



# Technical Data Sheet

## 3M™ Industrial Cleaner Citrus Base Bulk

### **Product Description**

3M™ Industrial Cleaner Citrus Base is an industrial liquid cleaner/degreaser\* used to help dissolve and remove dirt, grease, tar, and many non-curing type adhesives. It can also be used in some cases to degrease substrates for adhesive bonding in place of many chlorinated or petroleum-based solvents. The cleaner may not substitute for etching or similar substrate preparation.

\* Not for retail sale

### **Product Features**

- No chlorinated or petroleum based solvents
- Dissolves and removes gently
- Fresh citrus scent

### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### **Typical Uncured Physical Properties**

Attribute Name	Value
Base	Citrus Oil
Density	0.78 kg/L

### **Typical Physical Properties**

Attribute Name	Value
Color	Clear to straw yellow
Appearance	Transparent liquid
Odor	Citrus
Flammable Solvent	Yes
Flash Point	Reference the product SDS Safety Data Sheet °C

## **Handling/Application Information**

### **Directions for Use**

Directions for Use. Thoroughly coat 3M™ Industrial Cleaner Citrus Base on surfaces or parts being cleaned. Wait a few minutes to allow maximum penetration and loosening action. Then wipe away with a clean, damp rag. Wipe with clean cloth, let air dry. Repeat application when substance to be removed is too thick for maximum penetration.

### **Application Techniques**

**Note:** 3M™ Industrial Cleaner Citrus Base may attack some plastics, painted materials and rubbers which is why it should be tested on a small area of any surface being cleaned before using. Directions for Use: Thoroughly coat 3M™ Industrial Cleaner Citrus Base on surfaces or parts being cleaned. Wait a few minutes to allow maximum penetration and loosening action. Then wipe away with a clean, damp rag. Wipe with clean cloth, let air dry. Repeat application when substance to be removed is too thick for maximum penetration. Caution! This product should not be used as a hand cleaner and skin contact should be avoided. This product may cause skin irritation on prolonged or repeated contact. Do not rinse into waterways or sewers. This product is not intended for consumer use or retail sale.

### **Compatibility**

3M™ Industrial Cleaner Citrus Base was tested for cleanup effectiveness on aluminum, stainless steel, and in practical use on painted metal surfaces (black utility trailer, white pick-up truck, Green lawn tractor, white propane tank). The 3M™ Industrial Cleaner Citrus removed dirt, soil, grease, tar, and wet and dry rubber base adhesives (not all adhesives families were evaluated). We suggest the end user evaluate the 3M™ Industrial Cleaner Citrus Base to determine the compatibility with the substrate to assure this product will not attack the surface.

## **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) in the original, unopened packaging, out of direct sunlight. For best performance, use this product within 12 months from date of manufacture.

## **Precautionary Information**

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

## **Automotive Disclaimer**

### **Select Automotive Applications:**

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

## **Information**

Precautionary Information: Refer to product label and Material Safety Data Sheet for health and safety information before using the product. For information, please contact your local 3M Office. You can click or scan QR code to see contact detail or visit [www.3M.com](http://www.3M.com) Important Information: All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application. All questions of liability relating to this product are governed by the terms of the sale subject, where applicable, to the prevailing law. Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.

3M™ Centre  
Cain Rd, Binfield, Bracknell RG12 8HT, United Kingdom  
[3m.co.uk/iatf](http://3m.co.uk/iatf)

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