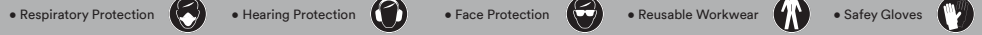


Personal Safety



Safety First! Always select appropriate personal protective equipment - eyewear, gloves, hearing and respiratory protection for your job and workplace.

Cleaning of the surface		<ul style="list-style-type: none"> • Degrease the surface using paint company or other recommended VOC-compliant water-based and solvent-based products. Always follow the manufacturer's instructions for surface cleaning instructions 	
Covering the vehicle		<ul style="list-style-type: none"> • Outline the area to be refinished using appropriate surface protection products and techniques to seal the non-repair area from paint and overspray. • In a single-panel repair, back mask using wide-width masking tape. • In a multi-panel repair, use foam masking tape and specialty tapes to soften the paint edge. 	<p>3M™ Soft Edge Foam Masking Tape 3M™ Trim Masking Tape 3M™ Scotch® Masking Tape 233+ 3M™ Smooth Transition Tape</p>
Jamb Masking - Specialty Tapes		<ul style="list-style-type: none"> • Apply 3M™ Smooth Transition Tape in the jamb, leaving a tab available for easy removal after sealer application. • When properly applied, the tape cannot be felt when running your hand parallel to the panel – but can be felt when running your hand at a 45 degree angle across the jamb. • Note: Two strips of 3M Smooth Transition Tape may be used in situations to further soften the transition of coatings. • Note: Follow Smooth Transition Tape with additional foam tape or paper to fully seal the jamb from overspray. 	<p>3M™ Smooth Transition Tape 3M™ Scotch® Masking Tape 233+</p>
Jamb Masking - Specialty Tapes		<ul style="list-style-type: none"> • Apply 3M™ Soft Edge Foam Masking Tape to jamb areas on vehicles requiring panel to panel refinishing. • Position the foam tape to seal the jamb opening, keeping the adhesive away from the paint edge. • Note, 3M Soft Edge foam tapes are “stretch to release” products. To apply, press the tape firmly into place, avoiding stretching when applying. To remove, stretch the foam tape parallel to the work surface. This will help prevent adhesive residue. 	<p>3M™ Soft Edge Foam Masking Tape PLUS 21mm x 49m 3M™ Soft Edge Foam Masking Tape 13mm x 50m 3M™ Soft Edge Foam Masking Tape 19mm x 35m</p>
Surface Protection		<ul style="list-style-type: none"> • Cover the vehicle with plastic sheeting before painting to avoid surface contamination. • Cut the masking film around the repair area in preparation for primer and paint application. Affix the overspray protection film with 3M masking tapes. • Always apply plastic sheeting to a dry surface and ensure the 3M logo and “paint this side up” message is legible once unfolded. • Carefully trim and remove plastic sheeting from areas intended for refinishing and over tape to seal the edges of the plastic sheeting. 	<p>3M™ Overspray Protective Sheeting</p>
Final Masking Before Painting		<ul style="list-style-type: none"> • Degrease the surface using paint company or other recommended VOC-compliant water-based and solvent-based products. Always follow the manufacturer's instructions for surface cleaning instructions. • Complete any remaining critical edge masking of parts like rubber windshield gaskets and moldings that are not easily removed as part of the repair / refinish process. 	<p>3M™ Fine Line Masking Tapes 471 3M™ Trim Masking Tape</p>
De-masking		<ul style="list-style-type: none"> • Removal of the masking tapes and film are best done when the car has just left the oven and is still warm. • Always remove masking tape by pulling in an angle approximately 45 degrees to the surface. • Tip: Using 3M premium masking tapes have a lower tendency to leave adhesive residue, tear, or sliver. 	