



## 3M EDI EDIFACT D96A ORDERS Purchase Order

## Introduction

The purpose of this document is to explain the requirements for a customer wanting to send electronic purchase orders to 3M via EDI. 3M EDIFACT ORDERS works only on this standard guide/map thus cannot accommodate any customer specific requirements. If a customer signs up to transmission of EDI ORDERS they must agree to send/receive the suite of EDI procure to pay transactions (ORDERS, ORDRSP, INVOIC and DESADV)

The EDIFACT version presented in this guideline is D96A.

# **Key Points**

- Customer Item or Service Identifiers should be identified using the following qualifiers
  - o AL UPC (Universal Product Code) Shipping container code (1-2-5-5)
  - BP Buyer Part Number
  - o EN EAN 2-5-5-1
  - IN Buyers Item Number
  - SA Supplier Article Number
  - o SK SKU
  - UK U.P.C./EAN Shipping Container Code (1-2-5-5-1
  - o UP U.P.C. Consumer Package Code (1-5-5-1)
  - VP Vendor's (Seller's) Part Number
- Customers may use '+" "}" and ":" as separators
- Customers should only send original PO via the ORDERS transaction set. Any changes to a customers PO should be sent via ORDCHG
- Customer should only apply Contract in the RFF segment at the Heading level when that contract applies to all lines. If there are multiple contracts on a purchase order, the customer should provide Contract at the Detail level.
- FTX notes will impact how this information is routed in 3M supply chain. AAI is simply general notes applied to the order. GEN, PUR and ZZZ notes will be applied to your customer order and DEL will flow to fulfillment operations for to inform picking/packing and shipping.





# **ORDERS Purchase Order Message**

#### **Introduction:**

A message specifying details for goods or services ordered under conditions agreed between the seller and the buyer.

#### **Heading Section:**

M	Pos. <u>No.</u> 0010	Seg. <u>ID</u> UNH	Name Message Header	Req. Des. M	Max.Use	Group <u>Repeat</u>	Notes and Comments
M	0020	BGM	Beginning of Message	M	1		
M	0020	DTM	Date/Time/Period	M	35		
171	0050	ALI	Additional Information	C	5		
	0070	FTX	Free Text	C	99		
	0080	IIA	Segment Group 1: RFF-DTM	С		10	
M	0090	RFF	Reference	M	1	10	
IVI					1		
	0100	DTM	Date/Time/Period	С	5		
	0110		Segment Group 2: NAD-SG3-SG5	С		99	
M	0120	NAD	Name and Address	M	1		
	0150		Segment Group 3: RFF	С		10	
M	0160	RFF	Reference	M	1		
	0210		Segment Group 5: CTA-COM	С		5	
M	0220	CTA	Contact Information	M	1		
	0230	COM	Communication Contact	C	5		
							<del></del>
	0240		Segment Group 6: TAX	С		5	
	0250	TAX	Duty/tax/fee details	M	1		
	0280		Segment Group 7: CUX	С		5	
M	0290	CUX	Currencies	M	1		
	0370		Segment Group 9: TDT	С		10	
M	0380	TDT	Details of Transport	M	1		
	0420		Segment Group 11: TOD-LOC	С		5	
M	0430	TOD	Terms of Delivery or Transport	M	1		
	0440	LOC	Place/Location Identification	C	2		
	0690		Segment Group 18: ALC-SG20	С		15	
M	0700	ALC	Allowance or Charge	M	1		





### **Detail Section:**

	Pos. No.	Seg. <u>ID</u>	Name	Req. Des.	Max.Use	Group Repeat	Notes and Comments
	0930	_	Segment Group 25: LIN-PIA-IMD-MEA-QTY- DTM-MOA-FTX-SG27-SG28-SG29-SG30- SG33-SG34-SG35-SG39	C		200000	
M	0940	LIN	Line Item	M	1		
	0950	PIA	Additional Product Id	C	25		
	0960	IMD	Item Description	C	99		
	0980	QTY	Quantity	C	10		
	1010	DTM	Date/Time/Period	C	35		
	1020	MOA	Monetary Amount	C	10		
	1080	FTX	Free Text	C	99		
	1180		Segment Group 28: PRI-CUX	С		25	
M	1190	PRI	Price Details	M	1		
	1200	CUX	Currencies	C	1		
	1240		Segment Group 29: RFF-DTM	С		10	
M	1250	RFF	Reference	M	1		
	1260	DTM	Date/Time/Period	С	5		
	1400		Segment Group 33: LOC	С		9999	
M	1410	LOC	Place/Location Identification	M	1		
	1440		Segment Group 34: TAX	С		10	
M	1450	TAX	Duty/Tax/Fee Details	M	1		
	1600		Segment Group 39: ALC-SG41-SG42	С		99	
M	1610	ALC	Allowance or Charge	M	1		
	1700		Segment Group 42: MOA	С		2	
M	1710	MOA	Monetary Amount	M	1		

## **Section Control:**

	Pos.	Seg.		Req.	Group	Notes and	
	No.	<u>ID</u>	<u>Name</u>	Des.	Max.Use	Repeat	<b>Comments</b>
M	2090	UNS	Section Control	M	1		

## **Summary Section:**

	Pos.	Seg.		Req.		Group	Notes and
	No.	<u>ID</u>	<u>Name</u>	Des.	Max.Use	Repeat	<b>Comments</b>
	2100	MOA	Monetary Amount	C	12		
	2110	CNT	Control Total	C	10		
M	2160	UNT	Message Trailer	M	1		





Segment: UNH Message Header

**Position:** 0010

Group:

Level: 0

Usage: Mandatory

Max Use: 1

**Purpose:** A service segment starting and uniquely identifying a message. The message type code for the Purchase order message

s ORDERS.

Note: Purchase order messages conforming to this document must contain the following data in segment UNH,

composite S009:

Data element 0065 ORDERS 0052 D 0054 96A 0051 UN

Notes: UNH+1+ORDERS:D:96A:UN:EAN008'

**Business Rules:** Variable Name: UNH1

	Data	Componen	t					
	<b>Element</b>	<b>Element</b>	Name	<u>Attr</u>	<u>ributes</u>			
$\mathbf{M}$	0062		MESSAGE REFERENCE NUMBER	M	an14			
			Unique message reference assigned by the sender.					
M	S009		MESSAGE IDENTIFIER	M				
			Identification of the type, version etc. of the message being in	nterch	anged.			
$\mathbf{M}$		0065	Message type identifier	M	an6			
			Code identifying a type of message and assigned by its control	olling	agency.			
			ORDERS Purchase order message					
			Message specifying details for goods or					
			under conditions agreed between the sel		•			
M		0052	Message type version number	M	an3			
			Version number of a message type.					
M		0054	Message type release number	M	an3			
			Release number within the current message type version num	ıber (	0052).			
M		0051	Controlling agency		an2			
			Code identifying the agency controlling the specification, maintenance and					
			publication of the message type.					
			UN UN/ECE/TRADE/WP.4, United Nation Messages (UNSM)	s Star	ndard			
			UN Economic Commission for Europe					
			Committee on the development of trade					
			Working Party on facilitation of interna	tional	trade			
			procedures (WP.4).					
		0057	Association assigned code	C	an6			
			Code, assigned by the association responsible for the design a					
	0040		of the message type concerned, which further identifies the n	_	ge.			
	S010		STATUS OF THE TRANSFER	C				
			Statement that the message is one in a sequence of transfers r same topic.	elatin	g to the			
$\mathbf{M}$		0070	Sequence message transfer number		n2			
			Number assigned by the sender indicating that the message is		ddition or			
			change of a previously sent message relating to the same topic.					











**BGM** Beginning of Message **Segment:** 

0020 **Position:** 

Group:

Level: 0

**Usage:** Mandatory

Max Use:

**Purpose:** A segment by which the sender must uniquely identify the order by means of its name and number and when necessary

BGM+220:9+45215+9 **Notes:** 

<b>-</b>			Data Element Summary			
Data	Componen			A 44		
Element C002	<b>Element</b>		MESSAGE NAME	Atti	<u>ributes</u>	
C002			f a type of document/message by code or national	ma Ca	da proformad	
	1001		sage name, coded	C	an3	
	1001			C	ans	
		220	Document/message identifier expressed in code.  220 Order			
		220		L . L	::4: . 4	
			Document/message by means of which transaction with a seller involving the			
			services as specified, according to con		-	
			offer, or otherwise known to the buyer		s set out in an	
		221	Blanket Order	•		
		224	Rush Order			
		227	Consigned Order			
			Document/message ordering the remain production's batch.	inder o	of a	
			Document/message for urgent ordering	g.		
		226	Call Off Order	_		
		105	Purchase Order			
	3055	Code list respo	onsible agency, coded	C	an3	
	3033	_	g the agency responsible for a code list.	C	a113	
		9	EAN (International Article Numbering	* 00000	viction)	
		9	EAN (International Article Numbering	z assoc	ration)	
1004		DOCUMENT/	MESSAGE NUMBER	$\mathbf{C}$	an35	
		Reference numb	ber assigned to the document/message by the	e issue	r.	
1225		MESSAGE FU	$\mathbf{C}$	an3		
		Code indicating	Code indicating the function of the message.			
		9	Original			
			Tuitial turnamiarian malatad ta a airran t		4:	

Initial transmission related to a given transaction.











