



**3M Personal Safety Division**  
3M Center, Building 235-02-W-70  
St. Paul, MN 55144-1000

June 2025

**Product Discontinuation**  
**3M™ Exhalation Valve Filter, 604**

Dear Valued Customer,

In response to the COVID-19 pandemic and the needs of health care workers, 3M developed the 3M™ Exhalation Valve Filter, 604. The exhalation valve filter was an accessory for use with the 3M™ Half Facepiece Reusable Respirator, 6000 Series. 3M was proud to support the additional needs of health care workers during the pandemic. At this time, 3M is announcing discontinuation of the Exhalation Valve Filter.

**Discontinued 3M™ Exhalation Valve Filter Details:**

<b>3M SAP ID</b>	<b>Product Number</b>	<b>Product Description</b>
7100245392	604	3M™ Exhalation Valve Filter, 604

3M strives to provide the highest quality of respiratory protection products in the marketplace, and we regret any inconvenience this may cause in servicing your customers. Should you have any questions regarding this product discontinuation please reach out to your local 3M sales representative or 3M customer service representative.

Sincerely,  
3M Personal Safety Division

3M PSD US Customer Service: 800-328-1667  
3M PSD Canada Customer Service: 800-410-6880 (option 4)

3M PSD US Technical Service: 800-243-4630 or visit [3M.com/WorkerSafety](https://www.3m.com/WorkerSafety)  
3M PSD Canada Technical Service: 800-267-4414