



3M Science.
Applied to Life.™

3M. Your trusted partner for Collision Repair

Product Catalogue





Founded in 1902 in St Paul Minnesota USA, 3M are present today in more than 70 countries, with a turnover in excess of \$30+ billion. 3M employ about 92,000 people worldwide to deliver more than 60,000+ products to customers in 200 countries.

These products touch nearly every aspect of modern life, serving markets as diverse as consumer and office, personal and traffic safety, electronics and energy, security and protection services, healthcare, and industrial and transportation.

3M, as an innovation company, continually strives for solutions to the increasing demands of modern paint systems and repair techniques. Innovations such as Cubitron™, Trizact™ and the revolutionary PPSTM Paint Preparation System endorse 3M's drive to introduce productive solutions in every phase of refinishing.

3M Automotive Aftermarket

At 3M, the art and science of automotive collision repair is a crucial part of our longstanding connection to our customers. For decades we have crafted abrasives, adhesives and coatings to solve the latest auto body repair demands. These include our groundbreaking 3MTM Cubitron™ II and Trizact™ abrasives, 3MTM Platinum Body Fillers and our premium Perfect-It™ compounds, polishes and pads. Our 3MTM Performance Spray Gun, together with our 3MTM PPSTM paint preparation system, delivers new levels of efficiency in auto body paint and coating application. Every product, every solution, is backed by our expert technical team to guide you and your body shop every step of the way.

3M. Your trusted partner for Collision Repair.



A rich foundation in automotive manufacturing

William L. McKnight joined Minnesota Mining and Manufacturing Co. in 1907 as an assistant book keeper. He quickly rose through the company, becoming president in 1929 and chairman of the board in 1949. He is known for shaping the company's culture of innovation and collaboration. In 1910, major investor Lucius Ordway established 3M's headquarters in St. Paul, Minnesota, where it remains today.

As Henry Ford launched his fledgling Model T production line at the Ford Piquette Avenue plant, 3M, led by the inquisitive book keeper McKnight, identified opportunities for growth in the newly minted automotive industry.

Initially in auto production, steel wool was used as an abrasive. 3M thought the mineral corundum would be an ideal abrasive, but proved ineffective. 3M kept searching for solutions, and McKnight was named general manager to refine the manufacturing process and shift the focus to products based on research and direct input from the hands-on product users.

One challenge in the automotive industry was the dust produced by dry sanding. McKnight found a solution — arriving in the mail.

When he received a letter in 1920 from an ink manufacturer requesting bulk mineral samples (not one of 3M's businesses), McKnight wanted to know what the correspondent would do with the minerals. A Philadelphia inventor named Francis Okie had sent the note, and he wanted to develop his invention of waterproof sandpaper.

McKnight realised that Okie's idea would rapidly be accepted because it produced less friction than dry sandpaper and didn't generate hazardous dust when used wet. He bought the rights to the idea and hired Okie, and by 1921, 3M had released Wetordry sandpaper, its first breakthrough product and the world's first waterproof sandpaper.

A variety of Wetordry abrasives are still used today around the world in automotive manufacturing, repair and restoration.

A second major milestone occurred in 1925 when Richard G. Drew, a young lab assistant, invented masking tape — an innovative step toward diversification and the first of many Scotch® Pressure-Sensitive Tapes.

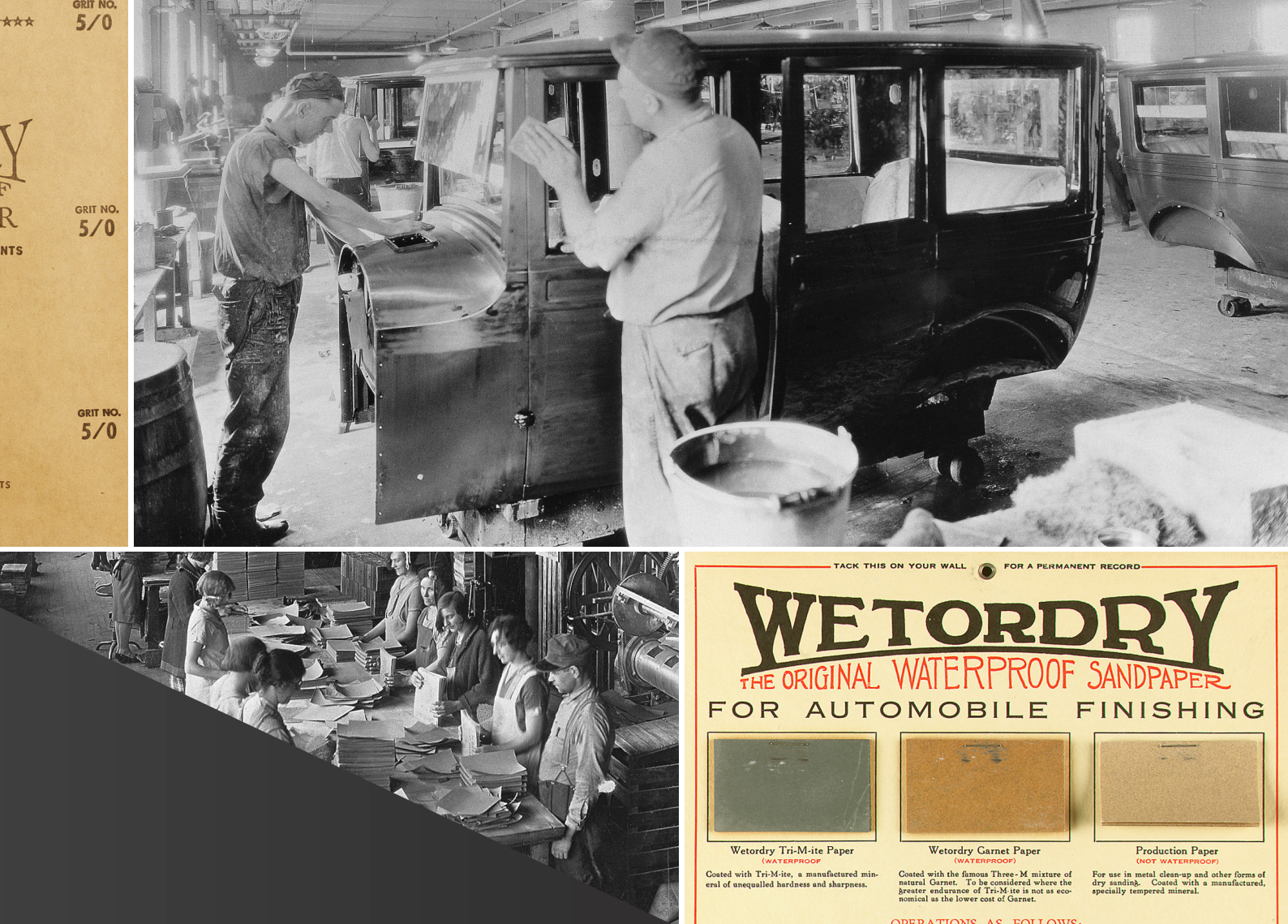
According to history, one morning in 1923, Drew was running Wetordry tests at a St. Paul auto-body shop. The painter had been having trouble masking one section of a two-tone car (popular in those days) while painting the other. Most tapes at the time were unfit for the task because they left a residue or reacted with the paint.