DTM Date/Time/Period **Segment:** 

**Position:** 0030

**Group:** 

Level: 1

Usage: Mandatory

Max Use:

**Purpose:** A segment specifying general dates and, when relevant, times related to the whole message. The segment must be

specified at least once to identify the order date. Examples of the use of this DTM segment are: Lead times that apply to the whole of the Order and, if no schedule is to be specified, the delivery date. The Date/time/period segment within other Segment group should be used whenever the date/time/period requires to be logically related to another specified

data item. e.g. Payment due date is specified within the PAT Segment group.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** DTM+2: 20240507:102'

	Data	Componen	t	•			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		<b>Attributes</b>		
M	C507		DATE/TIME/PER	IOD	M		
			Date and/or time, or	r period relevant to the specified date/time	/period type.		
M		2005	Date/time/period q	ualifier	M an3		
			Code giving specific	c meaning to a date, time or period.			
			2	Delivery requested			
			37	Ship not before (date/time)			
			38	Ship not later than (date/time)			
			61	Cancel if not delivered by this date			
			64	•			
			71	Delivery date/time, requested for (after and including)			
			Delivery date/time, requested for (prior to and including)				
			75				
			137	Document/message date/time	·	<i>U</i> ,	
			163	Processing start date/time			
			171	Reference date/time			
		2380	Date/time/period		C an35		
			The value of a date, representation.	a date and time, a time or of a period in a	specified		
		2379	Date/time/period fe	C an3			
			Specification of the representation of a date, a date and time or of a period.				
			102	CCYYMMDD	1		
				Calendar date: C = Century; Y = Year; Day.	M = Month; I	D =	





Segment: ALI Additional Information

**Position:** 0050

Group:

Level: 1

**Usage:** Conditional (Optional)

Max Use: 5

Purpose: A segment indicating special conditions related to the total order owing to origin, customs preference or other

commercial factors.

**Dependency Notes:** 

Semantic Notes:

**Comments:** 

Notes: ALI+90'

**Data Element Summary** 

**Data** Component

Element<br/>4183Element<br/>SPECIAL CONDITIONS, CODEDAttributes<br/>C an..3

Indication of a specific condition.





Segment: FTX Free Text

**Position:** 0070

Group:

Level: 1

Usage: Conditional (Optional)

Max Use: 99

**Purpose:** A segment with free text information, in coded or clear form, used when additional information is needed but cannot be

accommodated within other segments. In computer to computer exchanges such text will normally require the receiver

to process this segment manually.

**Dependency Notes: Semantic Notes:** 

**Comments:** The qualifier you select in 4151 will impact how this information is routed in 3M supply

chain. AAI is simply general notes applied to the order. GEN, PUR and ZZZ notes will be applied to your customer order and DEL will flow to fulfillment operations for to

inform picking/packing and shipping.

Notes: FTX+DEL+1+Please deliver to eastern most loading doc at Hamburg warehouse'

	Data	Componen	t	Data Diement Sammary		
	Element	Element	Name		Attı	ributes
M	4451		TEXT SUBJ	ECT QUALIFIER	M	an3
			Code specifyi	ing subject of a free text.		
			AAI	General information		
			DEL	Delivery information		
			GEN	Entire transaction set		
			ORI	Order instruction		
			PUR	Purchasing information		
			ZZZ	Mutually defined		
	4453		TEXT FUNC	CTION, CODED	C	an3
			Code specifyi	ing how to handle the text.		
			1	Text for subsequent use		
				The occurrence of this text does not aff processing.	ect me	essage
	C107		TEXT REFE	ERENCE	$\mathbf{C}$	
			Coded referer	nce to a standard text and its source.		
M		4441	Free text, co	ded	$\mathbf{M}$	an3
			Free text in co	oded form.		
		3055	Code list resp	ponsible agency, coded	$\mathbf{C}$	an3
			Code identify	ing the agency responsible for a code list.		
			60	Assigned by national trade agency		
				The code list is from a national agency		





C108		TEXT LITERAL	С	
		Free text; one to five lines.		
M	4440	Free text	M	an70
		Free text field available to the message ser	nder for information.	
	4440	Free text	C	an70
		Free text field available to the message ser	nder for information.	
	4440	Free text	C	an70
		Free text field available to the message ser	nder for information.	
	4440	Free text	C	an70
		Free text field available to the message ser	nder for information.	
	4440	Free text	C	an70
		Free text field available to the message ser	nder for information.	
3453		LANGUAGE, CODED	C	an3
		Code of language (ISO 639-1988).		





Group: RFF Segment Group 1: Reference

Position: 0080

Group:

Level: 1

Usage: Conditional (Optional)

Max Use: 10

Purpose: A group of segments for giving references and where necessary, their dates, relating to the whole message e.g. contract

number, import/export license number, reservation number.

#### **Segment Summary**

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0090	RFF	Reference	$\overline{\mathbf{M}}$	1	
	0100	DTM	Date/Time/Period	С	5	





Segment: RFF Reference
Position: 0090 (Trigger Segment)

**Group:** Segment Group 1 (Reference) Conditional (Optional)

Level: 1

Usage: Mandatory

Max Use: 1

**Purpose:** A segment identifying the reference by its number and where appropriate a line number within a document.

**Dependency Notes: Semantic Notes:** 

Comments:

Notes

Notes: RFF+ON:4562155'

#### **Data Element Summary**

	Data	Componen	ıt			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		Attr	<u>ibutes</u>
M	C506		REFERENCE		M	
			Identification of a r	eference.		
$\mathbf{M}$		1153	Reference qualifie	r	M	an3
			Code giving specifi	c meaning to a reference segment or a refe	rence	number.
			<u>Code</u>	<u>Name</u>		
			CO	Buyer Order		
				Number		
			CR	Customer		
				Reference N umber		
			CT	Contract Number		
			DP	Department Number		
			IA	Internal Vendor Number		
			ON	Order number		
			PD	Promotion Deal Number		
			PR	Price Quote Number		
			PW	Prior Purchase Order Number		
			VN	Order number (vendor)		
			BC	Buyer Contract Number		
			DI	Distributor Invoice Number		
			SD	Sales Department Number		
			VR	Vendor ID Number		
			IT	Internal Customer Number		
			VA	VAT Registration Number		
			VN	Vendor Order Number		

#### 1154 Reference number

C an..35

Identification number the nature and function of which can be qualified by an entry in data element 1153 Reference qualifier.





Segment: DTM Date/Time/Period

**Position:** 0100

**Group:** Segment Group 1 (Reference) Conditional (Optional)

Level: 2

Usage: Conditional (Optional)

Max Use: 5

**Purpose:** A segment specifying the date/time related to the reference.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: DTM+171+ 20240407+102'

	Data	Componen	t			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		Attr	<u>ributes</u>
M	C507		DATE/TIM	E/PERIOD	M	
			Date and/or t	time, or period relevant to the specified date/time	ie/peri	od type.
M		2005	Date/time/pe	eriod qualifier	M	an3
			Code giving	specific meaning to a date, time or period.		
			171	Reference date/time		
				Date/time on which the reference was i	ssued.	
		2380	Date/time/pe	eriod	$\mathbf{C}$	an35
			The value of representation	a date, a date and time, a time or of a period in on.	a spec	ified
		2379	Date/time/p	eriod format qualifier	$\mathbf{C}$	an3
			Specification	n of the representation of a date, a date and time	or of	a period.
			102	CCYYMMDD		_
				Calendar date: $C = Century$ ; $Y = Year$	; M =	Month; D =
				Day.		





