW-M6X90 SHCS
23004-84	M6 HEX NUT-L	NUT-M6 HEX LOCKING

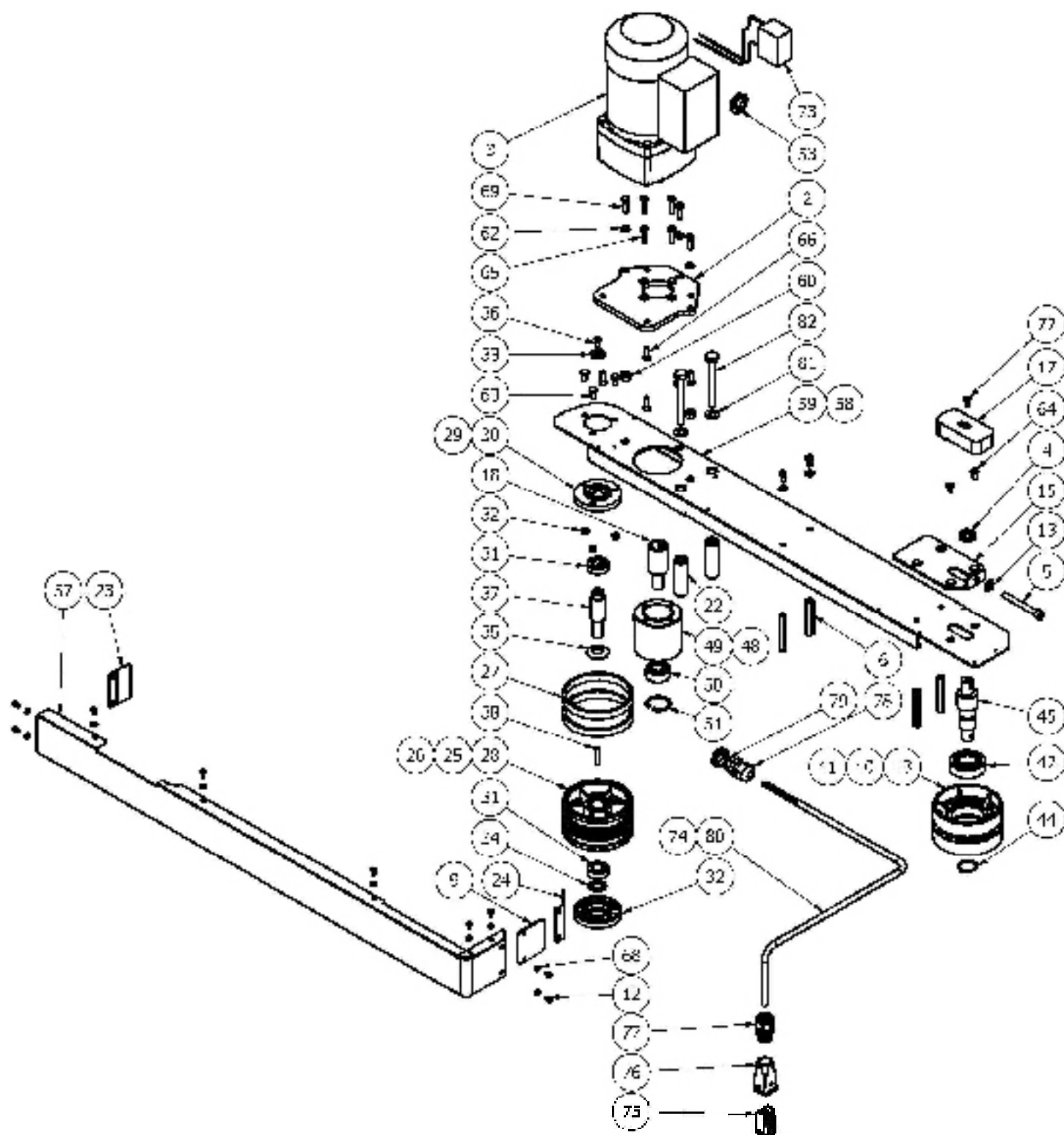


Figure 23005

