

## Overview

3M Commercial Branding and Transportation Division (CBTD) recently completed a comprehensive evaluation and restructuring of the instructional literature for its Graphics portfolio. This was done in an effort to ensure we provide our customers with the most accurate and streamlined content, eliminating redundant and out-of-date content.

As such, CBTD has moved to supporting a smaller number of global documents, rather than the larger library of region-based documents.

Table A consists of a list of all affected old instruction bulletins and materials (including region based links) and shows where the material from those bulletins can be found in the new CBTD Graphics instruction bulletins.

**Table A.** CBTD Graphics Instruction Bulletin Reorganization

New Instruction Bulletin(s)	Old Bulletin Title
<a href="#">Application: 3M™ Application Tapes for Graphic Films</a>	<b>4.3</b> 3M™ Application Tapes Premasking and Prespacing Tapes for Graphic Films
<a href="#">Application: 3M™ Knifeless™ Tape</a>	<b>4.1</b> Application: 3M™ Knifeless™ Tape
<a href="#">Application: Aircraft</a>	<b>5.27</b> Application, Maintenance and Removal 3M™ Exterior Aircraft Graphic Film A7706 and 3M™ Exterior Aircraft Graphic Film A7322
<a href="#">Application: Backlit Signage</a>	<b>2.4</b> Design of Cabinets for Light Boxes and Channel Letters Using 3M™ Light Enhancement Film 3635-100
	<b>5.30</b> Application of 3M Pressure Sensitive Films to 3M Flexible Substrates
	Application of Flexible Substrate for Backlit Illuminated Signs using LEDs 3M™ Envision™ Flexible Substrate FS-1
	<b>5.7</b> Application: Wet Method for Translucent, Inkjet, Screen Printed and Cut Graphics
<a href="#">Application: Building Windows</a>	Wet Application Instructions for Clear View Graphic Film 8150
<a href="#">Application: Floor Graphics</a>	3M™ Floor Graphics Solutions
	<b>5.29</b> Application and Maintenance For 3M™ Ink Jet Floor Graphics
	<b>5.19</b> Application and Maintenance of Floor Graphics
	<b>5.33</b> Application and Maintenance for Sidewalk Sign Graphics
	<b>5.26</b> Application and Maintenance For Floor Graphics
<a href="#">Application: General Installation Techniques</a>	<b>5.37</b> A Guide to Understanding and Applying Graphics to Common Surfaces
<a href="#">Application: Rail</a>	<b>5.45</b> Application and Maintenance of Graphics for Rail Applications
	Edge Sealing of 3M™ Graphics for Rail Applications
<a href="#">Application: Signage</a>	<b>5.44</b> Application and Maintenance of Petroleum Pump Graphics
	<b>5.5</b> Applications: General Procedures for Interior and Exterior Dry Application
<a href="#">Application: Substrate Selection and Preparation</a>	3M™ Enhanced Adhesion Cleaning Method
	<b>5.1</b> Select and Prepare Substrates for Graphic Application
<a href="#">Application: Trailers</a>	<b>5.4</b> Application: Fleet Trucks
	Caring for Your Trailer Graphics
	Rivet Finishing
	Specification of Products for Trailer and Vehicle Applications
	Vehicle Channel Applicator Tool VCAT-2, Vehicle Channel Applicator Tool Roller L (Large), Vehicle Channel Applicator Tool Roller S (Small)

New Instruction Bulletin(s)	Old Bulletin Title
<a href="#">Application: Vehicle Color Change</a>	Specification of Products for Trailer and Vehicle Applications
	Vehicle Channel Applicator Tool VCAT-2, Vehicle Channel Applicator Tool Roller L (Large), Vehicle Channel Applicator Tool Roller S (Small)
	<b>5.46</b> Application on Substrates with Recesses
	<b>5.36</b> Application Techniques for Automobiles, Vans and Buses
	<b>5.78</b> Application: Conformable Reflective Film
	Applying Graphics to Challenging Vehicles with Deep Recesses and/or Channels
	Inlay Method for Applications to Recessed Panels and Recessed Areas
	Questions and Answers for Wrap Shops Using 3M™ Wrap Film Series 1080
	Questions and Answers for Wrap Shops Using 3M™ Wrap Film Series 1080 & 2080
<a href="#">Application: Vehicles</a>	Specification of Products for Trailer and Vehicle Applications
	Vehicle Channel Applicator Tool VCAT-2, Vehicle Channel Applicator Tool Roller L (Large), Vehicle Channel Applicator Tool Roller S (Small)
	<b>5.46</b> Application on Substrates with Recesses
	<b>5.36</b> Application Techniques for Automobiles, Vans and Buses
	<b>5.78</b> Application: Conformable Reflective Film
	Applying Graphics to Challenging Vehicles with Deep Recesses and/or Channels
	Inlay Method for Applications to Recessed Panels and Recessed Areas
<a href="#">Application: Walls</a>	FAQ: Smooth, Indoor Wall Applications
	Film Applicators for Textured Surfaces
	Rough Wall Installation with 3M™ Envision™ Print Wrap Film
	<b>5.37</b> A Guide to Understanding and Applying Graphics to Common Smooth and Textured Wall Surfaces
<a href="#">Application: Watercraft</a>	<b>5.42</b> Application: Special Considerations for Watercraft
<a href="#">Maintenance</a>	3M™ Anti-Graffiti Solutions Maintenance Guidelines
	3M™ Cleaner for Matte Wrap Films
	Caring for Your Vehicle Graphics FAQ
	<b>6.1</b> Cleaning Decorated Vinyl Awning and Sign Facings
	<b>6.5</b> Storage, Handling, Maintenance and Removal of Films and Sheetings
	Questions and Answers for Wrap Shops Using 3M™ Wrap Film Series 1080
<a href="#">Production: Backlit Signage</a>	<b>4.60</b> 3M™ Envision™ Translucent and Diffuser Films Guidelines for Backlit Signs
	<b>4.26</b> How to Construct Backlit Sign Faces For All Imaging Methods
<a href="#">Production: Cutting</a>	<b>4.12</b> Electronic Cutting with 3M Graphic Films (Formerly <b>E-Cut FAQ</b> )
	Sheeting, Scoring and Film Cutting
<a href="#">Production: Graphic Design, Handling, and Storage</a>	<b>2.1</b> Design of Graphics
	<b>6.5</b> Storage, Handling, Maintenance and Removal of Films and Sheetings
<a href="#">Production: Lamination</a>	<b>4.22</b> Lamination Basics for 3M™ Inkjet Graphics and 3M™ Colored Film Graphics
<a href="#">Production: Screen Printing</a>	<b>3.11</b> Scotchcal™ Screen Printing with 1900 Series 4-Color Process Inks
	<b>3.12</b> Scotchcal™ Screen Printing with 1900 Series Line Inks
	<b>3.20</b> Screen Printing With 3M™ Screen Printing UV Ink Series 9800 For line Color Printing
	<b>3.21</b> Screen Printing With 3M™ 4-Color Screen Printing UV Ink Series 9800
<a href="#">Production: Thermoforming Signage</a>	<b>5.16</b> Thermoforming

New Instruction Bulletin(s)	Old Bulletin Title
<a href="#">Removal</a>	3M™ Graffiti Remover GRT1500 Instruction Bulletin Abstract
	Graphic Remover System Guidelines for Film Removal
	Recommendations How To Remove 3M™ Scotchcal™ Clear View Graphic Film 8150
	Removal of Ultra Removable Films From Vehicles
	<b>6.5</b> Storage, Handling, Maintenance and Removal of Films and Sheetings

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