



Technical Data Sheet

3M™ Sheet Label Material 7903



[Product Details](#)



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Product Description

3M™ Sheet Label Materials are durable, high performance materials that offer excellent thermal stability, moisture resistance and chemical resistance. These materials utilize 3M™ Adhesive 350, which is designed to permanently bond to high and low surface energy plastics, textured and contoured surfaces, powder coatings, and slightly oily metals.

Product Features

- Facestock for 3M™ Sheet Label Material 7903, is print treated for ink anchorage.
- Liner for 3M™ Sheet Label Material 7903 provides easy sheet processing and is designed for layflat. The backside of the liner is not printable.
- 3M™ Sheet Label Material 7903 is UL recognized (File MH11410) and CSA accepted (File 99316). See the UL and CSA listings for details.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Value
Adhesive Type	350 Acrylic
Facestock	Bright Silver Polyester PT
Adhesive Coat Weight	2.70 — 3.24 g/100 in ²

Attribute Name	Value
Adhesive Thickness	0.046 mm (1.8 mil)
Facestock Thickness	0.051 mm (2 mil)
Liner	90# Polycd. bleached kraft sheet bleached kraft sheet sides
Liner Thickness	0.17 mm (6.7 mil)

Attribute Name	Value
Convertability	In order to capture the superior performance properties of 3M™ High Holding Acrylic Adhesive 350, thicker calipers are utilized for LSE or textured substrates. Its higher caliper, while desirable for the end use applications, may require extra care during processing. Please refer to the die cutting/converting section of this data page or the “Guide to Converting and Handling Label Products” technical bulletin for additional information.

Typical Performance Characteristics

Temperature: 23 °C (73 °F)

Attribute Name	Test Method	Value
Liner Release	TLMI	5 – 70 g/2 in ¹

¹ 180° removal, 300 in/min

Attribute Name	Value
Minimum Application Temperature	10 °C (50 °F)
Long Term Temperature Resistance	149 °C (302 °F) ¹
Minimum Long Term Temperature Resistance	-40 °C (-40 °F) ¹

¹ Long Term (day, weeks)

180° Peel Adhesion

Temperature: 23 °C (73 °F)

Dwell Time: 72 h

Test Method: ASTM D3330

Substrate	Value
Polycarbonate (PC)	10.3 N/cm (94 oz/in) ¹
Polypropylene (PP)	9.1 N/cm (83 oz/in) ¹
Stainless Steel	10.5 N/cm (96 oz/in) ¹

¹ 304 mm/min (12 in/min)

Attribute Name	Value
Note	Calipers are nominal values

Typical Environmental Characteristics

Humidity Resistance

24 hours at 100°F (38°C) and 100% relative humidity: no significant change in appearance or adhesion

Temperature Resistance

300°F (149°C) for 24 hours: no significant visual change

-40°F (-40°C) for 10 days: no significant visual change

Printing

Print treated material is receptive to many inks including UV and conventional ink systems. The converter should verify that their ink systems are compatible with the polyester film by testing beforehand. The material is also receptive to other forms of printing including hot stamping. The converter should verify that the method of printing is compatible with the topcoating by testing beforehand.

Converting

Die cut with steel rule or flatbed dies. The 90# lay-flat liner also allows kiss cutting and back splitting. The converter can cut through the polyester facestock without cutting through the liner. Sheet label materials are not recommended for rotary die cutting and stripping operations.

Handling/Application Information

Application Examples

- Barcode labels and rating plates.
- Property identification and asset labeling.
- Warning, instruction, and service labels for durable goods.
- Nameplates for durable goods.
- 3M™ Sheet Label Material 7903 is suitable as a substitute for stamped metal, riveted plates.

Application Techniques

The metallized surface is sensitive and prone to scratches. Be careful in handling the product to avoid scratches.”

For maximum bond strength, the surface should be clean and dry. Typical cleaning solvents are heptane and isopropyl alcohol.*

For best bonding conditions, application surface should be at room temperature or higher. Low temperature surfaces, below 50°F (10°C), can cause the adhesive to become so firm that it will not develop maximum contact with the substrate. Higher initial bonds can be achieved through increased rubdown pressure.

*When using solvents, read and follow the manufacturer’s precautions and directions for use.

Industry Specifications

UL Recognized (File MH11410)
CSA Accepted (File 99316)

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Available Sizes

Attribute Name	Value
Packaging	Finished labels should be stored in plastic bags.

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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