3M-Matic™ 8000ab-8000ab3 - Type 22600

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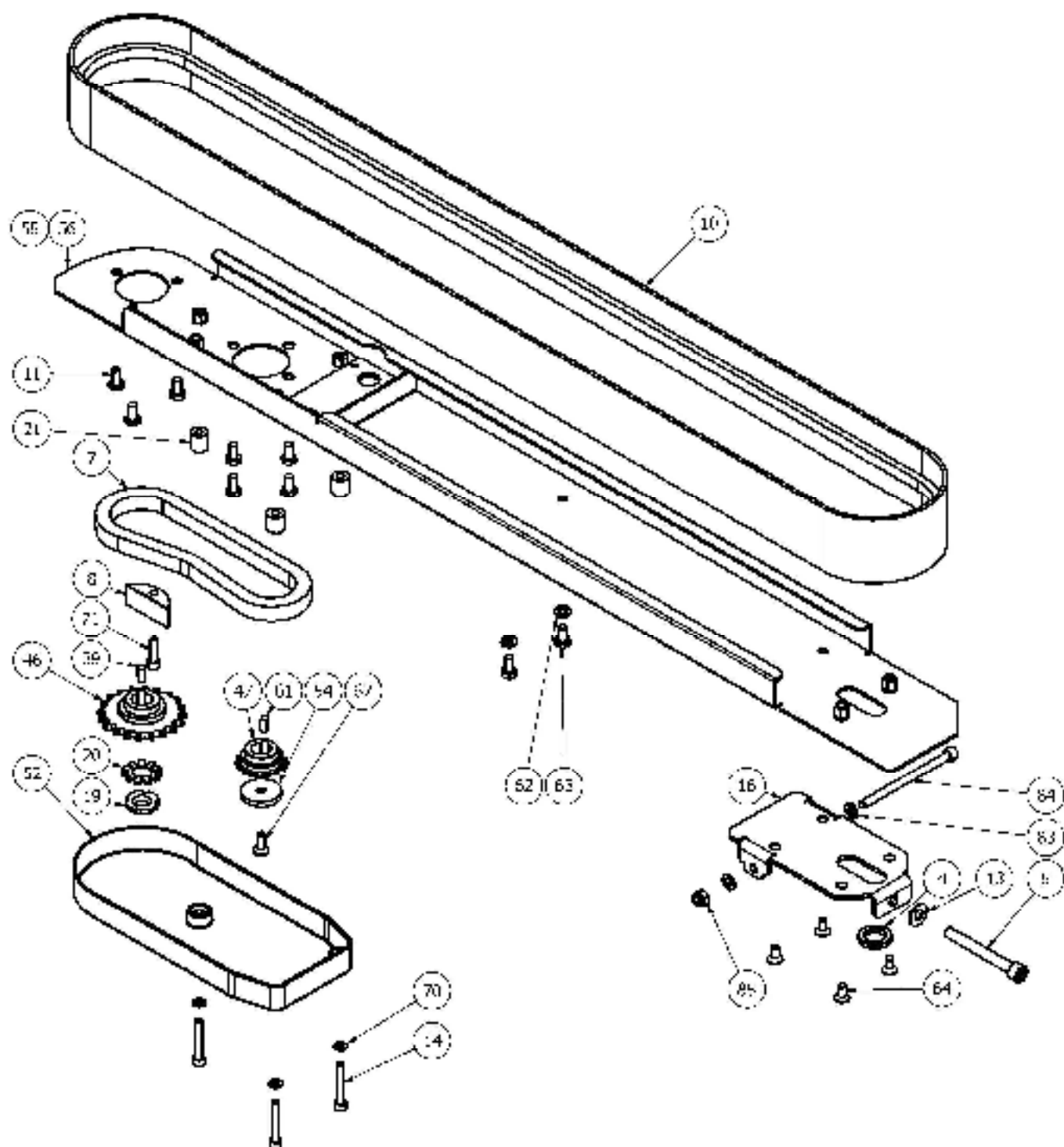


