



Automotive Aftermarket Division

3M™ OEM Match Epoxy Seam Sealer

1) Part Numbers

08522 3M™ OEM Match Epoxy Seam Sealer, 200ml (Beige)
08524 3M™ OEM Match Epoxy Seam Sealer, 200ml (White)
08526 3M™ OEM Match Epoxy Seam Sealer, 200ml (Gray)
08528 3M™ OEM Match Epoxy Seam Sealer, 200ml (Black)

2) Description and end uses

3M™ OEM Match Epoxy Seam Sealer uses two-part epoxy technology to provide a tough, yet flexible material for the sealing of joints of properly prepared bare metal as well as primed or painted substrates. This material provides quick cure time and non-sag properties that aid during vertical applications. In addition, it allows top coating with paints in as soon as 15 minutes under normal conditions. 3M™ OEM Match Epoxy Seam Sealer contains corrosion inhibitors.

3) Physical Properties

Package	200 ml Dual-Syringe Cartridge
Base	Epoxy
Density lbs./Gallon (Approx.)	9.4 - 9.9
Color	Beige (08522), White (08524), Gray (08526), Black (08528)
Solids Content (Approx.)	100 %
Consistency	Paste
Solvent	N/A
Working temperature	-30 °C to 80 °C (-20 °F to 180 °F)



4) Directions for Use

NOTE: 3M recommends that all seam sealers, including direct-to-metal seam sealers, should be applied over a 2K primer. 3M™ OEM Match Epoxy Seam Sealer is designed for application over bare steel; galvanized steel; aluminium. 2K urethane primer; 2K Epoxy primer; or to cleaned and prepped OEM finishes. Acid etch primers should never be in direct contact with seam sealer.

1. Clean the surface with an appropriate product for removal of surface contaminants.
2. Bare metal surfaces should be sanded with an appropriate 3M 80 – 180 grit abrasive. Scuff previously painted and primed surfaces with a Scotch-Brite™ General Purpose Hand Pad.
3. Surfaces should be thoroughly de-greased and free from dirt and dust.

Product application

1. Insert cartridge into applicator.
2. Remove retaining collar and plug from end of cartridge. Discard plug, save retaining collar.
3. Extrude a small amount of product until both parts A and B dispense equally. NOTE: This step is only necessary when installing a new cartridge
4. Attach 3M™ Static Mixing Nozzle for 200 ml cartridges (PN 08193) to cartridge and lock in place with a retaining collar. Cut the end of the static mixing nozzle to increase material flow rate before attaching the OEM nozzles, if required.
5. The first 1 cm of extruded material should not be used, as it may not be fully mixed. This instruction applies when installing a new cartridge with a new static mixing nozzle to ensure proper initial mixing. After this, the remaining material e.g. after applying a new static mixing nozzle can be dispensed without repeating the equalization step (step 3).

NOTE: 3M™ OEM Match Epoxy Seam Sealer can be used in combination with 3M™ OEM Match Tips (PN 33995, 33996, 33997, 33998 and Air Supply Kit PN 33999) to replicate some factory-applied original seam sealers

Allow to cure a minimum of 15 minutes before beginning the painting process. NOTE: If sealer is allowed to cure more than 24 hours, scuff the sealer prior to any painting steps.



5) Storage

Store at room temperature. When stored at the recommended conditions in original, unopened containers, this product has a shelf life of 24 months.

6) Safety

3M™ OEM Match Epoxy Seam Sealer is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.

Read full instructions and material safety data sheet before use.

IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your stocklist. The supplier disclaims any liability where the user does not wear recommended personal protective equipment.

7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.



Technical Data Sheet

Effective: 01/05/2026 Supersedes: NEW

For Additional Health and Safety Information

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