



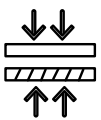
Scotch-Weld™
Structural Adhesive



Built for Metal, Perfect for Most Plastics
Strength Meets Simplicity

3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS/8507NS

Delivering lasting performance made easier with 3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS/8507NS. This high-strength adhesive is designed to bond bare metals including aluminum, cold-rolled steel, stainless steel, galvanized steel, copper, brass, and most plastics.



Designed for bonding metal assemblies:

Bonds bare and oily metals, is non-corrosive to bare metal, eliminates the grinding process, and saves time on surface finishing associated with welding, spot welding, and mechanical fasteners.



Ideal for powder coating or painting:

Withstands powder coat and paint bake cycles up to 392°F (200 °C) for 30 minutes



Made for tough and lasting bonds:

Provide excellent bond strength and durability even at a temperature as low as -40°F (-40 °C)



3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS /8507NS

Go-To Metal Bonding Solution for Your Next Design

Ordering Information

Product (Color)	Key Features	Size	3M SAP ID	3M Legacy ID	UPC
3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS 8507NS (Gray)	• Up to 7-minute work life • 15 - 20 minutes for handling strength	45mL	7100377468	62288214455	00-068060-76274-0
		490mL	7100376951	62288236300	00-068060-76267-2
		5 gal. Part B	7100377538	62288285307	00-068060-76266-5
		50 gal. Part B	7100377448	62288295306	00-068060-76273-3
3M™ Scotch-Weld™ Acrylic Adhesive Accelerator A3-2	Used to mix with 5 & 50 gal., Part B	1 gal. Part A	7100233358	62295975304	00-638060-40862-9
		5 gal. Part A	7100234571	62295985303	00-638060-40863-6

Recommended Applications

- Automotive, including specialty or recreational vehicles
- Rail applications
- HVAC equipment
- Signage
- Appliances
- Metal fabrications

For more information on 3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS/8507NS, visit 3M.com/acrylicadhesives or call 1-800-362-3550.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement or repair of the 3M product or refund of the purchase price. Warranty claims must be made within one (1) year from the date of 3M's shipment.



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