Figure 23005

Figure 23005

Ref. No.	3M Part No.	Description
23005-1	78-8137-8145-3	LEFT DRIVE ASSY 8000a-3M
23005-2	78-8137-7996-0	BRACKET-MOTOR MOUNT BODINE
23005-3	78-8070-1522-3	Gearmotor - 115V,60HZ,Bodine w/Cap 1/6HP
23005-4	78-8076-5446-8	WASHER-SHAFT
23005-5	78-8070-1519-9	SCREW-M8X70 SHCS
23005-6	78-8055-0661-1	SPACER-W=10 L=61
23005-7	78-8137-7748-5	CHAIN-P3/8 46 LINKS
23005-8	78-8137-3796-8	TENSIONER-CHAIN
23005-9	78-8100-1214-2	FLAP-DRIVE ENTRY
23005-10	78-8076-5452-6	BELT-DRIVE/55X1834 +-2.5
23005-11	78-8137-7747-7	SCREW-SELF TAPPING 3.9X8
23005-12	78-8017-9318-9	WASHER-PLAIN 8mm
23005-13	26-1003-7954-9	SCREW-SOC. HD M5X35
23005-14	78-8137-7756-8	BRACKET-BELT TENSIONER
23005-15	78-8137-7757-6	BRACKET-BELT TENSIONER TOP
23005-16	78-8076-5448-4	COVER-BELT TENSIONER
23005-17	78-8137-8003-4	SHAFT-PINION
23005-18	78-8057-5835-2	WASHER-CENTERING (LOCK NUT)
23005-19	78-8057-5834-5	WASHER-LOCK
23005-20	78-8137-7760-0	BUSHING-DRIVE BELT COVER
23005-21	78-8137-7761-8	SPACER-DRIVE BELT
23005-22	78-8137-8023-2	FLAP-DRIVE EXIT
23005-23	78-8137-8022-4	BRACKET-DRIVE ENTRY ASSY
23005-24	78-8076-5440-1	PULLEY-DRIVE ASSY
23005-25	78-8076-5441-9	PULLEY-DRIVE W/RINGS AND BEARINGS
23005-26	78-8052-6713-1	RING-POLYURETHANE FRICTION
23005-27	78-8137-0858-9	PULLEY-DRIVE
23005-28	78-8076-5442-7	FLANGE-ASSY W/NUTS
23005-29	78-8114-4709-9	FLANGE-BEARING SUPPORT
23005-30	26-1000-4350-9	BEARING-6002 2RS
23005-31	78-8137-7936-6	NUTSERT-M6 GALVANIZED
23005-32	78-8054-8877-8	WASHER-5.5X20X4 W/COUNTERSINK
23005-33	78-8055-0668-6	WASHER-15.2X26X1
23005-34	78-8091-0382-9	WASHER-BELLEVILLE 5/16
23005-35	26-0001-5862-1	SCREW-M5X12 FSHCS
23005-36	78-8055-0669-4	PIN-DRIVE PULLEY
23005-37	78-8057-5739-6	KEY-5X5X30
23005-38	5X5X12 KEY	KEY-5X5X12
23005-39	78-8076-5443-5	PULLEY-IDLER ASSY
23005-40	78-8055-0660-3	PULLEY-IDLER W/BEARINGS
23005-41	78-8070-1530-6	BEARING-6205 2RS