Drew assured the painter that his company could solve the problem, an interesting boast considering 3M made abrasives exclusively at the time.

Drew toiled on the problem for two years. At one point McKnight, by now vice president, wrote him a memo saying, "I think it would be better if you returned to your job of helping Mr. Okie with his waterproof sandpaper." Drew did, but persisted in developing the masking tape, finally finding the right backing paper -- his previous sticking point -- while on an errand for Okie.

The tape, called Scotch masking tape, was immediately successful, with first-year sales of \$164,279, rising a decade later to \$1.15 million. 3M tapes are still the automotive industry leader across the globe, with hundreds of applications for every automotive task.





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3M

Specialty Adhesive
Remover - Aerosol

3M

088

Cavity Wax Plus

Contains Solvent-Free
Improved spray pattern and flowability.
Conforms to surface irregularities.
For use with 3M Cavity Wax Plus
Application Wand and 3M 08800000.

DANGER EXTREMELY FLAMMABLE
CAUSE FLAMING CONTAINERS
IF SWALLOWED. VAPOR HAZARD - IRRITANT.
Read carefully other instructions for use.

DANGER EXTREMELY FLAMMABLE LIQUID
VAPOR MAY CAUSE FLASH FIRE. EXHAUSTION
Hazardous when inhaled. See the product page.

NET 1 LB 2 OZ (18.00)





Abrasives

The Continuing Standard in Automotive Abrasives.

3M invented Wetordry™ - the first sandpaper developed specifically for automotive applications - in the early 1920's. To this day, we have led the market in abrasives for autobody repair with introductions such as our well-known Green Corps™ brand of ceramic abrasives and Roloc™ attachment for efficient cutting and grinding. Today, we feature world-class brands such as Cubitron™ II, Trizact™ and Scotch-Brite™. We provide a full abrasives range, including Purple, Blue and Gold abrasives to quickly match our solutions with your repair jobs. It's all part of a complete and always expanding selection of 3M abrasive discs, sheets, cut-off wheels, belts and much more for increased efficiency at every stage of body repair.

3M Science.
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Introducing the new

3M™ Clean Sanding System

Designed with technicians and shop owners in mind.

The 3MTM Clean Sanding System is a complete sanding solution for efficiently moving through your essential surface preparation and finishing work. The system includes our dust extractor, pneumatic random orbital sanders, mobile workstation, wide selection of quality abrasives, and personal protective equipment.



Designed to reduce dust in the air from sanding for a cleaner workspace.



Helps shops boost productivity and efficiency by helping to reduce rework and cleanup time.



Compact and mobile. Designed for easy, flexible use around the shop.



Compatible with pneumatic and/or electric sanders.



Tech-friendly design including auto on/off, antistatic hose, rubber wheels, brake locks, and LED indicator lights.

3M™ Clean Sanding System

3M™ Dust Extractor

Compact and lightweight, the 3M™ Dust Extractor is designed to help reduce dust in the air from sanding for a cleaner workspace. Less dust can mean less rework and less cleanup time, helping to improve overall efficiency. Can be set up for either pneumatic or electric sanders. Features full filter bag expansion which can help maximise bag capacity. Other technician-friendly features include tool-triggered auto-start, antistatic hose, locking wheels and rubber-coated wheels.

Part Number	Description	Size
33757	Dust Extractor, 230V, Plug Type 1	45L



3M™ Precision Random Orbital Sander

The 3M™ Precision Random Orbital Sander helps deliver high-quality surface preparation and finishing results with your 3MAbrasives.

- Designed to help deliver high-quality surface preparation and finishing results.
- Motor is housed in aluminum for increased durability and low vibration.
- A durable composite cover and soft grip material for added comfort.
- Multi-hole back up pad and shroud for effective dust extraction.
- Variable speed adjustments to help give the technician more control.

