3M™ Wetordry™ Polishing Paper
281Q • 286Q • 481Q • 486Q

Product Description
3M™ Wetordry™ Polishing Papers are comprised of micron graded aluminum oxide and silicon carbide particles that are slurry coated onto a non-woven synthetic backing. Wetordry Polishing Papers provide excellent flexibility for finishing and polishing high contoured surfaces. The pattern coating also lends itself well to polishing soft materials like plastic and soft metal alloys – aluminum, brass, copper etc. Available plain, or with PSA (Pressure Sensitive Adhesive) backing.

Applications
- CD/DVD repair, plastic and metal finishing.
- Wafer edge cleaning.

Key Features
- Produces excellent surface finish.
- Reduces overall process time.
- Produces high yields.
- For use in a variety of applications on a variety of machines.
- Non-slurry processing.

Product I.D. Mineral Size Grading Chart

<table>
<thead>
<tr>
<th>Product ID (plain back)</th>
<th>Product ID (PSA back)</th>
<th>Mineral</th>
<th>Micron Grade (nominal)</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>281Q</td>
<td>N/A</td>
<td>Aluminum Oxide</td>
<td>1</td>
<td>Light Green</td>
</tr>
<tr>
<td>281Q 286Q</td>
<td>286Q</td>
<td>Aluminum Oxide</td>
<td>2</td>
<td>Teal</td>
</tr>
<tr>
<td>281Q 286Q</td>
<td>286Q</td>
<td>Aluminum Oxide</td>
<td>3</td>
<td>Pink</td>
</tr>
<tr>
<td>281Q 286Q</td>
<td>286Q</td>
<td>Aluminum Oxide</td>
<td>9</td>
<td>Blue</td>
</tr>
<tr>
<td>481Q 486Q</td>
<td>486Q</td>
<td>Silicon Carbide</td>
<td>15</td>
<td>Gray</td>
</tr>
<tr>
<td>481Q 486Q</td>
<td>486Q</td>
<td>Silicon Carbide</td>
<td>30</td>
<td>Green</td>
</tr>
</tbody>
</table>

Converted Forms
- Sheets, Discs and Rolls.
- Maximum width 26".

Backing
- Synthetic non-woven substrate.
- Nominal thickness: 9.5 mil.
Regulatory
For regulatory information about this product, refer to our website at 3M.com.

For Additional Information

Technical Information
The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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