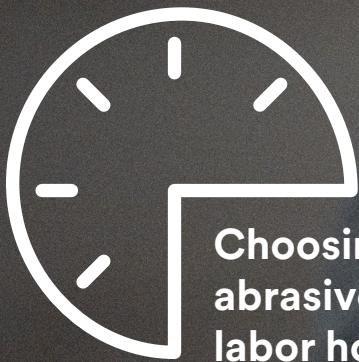
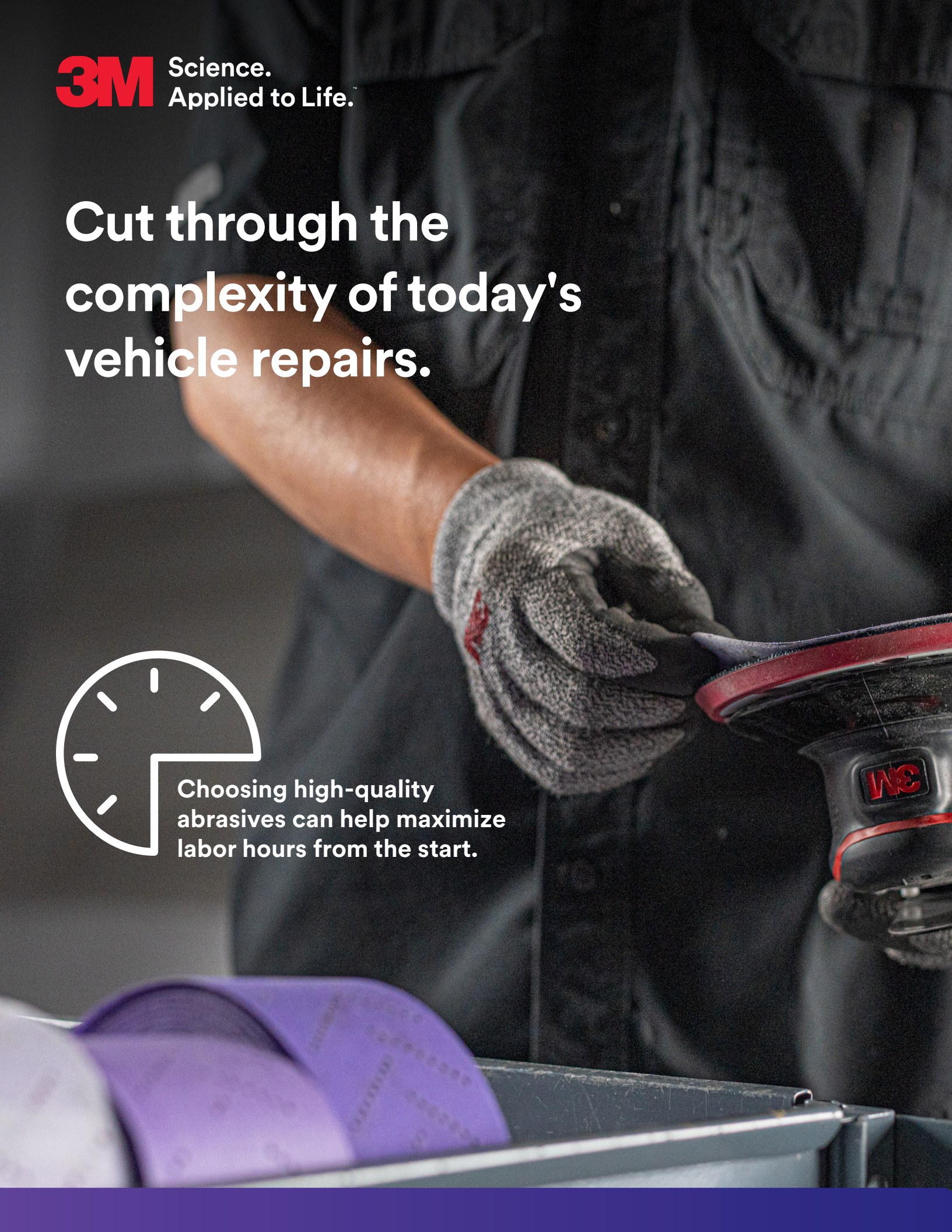


3M Science.
Applied to Life.™

**Cut through the
complexity of today's
vehicle repairs.**



Choosing high-quality
abrasives can help maximize
labor hours from the start.