Pneumatic Sanders

Part Number	Description	Size
33634	Random Orbital Sander, 5mm Orbit	75mm
33632	Random Orbital Sander, 2.5mm Orbit	150mm
33633	Random Orbital Sander, 5mm Orbit	150mm
33629	Random Orbital Sander, 8mm Orbit	150mm

Electric Sander

Part Number	Description	Size
33777	Random Orbital Sander, 5mm Orbit	150mm



3M™ Clean Sanding System - Accessories

Part Number	Description
33645	3M™ Anti-static Pneumatic Hose
33646	3M™ Anti-static Electric Hose
33765	3M™ Dust Extractor Handle Extension
33647	3M™ Dust Extractor Filter
33648	3M™ Dust Filter Bag
33652	3M™ Dust Extractor Y-Connector
33653	3M™ Clean Sanding System Workstation
33654	3M™ Clean Sanding System Workstation Extension
05215	3M™ Dust Free Hose Extension Kit Purple 6M
35825	3M™ Hookit™ Dust Extraction Flexible Sanding Block, 133 mm x 67 mm
35826	3M™ Hookit™ Dust Extraction Flexible Sanding Block, 178 mm x 67 mm
35827	3M™ Hookit™ Dust Extraction Flexible Sanding Block, 273 mm x 67 mm
35828	3M™ Hookit™ Dust Extraction Flexible Sanding Block, 406 mm x 67 mm
35829	3M™ Hookit™ Dust Extraction Flexible Sanding Block Kit
35830	3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block, 133 mm x 66 mm
35831	3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block, 178 mm x 66 mm
35832	3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block, 273 mm x 66 mm
35833	3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block Kit
05209	3M™ Hookit™ Sanding Block D/F, 70mm x 396mm
05208	3M™ Hookit™ Sanding Block D/F, 70mm x 198mm
05207	3M™ Hookit™ Sanding Block D/F, 70mm x 127mm
05216	3M™ Hookit™ Sanding Block D/F, 115mm x 225mm
50545	3M™ Hookit™ Soft Interface Pad, 150mm x 5mm, Multi-Hole
50544	3M™ Hookit™ Soft Interface Pad, 150mm x 10mm, Multi-Hole





3M Science.
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Introducing the
**fastest-cutting, longest-lasting
net abrasive in the world.**

Good enough is no longer an option

Pair our new net abrasives with our best-in-class dust extraction system for added speed and performance. Or take your existing tools to the next level with our biggest advancement in clean sanding in decades.

It's time to tackle dust at the source with 3M™ Cubitron™ II and Blue Net abrasives.



Go for performance.
Leave the dust behind.

3M™ Cubitron™ II Net Abrasives

Get the job done sooner with 3MTM CubitronTM II Net Abrasives, the fastest-cutting and longest lasting net abrasive discs and sheets in the world. This family of net abrasives delivers 2X the cut rate and 2X the life of other leading net abrasive families. All the while, letting dust extractors perform their best by leaving virtually no dust on the work surface and in the environment.

How much better are they? We tested 3MTM CubitronTM II Net Abrasives against the leading competitors. The result? They outperformed and outlasted every grade and every brand on cut and life with maximum dust extraction.

3M™ Cubitron™ II Net Abrasives Disc

3MTM CubitronTM II Net Discs work with standard dust extraction systems including portable dust extractors, central vac systems and sanders with attached bags. We're not just here to reduce dust, we're on a mission to eradicate it. 3MTM CubitronTM II Net Discs are available in grades from 80+ to 320+ in both 76mm and 150mm to handle collision repair jobs from teardown to paint prep faster than any other net discs around. Their long life means fewer stops to change abrasives, while their faster cut rate means you'll spend less time sanding.

Part Number	Grade	Size
31679	80+	76mm
31680	120+	76mm
31682	180+	76mm
31684	240+	76mm
31685	320+	76mm
31650	80+	150mm
31651	120+	150mm
31653	180+	150mm
31655	240+	150mm
31656	320+	150mm



3M™ Cubitron™ II Net Sheet Rolls

3M™ Cubitron™ II Net Sheet Rolls are available in two widths and in grades from 80+ to 320+.

Part Number	Grade	Size
34561	80+	70mm x 10M
34562	120+	70mm x 10M
34564	180+	70mm x 10M
34566	240+	70mm x 10M
34567	320+	70mm x 10M
34572	80+	115mm x 10M
34573	120+	115mm x 10M
34575	180+	115mm x 10M
34577	240+	115mm x 10M
34578	320+	115mm x 10M






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3M™ Blue Net Abrasives

For Automotive Repair


Get outstanding performance at an affordable price with 3MTM Blue Net Abrasives — the best- performing net abrasive discs and sheets for value-focused pros. Built with an engineered ceramic-mineral blend, they deliver a cut rate and life at least 30% better than other leading brands. From body repair to paint prep, 3MTM Blue Net Abrasives are best-in-class performers that can help you keep your shop in the black and leave competition in the dust.



30%
Better
Cut



30%
Longer
Life



Captures more than
95%
Dust



3M™ Blue Net Abrasives

3M™ Blue Abrasives Discs

Trying to boost productivity without straining your budget? Meet 3M™ Blue Net Abrasive Discs. They deliver best-in-class-abrasive performance at an affordable price. You'll be wowed by the cut rate – at least 30 percent faster – and amazed at the disc life - at least 30 percent longer than other net discs. Available in grades from 80 to 320, in 76mm and 150mm, they'll help you work faster from stripping to paint prep.

