

# Coatings and Nozzle Size Quick Reference Guide

for 3M™ Performance Spray Gun Series



Spray a full range of high-performance automotive coatings with one spray gun and the wide range of available atomizing head sizes. Keep in mind that the recommended nozzle size may vary by paint manufacturer, coating type or depending on your specific application.

HVLP Nozzle ●  
Fine Finish Nozzle ▲

## 3M™ Performance Gravity HVLP and Fine Finish Atomizing Head Sizes

### Automotive Coatings

- High Viscosity Coatings
- Sprayable Fillers
- High Build Primer
- Primer Surfacer
- Wet on Wet Primer
- Primer Sealer
- Direct Gloss
- Single Stage Top Coat
- Solvent Base Coat
- Clearcoat
- Waterborne Base Coat
- UV Primers
- Midcoat / Effect Coats
- Smart / Spot Repair

	2.0	1.8	1.6	1.4	1.3	1.2	1.1	0.9
	● ▲	○ △	● ▲	● ▲	● ▲	● ▲	● ▲	● ▲
High Viscosity Coatings	● ▲	○ △						
Sprayable Fillers	● ▲	○ △						
High Build Primer		○ △	● ▲	● ▲				
Primer Surfacer		○ △	● ▲	● ▲				
Wet on Wet Primer				● ▲	● ▲			
Primer Sealer				● ▲	● ▲			
Direct Gloss				● ▲				
Single Stage Top Coat				● ▲				
Solvent Base Coat				● ▲	● ▲			
Clearcoat				● ▲	● ▲	● ▲		
Waterborne Base Coat					● ▲	● ▲	● ▲	
UV Primers					● ▲	● ▲	● ▲	● ▲
Midcoat / Effect Coats					● ▲	● ▲	● ▲	● ▲
Smart / Spot Repair							● ▲	● ▲



### TIPS:

- ✓ Store 3M™ Performance Spray Gun with a clean nozzle
- ✓ Change nozzles regularly to maintain like-new performance
- ✓ Move up or down one size if material flow is too low or high
- ✓ Dispose in accordance with your local regulations

#### 3M™ Performance Gravity Fine Finish Atomizing Head

Colour	Size	Quantity	Part No.
White	0.9	5	26909
Yellow	1.1	5	26911
Blue	1.2	5	26912
Green	1.3	5	26913
Orange	1.4	5	26914
Purple	1.6	5	26916
Clear	1.8	5	26918
Red	2.0	5	26920

#### 3M™ Performance Gravity HVLP Atomizing Head

Colour	Size	Quantity	Part No.
White	0.9	5	26709
Blue	1.2	5	26712
Green	1.3	5	26713
Orange	1.4	5	26714
Purple	1.6	5	26716
Clear	1.8	5	26718
Red	2.0	5	26720
Variety Kit	6 sizes (1.2, 1.3, 1.4, 1.6, 1.8, 2.0)	6	26730