Our featured abrasive lineup

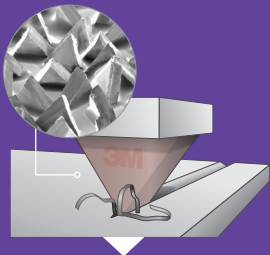
Premium abrasives that can help you get to the finish line faster.

3M™
Cubitron™ II
Abrasives
feature
at least **30% faster cut** and at least
30% longer life
than other traditional
ceramic abrasives.

Cut Rate
●●●●●●

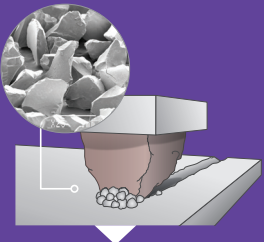
Disc Life
●●●●●●

Dust Extraction
●●●●●●







3M Precision-Shaped Grain

3M pioneered the first precision-shaped grain using 3M microreplication technology to form consistent sharp peaks that easily “slice” through metal—cutting cooler, faster, and lasting longer than conventional abrasive grain.

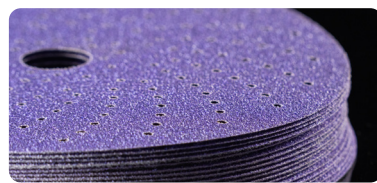


Traditional ceramic abrasive

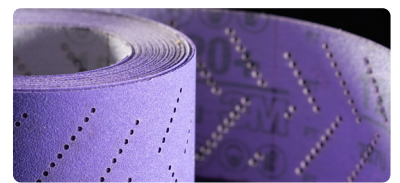
Traditional ceramic abrasive grain tends to “plow” through metal, causing heat to build up in the workpiece and abrasive, resulting in a slower cut and shorter abrasive life compared to our latest precision-shaped grain.

	40+	80+	120+	150+	180+	220+	240+	320+	400+	500+	600+	800+	1000+	
3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Discs 737U														
	3 inch 75 mm	-	31361	31362	31363	31364	31461	31462	31463	31464	31465	31466	31467	31468
	5 inch 125 mm	01729*	31366	31367	31368	31369	31471	31472	31473	31474	31475	31476	31477	31478
	6 inch 150 mm	31370*	31371	31372	31373	31374	31481	31482	31483	31484	31485	31486	31487	31491
	8 inch 203 mm	31375	31376	-	-	31377	-	-	-	-	-	-	-	-
3M™ Cubitron™ II Net Abrasive Discs														
	3 inch 75 mm	-	31679	31680	31681	31682	31683	31684	31685	-	-	-	-	-
	5 inch 125 mm	-	31665	31666	31667	31668	31669	31670	31671	-	-	-	-	-
	6 inch 150 mm	-	31650	31651	31652	31653	31654	31655	31656	-	-	-	-	-
	8 inch 203 mm	-	31641	31642	31643	31644	31645	31646	31647	-	-	-	-	-
3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Sheet Rolls 737U														
	70 mm x 12 m	34440	34442	34444	34445	34446	34447	34448	34449	34450	34451	34452	34453	34454
	115 mm x 12 m	34460	34462	34464	34465	34466	34467	34468	34469	34470	34471	34472	34473	34474
3M™ Cubitron™ II Net Sheet Rolls														
	70 mm x 10 m	-	34561	34562	34563	34564	34565	34566	34567	-	-	-	-	-
	80 mm x 10 m	-	34550	34551	34552	34553	34554	34555	34556	-	-	-	-	-
	115 mm x 10 m	-	34572	34573	34574	34575	34576	34577	34578	-	-	-	-	-

Recommended grades for use



Abrasive Discs










Abrasive Sheet Rolls

40+, 80+	Coarse sanding	Coarse sanding
120+, 150+, 180+	Paint removal or strip Preparation for dent repair	Filler shaping or sanding
220+, 240+	Filler final sanding Featheredging	Filler initial sanding and shaping
320+, 400+	Surface preparation for primer E-Coat sanding	Block sanding primer
500+, 600+, 800+	Primer final sanding Surface preparation for paint	Primer final sanding Surface preparation for paint
1000+	Blend panel preparation Coarse defect removal	Pre-paint defect removal

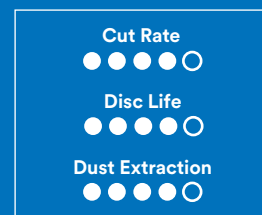
Our featured abrasive lineup

High-quality abrasives for every stage of the repair.