Figure 23005

Ref. No.	3M Part No.	Description
23005-42	78-0025-3211-3	PULLEY-IDLER
23005-43	12-7997-0272-0	SNAP RING-EXT. 25 STAINLESS STEEL
23005-44	78-8076-5444-3	PIN-IDLER PULLEY
23005-45	78-8137-0935-5	SPROCKET-3/8" Z20
23005-46	78-8137-0934-8	SPROCKET-3/8" Z-17
23005-47	78-8137-8368-1	SUPPORT-BEARING ASSY
23005-48	78-8137-8024-0	SUPPORT-BEARING
23005-49	78-8137-7946-5	BEARING-2202 2RS
23005-50	78-0025-3398-8	Snap ring
23005-51	78-8137-0870-4	COVER-CHAIN
23005-52	78-8129-6469-6	NUT-CORD GRIP M20X1.5
23005-53	78-8054-8577-4	WASHER-SPECIAL 6.5X30X5 W/COUNTERSINK
23005-54	78-8137-8365-7	GUIDE-WELDED LEFT LOWER SUPPORT
23005-55	78-0025-3244-4	GUIDE-LOWER SUPPORT LEFT
23005-56	78-8137-8027-3	COVER-LEFT DRIVE BELT
23005-57	78-8137-8366-5	GUIDE-UPPER LEFT W/INSERTS
23005-58	78-0025-3246-9	SUP GUIDE LEFT ENGINE BODINE 8000a-3M
23005-59	78-0025-3106-5	NUT-M8-3M
23005-60	5X5X12 KEY	KEY-5X5X12
23005-61	M6 WSHR	WASHER-M6 PLAIN
23005-62	M6X12 HHCS	SCREW- M6X12 HHCS SPECIAL
23005-63	M6X12 FSHCS	SCREW-M6X12 FSHCS
23005-64	M6X25 FSHCS	SCREW-M6X25 FSHCS
23005-65	M6X20 FSHCS	SCREW-M6X20 FSHCS
23005-66	M6X16 FSHCS	SCREW-M6X16 FSHCS
23005-67	M4 WSHR	WASHER-M4 PLAIN
23005-68	M6X20 HHCS	SCREW-M6X20 HHCS
23005-69	M5 WSHR	WASHER-M5 PLAIN
23005-70	M5X20 SHCS	SCREW-M5X20 SHCS
23005-71	M5X12 PHBHCS	SCREW-M5X12 PHBHCS
23005-72	26-1011-8828-7	CAPACITOR-15 MF 300V
23005-73	78-0025-3399-6	HARNESS-DRIVE MOTOR
23005-74	78-8060-7875-0	PLUG-MALE 3P+T
23005-75	78-8060-7877-6	PLUG HOUSING-VERTICAL
23005-76	78-8076-4532-6	CORD GRIP-PG11
23005-77	78-8076-4715-7	CORD GRIP-13X1.5
23005-78	78-8076-5211-6	NUT-SET GMP 13.5
23005-79	78-8134-1975-7	CABLE-3G 1.5UL/CSA
23005-80	M10 WSHR	WASHER-M10 PLAIN
23005-81	M10X85 HHCS	SCREW-M10X85 HHCS
23005-82	M6 WSHR	WASHER-M6 PLAIN
23005-83	M6X90 SHCS	SCREW-M6X90 SHCS
23005-84	M6 HEX NUT-L	NUT-M6 HEX LOCKING

