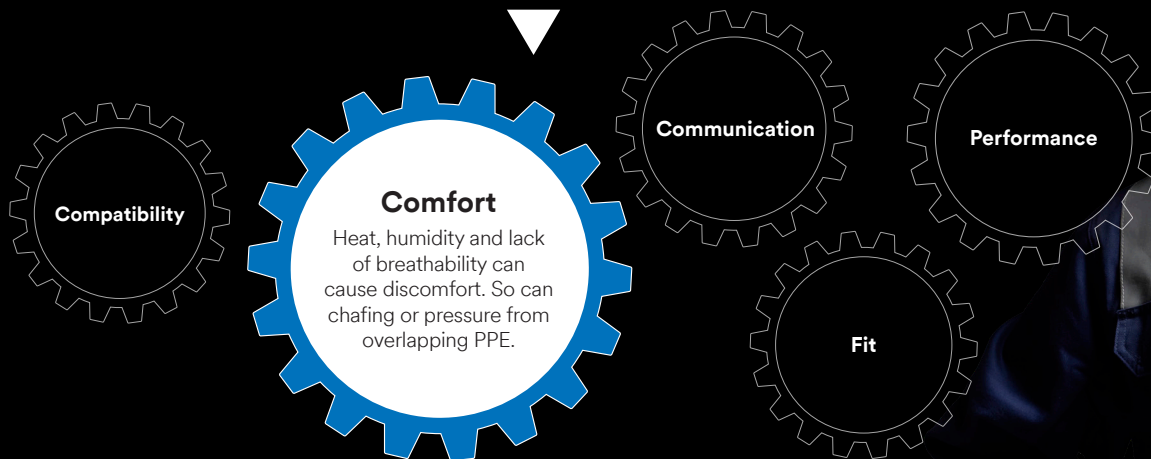


3M Science. Applied to Life.™

Workers don't just encounter hazards one at a time. PPE is most effective when worn 100% of the time exposed. With the **3M Integrated Protection Program***, our PPE technologies and services work together to help encourage consistent use by addressing key worker needs. Start by asking: **Why might workers not wear their PPE 100% of the time exposed?**



How can we help encourage wear time?

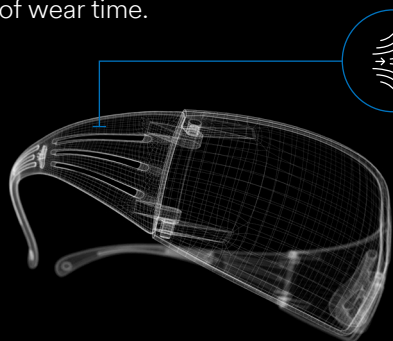
By selecting PPE options with features such as pressure diffusion technology to enhance comfort both individually and in combination.

It's time to change the way we look at PPE:
from many distinct categories to one comprehensive program

Working together for comfort.

3M technologies that help address comfort

Regardless of head size, from small heads to large heads, our 3M™ SecureFit™ Pressure Diffusion Temple Technology is designed to provide a secure and comfortable fit for an extended period of wear time.



3M™ Pressure Diffusion Temple Technology

3M's innovative temple design features slotted ribs that provide comfortable pressure equalization, allowing the temples to flex and self-adjust to the size of the wearer's head.

How can PPE comfort features help encourage wear time?

When PPE fits correctly and comfortably, US OSHA suggests that workers are more likely to wear it consistently.**

3M™ Pressure Diffusion Technology

Our suspension design delivers an average 30% pressure reduction on the forehead compared to previous generations of 3M hard hats – increasing comfort for all-day wear.



*Representative of a potential PPE combination. To ensure that any combination of products works together, please conduct fit testing of respiratory, hearing and eye protection while wearing all necessary PPE.

**OSHA, <https://www.osha.gov/personal-protective-equipment>, accessed 7/2/2025

See how it all comes together >>

Powered by the science of safety

Work with 3M to help reduce the challenges of wearing multiple types of PPE together.

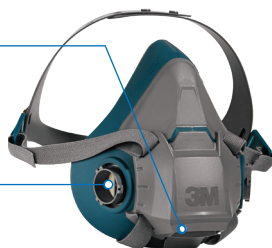
3M Integrated Protection Program*

» How can we encourage workers to wear all their required PPE, all shift long? Consider the 3M Integrated Protection Program*, a holistic approach to PPE. It includes options that work together to help address hazards, all backed by best practices for fit and 50+ years of the Science of Safety.

Other 3M technologies that help address comfort:

3M™ Cool Flow™ Comfort Valve – helps release warm and moist exhaled breath from inside the respirator

3M™ Rugged Comfort 6500 Series Half Facepiece Reusable Respirator – resilient silicone faceseal helps provide comfort, durability and stability with a soft but firm seal



3M™ Versaflo™ Powered Air Purifying Respirator (PAPR) – provides continuous airflow to help with comfort



Consider these potential PPE options* to help encourage 100% wear time.



Head protection



Eye protection



Half facepiece respirator with speaking diaphragm



Earplugs



Filtering facepiece respirator



Electronic earplugs

Schedule a Fit Academy session

This interactive workshop provides valuable information on respiratory, hearing, eye and fall protection fit assessments, PPE comfort and fit selection options, and best practices to help your health and safety program.



Contact your 3M representative to learn about suggested PPE options to help meet your needs.

[3M.com/WorkingTogether](https://www.3m.com/WorkingTogether)

***3M Integrated Protection Program** refers to 3M's portfolio of personal protective equipment (PPE) options and services, which may work together to help address one or more of the following worker needs, such as: comfort, fit, compatibility, communication, or performance. The depicted combinations are representative examples of which technologies may work together and is not comprehensive. Some environments or situations might require different or additional PPE. Selecting PPE is the responsibility of the employer and must be based on the work environment, specific hazards, and tasks involved. Fit testing is required to ensure that PPE combinations fit the individual wearer.

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For more information in the U.S.
Technical Assistance 1-800-243-4630
Customer Service 1-800-328-1667
[3M.com/workersafety](https://www.3m.com/workersafety)

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This document shows only a few options of personal protective equipment (PPE) and is not comprehensive. Some environments or situations might require different or additional PPE. Selecting PPE is the responsibility of the employer and must be based on the work environment, specific hazards, and tasks involved. For information on personal protective equipment, please visit [3M.com/workersafety](https://www.3m.com/workersafety) or contact 3M PSD Technical Service at 1-800-243-4630. For industrial/occupational use only. Not for consumer sale or use.