	40	80	120	150	180	220	240	320	400	500	600	800	
3M™ Hookit™ Blue Abrasive Discs (Multi-Hole)													
	3 inch 75 mm	-	36142	36144	36145	36146	36147	36148	36150	36151	36152	36153	36154
	5 inch 125 mm	-	36157	36159	36160	36161	36162	36163	36165	36166	36167	36168	36169
	6 inch 150 mm	36170	36172	36174	36175	36176	36177	36178	36180	36181	36182	36183	36184
3M™ Hookit™ Blue Abrasive Discs (No Hole)													
	5 inch 125 mm	-	36253	36254	36255	36256	36257	36258	36259	36260	36261	36262	36263
	6 inch 150 mm	-	36241	36242	36243	36244	36245	36246	36247	36248	36249	36250	36251
3M™ Blue Net Abrasive Discs													
	3 inch 75 mm	-	36449	36450	36451	36452	36453	36454	36455	-	-	-	-
	5 inch 125 mm	-	36435	35436	35437	36438	36439	36440	36441	-	-	-	-
	6 inch 150 mm	-	36420	36421	36422	36423	36424	36425	36426	-	-	-	-
	8 inch 203 mm	-	36411	36412	36413	36414	36415	36416	36417	-	-	-	-
3M™ Stikit™ Blue Abrasive Disc Roll (No Hole)													
	5 inch 125 mm	36264	36265	36266	36267	36268	36269	36270	36271	36272	36273	36274	36275
	6 inch 150 mm	36200	36202	36204	36205	36206	36207	36208	36210	36211	36212	36213	36214
3M™ Stikit™ Blue Abrasive Sheet Roll (No Hole)													
	2-3/4" (W)	36215	36217	36219	36220	36221	36222	36223	36225	36226	36227	36228	-
3M™ Hookit™ Blue Abrasive Sheet Roll (Multi-Hole)													
	2-3/4" (W)	36215	36217	36219	36220	36221	36222	36223	36225	36226	36227	36228	-
3M™ Blue Net Abrasive Sheet Roll													
	70 mm x 10 m	-	36462	36463	36464	36465	36466	36467	36468	-	-	-	-
	115 mm x 10 m	-	36470	36471	36472	36473	36474	36475	36476	-	-	-	-

3M™ Blue Abrasives

feature an engineered ceramic mineral blend for **best-in-class performance** at a mid-tier price point.




Discs available in multi-hole pattern for excellent dust extraction or in no-hole format



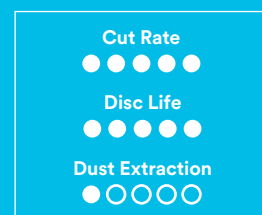
Anti-loading coating prevents dust and debris from clogging the cutting surface



Hook-and-loop feature makes disc attachment, removal, and re-attachment clean and easy

	P800	P1000	P1200	P1500	P2000	
3M™ Flexible Foam Abrasive Discs						
	3 inch 77 mm	33550	33551	33552	33553	33554
	5 inch 125 mm	33545	33546	33547	33548	33549
	6 inch 150 mm	33540	33541	33542	33543	33544

3M™ Flexible Foam Abrasives



Flexible foam backed abrasive which conforms to irregular surfaces



Can be used wet or dry and by hand or machine for blending applications



Excellent dust and water control to ensure a clean sanding environment

The supporting line

Additional products and tools to help power up your day-to-day productivity.