Group: NAD Segment Group 2: Name and Address

**Position:** 0110

Group:

Level: 1

Usage: Conditional (Optional)

Max Use: 99

**Purpose:** A group of segments identifying the parties with associated information.

#### **Segment Summary**

	Pos.	Seg.		Req.	Max. Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u> <u>Repeat</u>
M	0120	NAD	Name and Address	M	1
	0150		Segment Group 3: Reference	C	10
	0210		Segment Group 5: Contact Information	C	5











Segment: NAD Name and Address

**Position:** 0120 (Trigger Segment)

**Group:** Segment Group 2 (Name and Address) Conditional (Optional)

Level:

**Usage:** Mandatory

Max Use: 1

**Purpose:** A segment identifying names and addresses of the parties, in coded or clear form, and their functions relevant to the

order. Identification of the seller and buyer parties is mandatory for the order message. It is recommended that where possible only the coded form of the party ID should be specified e.g. The Buyer and Seller are known to each other, thus only the coded ID is required, but the Consignee or Delivery address may vary and would have to be clearly

specified, preferably in structured format.

**Dependency Notes: Semantic Notes:** 

Comments:

Notes:

Doto

NAD+BY+16016334:100:92+Bob's Hardware Store 125 Alten Strasse Hamburg, DE

80456'

Component

	Data	Componen	ıt			
	<b>Element</b>	<b>Element</b>			Att	<u>ributes</u>
M	3035		PARTY QUALIF	FIER	M	an3
			Code giving specia	fic meaning to a party.		
			DP	Delivery Party		
			IV	Invoicee		
			BY	Buyer		
			SE	Seller		
			SF	Ship From		
			SU	Supplier		
			UC	Ultimate Consignee		
			UD	Ultimate Customer		
			VN	Vendor		
			BT	Party to be billed for other than freight	(bill t	o)
			BS	Bill and Ship To		
			SN	Store Keeper		
			WH	Warehouse Keeper		
	C082		PARTY IDENTI	FICATION DETAILS	$\mathbf{C}$	
			Identification of a	transaction party by code.		
M		3039	Party id. identific	cation	M	an35
			Code identifying a	party involved in a transaction.		
		1131	Code list qualifier	r	$\mathbf{C}$	an3
			Identification of a	code list.		
			100	Enhanced party identification		
		3055	Code list respons	ible agency, coded	$\mathbf{C}$	an3
			Code identifying t	he agency responsible for a code list.		
			91	Assigned by Seller or Seller's Agent		
			92	Assigned by buyer or buyer's agent		
			ZZZ	Mutually defined		





	C050		NAME AND ADDRESS	-	
	C058		NAME AND ADDRESS Unstructured name and addresss one to five lines	C	
M		3124	Unstructured name and address: one to five lines.  Name and address line	M	an35
IVI		3124		IVI	an35
		3124	Free form name and address description.  Name and address line	C	an35
		3127	Free form name and address description.	C	an33
		3124	Name and address line	C	an35
		3124	Free form name and address description.	C	un55
		3124	Name and address line	C	an35
		0121	Free form name and address description.	Č	
		3124	Name and address line	C	an35
			Free form name and address description.		
	C080		PARTY NAME	$\mathbf{C}$	
			Identification of a transaction party by name, one to five lines		ty name may
			be formatted.		
M		3036	Party name	M	an35
			Name of a party involved in a transaction.		
		3036	Party name	C	an35
			Name of a party involved in a transaction.		
		3036	Party name	C	an35
		2026	Name of a party involved in a transaction.	~	2.5
		3036	Party name	C	an35
		2026	Name of a party involved in a transaction.	•	25
		3036	Party name	C	an35
		2045	Name of a party involved in a transaction.	•	2
		3045	Party name format, coded	C	an3
	C059		Specification of the representation of a party name.  STREET	C	
	C039		Street address and/or PO Box number in a structured address:		to three
			lines.	. One	to tinee
M		3042	Street and number/p.o. box	M	an35
			Street and number in plain language, or Post Office Box No.		
		3042	Street and number/p.o. box	$\mathbf{C}$	an35
			Street and number in plain language, or Post Office Box No.		
		3042	Street and number/p.o. box	$\mathbf{C}$	an35
			Street and number in plain language, or Post Office Box No.		
		3042	Street and number/p.o. box	C	an35
			Street and number in plain language, or Post Office Box No.		
	3164		CITY NAME	C	an35
			Name of a city (a town, a village) for addressing purposes.		
	3229		COUNTRY SUB-ENTITY IDENTIFICATION	. C	an9
			Identification of the name of sub-entities (state, province) def	ined	ру
	3251		appropriate governmental agencies. POSTCODE IDENTIFICATION	C	an9
	3431		Code defining postal zones or addresses.	C	an
	3207		COUNTRY, CODED	C	an3
	<i>5401</i>		Identification of the name of a country or other geographical	_	
			in ISO 3166.	Jitity	, as specifica





Group: RFF Segment Group 3: Reference

Position: 0150

**Group:** Segment Group 2 (Name and Address) Conditional (Optional)

Level: 2

**Usage:** Conditional (Optional)

Max Use: 10

M

**Purpose:** A group of segments giving references only relevant to the specified party rather than the whole order.

**Segment Summary** 

 Pos.
 Seg.
 Req.
 Max.
 Group:

 No.
 ID
 Name
 Des.
 Use
 Repeat

 0160
 RFF
 Reference
 M
 1







RFF Reference **Segment:** 0160 (Trigger Segment) **Position:** 

Group: Segment Group 3 (Reference) Conditional (Optional)

Level:

**Usage:** Mandatory

Max Use:

**Purpose:** A segment identifying the reference by its number and where appropriate a line number within a document.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** RFF+BC:303-775-5678'

#### **Data Element Summary**

	Data	Componen	t			
	<b>Element</b>	Element	<u>Name</u>		Attı	ributes
M	C506		REFERENCE		M	<u></u>
			Identification of a reference	e.		
M		1153	Reference qualifier		M	an3
			Code giving specific mean	ing to a reference segment or a refe	renc	e number.
			CO	Buyer Order Number		
			CR	Customer Reference N umber		
			CT	Contract Number		
			DP	Department Number		
			IA	Internal Vendor Number		
			ON	Order number		
			PD	Promotion Deal Number		
			PR	Price Quote Number		
			PW	Prior Purchase Order Number		
			VN	Order number (vendor)		
			BC	Buyer Contract Number		
			DI	Distributor Invoice Number		
			SD	Sales Department Number		
			VA	VAT Registration Number		
			VR	Vendor ID Number		
			IT	Internal Customer Number		
			VN	Vendor Order Number		
			VA	VAT Registration Number		

#### 1154 Reference number

C an..35

Identification number the nature and function of which can be qualified by an entry in data element 1153 Reference qualifier.





Group: CTA Segment Group 5: Contact Information

Position: 0210

**Group:** Segment Group 2 (Name and Address) Conditional (Optional)

Level:

Can

M

Usage: Conditional (Optional)

Max Use: 5

Purpose: A group of segments giving contact details of the specific person or department within the party identified in the NAD

segment.

#### **Segment Summary**

Pos.	Seg.		Req.	max. Group	թ:
<u>No.</u>	<u>ID</u>	<u>Name</u>	Des.	Use Repea	<u>ıt</u>
	CTA	Contact Information	$\overline{\mathbf{M}}$	1	
0230	COM	Communication Contact	C	5	





Segment: CTA Contact Information

**Position:** 0220 (Trigger Segment)

**Group:** Segment Group 5 (Contact Information) Conditional (Optional)

Level: 1

**Usage:** Mandatory

Max Use: 1

**Purpose:** A segment to identify a person or department, and their function, to whom communications should be directed.

**Dependency Notes:** 

Semantic Notes: Comments:

Notes

Notes: CTA+DL+545346+DALE JONES'

#### **Data Element Summary**

Data	Componen	t			
<b>Element</b>	<b>Element</b>	<u>Name</u>		Att	<u>ributes</u>
3139		CONTACT	FUNCTION, CODED	$\mathbf{C}$	an3
		Code specify	ring the function of a contact (e.g. department o	r perso	on).
		DL	Delivery contact		
		IC	Information Contact		
		PD	Purchasing Contact		
		LB	Place of delivery contact		
		SU	Supplier Contact		
		OC	Order Contact		
C056		DEPARTM	ENT OR EMPLOYEE DETAILS	$\mathbf{C}$	
		Code and/or	name of a department or employee. Code prefe	rred.	
	3413	Department	or employee identification	$\mathbf{C}$	an17
		Internal iden	tification code.		
	3412	Department	t or employee	$\mathbf{C}$	an35
		TP1			

The department or person within an organizational entity.





