



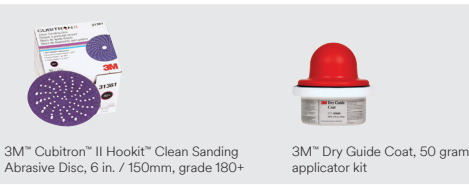
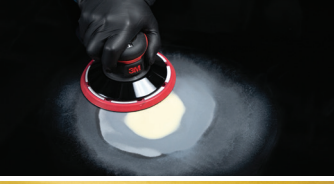







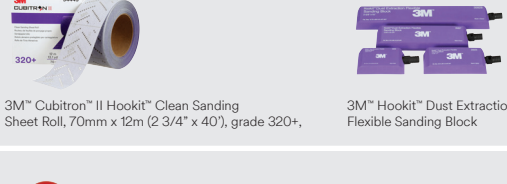
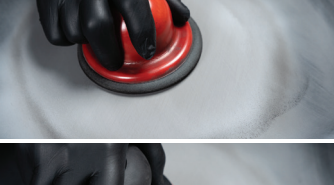






Personal Safety

- Respiratory Protection 
- Hearing Protection 
- Face Protection 
- Reusable Workwear 
- Safety Gloves 

Safety First! Always select appropriate personal protective equipment - eyewear, gloves, hearing and respiratory protection for your job and workplace.

Featheredge		<ul style="list-style-type: none"> Refine the sand scratches from the previous shaping step using an abrasive disc 150 - 180 grades. Continue to use guide coat to highlight sand scratches and surface imperfections. 	 <p>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc, 6 in. / 150mm, grade 180+</p> <p>3M™ Dry Guide Coat, 50 gram applicator kit</p>
Final Sand and Inspect		<ul style="list-style-type: none"> Complete the final refinement of coarse-grade scratches within the repair area and around the feather edge perimeter using 240 - 320 grade abrasive discs. It is advisable to work with a soft interface pad when sanding curved areas. Continue to use guide coat to highlight sand scratches and surface imperfections. 	 <p>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc, 6 in. / 150mm, grade 320+</p> <p>3M™ Dry Guide Coat, 50 gram applicator kit</p>
Mask for Primer		<ul style="list-style-type: none"> Mask the repair area as necessary. Refer to Primer Masking SOP for specific recommendations. 	
Apply Primer		<ul style="list-style-type: none"> Apply primer to the repair area following your paint manufacturer's recommendations. Allow to cure. 	 <p>3M™ Performance Spray Gun</p>
Apply Dry Guide Coat		<ul style="list-style-type: none"> Use guide coat to highlight the texture of the primer. 	 <p>3M™ Dry Guide Coat, 50 gram applicator kit</p>
Hand Block Repair		<ul style="list-style-type: none"> Using an appropriately sized hand block and 320-grade sanding sheets, level primer-surface texture paying attention to body lines, high & low spots, and sand scratches. For best results and the most efficient process always use dust extraction. 	 <p>3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Roll, 70mm x 12m (2 3/4\" x 40\"), grade 320+,</p> <p>3M™ Hookit™ Dust Extraction Flexible Sanding Block</p>
Reapply Dry Guide Coat		<ul style="list-style-type: none"> Use guide coat to highlight the surface of the primer 	 <p>3M™ Dry Guide Coat, 50 gram applicator kit</p>
DA Sand Primer		<ul style="list-style-type: none"> Remove all directional hand-sanding scratches from previous steps using 400 - 500 abrasive discs attached to a dual-action sander equipped with a soft interface pad. 	 <p>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc, 6 in. / 150mm, grade 400+</p>
Clean the Repair Area		<ul style="list-style-type: none"> Degrease the surface using paint company or other recommended VOC-compliant water-based and solvent-based products. Always follow the manufacturer's instructions for surface cleaning instructions. 	