

Cut through the complexity of today's marine repairs.



Choosing high-quality
abrasives can help maximize
labor hours from the start.



Our featured abrasive lineup

Premium abrasives that can help you get to the finish line faster.

**3M™
Cubitron™ II
Abrasives**
feature
at least **30% faster
cut** and at least
30% longer life
than other traditional
ceramic abrasives.

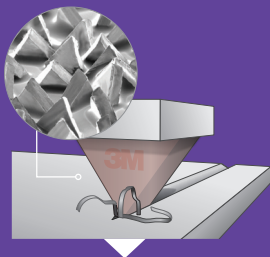
Cut Rate



Disc Life

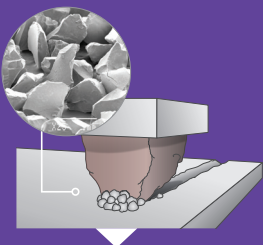


Dust Extraction



3M Precision-Shaped Grain

3M pioneered the first precision-shaped grain using 3M microreplication technology to form consistent sharp peaks that easily “slice” through metal—cutting cooler, faster, and lasting longer than conventional abrasive grain.

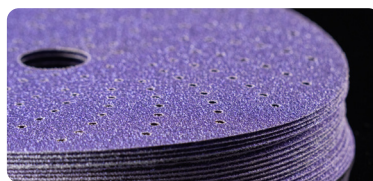


Traditional ceramic abrasive

Traditional ceramic abrasive grain tends to “plow” through metal, causing heat to build up in the workpiece and abrasive, resulting in a slower cut and shorter abrasive life compared to our latest precision-shaped grain.

		40+	80+	120+	150+	180+	220+	240+	320+	400+	500+	600+	800+	1000+
3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Discs 737U														
	3" 75 mm	—	31361	31362	31363	31364	31461	31462	31463	31464	31465	31466	31467	31468
	5" 125 mm	01729*	31366	31367	31368	31369	31471	31472	31473	31474	31475	31476	31477	31478
	6" 150 mm	31370*	31371	31372	31373	31374	31481	31482	31483	31484	31485	31486	31487	31491
	8" 203 mm	31375	31376	—	—	31377	—	—	—	—	—	—	—	—
3M™ Cubitron™ II Net Abrasive Discs														
	3" 75 mm	—	31679	31680	31681	31682	31683	31684	31685	—	—	—	—	—
	5" 125 mm	—	31665	31666	31667	31668	31669	31670	31671	—	—	—	—	—
	6" 150 mm	—	31650	31651	31652	31653	31654	31655	31656	—	—	—	—	—
	8" 203 mm	—	31641	31642	31643	31644	31645	31646	31647	—	—	—	—	—
3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet Rolls 737U														
	2.75" 70 mm	34440	34442	34444	34445	34446	34447	34448	34449	34450	34451	34452	34453	34454
	4.5" 115 mm	34460	34462	34464	34465	34466	34467	34468	34469	34470	34471	34472	34473	34474
3M™ Cubitron™ II Net Sheet Rolls														
	2.75" 70mm	—	34561	34562	34563	34564	34565	34566	34567	—	—	—	—	—
	3.15" 80 mm	—	34550	34551	34552	34553	34554	34555	34556	—	—	—	—	—
	4.5" 115 mm	—	34572	34573	34574	34575	34576	34577	34578	—	—	—	—	—

Recommended grades for use



Abrasive Discs



Abrasive Sheet Rolls

40+, 80+	Coarse sanding	Coarse sanding
120+, 150+, 180+	Paint removal or strip Preparation for dent repair	Filler shaping or sanding
220+, 240+	Filler final sanding Featheredging	Filler initial sanding and shaping
320+, 400+	Surface preparation for primer E-Coat sanding	Block sanding primer
500+, 600+, 800+	Primer final sanding Surface preparation for paint	Primer final sanding Surface preparation for paint
1000+	Blend panel preparation Coarse defect removal	Pre-paint defect removal

Our featured abrasive lineup

High-quality abrasives for every stage of the repair.

		40	80	120	150	180	220	240	320	400	500	600	800
	3M™ Hookit™ Blue Abrasive Discs (Multi-Hole)												
	3" 75 mm	—	36142	36144	36145	36146	36147	36148	36150	36151	36152	36153	36154
	5" 125 mm	—	36157	36159	36160	36161	36162	36163	36165	36166	36167	36168	36169
	6" 150 mm	36170	36172	36174	36175	36176	36177	36178	36180	36181	36182	36183	36184
	3M™ Hookit™ Blue Abrasive Discs (No Hole)												
	5" 125 mm	—	36253	36254	36255	36256	36257	36258	36259	36260	36261	36262	36263
	6" 150 mm	—	36241	36242	36243	36244	36245	36246	36247	36248	36249	36250	36251
	3M™ Blue Net Abrasive Discs												
	3" 75 mm	—	36449	36450	36451	36452	36453	36454	36455	—	—	—	—
	5" 125 mm	—	36435	35436	35437	36438	36439	36440	36441	—	—	—	—
	6" 150 mm	—	36420	36421	36422	36423	36424	36425	36426	—	—	—	—
	8" 203 mm	—	36411	36412	36413	36414	36415	36416	36417	—	—	—	—
	3M™ Stikit™ Blue Abrasive Disc Roll (No Hole)												
	5" 125 mm	36264	36265	36266	36267	36268	36269	36270	36271	36272	36273	36274	36275
	6" 150 mm	36200	36202	36204	36205	36206	36207	36208	36210	36211	36212	36213	36214
	3M™ Stikit™ Blue Abrasive Sheet Roll (No Hole)												
	2.75" (W)	36215	36217	36219	36220	36221	36222	36223	36225	36226	36227	36228	—
	3M™ Hookit™ Blue Abrasive Sheet Roll (Multi-Hole)												
	2.75" (W)	36215	36217	36219	36220	36221	36222	36223	36225	36226	36227	36228	—
	3M™ Blue Net Abrasive Sheet Roll												
	2.75" x 70mm	—	36462	36463	36464	36465	36466	36467	36468	—	—	—	—
	4.5" x 10 m	—	36470	36471	36472	36473	36474	36475	36476	—	—	—	—

3M™
Blue Abrasives
feature an
engineered ceramic
mineral blend for
best-in-class
performance
at a mid-tier price point.