Segment: COM Communication Contact

Position: 0230

**Group:** Segment Group 5 (Contact Information) Conditional (Optional)

Level: 2

**Usage:** Conditional (Optional)

Max Use: 5

**Purpose:** A segment to identify a communications type and number for the contact specified in the CTA segment.

Dependency Notes: Semantic Notes:

**Comments:** 

Data

Notes: COM+303-725-5648:TE'

Component

	Data	Componen	.l			
	<b>Element</b>	<b>Element</b>	<b>Name</b>		Att	<u>ributes</u>
M	C076		COMMU	NICATION CONTACT	M	
			Communic	cation number of a department or employee in a s	pecifie	ed channel.
$\mathbf{M}$		3148	Communi	cation number	M	an512
			The comm	unication number.		
M		3155	Communi	cation channel qualifier	$\mathbf{M}$	an3
			Code ident	rifying the type of communication channel being	used.	
			EM	Electronic mail		
				Creating/sending/receiving of unstruct messages or documents using compute computer or an attached modem and re line or other electronic transmission m	er netw egular	ork, a mini-
			FX TE	Telefax Device used for transmitting and reprographic material (as printing) by mean telephone lines or other electronic tran Telephone	s of sig	gnals over
				Voice/data transmission by telephone.		





Group: TAX Segment Group 6: Duty/Tax/Fee Details

**Position:** 0240

Group:

Level: 1

Usage: Conditional (Optional)

Max Use: 5

M

**Purpose:** A group of segments specifying tax related information, and when necessary, the location(s) to which that tax

information relates.

**Segment Summary** 

Pos.Seg.Req.Max.Group:No.IDNameDes.UseRepeat0250TAXDuty/Tax/Fee DetailsM1





Segment: TAX Duty/Tax/Fee Details

**Position:** 1450 (Trigger Segment)

**Group:** Segment Group 6 (Duty/Tax/Fee Details) Conditional (Optional)

Level: 1

Usage: Mandatory

Max Use: 1

**Purpose:** A segment specifying a tax type, category and rate, or exemption, relating to the line item.

**Dependency Notes: Semantic Notes:** 

Comments:

Notes: TAX+7+VAT++125456+16.4'

	Data	Componen	t		
	<b>Element</b>	<b>Element</b>	<u>Name</u>	Attı	<u>ributes</u>
M	5283		DUTY/TAX/FEE FUNCTION QUALIFIER	M	an3
			Code identifying the function of an duty, tax or fee information	on.	
			7 Tax		
			Contribution levied by an authority.		
	C241		DUTY/TAX/FEE TYPE	C	
			Code and/or name identifying duty, tax or fee.		
		5153	Duty/tax/fee type, coded	$\mathbf{C}$	an3
			Identification of the type of duty or tax or fee applicable to co	mmc	odities or of
			tax applicable to services.		
			VAT Value added tax		
			A tax on domestic or imported goods ap	plied	to the value
			added at each stage in the production/dis	stribu	ition cycle.
	C243		DUTY/TAX/FEE DETAIL	$\mathbf{C}$	
			Rate of duty/tax/fee applicable to commodities or of tax appli	cable	e to services.
X		5279	Duty/tax/fee rate identification	C	an7
		5278	Duty/tax/fee rate	$\mathbf{C}$	an17
			Rate of duty or tax or fee applicable to commodities or of tax	appli	icable to
			services.		
	5305		DUTY/TAX/FEE CATEGORY, CODED	$\mathbf{C}$	an3
			Code identifying a tax/duty/fee category within a tax/duty/fee	type	system.
			S Standard rate		





Group: CUX Segment Group 7: Currencies

Position: 0280

Group:

Level: 1

Usage: Conditional (Optional)

Max Use: 5

M

Purpose: A group of segments specifying the currencies and related dates/periods valid for the whole order. Currency data may

be omitted in national applications but will be required for international transactions.

**Segment Summary** 

 Pos.
 Seg.
 Req.
 Max.
 Group:

 No.
 ID
 Name
 Des.
 Use
 Repeat

 0290
 CUX
 Currencies
 M
 1





Segment: CUX Currencies
Position: 0290 (Trigger Segment)

**Group:** Segment Group 7 (Currencies) Conditional (Optional)

Level: 1

Usage: Mandatory

Max Use: 1

Purpose: A segment identifying the currencies required in the order e.g. the order currency. A rate of exchange may be given to

convert a reference currency into a target currency.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: CUX+2:EUR'

#### **Data Element Summary**

	Data	Componen	t			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		Attr	<u>ributes</u>
	C504		<b>CURRENCY DET</b>	CAILS	C	
			The usage to which	a currency relates.		
M		6347	Currency details q	ualifier	$\mathbf{M}$	an3
			Specification of the	usage to which the currency relates.		
			2	Reference currency		
				The currency applicable to amounts sta	ted. It	may have to
				be converted.		
			7	Currency of the account		
				Currency in which the account is held.		
		6345	Currency, coded		C	an3
			Identification of the transaction.	name or symbol of the monetary unit in	volved	l in the

@3M 2024. All Rights Reserved. 3M Confidential





Group: TDT Segment Group 9: Details of Transport

**Position:** 0370

Group: Level:

Level: 1
Usage: Conditional (Optional)

Max Use: 10

M

Purpose: A group of segments identifying the mode and means of transport, location and relevant dates and times for

transportation, relating to the whole order.

**Segment Summary** 

Pos.Seg.Req.Max.Group:No.IDNameDes.UseRepeat0380TDTDetails of TransportM1





Segment: TDT Details of Transport

**Position:** 0380 (Trigger Segment)

**Group:** Segment Group 9 (Details of Transport) Conditional (Optional)

Level:

**Usage:** Mandatory

Max Use: 1

Purpose: A segment specifying the mode, means and identification of the transport for the goods being ordered. If required, the

carrier's address should be indicated within the NAD Segment group.

Dependency Notes: Semantic Notes: Comments:

Notes:

TDT+12++30+31+121212::9:NW Transport'

	Data	Componen	t			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		<u>Attr</u>	<u>ibutes</u>
$\mathbf{M}$	8051		TRANSPORT STA	AGE QUALIFIER	M	an3
			Qualifier giving a sp	pecific meaning to the transport details.		
			1	Inland transport		
			2	At the Statistical Territory Limit		
			10	Pre-Carriage Transport		
			11	At border		
			12	At Departure		
			13	At Destination		
			25	Delivery carrier all transport		
			21	Main carriage - first carrier		
			20	Main-carriage transport		
			22	Main carriage - second carrier		
			23	Main carriage - third carrier		
			30	On-Carriage transport		
	C220		MODE OF TRAN	SPORT	$\mathbf{C}$	
			Method of transport	code or name. Code preferred.		
		8067	Mode of transport	, coded	$\mathbf{C}$	an3
			Coded method of tr	ansport used for the carriage of the goods.		
	C228		TRANSPORT ME	CANS	$\mathbf{C}$	
			Code and/or name i	dentifying the type of means of transport.		
		8179		ransport identification	C	an8
				ype of the means of transport being utilized	d.	
			31	Truck		
			3	Dry bulk carrier		
				•		





C0.40		CARRIER					
C040		CARRIER		C			
		Identification of a carrier by code and/or by name. Code preferred.					
31	127	Carrier identificati	on	$\mathbf{C}$	an17		
		Identification of par named points.	ty undertaking or arranging transport of g	oods	between		
30	055	Code list responsib	•	C	an3		
			e agency responsible for a code list.				
		9	EAN (International Article Numbering a	issoc:	iation)		
		91	Assigned by seller or seller's agent				
		92	Assigned by buyer or buyer's agent				
		ZZZ	Mutually Defined PO				
31	128	Carrier name		$\mathbf{C}$	an35		
		Name of party under points.	rtaking or arranging transport of goods be	twee	n named		





Group:  ${f TOD}$  Segment Group 11: Terms of Delivery or Transport

**Position:** 0420

Group:

Level: 1

Usage: Conditional (Optional)

Max Use: 5

**Purpose:** A group of segments indicating the terms of delivery for the whole order.

**Segment Summary** 

	Pos.	Seg.		Req.	Max.	Group:
	<u>No.</u>	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	0430	TOD	Terms of Delivery or Transport	M	1	_
	0440	LOC	Place/Location Identification	C	2	





Segment: TOD Terms of Delivery or Transport

**Position:** 0430 (Trigger Segment)

**Group:** Segment Group 11 (Terms of Delivery or Transport) Conditional (Optional)

Level:

**Usage:** Mandatory

Max Use: 1

Purpose: A segment identifying the delivery terms to be used e.g. UN INCOTERMS code could be used to specify the delivery

terms.