Part Number	Grade	Size
36449	80+	76mm
36450	120+	76mm
36452	180+	76mm
36454	240+	76mm
36455	320+	76mm
36420	80+	150mm
36421	120+	150mm
36423	180+	150mm
36425	240+	150mm
36426	320+	150mm



3M™ Blue Abrasives Net Sheet Rolls

The 3M™ Blue Net Sheet Rolls are available in two widths and in grades 80+ - 320+.

Part Number	Grade	Size
36462	80+	70mm x 10M
36463	120+	70mm x 10M
36465	180+	70mm x 10M
36467	240+	70mm x 10M
36468	320+	70mm x 10M
36470	80+	115mm x 10M
36471	120+	115mm x 10M
36473	180+	115mm x 10M
36475	240+	115mm x 10M
36476	320+	115mm x 10M





3M™ Abrasive Discs

A full range of grades and performance levels to meet the modern body shop's needs.

3M™ Cubitron™ II Abrasives: Available in grades 40+ - 400+

Cubitron II™ now available in 400+

- Cuts 30% faster than premium abrasives
- Lasts up to twice as long
- Delivers finer, more uniform finish

3M™ Clean Sand™ Abrasives: Available in grades P500 - P800

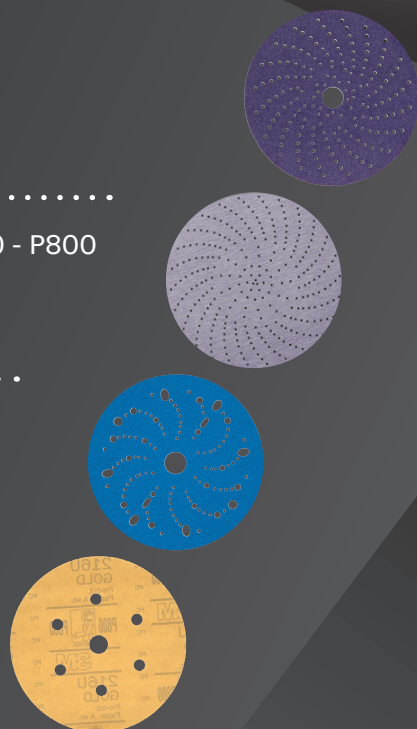
- Faster to improve technician productivity and reduce cycle time
- Consistent finish you can count on
- Higher-quality repairs reducing rework

3M™ Blue Abrasives: Available in grades 40 - 800

- Engineered ceramic mineral blend
- Anti-loading coating
- Upgraded resins

3M™ Gold Abrasives: Available in grades P80 - P500


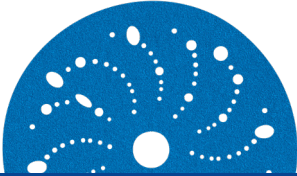






- Precision coated with high quality minerals and resins
- Longer-lasting discs that cut through a variety of surfaces
- Uniform, consistent finishes



Best

Better Good

3M™ Abrasive Discs for Automotive Repair

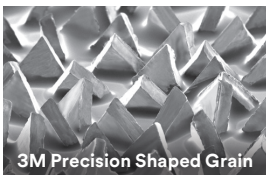
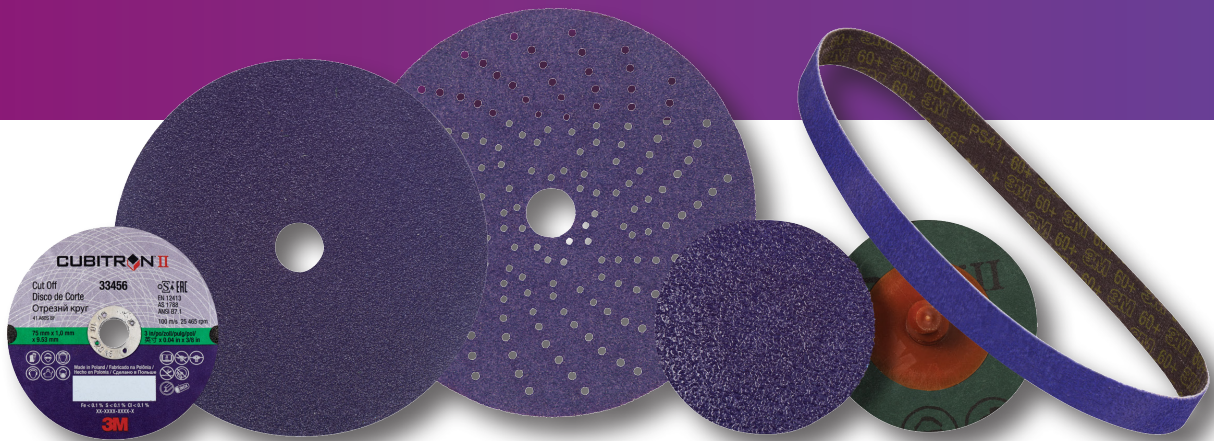
		
Cubitron™ II	Blue	Gold
Material/Technology 3M™ Precision Shaped Grain	Material/Technology Engineered Ceramic Mineral Blend	Material/Technology Aluminum Oxide Mineral
Grades 40+, 80+, 120+, 150+, 180+, 220+, 240+, 320+, 400+	Grades 40, 80, 120, 150, 180, 220, 240, 320, 400, 500, 600, 800	Grades P80, P120, P150, P180, P220, P240, P320, P360, P400, P500
Sizes 75mm, 150mm	Sizes 150mm	Sizes 150mm
Hole Pattern Multi-hole	Hole Pattern Multi-hole	Hole Pattern 15 hole
Dust Extraction 	Dust Extraction 	Dust Extraction 
Attachment Type Hookit™	Attachment Type Hookit™	Attachment Type Hookit™
Cut 	Cut 	Cut 
Disc Life 	Disc Life 	Disc Life 