Cut Rate
● ● ● ● ● ○
Disc Life
● ● ● ● ● ○
Dust Extraction
● ● ● ● ● ○



Discs available in multi-hole pattern for excellent dust extraction or in no-hole format



Anti-loading coating prevents dust and debris from clogging the cutting surface



Hook-and-loop feature makes disc attachment, removal, and re-attachment clean and easy



The supporting line

Additional products and tools to help power up your day-to-day productivity.

Boat Repair and Paint Preparation

Product	Part No.	Grade	Size
Cut and Grind Abrasives			
3M™ Cubitron™ II File Belts 786F	33437	36+	3/8" x 13"
	33439	60+	
	33440	80+	
	33443	36+	1/2" x 18"
	33445	60+	
	33446	80+	
	33449	36+	3/4" x 20-1/2"
	33451	60+	
	33452	80+	
3M™ Cubitron™ II Roloc™ Fibre Disc	33377	36+	2"
	33379	60+	
	33380	80+	
	33389	36+	3"
	33391	60+	
3M™ Cubitron™ II Abrasive Fibre Discs	33392	80+	5" x 7/8"
	33413	36+	
	33415	60+	
	33416	80+	7" x 7/8"
	33425	36+	
	33427	60+	
3M™ Cubitron™ 3 Cut-Off Wheels	33428	80+	75 mm x 1 mm x 9.53 mm (3" x .04" x 3/8")
	33457	—	
	33458	—	
	33459	—	100 mm x 1 mm x 9.53 mm (4" X 0.04" x 3/8")
	33463	—	115 mm x 1 mm x 22.23 mm (4.5" x 0.04" x 7/8")

Product	Part No.	Size
Boat Repair Tools		
3M™ File Belt Sander	33575	H: 2.87", L: 15.15"
3M™ Mini File Belt Sander	33573	H: 2.87", L: 12.5"
3M™ Pistol Grip Disc Sander	33577	H: 2.05", L: 7.50"
3M™ Cut-Off Wheel Tools	33579	3"
	33581	4"
3M™ Disc Sander	28408	4" – 5" x 5/8" – 11 EXT

Product	Part No.	Size	Orbit
3M™ Clean Sanding System (Dust Extraction)			
3M™ Dust Extractor, 45L	33774	45L	3/16" (5 mm)
	38505	3" (75 mm)	
	33632	6" (150 mm)	
3M™ Pneumatic Precision Random Orbital Sander	33633	6" (150 mm)	3/16" (5 mm)
	33634	6" (150 mm)	5/16" (8 mm)
	33797	3" (75 mm)	3/32" (2.5 mm)
	33796	2-3/4" x 7-3/4" (70 mm x 198 mm)	1/8" (3 mm)
3M™ Pneumatic Orbital Sheet Sander	33779	6" (150 mm)	3/16" (5 mm)
	33804	3" (75 mm)	3/32" (2.5 mm)
3M™ Electric Random Orbital Sander	33798	6" (150 mm)	3/32" (2.5 mm)
	33646	5 m	—
3M™ Electric Antistatic Hose	33645	5 m	—
	33783	8 m	—
	33790	10 m	—



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3M Center, Building 223-4S
St. Paul, MN 55144-1000
Phone 1-877-666-2277

Web: 3Mmarine.com

Product	Part No.	Size
Sanding Accessories		
3M™ Hookit™ Clean Sanding Multi-Connection Disc Pad, 53 holes	30062	6" (150 mm)
3M™ Dry Guide Coat Kit	05861	1.75 oz (50 g)
	35825	133 mm x 67 mm
	35826	178 mm x 67 mm
3M™ Hookit™ Dust Extraction Flexible Sanding Block	35827	273 mm x 67 mm
	35828	406 mm x 67 mm
3M™ Hookit™ Dust Extraction Flexible Sanding Block Kit	35829	Assorted
	35830	133 mm x 67 mm
3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block	35831	178 mm x 67 mm
	35832	273 mm x 67 mm
3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block Kit	35833	Assorted

Paint Finishing

Product	Part No.	Grade	Size
Fine Abrasive Discs			
3M™ Hookit™ Purple Finishing Film Abrasive Disc	30671	P600	6"
	30670	P800	
	30669	P1000	
	30668	P1200	
	30667	P1500	
	30666	P2000	
	30571	P600	5"
	30570	P800	
	30569	P1000	
	30568	P1200	
	30567	P1500	
	30566	P2000	3"
	30371	P600	
	30370	P800	
	30369	P1000	
	30368	P1200	
	30367	P1500	
	30366	P2000	6"
3M™ Trizact™ Hookit™ Foam Abrasive Disc	02085	P3000	
	30662	P5000	
	30806	P8000	
	02096	P3000	5"
	30562	P5000	
	30805	P8000	
	02087	P3000	
	30362	P5000	3"
3M™ Trizact™ Hookit™ Foam Sheets	30804	P8000	
	30290	P3000	—
	30289	P5000	—
	30803	P8000	—

For more information, please visit us at
go.3m.com/abrasives-productivity

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