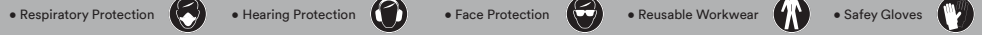


Personal Safety



Safety First! Always select appropriate personal protective equipment - eyewear, gloves, hearing and respiratory protection for your job and workplace.

Featheredge		<ul style="list-style-type: none"> Refine the sand scratches from the previous shaping step using 3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Discs grades P150 to P180. Continue to use 3M™ Dry Guide Coat to highlight sand scratches and surface imperfections. 	<p>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc, 6 in., grade 180+</p>	<p>3M™ Dry Guide Coat, 50 gram applicator kit</p>
Final Sand and Inspect		<ul style="list-style-type: none"> Complete the final refinement of coarse-grade scratches within the repair area and around the feather edge perimeter using 3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Discs grades 240 - 320. It is advisable to work with a soft Interface Pad when sanding curved areas. Continue to use 3M™ Dry Guide Coat to highlight sand scratches and surface imperfections. 	<p>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc, 6 in., grade 320+</p>	<p>3M™ Dry Guide Coat, 50 gram applicator kit</p>
Mask for Primer		<ul style="list-style-type: none"> Mask the repair area as necessary. Refer to Primer Masking SOP for 3M specific recommendations. 		
Apply Primer		<ul style="list-style-type: none"> Apply primer to the repair area following your paint manufacturer's recommendations. Allow to cure. 	<p>3M™ Performance Spray Gun</p>	
Apply Dry Guide Coat		<ul style="list-style-type: none"> Use 3M™ Dry Guide Coat to highlight the texture of the primer. 	<p>3M™ Dry Guide Coat, 50 gram applicator kit</p>	
Hand Block Repair		<ul style="list-style-type: none"> Using an appropriately sized hand block and 3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Roll, 320-grade, level primer-surfacer texture paying attention to body lines, high & low spots, and sand scratches. For best results and the most efficient process always use dust extraction. 	<p>3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Roll, 70mm x 12m, grade 320+,</p>	<p>3M™ Hookit™ Dust Extraction Flexible Sanding Block</p>
Reapply Dry Guide Coat		<ul style="list-style-type: none"> Use 3M™ Dry Guide Coat to highlight the surface of the primer. 	<p>3M™ Dry Guide Coat, 50 gram applicator kit</p>	
DA Sand Primer		<ul style="list-style-type: none"> Remove all directional hand-sanding scratches from previous steps using 3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Discs, grade 400 - 500, attached to a dual-action sander equipped with a soft interface pad. Use your dust extraction system and a DA sander with a 3M™ Scotch-Brite™ Clean and Finish Disc PN 77225 attached to de-dust / clean all surface areas. 	<p>3M™ Cubitron™ II Hookit™ Clean Sanding Abrasive Disc, 6 in., grade 400+</p>	
Clean the Repair Area		<ul style="list-style-type: none"> Degrease the surface using paint company or other recommended VOC-compliant water-based and solvent-based products. Always follow the manufacturer's instructions for surface cleaning instructions. 		