CUBITRON™ II

**Cuts 30% faster.
Lasts twice as long.**

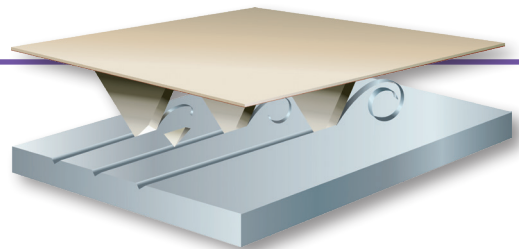
3M™ Cubitron™ II are a revolutionary advancement in automotive abrasive technology featuring triangular shaped ceramic mineral. As the triangular shaped grain wears, it continually fractures to form sharp points that slice through the substrate, wear evenly and provide extra-long life and consistency.

- Cuts 30% faster than premium abrasives
- Lasts up to twice as long
- Delivers finer, more uniform finish
- Requires less pressure

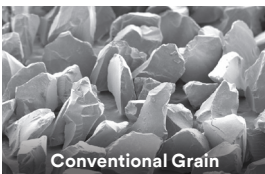


3M Precision Shaped Grain

3M precision shaped grain in Cubitron™ II DA Discs continuously fractures to form sharp points and edges — slicing cleaner and faster, staying cooler and lasting many times longer.

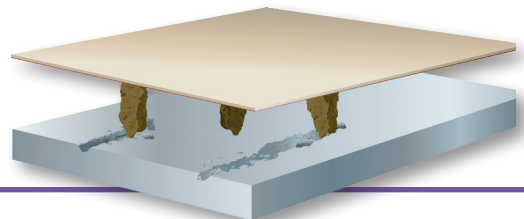


VS.



Conventional Grain

Conventional ceramic abrasive grain is irregular in shape. Instead of a clean, machining action, the grain “plows” through the metal, causing heat build up, slower cutting and shorter life.



3M™ Cubitron™ II Abrasive Discs

Use for paint stripping, body filler sanding and featheredging. 3M Precision Shaped Grain slices through paint and body filler, wears evenly, and provides long life and consistency. Discs utilise the 3M™ Hookit™ Attachment System for simple application and easy reuse.

Part Number	Grade	Size
31361	80+	76mm
31362	120+	76mm
31364	180+	76mm
31462	240+	76mm
31463	320+	76mm
31464	400+	76mm
31370	40+	150mm
31371	80+	150mm
31372	120+	150mm
31373	150+	150mm
31374	180+	150mm
31481	220+	150mm
31482	240+	150mm
31483	320+	150mm
31484	400+	150mm



3M™ Cubitron™ II Sheet Rolls

These sheet rolls feature our unique kiss cut scoring technology which enables users to cleanly and easily convert to multiple different sheet lengths. For maximum dust removal, 3M has added hundreds of small holes which have been purposely arranged in a chevron formation. The triangular shaped ceramic grains of Cubitron II are electro statically oriented to form sharp peaks, each acting like an individual cutting tool that slices through paint and body filler, wears evenly, and provides long life. Built with patented 3M Cubitron II precision shaped abrasive grains, these sheet roll abrasives cut faster and last longer than other sandpapers.

Part Number	Grade	Size
34440	40+	70mm x 8m
34442	80+	70mm x 12m
34444	120+	70mm x 12m
34446	180+	70mm x 12m
34448	240+	70mm x 12m
34449	320+	70mm x 12m
34450	400+	70mm x 12m
34460	40+	115mm x 8m
34462	80+	115mm x 12m
34464	120+	115mm x 12m
34466	180+	115mm x 12m
34468	240+	115mm x 12m
34469	320+	115mm x 12m
34470	400+	115mm x 12m



3M™ Clean Sand™ Abrasives

3M™ Hookit™ Clean Sand Abrasive Discs

The combination of the premium materials with 3M manufacturing quality results in the most cost-effective abrasive on the market. Designed for fast cut and consistent finish. These discs sand faster to improve technician productivity and reduce cycle time. The consistent finish results in higher-quality repairs, reducing rework. These long-lasting abrasives reduce material consumption. The reusable 3M™ Hookit™ attachment system allows technicians to utilise the entire life of the disc, resulting in less shop waste. Use for fine featheredging, final sanding step before priming, or prepping before blending.

Part Number	Grade	Size
30272	P500	76mm
30260	P800	76mm
01810	P500C	150mm
30761	P600	150mm
30760	P800	150mm



3M™ Blue Abrasive Discs

3M™ Blue Hookit™ Discs

3M's engineered ceramic mineral blend delivers best-in-class cut and life. An anti-loading design and the universal multi-hole pattern extend the life of the abrasive for consistent performance. A full line of discs is available in an array of grades for use throughout the repair process. Available in the 3M Hookit attachment system - from body repair to paint prep, BLUE is all you need.

Part Number	Grade	Size
36170	40	150mm
36172	80	150mm
36174	120	150mm
36175	150	150mm
36176	180	150mm
36178	240	150mm
36180	320	150mm
36181	400	150mm
36182	500	150mm
36183	600	150mm
36184	800	150mm



3M™ Stikit™ Blue Abrasive Sheet Rolls

These Sheet Rolls delivers best-in-class performance at every stage of paint preparation and body repair. Premium aluminium oxide mineral is blended with ceramic grain for a full range of automotive sanding applications. Anti-loading coating reduces loading from dust and extends sheet life. Roll easily tears to make sizing the sheets fast and easy for reduced product waste.