Notes: TOD+1+CC+DAP::4'

_			Data Element Summary		
Data	Componen				
Element	<b>Element</b>				ributes
4055			VERY OR TRANSPORT	C	an3
		FUNCTION, COD		1.	41.4
			the terms relate to e.g. price conditions, de	liver	y conditions,
		•	or a combination of these.  Price condition		
		1			
		2	Despatch condition		
		3	Price and despatch condition		
		4	Collected by customer		
		5	Transport condition		
		6	Delivery condition		
4215			ARGES METHOD OF PAYMENT,	C	an3
		CODED	41 - 4 - 5 4 - 5 4		
			thod of payment for transport charges.		
		CC	Collect		
		PP	Prepaid by Seller		
		TP	Third Party Pay		
~100		PC	Prepaid but charged to customer	~	
C100			VERY OR TRANSPORT	C	
		•	r transport code from a specified source.		_
	4053	•	or transport, coded	C	an3
			terms agreed between two parties (e.g.		
			r/carrier) under which a product or		
		service is provided.			
	1131	Code list qualifier		C	an3
		Identification of a c			
			a Element Dictionary for acceptable		
		code values.			
	4052	Terms of delivery		C	an70
		_	een two parties (e.g. seller/buyer,		
		* *	er which a product or service is		
		provided.			











 ${\color{blue}LOC}$  Place/Location Identification Segment:

**Position:** 0440

Segment Group 11 (Terms of Delivery or Transport) Group: Conditional (Optional)

Level:

Usage: Conditional (Optional)

Max Use:

**Purpose:** A segment identifying locations relevant to the delivery terms specified in the TOD segment.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** LOC+18+747:18'

	Data	Componen	t			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		<u>Attı</u>	<u>ributes</u>
M	3227		PLACE/LO	OCATION QUALIFIER	M	an3
			Code identi	fying the function of a location.		
			1	Place of terms of delivery		
			7	Place of delivery		
			8	Place of destination		
			11	Place/Port of Discharge		
			18	Warehouse		
			20	Payment place		
			27	Country of origin		
			80	Despatch		
			158	Contact location		
			184	Physical location		
	C517		LOCATIO	N IDENTIFICATION	$\mathbf{C}$	
			Identification	on of a location by code or name.		
		3225	Place/locat	ion identification	$\mathbf{C}$	an25
			Identification	on of the name of place/location, other than 3164	City r	name.
		3055	Code list re	esponsible agency, coded	$\mathbf{C}$	an3
			Code identi	fying the agency responsible for a code list.		
			9	EAN (International Article Numbering	assoc	iation)
			8	Place of destination		
			18	Warehouse		
			20	Place of Ultimate Destination		
			141	Loading Dock		
			ZZZ	Mutually Defined		





Group: ALC Segment Group 18: Allowance or Charge

**Position:** 0690

Group:

Level: 1

Usage: Conditional (Optional)

Max Use: 15

M

**Purpose:** A group of segments specifying allowances and charges for the whole order. The allowance or charge specified within

this Segment group may either relate to the total order in which case it cannot be overridden at detail level, or it can relate to the line items as a default allowance/charge and can be overridden by the ALC Segment group within the detail section. Where relevant, additional information, tax and alternate currency details are to be indicated in the TRI and MOA segments. The basis for the calculation of the allowance/charge may be a quantity, a percentage, an amount or a

rate and one of the Segment group 19-22 should be used accordingly.

#### **Segment Summary**

Pos.	Seg.		Req.	Max.	Group:
No.	<u>ID</u>	Name	Des.	<u>Use</u>	Repeat
0700	ALC	Allowance or Charge	M	1	





Segment: ALC Allowance or Charge

**Position:** 0700 (Trigger Segment)

**Group:** Segment Group 18 (Allowance or Charge) Conditional (Optional)

Level:

**Usage:** Mandatory

Max Use: 1

**Purpose:** A segment identifying the charge or allowance and, where necessary its calculation sequence.

**Dependency Notes:** 

Semantic Notes: Comments:

Notes

Notes: ALC++2+1+PAD'

				Data Element Summary		
	Data	Componen	t			
	<b>Element</b>	<b>Element</b>	<b>Name</b>		Att	<u>ributes</u>
$\mathbf{M}$	5463		ALLOW	ANCE OR CHARGE QUALIFIER	$\mathbf{M}$	an3
			Specificat	tion of an allowance or charge for the service speci	fied.	
			A	Allowance		
			C	Charge		
			N	No Allowance or Charge		
			В	Total Other		
	4471		SETTLE	MENT, CODED	$\mathbf{C}$	an3
			Indication	of how allowances or charges are to be settled.		
			2	Off invoice		
				The allowance or charge is being deduc	ted fi	om the face
				of the document.		
	1227			LATION SEQUENCE INDICATOR, CODED	C	an3
			Code indicating the sequence of cumulated calculations to be a			ed between
			interchan	ge partners.		
			1	First step of calculation		
	C214			L SERVICES IDENTIFICATION	C	
				tion of a special service by a code from a specified	sourc	e or by
		<b>51.61</b>	descriptio		•	2
		7161	_	ervices, coded	C	an3
				ntifying a special service.		
			DI	Discount		
			FC	Freight Charge		
			HD	Handling		
			PAD	Promotional allowance		
			SAB	Special Allowance		
			TD	Trade discount		
			LS	Local Sales Tax		
			PAE	Promotional Discount		









LIN Segment Group 25: Line Item Group:

0930 **Position:** 

Group:

Level:

**Usage:** Conditional (Optional)

Max Use: 200000

A group of segments providing details of the individual ordered items. This Segment group may be repeated to give **Purpose:** 

sub-line details.

#### **Segment Summary**

Pos.	Seg.		Req.	Max.	Group:
No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
0940	LIN	Line Item	M	1	
0950	PIA	Additional Product Id	C	25	
0960	IMD	Item Description	C	99	
0980	QTY	Quantity	C	10	
1010	DTM	Date/Time/Period	C	35	
1020	MOA	Monetary Amount	C	10	
1080	FTX	Free Text	C	99	
1180	PRI	Segment Group 28: Price Details	C		25
1240	RFF	Segment Group 29: Reference	C		10
1400	LOC	Segment Group 33: Place/Location Identification	C		9999
1440	TAX	Segment Group 34: Duty/Tax/Fee Details	C		10
1600	ALC	Segment Group 39: Allowance or Charge	C		99
1700	MOA	Segment Group 42: MOA	C		2

M





LIN Line Item .... Segment:

> 0940 (Trigger Segment) **Position:**

Group: Segment Group 25 (Line Item) Conditional (Optional)

Level:

**Usage:** Mandatory

Max Use:

**Purpose:** A segment identifying the line item by the line number and configuration level, and additionally, identifying the product

or service ordered. Other product identification numbers e.g. Buyer product number, etc. can be specified within the

following PIA segment.

**Dependency Notes:** 

**Semantic Notes: Comments:** 

**Notes:** LIN+1+24523:EN:9'

#### **Data Element Summary**

Data	Componen	t			
<b>Element</b>	Element	<u>Name</u>		Att	<u>ributes</u>
1082		LINE ITEM NU	MBER	C	n6
		Serial number des	ignating each separate item within a series	of art	ticles.
C212		ITEM NUMBER	IDENTIFICATION	$\mathbf{C}$	
		Goods identification	on for a specified source.		
	7140	Item number		$\mathbf{C}$	an35
		A number allocate	ed to a group or item.		
	7143	Item number typ	e, coded	$\mathbf{C}$	an3
		Identification of th	ne type of item number.		
		BP	Buyer's part number		
		EN	EAN 2-5-5-1		
		IN	Buyer item number		
		SA	Suppliers article number		
		SK	SKU		
		VP	Vendor Part Number (seller's)		
		UA	Case UPC 2-5-5		
		UP	UPC (Universal product code)		
		AL	UPC (Universal Product Code) Shippin	g con	tainer code
			(1-2-5- 5)		
	3055	Code list respons	ible agency, coded	C	an3
		_	he agency responsible for a code list.		

