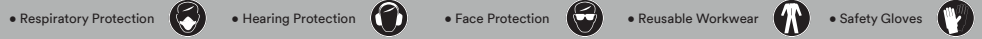


**Personal Safety**



Safety First! Always select appropriate personal protective equipment - eyewear, gloves, hearing and respiratory protection for your job and workplace.

<p style="writing-mode: vertical-rl; transform: rotate(180deg);">Surface Prep</p>		<ul style="list-style-type: none"> <li>Cover all bare metal areas with a quality urethane or epoxy two-part primer. Allow to cure per manufacturers recommendations. Scuff primer in seam sealer application areas using a non-woven hand pad. Blow off with clean, dry air.</li> </ul> <p>3M suggests that all seam sealers be applied over a quality urethane or epoxy two-part primer.</p> <p>Be sure to use the seam sealer that meets your performance needs and meets OEM recommendations.</p>	<p>3M™ Scotch-Brite™ Hand Pad</p>
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">Clean</p>		<ul style="list-style-type: none"> <li>Degrease the surface using paint company or other recommended VOC compliant water-based and solvent-based products. Always follow the manufacturer's instructions for surface cleaning instructions.</li> </ul> <p>DO NOT spray or saturate seams with cleaner.</p>	
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">Tight Coat</p>		<ul style="list-style-type: none"> <li>Apply thin bead of sealer to the desired joint. Tool sealer into seam ensuring proper sealing of the joint prior to creating the desired appearance or texture.</li> </ul>	<p>3M™ Urethane Seam Sealer (various colors &amp; packages available)          3M™ MSP Seam Sealer (various colors &amp; packages available)          3M™ Two-Part Seam Sealers (Various colors and viscosities available)</p>
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">OEM Replication</p>		<ul style="list-style-type: none"> <li>Apply seam sealer over the prepared seam using the appropriate tool to recreate the OEM appearance.</li> </ul> <p>NOTE: It is common to use unique tools, spreaders and brushes in combination with these applicator tips in order to creatively recreate the OEM look.</p>	<p>3M™ Performance Pneumatic Applicator with Regulator    3M™ Flexible Package Applicator    3M™ Single Cartridge Applicator Gun with Regulator</p>
<p style="writing-mode: vertical-rl; transform: rotate(180deg);">OEM Replication</p>		<ul style="list-style-type: none"> <li>Use the air supply kit and appropriate sprayable tip to apply liquid applied sound deadening (LASD) to match existing OEM seam sealer textures.</li> </ul> <p>NOTE: Before applying on a vehicle, adjust pattern and texture on a disposable sheet or panel. Start by opening the valve on the air supply kit and test the pattern to ensure it matches the desired pattern.</p>	<p>3M™ OEM Match Tips and Air Supply Kit          3M™ OEM Match Sprayable 1K Tip 33991          3M™ OEM Match Sprayable 2K Tip 33996          3M™ OEM Match Wing Nozzle 1K Tip 33992          3M™ OEM Match Wing Nozzle 2K Tip 33997          3M™ OEM Match Wide Stream 1K Tip 33993          3M™ OEM Match Wide Stream 2K Tip 33998          3M™ OEM Match Ripple Tip 1K Tip 33994          3M™ OEM Match Adjustable Ripple Tip 33995</p> <p>3M™ OEM Match Air Supply Kit 33999</p>