Part Number	Grade	Size
36215	40	70mm x 9M
36217	80	70mm x 18M
36219	120	70mm x 27M
36221	180	70mm x 27M
36223	240	70mm x 27M
36225	320	70mm x 41M
36227	500	70mm x 41M
36228	600	70mm x 41M



3M™ Gold Abrasive Discs

3M™ Gold Hookit™ Discs

3M Gold Abrasives are the standard that shops have turned to for quality, performance and durability for over 25 years. 3M have released the new upgraded Gold Abrasives with increased performance whilst delivering price value. Our Gold Abrasives are precision coated with high quality minerals and resins to deliver longer-lasting discs that cut through a variety of surfaces - including paint, primer, fibreglass, metal and SMC. 3M Gold Abrasives produce uniform, consistent finishes and are available in the Hookit attachment system for convenience and reuse. When job quality and productivity matter most, turn to the abrasives that shops have relied on year after year.

Part Number	Grade	Size
36120	P80 - 15 hole	150mm
36122	P120 - 15 hole	150mm
36123	P150 - 15 hole	150mm
36124	P180 - 15 hole	150mm
36125	P220 - 15 hole	150mm
36126	P240 - 15 hole	150mm
36128	P320 - 15 hole	150mm
36129	P400 - 15 hole	150mm
36130	P500 - 15 hole	150mm



3M™ Body Repair Tools

3M™ Body Repair Pistol Grip Disc Sander

A light-weight tool with the power to grind welds and the size to access small hard-to-reach areas. Perfect for grinding and sanding applications with our 3M™ Cubitron™ II Fibre Roloc Discs. These tools are suitable for both 50mm and 75mm Roloc Discs and have a variable speed adjustment for optimal finish.

Part Number	Description	Size
33577	Pistol Grip Disc Sander	50mm + 75mm



3M™ Body Repair Cut-Off Wheel Tool

The 3M™ Cut-Off Wheel Tool delivers the performance you need when working with tough automotive substrates. When paired with 3M™ Cubitron™ II Cut-Off Wheels, technicians can slice through even high-strength steel and aluminium with clean, straight lines and minimal effort. These tools have a compact design with built-in safety features for easy handling, they feature a light weight composite body for greater user comfort and are suitable for 75mm Cut-off Wheels.

Part Number	Description	Size
33579	Cut-Off Wheel Tool	75mm



3M™ Body Repair Mini File Belt Sander

Th 3M™ Mini File Belt Sander allows technicians to access hard-to-reach areas and is great for spot weld removal, deburring, cleaning and finishing. This tool has an adjustable arm for user comfort and multiple applications and can be used with 3M™ Cubitron™ II File Belts (10mm x 330mm) to cleanly and quickly remove spot welds which replaces the need for expensive drill bits.

Part Number	Description	Size
33573	Mini File Belt Sander	300mm
33575	File Belt Sander	13mm x 457mm



Part Number	Grade	Size
33395	36+	100mm

3M™ Cubitron™ II Roloc™ Discs

Best in class 3M Cubitron II Fibre Disc with Roloc attachment is designed for heavy duty metalworking applications such as weld grinding and clean-up. Features rigid fibre backing for increased cut performance. Use with the 3M Pistol Grip Disc Sander Body Repair Tool.

Part Number	Grade	Size
33377	36+	50mm
33379	60+	50mm
33380	80+	50mm
33389	36+	75mm
33391	60+	75mm
33392	80+	75mm

3M™ Cubitron™ II Cut-Off Wheels

Used for cutting autobody sheet metal, chassis rails, exhaust pipes, clamps and rusted bolts. Constructed with triangular-shaped ceramic grain for fast-cutting, longer lasting and cooler running performance. Use with 3M Cut-Off Wheel Body Repair Tool.

Part Number	Size
33456	75mm
71001	100mm
71251	125mm
71802	180mm
72302	230mm

3M™ Cubitron™ II File Belts

Our most advanced file belts for use with the 3M™ File Belt Sander as an alternative to spot weld drilling, providing improved control and ease of use for spot weld removal and many common body shop metal grinding applications. 3M Precision Shaped Grain technology provides improved cut, a more consistent finish and two times more belt life while running cooler than conventional ceramic abrasives. Use with the 3M Mini File Belt Sander Body Repair Tools.

Part Number	Grade	Size
33437	36+	10mm x 330mm
33439	60+	10mm x 330mm
33440	80+	10mm x 330mm
33443	36+	13mm x 457mm
33445	60+	13mm x 457mm
33446	80+	13mm x 457mm
33449	36+	20mm x 520mm
33451	60+	20mm x 520mm
33452	80+	20mm x 520mm



Abrasives

3M™ Silver Grinding Wheels

The 3M Silver Grinding Wheels represent a new class of right angle abrasives - powered by the legendary speed and long life of 3M Precision-Shaped Grain. They are an ideal choice for applications like weld removal, beveling, edge chamfering and more - offering a faster cut and longer life than aluminium oxide and alumina zirconia wheels.

Part Number	Size
51746	100mm
51747	115mm
51748	127mm
51750	180mm
51751	230mm



Scotch-Brite™ Clean & Strip Pro Disc XT-DC

Sharp silicon carbide mineral and re-engineered web makes a durable disc that won't damage the base metal. Low sparking and perfect for light mill scale removal.