9 EAN (International Article Numbering association)





Segment: PIA Additional Product Id

**Position:** 0950

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

Usage: Conditional (Optional)

Max Use: 25

Purpose: A segment providing either additional identification to the product specified in the LIN segment (e.g. Harmonized

System number), or provides any substitute product identification.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: PIA+5+654256:BP:92'

			Data Element Summary		
Data	_	t			
<b>Element</b>	<b>Element</b>	<u>Name</u>		Attı	<u>ributes</u>
4347		PRODUCT ID. I	FUNCTION QUALIFIER	M	an3
		Indication of the	function of the product code.		
		1	Additional identification		
			Information which specifies and qualif	ies pro	oduct
			identifications.		
		5	Product identification		
C212		ITEM NUMBER	R IDENTIFICATION	M	
		Goods identificati	ion for a specified source.		
	7140	Item number		C	an35
		A number allocate	ed to a group or item.		
	7143	Item number typ	oe, coded	C	an3
		Identification of t	he type of item number.		
		BP	Buyer's part number		
		EN	EAN 2-5-5-1		
		IN	Buyer item number		
		SA	Supplier article number		
		SK	SKU		
		VP	Vendor Part Number (seller's)		
			UA		
		UP	UPC (Universal product code)		
		AL		ng con	tainer code
	3055	Code list respons	*	$\mathbf{C}$	an3
		_	•		
		91			
		92	• •		
C212		ITEM NUMBER		$\mathbf{C}$	
		Goods identificati	ion for a specified source.		
	7140	Item number	•	$\mathbf{C}$	an35
		A number allocate	ed to a group or item.		
				$\mathbf{C}$	an3
	4347 C212	Element 4347  C212  7140  7143  3055	Element 4347  Element 4347  Element FRODUCT ID. 1 Indication of the interpolation of the inte	Data   Element   Element   Element   A347   Element   Element   A347   FRODUCT ID. FUNCTION QUALIFIER   Indication of the function of the product code.   1	Data   Element   Element   Element   Aume   PRODUCT ID. FUNCTION QUALIFIER   M





	7143				
	, 110	Identification of the	type of item number.		
		BP	Buyer's part number		
		EN	EAN 2-5-5-1		
		IN	Buyer item number		
		SK	SKU		
		VP	Vendor Part Number (seller's)		
		UA	Case UPC 2-5-5		
		UP	UPC (Universal product code)		
		AL	UPC (Universal Product Code) Shippin	ng con	tainer code
			(1-2-5-5)	Ū	
	1131	Code list qualifier		$\mathbf{C}$	an3
		Identification of a c	ode list.		
		SA			
	3055	Code list responsib	ole agency, coded	$\mathbf{C}$	an3
		Code identifying the	e agency responsible for a code list.		
		91	Assigned by seller or seller's agent		
		92	Assigned by buyer or buyer's agent		
C212		ITEM NUMBER I	DENTIFICATION	$\mathbf{C}$	
		Goods identification	n for a specified source.		
	7140	Item number		$\mathbf{C}$	an35
		A number allocated	to a group or item.		
	7143	Item number type,	, coded	$\mathbf{C}$	an3
			type of item number.		
		BP	Buyer's part number		
		EN	EAN 2-5-5-1		
		IN	Buyer item number		
		SK	SKU		
		VP UA	Vendor Part Number (seller's) Case UPC 2-5-5		
		UP	UPC (Universal product code)		
		AL	UPC (Universal Product Code) Ship	ning c	ontainer code
		(1-2-5-5)		5	





Segment: IMD Item Description

**Position:** 0960

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

**Usage:** Conditional (Optional)

Max Use: 99

Purpose: A segment for describing the product or service being ordered as well as product characteristic. This segment should be

used for products or services that cannot be fully identified by a product code or article number.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: IMD+F++::::PAINTERS TAPE ROLLS'

Data	Component	ţ			
<b>Element</b>	<b>Element</b>	<u>Name</u>		Att	ributes
7077		ITEM DESCRIPT	CION TYPE, CODED	$\mathbf{C}$	an3
		Code indicating the	format of a description.		
		В	Code and text		
		C	Code (from industry code list)		
		E	Free-form short description		
		F	Free-form		
C273		ITEM DESCRIPT	TION	$\mathbf{C}$	
		Description of an ite	em.		
	7008	Item description		$\mathbf{C}$	an35
		Plain language desc	cription of articles or products.		





Segment: QTY Quantity

**Position:** 0980

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

**Usage:** Conditional (Optional)

Max Use: 10

**Purpose:** A segment identifying the product quantities e.g. ordered quantity.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** QTY+21:50:CS'

	Data	Componen	t			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		Attr	<u>ibutes</u>
M	C186		<b>QUANTITY</b>	DETAILS	M	
			Quantity infor	rmation in a transaction, qualified when relevan	ıt.	
M		6063	Quantity qua	lifier	$\mathbf{M}$	an3
			Code giving s	pecific meaning to a quantity.		
			21	Ordered quantity		
			52	Quantity per pack		
			59	Numbers of consumer units in the trade	d unit	
M		6060	Quantity		M	n15
			Numeric value	e of a quantity.		
		6411	Measure unit	qualifier	C	an3





Segment: DTM Date/Time/Period

**Position:** 1010

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

**Usage:** Conditional (Optional)

Max Use: 35

**Purpose:** A segment specifying date/time/period details relating to the line item only.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: DTM+2:20240601'

	Data	Componen	t		
	<b>Element</b>	<b>Element</b>	<u>Name</u>		<u>Attributes</u>
M	C507		DATE/TIME/PE	RIOD	M
			Date and/or time,	or period relevant to the specified date/tim	e/period type.
M		2005	Date/time/period	qualifier	M an3
			Code giving speci	fic meaning to a date, time or period.	
			2	Delivery date/time, requested	
				Date on which buyer requests goods to	be delivered.
			63	Delivery date/time, latest	
				Date identifying a point of time after w	hich goods shall
				not or will not be delivered.	
			361	Best before date	
				The best before date.	
		2380	Date/time/period		C an35
			The value of a dat representation.	e, a date and time, a time or of a period in	a specified
		2379	Date/time/period	format qualifier	C an3
			Specification of th	ne representation of a date, a date and time	or of a period.
			102	CCYYMMDD	





Segment: MOA Monetary Amount

Position: 1020

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

Usage: Conditional (Optional)

Max Use: 10

**Purpose:** A segment specifying any monetary amounts relating to the product e.g. item amount, insurance value, customs value.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: MOA+79:50.55'

	Data	Componen	t		
	<b>Element</b>	<b>Element</b>	<u>Name</u>	Attr	<u>ibutes</u>
M	C516		MONETARY AMOUNT	M	
			Amount of goods or services stated as a monetary amount in	a spec	cified
			currency.		
M		5025	Monetary amount type qualifier	M	an3
			Indication of type of amount.		
			Refer to D.96A Data Element Dictionary for acceptable code	e value	es.
		5004	Monetary amount	C	n18
			Number of monetary units.		





FTX Free Text **Segment:** 

1080 **Position:** 

Group: Segment Group 25 (Line Item) Conditional (Optional)

Level:

Usage: Conditional (Optional)

Max Use:

**Purpose:** A segment with free text information, in coded or clear form, used when additional information is needed but cannot be

accommodated within other segments. In computer to computer exchanges such text will normally require the receiver

to process this segment manually.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

See introduction page notes. Qualifier selected for 4151 will inform the 3M supply

chain operations.

FTX+PRD+1++Please package 25 units per case' **Notes:** 

	Data	Componen	ıt			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		Attı	ributes
$\mathbf{M}$	4451		TEXT SUBJECT	Γ QUALIFIER	M	an3
			Code specifying s	ubject of a free text.		
			PRD	Product information		
			PUR	Purchasing information		
			ZZZ	Mutually defined		
	4453		TEXT FUNCTION	ON, CODED	C	an3
			Code specifying h	now to handle the text.		
			1	Text for subsequent use		
				The occurrence of this text does not aff	ect m	essage
				processing.		
	C108		TEXT LITERAL		$\mathbf{C}$	
			Free text; one to f	ive lines.		
$\mathbf{M}$		4440	Free text		$\mathbf{M}$	an70
			Free text field ava	ilable to the message sender for information	n.	
		4440	Free text		$\mathbf{C}$	an70
			Free text field ava	ilable to the message sender for information	n.	
		4440	Free text		$\mathbf{C}$	an70
			Free text field ava	ilable to the message sender for information	n.	
		4440	Free text		$\mathbf{C}$	an70
			Free text field ava	ilable to the message sender for information	n.	
		4440	Free text		$\mathbf{C}$	an70
			Free text field ava	ilable to the message sender for information	n.	





Group: PRI Segment Group 28: Price Details

Position: 1180

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

**Usage:** Conditional (Optional)

Max Use: 25

**Purpose:** A group of segments identifying the relevant pricing information for the goods or services ordered.

# **Segment Summary**

	Pos.	Seg.		Req.	Max.	Group:
	<u>No.</u>	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	1190	PRI	Price Details	M	1	
	1200	CUX	Currencies	C	1	





Segment: PRI Price Details
Position: 1190 (Trigger Segment)

**Group:** Segment Group 28 (Price Details) Conditional (Optional)

Level: 2

**Usage:** Mandatory

Max Use: 1

Purpose: A segment to specify the price type and amount. The price used in the calculation of the line amount will be identified

as 'price'.

