



# Technical Data Sheet

3M™ Scotch® Filament Tape 890MSR



[Product Details](#)

## Product Description

Scotch® Filament Tape 890MSR is a high-performance transparent filament tape reinforced along its length with continuous fiberglass-yarn filaments, which gives the tape a very high tensile strength. The clear polyester backing provides excellent abrasion, moisture and scuff resistance. The adhesive is a modified synthetic rubber resin adhesive specifically formulated to provide very good oily metal adhesion performance. The adhesive also provides a balanced performance having high adhesion and long term holding power for a variety of metal working applications.

## Product Features

- 890MSR (Clear) meets ASTM D5330, Type III.
- 890MSR (Black) meets ASTM D5330, Type IV.
- Abrasion and moisture resistant.
- Good oily metal adhesion.
- Printable by the print seal process.
- Very high tensile strength.
- High shear strength.
- Good initial adhesion.
- Excellent aging before and after application.
- Good protection of filaments and adhesive to provide longer package life.
- Assures maximum package performance for limited outdoor use.
- Saves time through ease of dispensing and handling versus glue and strapping.
- Provides advertising and warning capability when printed.
- Low unit cost on applications where high tensile strength is main requirement by using less tape.
- Good holding under a wide range of application conditions with minimum amount of tape.
- Boxes remain securely closed through normal warehouse time cycles.

## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Type		Pressure sensitive modified synthetic rubber resin
Backing		Polyester(PET)
Backing Color		Clear or Black
Fiber Reinforcement		Glass Yarn
Total Tape Thickness	ASTM D3652, AFERA 5006	0.2 mm

## Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Substrate	Value
180° Peel Adhesion	ASTM D3330, AFERA 5001	23 °C	Stainless Steel	8.1 N/cm <sup>1</sup>
Elongation at Break	ASTM D3759, AFERA 5004			8 % <sup>1</sup>
Tensile Strength	ASTM D3759, AFERA 5004			1380 N/cm <sup>1</sup>

<sup>1</sup> 300 mm/min (12 in/min)

## **Handling/Application Information**

### **Application Techniques**

An extensive line of application equipment including hand-held dispensers and an automatic L-Clip applicator is available. Application is most easily accomplished at room temperature. At lower temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Filament Tape 890MSR performs well throughout the normal temperature ranges encountered by packaged products in shipping and storage environments.

### **Storage and Shelf Life**

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

### **Information**

Precautionary Information: Refer to product label and Material Safety Data Sheet for health and safety information before using the product. For information, please contact your local 3M Office. You can click or scan QR code to see contact detail or visit [www.3M.com](http://www.3M.com)

Important Information: All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law. Values presented have been determined by standard test methods and are average values not to be used for specification purposes.

Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.

### **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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