Body Repair and Paint Preparation

Product	Part No.	Grade	Size
Cut and Grind Abrasives			
3M™ Cubitron™ II File Belts 786F	33437	36+	
	33439	60+	3/8" x 13"
	33440	80+	
	33443	36+	
	33445	60+	1/2" x 18"
	33446	80+	
	33449	36+	
	33451	60+	3/4" x 20-1/2"
	33452	80+	
	33377	36+	
3M™ Cubitron™ II Roloc™ Fibre Disc	33379	60+	2"
	33380	80+	
	33389	36+	
	33391	60+	3"
	33392	80+	
3M™ Cubitron™ II Abrasive Fibre Discs	33413	36+	
	33415	60+	5" x 7/8"
	33416	80+	
	33425	36+	
	33427	60+	7" x 7/8"
	33428	80+	
3M™ Cubitron™ 3 Cut-Off Wheels	33457	-	75 mm x 1 mm x 9.53 mm (3 in x .04 in x 3/8 in)
	33458	-	75 mm x 1 mm x 9.53 mm (3 in x .04 in x 3/8 in)
	33459	-	100 mm x 1 mm x 9.53 mm (4 in. X 0.04 in x 3/8 in)
	33463	-	115 mm x 1 mm x 22.23 mm (4.5 in x 0.04 in x 7/8 in)

Product	Part No.	Size
Body Repair Tools		
3M™ File Belt Sander	33575	H: 2.87", L: 15.15"
3M™ Mini File Belt Sander	33573	H: 2.87", L: 12.5"
3M™ Pistol Grip Disc Sander	33577	H: 2.05", L: 7.50"
3M™ Cut-Off Wheel Tools	33579	3"
	33581	4"
3M™ Disc Sander	28408	4" - 5" x 5/8" - 11 EXT

Product	Part No.	Size	Orbit
3M™ Clean Sanding System (Dust Extraction)			
3M™ Precision Random Orbital Sander	38505	3 in (75 mm)	3/16 in (5 mm)
	33632	3/16 in (5 mm)	3/32 in (2.5 mm)
	33633	6 in (150 mm)	3/16 in (5 mm)
3M™ Electric Random Orbital Sander	33634	6 in (150 mm)	5/16 in (8 mm)
	XX	6 in (150 mm)	3/16 in (5 mm)
3M™ Dust Extractor, 45L	XX		
3M™ Dust Extractor, 30L	XX		

Product	Part No.	Size
Sanding Accessories		
3M™ Hookit™ Clean Sanding Multi-Connection Disc Pad, 53 holes	30062	6 in (150 mm)
3M™ Dry Guide Coat Kit	05861	1.75 oz (50 g)
	35825	133 mm x 67 mm
	35826	178 mm x 67 mm
3M™ Hookit™ Dust Extraction Flexible Sanding Block	35827	273 mm x 67 mm
	35828	406 mm x 67 mm
	35829	Assorted
3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block	35830	133 mm x 67 mm
	35831	178 mm x 67 mm
	35832	273 mm x 67 mm
3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block Kit	35833	Assorted

Paint Finishing

Product	Part No.	Grade	Size
Fine Abrasive Discs			
3M™ Hookit™ Purple Finishing Film Abrasive Disc	30671	P600	6"
	30670	P800	
	30669	P1000	
	30668	P1200	
	30667	P1500	
	30666	P2000	
	30571	P600	
	30570	P800	
	30569	P1000	
	30568	P1200	
3M™ Trizact™ Hookit™ Foam Abrasive Disc	30567	P1500	5"
	30566	P2000	
	30371	P600	
	30370	P800	
	30369	P1000	
	30368	P1200	
	30367	P1500	
	30366	P2000	
	02085	P3000	
	30662	P5000	
3M™ Trizact™ Hookit™ Foam Sheets	30806	P8000	3"
	02096	P3000	
	30562	P5000	
	30805	P8000	
	02087	P3000	
	30362	P5000	
3M™ Trizact™ Hookit™ Foam Sheets	30804	P8000	-
	30290	P3000	
	30289	P5000	
	30803	P8000	-

For more information, please visit us at [insert local URL]



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3M Center, Building 223-4S
St. Paul, MN 55144-1000
Phone 1-877-666-2277

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