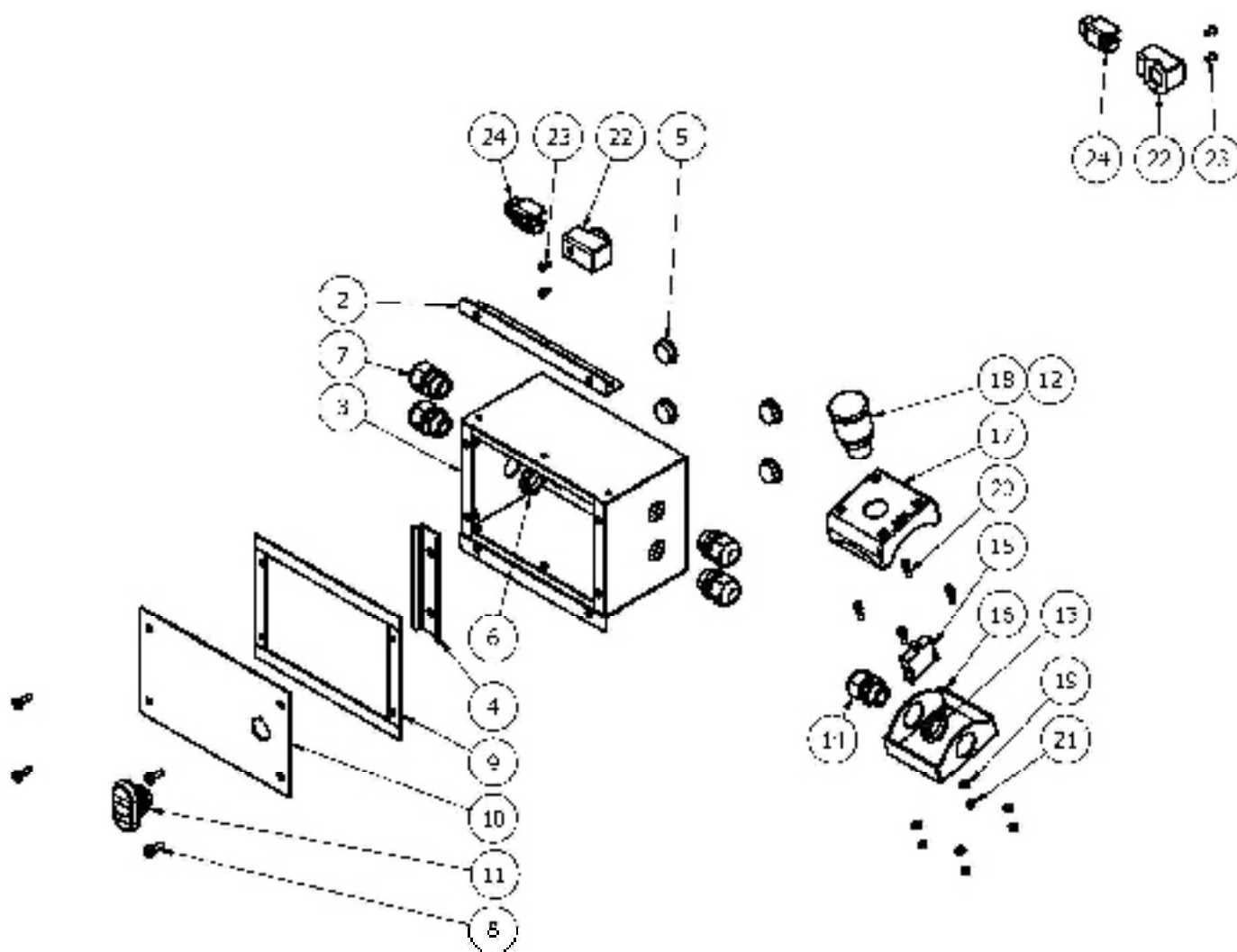


Figure 23006

Figure 23006

Ref. No.	3M Part No.	Description
23006-1	78-0025-3243-6	Box-electrical assy.
23006-2	78-0025-3148-7	Bracket-electrical box
23006-3	78-0025-3149-5	Weldment-electrical system box
23006-4	78-0025-3151-1	Rail-din
23006-5	78-8137-0796-1	Plug-hole pg11
23006-6	78-8129-6469-6	Nut-cord grip M20x1.5
23006-7	78-8137-0607-0	Cord grip
23006-8	78-8137-7968-9	Screw-M5x16 pncs
23006-9	78-8119-8554-4	Adhesive rubber seal
23006-10	78-0025-0855-0	Cover-electrical box
23006-11	78-8137-8079-4	Push button - start/stop
23006-12	78-0025-3385-5	Emergency stop assy 8000a
23006-13	78-8129-6469-6	Nut-cord grip M20x1.5
23006-14	78-8137-0607-0	Cord grip
23006-15	78-8137-8085-1	Contact block - M22-k01, 1nc, eaton
23006-16	78-8137-7893-9	Housing-bottom
23006-17	78-8137-7893-9	Housing-top
23006-18	78-8137-6353-5	Emergency button 7/8000 models
23006-19	M4 WSHR	Washer-M4 plain
23006-20	M4X15 SHCS	Screw-M4x15 SHCS
23006-21	M4 HEX NUT	Nut-M4 hex
23006-22	78-8060-7876-8	Cover-plug
23006-23	78-8137-7747-7	Screw-self tapping 3.9x8
23006-24	78-8060-7873-5	Plug-female 3p+t