Part Number	Size
100XTDCP	100mm
115XTDCP	115mm
125XTDCP	125mm
180XTDCP	178mm



Sheets & Rolls

3M™ Production Paper Rolls

A high performance aluminium oxide product, incorporating Fre-Cut™ Anti-Loading Coating which extends its working life. Use for fine finishing on all materials.

Part Number	Grade	Size
255P+	P180	75mm x 25m
255P+	P240	75mm x 25m
255P+	P320	75mm x 25m
255P+	P120	115mm x 25m
255P+	P150	115mm x 25m
255P+	P180	115mm x 25m
255P+	P240	115mm x 25m
255P+	P320	115mm x 25m



3M™ 245 Hookit™ Rolls

Hookit™ Rolls incorporate the hookit attachment method for fast changeover of abrasive. The abrasive has been formulated for marine fillers, compounds and Gelcoat.

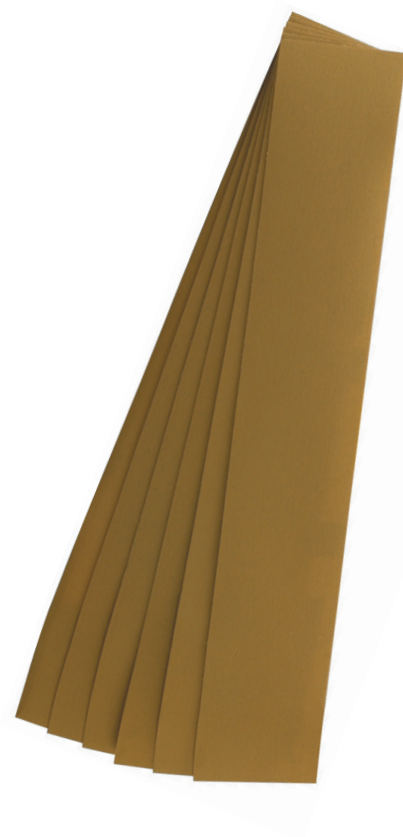
Part Number	Grade	Size
245	P40	115mm x 25m
245	P60	115mm x 25m
245	P80	115mm x 25m



3M™ Production Paper Sheets

A high performance aluminium oxide product, incorporating Fre-Cut™ Anti-Loading Coating which extends its working life. Use for fine finishing on all materials.

Part Number	Grade	Size
255P+	P240C OP	70mm x 127mm
255P+	P80	70mm x 419mm
255P+	P120	70mm x 419mm
255P+	P180	70mm x 419mm
255P+	P240	70mm x 419mm
255P+	P40	70mm x 460mm
255P+	P60	70mm x 460mm
255P+	P80	70mm x 460mm
255P+	P120C	70mm x 452mm
255P+	P80C	81mm x 153mm
255P+	P120C	81mm x 153mm
255P+	P240C	81mm x 153mm
255P+	P80C OP	115mm x 225mm
255P+	P120C OP	115mm x 225mm
255P+	P180C OP	115mm x 225mm
255P+	P320C OP	115mm x 225mm
255P+	P400C OP	115mm x 225mm
255P+	P40C OP	115mm x 280mm
255P+	P60C OP	115mm x 280mm
255P+	P80C OP	115mm x 280mm
255P+	P80C OP	230mm x 280mm
255P+	P100C OP	230mm x 280mm
255P+	P120C OP	230mm x 280mm
255P+	P150C OP	230mm x 280mm
255P+	P180C OP	230mm x 280mm
255P+	P220C OP	230mm x 280mm
255P+	P240C OP	230mm x 280mm
255P+	P280C OP	230mm x 280mm
255P+	P320C OP	230mm x 280mm
255P+	P400C OP	230mm x 280mm



3M™ 401Q Wetordry™ Abrasive Sheet

Levels minor dust nibs for light sanding to adjust mismatched orange peel on all automotive paints.

Part Number	Grade	Size
401Q	P1500	140mm x 230mm
401Q	P2000	140mm x 230mm



Abrasives

3M™ 216U Abrasives

The 3M™ Soft Hand Abrasive Roll 216U have a soft foam backing (softhand) that allows for more uniform pressure and conformability during the sanding process.

Part Number	Grade	Size
050331	P180	114mm x 25m
050333	P240	114mm x 25m
050335	P320	114mm x 25m
050337	P400	114mm x 25m
050338	P500	114mm x 25m
050339	P600	114mm x 25m
050340	P800	114mm x 25m



Specialty Discs

Hard E-Coat Disc P320

Automotive E-Coats are electro coated primers providing high protection to new OEM panels. Some of these coatings from the OEM are extremely hard to sand with traditional sanding discs Hookit E-Coat Abrasive Discs are designed to solve the problem of sanding these extremely tough coatings.

Part Number	Grade	Size
50535	15H	150mm



Pads

3M™ Softback™ Sanding Sponges

Flexible foam pad enables user to sand hard-to-reach areas such as headlight openings, around door handles, door jambs, etc. Helps to eliminate finger marks and can be used wet or dry. Ideal for dry or wet sanding of wood, paint, metal, plastic and drywall. When finished, simply rinse and reuse. Conformable, flexible and convenient. The full thickness medium sponge is perfect for preparing old bottom paint for a new coat; used wet, it keeps the air clean of dust.

Part Number	Grade	Size
3808	Medium (P120-P180)	115 × 140 × 5mm
3809	Fine (P320-P400)	115 × 140 × 5mm
3810	Super Fine (P500-P600)	115 × 140 × 5mm
2601	Ultra Fine (P800-P1000)	115 × 140 × 5mm
2600	Micro Fine (P1200-P1500)	115 × 140 × 5mm





3M™ Flexible Foam Abrasive Discs

Versatility at its finest.

