



## Automotive Aftermarket Division

### 3M™ Cubitron™ 3 Roloc™ Abrasive Fibre Disc

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#### 1) Part Numbers

Part Number	Grit	Size	Packed as
33489	36+	50 mm	15 disc/carton, 6 cartons/case
33493	36+	75 mm	15 disc/carton, 6 cartons/case
33490	60+	50 mm	15 disc/carton, 6 cartons/case
33494	60+	75 mm	15 disc/carton, 6 cartons/case
33491	80+	50 mm	15 disc/carton, 6 cartons/case
33495	80+	75 mm	15 disc/carton, 6 cartons/case

#### 2) Description and end uses

3M's Cubitron™ 3 Roloc™ Fibre Disc is an abrasive disc featuring 3M™ Ceramic Precision Shaped Grain (PSG) resin-bonded to a stiff fibre backing. This disc with its tough hard sharp ceramic abrasive lasts significantly longer than conventional ceramic grain discs, making it ideal for grinding, weld blending, deburring and similar tough metal finishing jobs. **Available in 36+, 60+ and 80+ grit.**

#### Key Applications

- MIG weld levelling/grinding
- Plug weld grinding
- Deburring
- Rust removal and cleaning
- Paint/Coating removal

#### 3) Physical Properties

Backing	Polyester cloth
Backing Weight	XE Weight
Mineral	3M Ceramic Precision Shaped Grain (PSG)
Bonding	Resin Bond
Colour	Purple
Grades	36+, 60+, 80+
Size	50 mm, 75 mm



## 4) Directions for Use

Before using this product, please reference Product Label and/or Safety Data Sheet for Health and Safety Information. Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards. Failure to properly evaluate, select, and use a 3M product in accordance with all applicable instructions and with appropriate safety equipment, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

## 5) Storage

It is recommended that all Coated Abrasive Products should be stored at constant levels of temperature and humidity within the ranges of 18 °C -22 °C (64 °F-72 °F), 50-65 % RH. They should be kept away from damp (or cold) walls, windows or floors to avoid possible moisture absorption. Equally storage adjacent to heat sources e.g. steam pipes, radiators, hot air ducts, ovens, etc. should be avoided. Product is best stored in original packaging until ready for use.

## 6) Safety

Before using this product, please reference Product Label and/or Safety Data Sheet for Health and Safety Information. Whenever possible, sanding should be carried out in a well-ventilated area and it is strongly recommended that suitable goggles, dust mask and gloves are worn. The discs should not be modified in any way. They should be used only in their original size and shape as supplied.

**3M™ Cubitron™ 3 Roloc™ Abrasive Fibre discs are for PROFESSIONAL INDUSTRIAL USE ONLY.**

## 7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable as at the date of hereof, but the accuracy or completeness thereof is not guaranteed. Please ensure before using the product that it is suitable for your intended use. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, other than for fraudulent misrepresentation, 3M expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information.



# Technical Data Sheet

Effective: 01/12/2025 Supersedes: New

For Additional Health and Safety Information

<b>3M United Kingdom plc</b> Automotive Aftermarket 3M Centre, Cain Road, Bracknell, RG12 8HT Tel: +44 (0)161 237 6391 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3Mbodyshop.co.uk">www.3Mbodyshop.co.uk</a>	<b>3M Ireland Limited</b> Automotive Aftermarket The Iveagh Building Carrickmines Park Carrickmines , Dublin 18 Tel: +353 12160301 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3Mbodyshop.co.uk">www.3Mbodyshop.co.uk</a>	<b>3M Denmark a/s</b> Automotive Aftermarket Hannemanns Allé 53 2300 København S  Tel: +45 43480100 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3MAuto.dk">www.3MAuto.dk</a>
<b>3M Finland, Suomen 3M Oy</b> Autotuotteet Keilaniementie 1 02151 Espoo Tel: 09 5252 1 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3M.fi/autotuotteet">www.3M.fi/autotuotteet</a>	<b>3M Svenska AB</b> Automotive Aftermarket Herrjärva torg 4 170 67 Solna Tel: 08-922100 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3M.se/bileftermarkad">www.3M.se/bileftermarkad</a>	<b>3M Norge AS</b> Automotive Aftermarket Kanalveien 2 2004 Lillestrøm Tel: 06384 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3m.no/auto">www.3m.no/auto</a>
<b>3M Latvija</b> K.Ulmana 5 Riga, LV-1004 Tel: +371 67066120 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3m.lv">www.3m.lv</a>	<b>3M Eesti OU</b> Pärnu mnt. 158 11317 Tallinn Tel: +372 6 115 902 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3m.ee">www.3m.ee</a>	<b>3M Lietuva</b> A.Goštauto str. 40 A LT-01112 Vilnius Tel: +370 5 2160780 <a href="mailto:aadukenquiries@mmm.com">aadukenquiries@mmm.com</a> <a href="http://www.3m.lt">www.3m.lt</a>

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