**Dependency Notes: Semantic Notes:** 

Comments:

**Notes:** 

PRI+AAB:2527.50:CA:GRP::CS'

	Data	C	4	Data Element Summary		
	Data	Componen			A 44	
	Element C500	<b>Element</b>		MATION	C	<u>ributes</u>
	C509		PRICE INFOR		C	
				price type, price and related details.		•
M		5125	Price qualifier		M	an3
			Identification of			
			AAA	Calculation net		
			AAB	Calculation gross		
		5118	Price		C	n15
			The monetary va service.	lue associated with a purchase or sale of a	an artic	ele, product or
		5375	Price type, code	d	$\mathbf{C}$	an3
			Code identifying	the type of price of an item.		
			AQ	As is quantity		
			CA	Catalogue		
			CT	Contract		
		5387	Price type quali	fier	C	an3
			Code identifying	pricing specification.		
			CON	Contract Price		
			DPR	Discount Price		
			NTP	Net Unit Price		
		5284	Unit price basis		$\mathbf{C}$	n9
			Basis on which t	he unit price/rate applies.		
		6411	Measure unit qu	ıalifier	C	an3
			Indication of the	unit of measurement in which weight (ma	ass), ca	pacity,
			length, area, volu	ime or other quantity is expressed.		-
	5213		SUB-LINE PRI	CE CHANGE, CODED	C	an3
			Code indicating	disposition of the price change of a sub-lin	ne item	1.





Segment: CUX Currencies

Position: 1200

**Group:** Segment Group 28 (Price Details) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

Max Use: 1

**Purpose:** A segment to allow to specify the price in a different currency that in segment group 7.

**Dependency Notes: Semantic Notes:** 

Comments:

Notes:

Notes: CUX+2:EUR:10'

				,		
	Data	Componen	t			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		<u>Attr</u>	<u>ributes</u>
	C504		CURRENCY DET	ΓAILS	$\mathbf{C}$	
			The usage to which	a currency relates.		
[		6347	Currency details of	qualifier	$\mathbf{M}$	an3
			Specification of the	e usage to which the currency relates.		
			2	Reference currency		
				The currency applicable to amounts star be converted.	ted. It	may have to
		6345	Currency, coded		$\mathbf{C}$	an3
			Identification of the transaction.	e name or symbol of the monetary unit inv	olved	l in the
		6343	Currency qualifie	r	$\mathbf{C}$	an3
			Code giving specif	ic meaning to data element 6345 Currency	7.	
			10	Pricing currency		
				The name or symbol of the monetary unpurposes.	nit use	ed for pricing
				ı ı		





Group: RFF Segment Group 29: Reference

**Position:** 1240

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

**Usage:** Conditional (Optional)

Max Use: 999

**Purpose:** A group of segments giving references and where necessary, their dates, relating to the line item.

# **Segment Summary**

	Pos.	Seg.		Req.	Max.	Group:
	No.	<u>ID</u>	<u>Name</u>	Des.	<u>Use</u>	Repeat
M	1250	RFF	Reference	M	1	
	1260	DTM	Date/Time/Period	C	5	





RFF Reference **Segment: Position:** 1250 (Trigger Segment)

Group: Segment Group 29 (Reference) Conditional (Optional)

Level:

**Usage:** Mandatory

Max Use:

**Purpose:** A segment identifying the reference by its number and where appropriate a line number within a document.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

**Notes:** 

RFF+PD:SEASONAL DISCOUNT 1253:1'

#### **Data Element Summary**

Number of the line in the document/message referenced in 1154 Reference

	Data	Componen	t			
	Element	<b>Element</b>	Name		Attı	ibutes
M	C506		REFERENCE		M	
			Identification of a reference	e.		
M		1153	Reference qualifier		M	an3
			Code giving specific mean	ing to a reference segment or a ref	erenc	e number.
			CO	Buyer Order Number		
			CR	Customer Reference N umber		
			CT	Contract Number		
			DP	Department Number		
			IA	Internal Vendor Number		
			ON	Order number		
			PD	Promotion Deal Number		
			PR	Price Quote Number		
			PW	Prior Purchase Order Number		
			VN	Order number (vendor)		
			BC	Buyer Contract Number		
			DI	Distributor Invoice Number		
			SD	Sales Department Number		
			VR	Vendor ID Number		
			IT	Internal Customer Number		
			VA	VAT Registration Number		
			VN	Vendor Örder Number		
		1154	Reference number		C	an35
			Identification number the r	nature and function of which can be	e aua	lified by an
			entry in data element 1153		. 1	
		1156	Line number	reference quantier.	$\mathbf{C}$	an6
		1150	Line number		C	a110

number.





Segment: DTM Date/Time/Period

**Position:** 1260

**Group:** Segment Group 29 (Reference) Conditional (Optional)

Level: 3

Usage: Conditional (Optional)

Max Use: 5

**Purpose:** A segment specifying the date/time related to the reference.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

Notes: DTM+171:20240507:102'

	Data	Componen	t	
	<b>Element</b>	<b>Element</b>	<u>Name</u>	<b>Attributes</b>
M	C507		DATE/TIME/PERIOD	M
			Date and/or time, or period relevant to the specified date/time	/period type.
M		2005	Date/time/period qualifier	M an3
			Code giving specific meaning to a date, time or period.	
			171 Reference date/time	
			Date/time on which the reference was iss	sued.
		2380	Date/time/period	C an35
			The value of a date, a date and time, a time or of a period in a	specified
			representation.	
		2379	Date/time/period format qualifier	C an3
			Specification of the representation of a date, a date and time of	or of a period.
			Refer to D.96A Data Element Dictionary for acceptable code	values.





Group: LOC Segment Group 33: Place/Location Identification

Position: 1400

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

Usage: Conditional (Optional)

**Max Use:** 9999

M

**Purpose:** A group of segments specifying destination and quantity details for consignments involving multi-destination deliveries.

**Segment Summary** 

Pos.Seg.Req.Max.Group:No.IDNameDes.UseRepeat1410LOCPlace/Location IdentificationM1





Segment: LOC Place/Location Identification

**Position:** 1410 (Trigger Segment)

**Group:** Segment Group 33 (Place/Location Identification) Conditional (Optional)

Level: 2

**Usage:** Mandatory

Max Use: 1

**Purpose:** A segment indicating the location to which part of the consignment is to be delivered.

**Dependency Notes:** 

**Semantic Notes:** 

**Comments:** 

Notes: LOC+7+25245:Hamburg WAREHOUSE 1234'

	Data	Componen		
	<b>Element</b>	<b>Element</b>	Name	<b>Attributes</b>
M	3227		PLACE/LOCATION QUALIFIER	M an3
			Code identifying the function of a location.	
			7 Place of delivery	
			(3246) Place to which the goods	are to be finally
			delivered under transport contrac	t terms (operational
			term).	
	C517		LOCATION IDENTIFICATION	C
			Identification of a location by code or name.	
X		3225	Place/location identification	C an25
		3224	Place/location	C an70
			Name of place/location, other than 3164 City name.	





Group: TAX Segment Group 34: Duty/Tax/Fee Details

Position: 1440

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

Usage: Conditional (Optional)

Max Use: 10

M

**Purpose:** A group of segments specifying tax related information, and when necessary, the location(s) to which that tax

information relates.

**Segment Summary** 

 Pos.
 Seg.
 Req.
 Max.
 Group:

 No.
 ID
 Name
 Des.
 Use
 Repeat

 1450
 TAX
 Duty/Tax/Fee Details
 M
 1





Segment: TAX Duty/Tax/Fee Details

**Position:** 1450 (Trigger Segment)

**Group:** Segment Group 34 (Duty/Tax/Fee Details) Conditional (Optional)

Level: 2

Usage: Mandatory

Max Use: 1

**Purpose:** A segment specifying a tax type, category and rate, or exemption, relating to the line item.

**Dependency Notes: Semantic Notes:** 

Comments:

Notes

Data

Notes: TAX+7+VAT++125456+16.4'

Component

	Data	Componen	t .		
	<b>Element</b>	<b>Element</b>	<u>Name</u>	Attr	<u>ributes</u>
M	5283		DUTY/TAX/FEE FUNCTION QUALIFIER	M	an3
			Code identifying the function of an duty, tax or fee information	on.	
			7 Tax		
			Contribution levied by an authority.		
	C241		DUTY/TAX/FEE TYPE	$\mathbf{C}$	
			Code and/or name identifying duty, tax or fee.		
		5153	Duty/tax/fee type, coded	$\mathbf{C}$	an3
			Identification of the type of duty or tax or fee applicable to co	ommo	dities or of
			tax applicable to services.		
			VAT Value added tax		
			A tax on domestic or imported goods ap		
			added at each stage in the production/dis	stribu	tion cycle.
	C243		DUTY/TAX/FEE DETAIL	$\mathbf{C}$	
			Rate of duty/tax/fee applicable to commodities or of tax appli	cable	to services.
X		5279	Duty/tax/fee rate identification	$\mathbf{C}$	an7
		5278	Duty/tax/fee rate	$\mathbf{C}$	an17
			Rate of duty or tax or fee applicable to commodities or of tax	appli	cable to
			services.		
	5305		DUTY/TAX/FEE CATEGORY, CODED	$\mathbf{C}$	an3
			Code identifying a tax/duty/fee category within a tax/duty/fee	type	system.
			S Standard rate		





Group: ALC Segment Group 39: Allowance or Charge

Position: 1600

**Group:** Segment Group 25 (Line Item) Conditional (Optional)

Level: 2

Usage: Conditional (Optional)

Max Use: 99

M

Purpose: A group of segments specifying allowances and charges for the line item where this is different to or not specified

within the heading section.