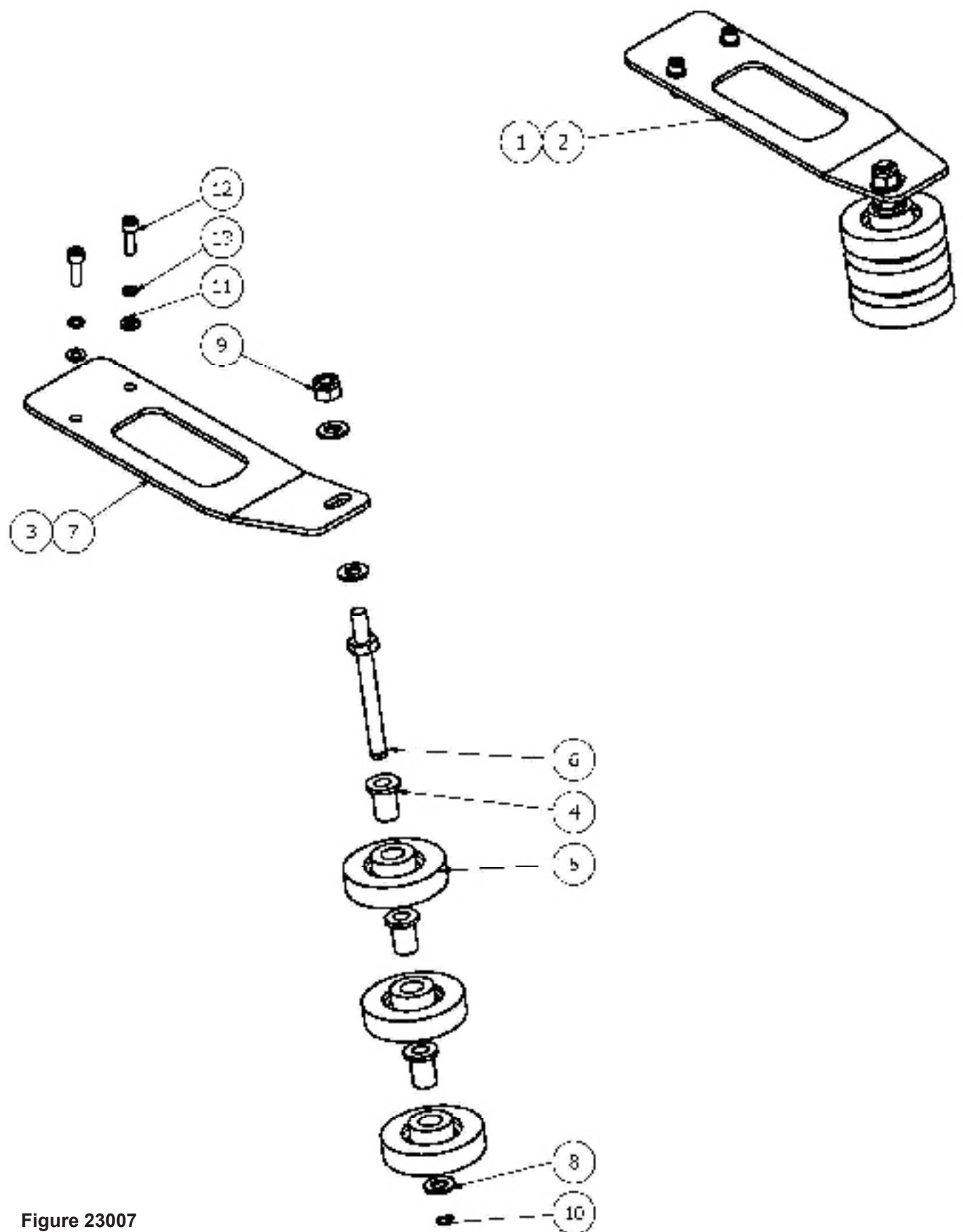


Figure 23007

Figure 23007

Ref. No.	3M Part No.	Description
23007-1	78-0025-3389-7	Right roller group assy 8000ab
23007-2	78-0025-3390-5	Roller bracket right 8000ab
23007-3	78-0025-3391-3	Left roller group assy 8000ab
23007-4	78-8060-8106-9	Bushing - buffing roller
23007-5	78-8055-0821-1	Rubber roller for 12/ab black
23007-6	78-8076-5491-4	Shaft - roller
23007-7	78-0025-3392-1	Roller bracket left 8000ab
23007-8	M10 WSHR	Washer-M10 plain
23007-9	M10 HEX NUT	Nut-M10 hex locking
23007-10	SR-EXT 8	Snap ring-ext. 8 stainless steel
23007-11	M6 WSHR	Washer-M6 plain
23007-12	M6x20 SHCS	Screw-M6x20 shcs
23007-13	M6 WSHR SCHN	Washer-safety (schnorr)/6 F144

