



Technical Data Sheet

3M™ Scotch® ATG Tape 924

Product Description

0.002 in. (0.05 mm) thick adhesive transfer tape

Tape is reverse wound on 1-inch diameter cores for use in Scotch ATG dispensers.

General Information

- ATG tapes are a reverse wound version of standard 3M Adhesive Transfer and Double Coated tapes for use in the Scotch® ATG hand-held dispensers.

Comparable 3M tape is 3M ATT Tape 465

Note: The user should carefully evaluate the product under actual use conditions to determine whether it is fit for a particular purpose and suitable for the user's method of application.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

| Attribute Name | Value |
|----------------------|---------------------------|
| Color | Clear |
| Adhesive Type | *400 |
| Total Tape Thickness | 0.05 mm |
| Liner | White 62# Densified Kraft |
| Liner Thickness | 0.1 mm |

| Attribute Name | Value |
|----------------|---|
| *Note | *DK = densified kraft Adhesive System 400 is a medium-firm acrylic pressure-sensitive adhesive system. It features an excellent balance of good initial adhesion (quick stick) and good shear holding power. |

Typical Performance Characteristics

90° Peel Adhesion

Substrate: Stainless Steel

Temperature: 23 °C

Dwell Time: 72 h

Backing: 2 mil PET

Test Method: ASTM D3330

| Value |
|-----------------------|
| 25 oz/in ¹ |
| 2.7 N/cm ¹ |

¹ 304 mm/min (12 in/min)

| Attribute Name | Value |
|-----------------------------------|---------------------|
| Short Term Temperature Resistance | 121 °C ¹ |
| Long Term Temperature Resistance | 82 °C ² |

¹ Short Term (minutes, hour)

² Long Term (day, weeks)

Typical Environmental Performance

| Attribute Name | Value |
|--------------------|-----------|
| Solvent Resistance | Good |
| UV Resistance | Excellent |

Handling/Application Information

Application Examples

Tape 924 is ideal for bonding a wide variety of similar and dissimilar materials such as metals, glass, wood, papers, paints, and many plastics. Some application ideas include:

- Mounting promotional items, posters, etc.
- Core starting.
- Mounting picture frame mat boards and dust covers.

Application Techniques

- Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure helps develop better adhesive contact and improve bond strength.
- To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified. Typical surface cleaning solvents are isopropyl alcohol and water (rubbing alcohol) or heptane. Note: Be sure to follow the manufacturer's precautions and directions for use when using solvents.
- Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

Industry Specifications

FDA Statement

This product might be suitable for use in indirect food contact applications. Please see the applicable Regulatory Data Sheet for more information relating to FDA compliance.

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Available Sizes

| Attribute Name | Value |
|---------------------------|---------------------------------------|
| Available Width | 6.35, 12.7, 19.1, and 50.8 mm |
| Core Size (ID) | 25.4 mm |
| Normal Slitting Tolerance | ± 0.8 mm |
| Note | Subject to Minimum Order Requirements |
| Standard Roll Length | 32.9, 54.9 m |

Recognition/Certification

MSDS: 3M has not prepared a MSDS for these products which are not subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R. 1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, these products should not present a health and safety hazard. However, use or processing of the products in a manner not in accordance with the directions for use may affect their performance and present potential health and safety hazards.

TSCA: These products are defined as articles under the Toxic Substances Control Act and therefore, are exempt from inventory listing requirements.

Automotive Disclaimer

Select Automotive Applications:

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

Precautionary Information: Refer to product label and Material Safety Data Sheet for health and safety information before using the product. For information, please contact your local 3M Office. You can click or scan QR code to see contact detail or visit www.3M.com Important Information: All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law. Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.

ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

For Additional Information

To request additional product information or to arrange for sales assistance, please contact your local 3M office.

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