**Segment Summary** 

Pos.Seg.Req.Max.Group:No.IDNameDes.UseRepeat1610ALCAllowance or ChargeM1





Segment: ALC Allowance or Charge

**Position:** 1610 (Trigger Segment)

**Group:** Segment Group 39 (Allowance or Charge) Conditional (Optional)

Level: 2

Usage: Mandatory

Max Use: 1

**Purpose:** A segment identifying the charge or allowance and, where necessary its calculation sequence.

**Dependency Notes:** 

**Semantic Notes:** 

**Comments:** 

Notes: ALC+A+2+1+HD'

				Data Element Summary		
	Data	Componen	t			
	<b>Element</b>	<b>Element</b>	<u>Name</u>		Att	<u>ributes</u>
M	5463		ALLOWANC	E OR CHARGE QUALIFIER	M	an3
			Specification of	f an allowance or charge for the service specif	ied.	
			A	Allowance		
			C	Charge		
			N	No Allowance or Charge		
			В	Total Other		
	4471		SETTLEMEN	TT, CODED	$\mathbf{C}$	an3
			Indication of ho	ow allowances or charges are to be settled.		
			2	Off invoice		
				The allowance or charge is being deduc	ted fi	om the face
				of the document.		
	1227			ON SEQUENCE INDICATOR, CODED	$\mathbf{C}$	an3
				g the sequence of cumulated calculations to be	agre	ed between
			interchange par			
			1	First step of calculation		
	C214			RVICES IDENTIFICATION	C	
				of a special service by a code from a specified	sourc	e or by
			description.		~	_
		7161	Special service		$\mathbf{C}$	an3
			•	ng a special service.		
			DI	Discount		
			FC	Freight Charge		
			HD	Handling		
			PAD	Promotional allowanc		
			SAB	Special Allowance		
			TD	Trade discount		
			LS	Local Sales Tax		
			PAE	Promotional Discount		





Group: MOA Segment Group 42: Monetary Amount

Position: 1700

**Group:** Segment Group 42 (Monetary Amount) Conditional (Optional)

Level: 2

Usage: Conditional (Optional)

Max Use: 2

M

**Purpose:** A group of segments specifying a monetary amount for an allowance or charge. A range to which the allowance or

charge applies can be specified e.g. an allowance of 5000 BEF may be specified if goods value ordered is greater than

100000 BEF.

**Segment Summary** 

Pos.Seg.Req.Max.Group:No.IDNameDes.UseRepeat1710MOAMonetary AmountM1





MOA Monetary Amount **Segment:** 

**Position:** 1710 (Trigger Segment)

Segment Group 42 (Monetary Amount) Conditional (Optional) Group:

Level:

Usage: Mandatory

Max Use:

**Purpose:** A segment identifying the monetary amount for the allowance or charge.

**Dependency Notes:** 

**Semantic Notes: Comments:** 

MOA+5+20.00' **Notes:** 

	Data	Componen	t		
	<b>Element</b>	<b>Element</b>	<u>Name</u>	<u>Attr</u>	<u>ibutes</u>
M	C516		MONETARY AMOUNT	M	
			Amount of goods or services stated as a monetary amount in	a spec	cified
			currency.		
M		5025	Monetary amount type qualifier	M	an3
			Indication of type of amount.		
			Refer to D.96A Data Element Dictionary for acceptable code	value	es.
		5004	Monetary amount	$\mathbf{C}$	n18
			Number of monetary units.		





Segment: UNS Section Control

Position: 2090

Group:

Level: 0

Usage: Mandatory

Max Use: 1

**Purpose:** A service segment placed at the start of the summary section to avoid segment collision.

**Dependency Notes:** 

 $\mathbf{M}$ 

**Semantic Notes:** 

**Comments:** 

Notes: UNS+S'

#### **Data Element Summary**

Data Component

Element<br/>0081Element<br/>SECTION IDENTIFIERAttributes<br/>M a1

A character identifying the next section in a message.

S Detail/summary section separation

To qualify the segment UNS, when separating the detail

from the summary section of a message.





MOA Monetary Amount **Segment:** 

2100 **Position:** 

Group:

Level: 1

Conditional (Optional) Usage:

Max Use:

**Purpose:** A segment giving the total amounts for the whole order message.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

MOA+128:2913.72' **Notes:** 

	Data	Componen	į (		
	<b>Element</b>	<b>Element</b>	<u>Name</u>	Attr	<u>ibutes</u>
M	C516		MONETARY AMOUNT	M	
			Amount of goods or services stated as a monetary amount in currency.	a spec	cified
M		5025	Monetary amount type qualifier	M	an3
			Indication of type of amount.		
			Refer to D.96A Data Element Dictionary for acceptable code	value	es.
		5004	Monetary amount	$\mathbf{C}$	n18
			Number of monetary units.		





CNT Control Total **Segment:** 

2110 **Position:** 

Group:

Level: 1

Conditional (Optional) Usage:

Max Use:

**Purpose:** A segment by which control totals may be provided by the sender for checking by the receiver.

**Dependency Notes: Semantic Notes:** 

**Comments:** 

CNT+2:1' **Notes:** 

### **Data Element Summary**

	Data	Componen	t	•	
	<b>Element</b>	<b>Element</b>	<u>Name</u>		<b>Attributes</b>
M	C270		CONTROL		M
			Control total for che	cking integrity of a message or part of a	message.
M		6069	Control qualifier		M an3
			Determines the sour	ce data elements in the message which for	orms the basis for
			6066 Control value.		
			1	Algebraic total of the quantity values in	line items in a
				message	
			2	Number of line items in message	
			02		
M		6066	Control value		M n18
			Value obtained from	summing the values specified by the Co	ntrol Qualifier

throughout the message (Hash total).





Segment: UNT Message Trailer

**Position:** 2160

Group:

Level: 0

Usage: Mandatory

Max Use: 1

Purpose: A service segment ending a message, giving the total number of segments in the message and the control reference

number of the message.

**Dependency Notes:** 

**Semantic Notes:** 

**Comments:** 

Notes: UNT+<no of segments in a message>+1'

	Data	Component	•		
	<b>Element</b>	<b>Element</b>	Name	Attı	<u>ibutes</u>
M	0074		NUMBER OF SEGMENTS IN A MESSAGE	M	n6
			Control count of number of segments in a message.		
M	0062		MESSAGE REFERENCE NUMBER	$\mathbf{M}$	an14
			Unique message reference assigned by the sender.		





#### 3M Sample ORDERS message

UNH+1+ORDERS:D:96A:UN:EAN008'

BGM+220:9+45215+9

DTM+137:20240117:102'

DTM+61:20240124:102'

DTM+64:20240118:102'

ALI+90'

FTX+DEL+1+Please deliver to eastern most loading doc at Hamburg warehouse'

RFF+CR:3MReferenceID'

NAD+BY+16016334:100:92+Bob's Hardware Store 125 Alten Strasse Hamburg, DE 80456'

RFF+VA:GB727255821'

CTA+DL+545346+DALE JONES'

COM+303-725-5648:TE'

TAX+7+VAT++125456+16.4'

CUX+2:EUR

TDT+12++30+31+121212::9:NW Transport"

TOD+1+CC+DAP::4'

LOC+18+747:18

ALC++2+1+PAD"

LIN+1+24523:EN:9'

PIA+5+B0CB8JSDZS:SA'

IMD+F++::::PAINTERS TAPE ROLLS'

QTY+21:120'

DTM+2:20240601'

MOA+79:780'

FTX+PRD+1++Please package 25 units per case'

PRI+AAA:6.5:CA:GRP::CS'

UNS+S'

CNT+2:1'

UNT+19+1'

UNZ+1+89782'