



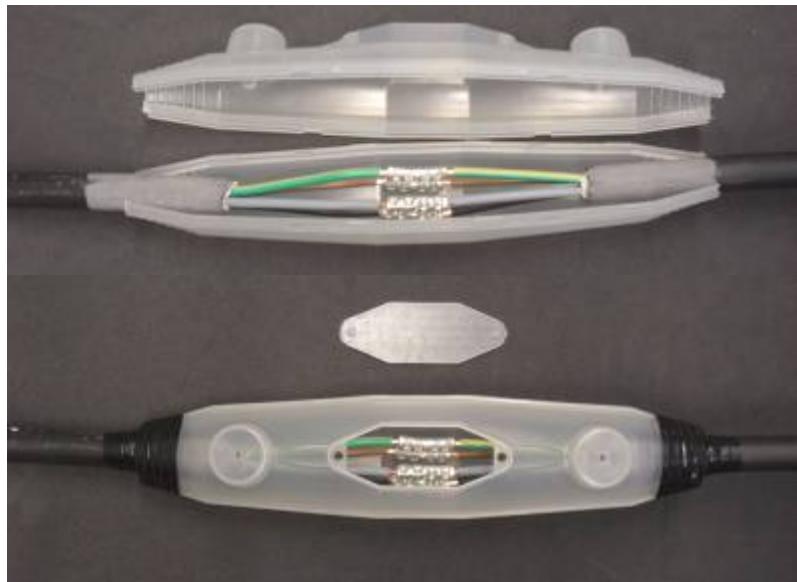
Resin Kit 90-NA-X Series Inline Joint Kit with Resin 470W

Application

3M Scotchcast™ resin joint kits 90-NA-x are designed to be used for multi core non shielded polymeric low voltage energy cables. The application incorporates electrical insulation and mechanical protection of joints with compression or mechanical connectors. They can be used for indoor and outdoor, underground and submerged applications.

Features

- Resin 470W in transparent two chamber bags for mixing
- Two part translucent Mould Body with closing system for quick and easy handling.
- Closure cap to prevent any pollution.



Kit content

- Mould body with closure cap
- Scotchcast™ 470W resin bag
- PVC Tape
- Abrasive strip
- Disposable gloves (EN394)
- Detailed instruction

Product Description

3M™ Scotchcast™ resin inline joint kit will be delivered with a two part translucent mould body for simple and easy handling. Distances inside the body can be checked easily. All necessary dimensions, like application range, cable preparation are given in the detailed instruction.

The Mould Body can be adapted to the required cable diameter by cutting the marked areas of the Mould

The resin 470W is delivered in a two chamber bag and aluminium Guard Bag for protection against humidity.

After the seam of the two chamber bag is opened, the resin components can be mixed.

To pour the resin into the mould body, the bag has to be cut open.

To provide resin handling without any skin contact, disposable gloves meeting EN394 are provided with the kit

For protection against pollution, a closure cap is applied onto the dome.

After curing, the remaining resin in the bag can be disposed as household waste.

Product Selection

Application Range				
	90-NA-1	90-NA-2	90-NA-3	90-NA-4
CSA (mm²)	1.5 – 10	16 – 25	25 – 50	50 – 95
Cable Ø (mm)	8 – 22	14 – 30	23 – 35	28 - 47

Testing

Scotchcast™ Resin Kit Series 90-NA-x 1 were tested according to EN50393 Table 3/I/A1

Type of Test according to EN50393 Table 3 / I / A1	Results
AC Voltage Withstand Test in air	4kV AC/ 1 min
Insulation Resistance Test in air	1kV DC
Heat Cycle in air	63 cycles: 5h/3h
Heat Cycle in water	63 cycles: 5h/3h
AC Voltage Withstand Test in water	4kV AC/ 1 min
Insulation Resistance Test in water	1kV DC

Usage Information

The resin is supplied, in two-chamber plastic pouches with peelable barrier in the correct stoichiometric proportion. This type of packaging will assure the correct mixing ratio for applying the resin. The packaging includes a Closed Mix System.

For other information, relevant for the usage of the resin, like Gel-Time, Pot-Life, viscosity, density etc. please refer to the data sheet for Scotchcast™ 470W Resin

Storage

3M™ Scotchcast™ Resin 470W has a shelf life of at least 36 months when stored between 10°C and 40°C with a humidity level < 75 % in the originally sealed bag.

The expiration date of each product appears on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, it is the responsibility of the user to determine applicability of the resin.

Safety and Handling

3M provides its customers with a product specific Material Safety Data Sheet (MSDS) to cover potential health effects, safe handling, storage, use and disposal information. 3M strongly encourages its customers to review the MSDS on its products prior to their use.

Product Stewardship

3M has a fundamental concern for all who make, distribute and use its products, and for the environment in which we live. This concern is the basis of our philosophy and policies by which we assess the health and environmental information on our products and then take the appropriate steps to protect employee, the public health and the environment.

Customer Notice

3M encourages its customers and potential users of 3M products to review their applications for such products from the standpoint of human health and environmental quality. To help ensure that 3M products are not used in ways for which they were not intended or tested. 3M personnel are available to assist customers in dealing with ecological and product safety considerations. Your 3M sales representative can arrange for the proper contacts.

Regulatory Status

The 470W Resin is in compliance to EU regulation 1907/2007/EC (REACH)

3M and Scotchcast are trademarks of 3M Company

Important Notice

All statements, technical information and recommendations related to the Seller's products are based on information believed to be reliable, but the accuracy or completeness thereof is not guaranteed. Before utilizing the product, the user should determine the suitability of the product for its intended use. The user assumes all risks and liability whatsoever in connection with such use.

Any statements or recommendations of the Seller which are not contained in the Seller's current publications shall have no force or effect unless contained in an agreement signed by an authorized office of the Seller.

The statements contained herein are made in lieu of all warranties, expressed or implied, including but not limited to the implied warranties of merchantability and fitness for a particular purpose which warranties are hereby expressly disclaimed.

SELLER SHALL NOT BE LIABLE TO THE USER OR ANY OTHER PERSON UNDER ANY LEGAL THEORY; INCLUDING BUT NOT LIMITED TO NEGLIGENCE OR STRICT LIABILITY; FOR ANY INJURY OR FOR ANY DIRECT; INDIRECT; INCIDENTAL OR CONSEQUENTIAL DAMAGES SUSTAINED OR INCURRED BY REASON OF THE USE OF ANY OF THE SELLER'S PRODUCTS.

Electrical Markets Division

3M United Kingdom PLC

Sales Office

PO Box 393

Bedford MK41 0YE

Telephone: 0870 609 4639

Fax: 01234 229 433

3M Ireland Ltd

Sales Office

The Iveagh Building, The Park,

Carrickmines, Dublin 18, Ireland

Telephone: (01) 800 812 732

Fax: 353 1 280 3509

3M United Kingdom PLC

Head Office

3M Centre, Cain Road

Bracknell, Berkshire RG12 8HT

Telephone: 01344 858 000

Fax: 01344 858 758