- ▶ Flexible foam backed abrasive which conforms to irregular surfaces
- ▶ Universal product can be used wet or dry and by hand or machine for blending applications
- ▶ Excellent dust and water control to ensure a clean sanding environment



Fine Grade Finishing Abrasives

3M™ Trizact Abrasives

Patterned, precise mineral structures give Trizact™ abrasives the combination of fast cut and consistent finish every time. The unique pyramid construction of Trizact abrasives ensures even wear and long life providing a consistent scratch depth throughout the sanding operation.

Use 3M™ Foam Trizact™ P1000 disc for use in scuff sanding blend panels prior to painting.

Part Number	Grade	Size
02091	P1000	76mm
50341	P1000	150mm



Use P1500 clearcoat sanding discs for levelling dust nibs and sanding of mismatched orange peel.

Part Number	Grade	Size
2094	P1500	76mm
2088	P1500	150mm



Use P3000 foam disc for removing P1500 grade sand scratches prior to use of 3M™ Perfect-It™ polishing system.

Part Number	Grade	Size
02087	P3000	76mm
02085	P3000	150mm



Use Trizact™ 5000 grit foam disc for removing P3000 grade sand scratches on painted surfaces prior to use of 3M™ Perfect-It™ polishing system.

Part Number	Grade	Size
30362	5000	76mm
30662	5000	150mm



The 3M™ Trizact™ 8000 is the latest addition to the 3M™ Paint Finishing System. 3M™ Trizact™ 8000 in scratch refinement has been shown to reduce or eliminate the need to use compound prior to polishing. These discs were designed to give painters the optimum life and finish from an abrasive product when painting.

Part Number	Grade	Size
30804	8000	76mm
30806	8000	150mm



3M™ Flexible Foam Abrasives

3M™ Flexible Foam Abrasive Discs combine a flexible aluminium oxide abrasive with a soft foam to create a high performing, versatile blending abrasive. Can be used wet or dry.

Part Number	Grade	Size
33540	P800	150mm
33541	P1000	150mm
33542	P1200	150mm
33543	P1500	150mm
33544	P2000	150mm



Abrasives

3M™ 260L Abrasives

High performance Finishing Film discs cut fast, last a long time, resists loading and leaves a consistent finish. Use these products with a soft interface pad to scuff sand before painting. Use them to remove runs, dust nibs and excess orange peel from topcoat finishes before repainting or buffing. 3M™ Purple Finishing Film levels “orange peel” imperfections, dust nibs and paint runs in all types of automotive paint and is appropriate for light sanding on refinish lacquer.

- 25% better cut in 1 minute use
- Perfect finishing
- 60+ second Q time
- Improved face side appearance

Part Number	Grade	Size
30371	P600	76mm
30368	P1200	76mm
30367	P1500	76mm
30366	P2000	76mm
51156	P600	150mm
51155	P800	150mm
51157	P1000	150mm
51158	P1200	150mm
51154	P1500	150mm
30766	P2000	150mm



3M™ Flexible Abrasives

Our 3M™ Hookit™ Flexible Abrasive Hand Sheet feature a very thin, extremely flexible film backing that conforms effortlessly to tools and contoured surfaces. A softer, closer “feel” helps you minimize burn-through for longer sheet life and to achieve more refined finishes. Hookit™ sheets can be quickly wrapped around accessory pads or attached to tools for total versatility.

Part Number	Grade / Description	Size
34337	P400	140mm x 170mm
34339	P600	140mm x 170mm
34340	P800	140mm x 170mm
34341	P1000	140mm x 170mm
34342	P1200	140mm x 170mm
34343	P1500	140mm x 170mm
34349	Hand Pad	
34350	Interface Pad	





3M™ Grippy Sanding Cloth

Get a grip and hand sand better! 3M™ Grippy Sanding Cloth combines excellent cut and finish performance with high flexibility, conformability and superior grip.

Part Number	Grade	Size
36109	P320	140mm x 114mm
36110	P400	140mm x 114mm
36111	P600	140mm x 114mm
36112	P800	140mm x 114mm
36113	P1000	140mm x 114mm
36114	P1200	140mm x 114mm
36115	P1500	140mm x 114mm
36116	P2000	140mm x 114mm
35123	Grippy Sanding Block	



3M™ Abrasive Accessories

3M™ Hookit™ Blocks

This range of accessories has been ergonomically designed to offer the most comfortable lightweight solution for every application.

Part Number	Description	Size
05207	Hookit Sanding Block Purple	70mm x 127mm
05208	Hookit Sanding Block Purple	70mm x 198mm
05209	Hookit Sanding Block Purple	70mm x 396mm
05216	Hookit Sanding Block Purple	115mm x 225mm
05215	Dustfree Hose Extension Kit Purple	6m Hose
5684	Hookit Hand Sanding Block Kit - Yellow	



3M™ Hookit™ Fairing Board

Part Number	Description	Size
83497	Fairing Board Rigid	115mm x 762mm
83978	Fairing Board Flexible	115mm x 762mm



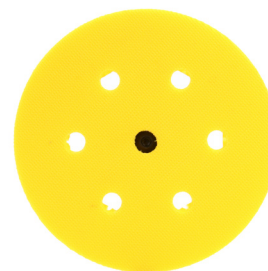
3M™ Rubber Sanding Block

Part Number	Description	Size
5519	Rubber Sanding Block	69mm x 127mm
5526	Rubber Colour Sanding Block	70mm x 140mm



Back-Up Pads to suit Festo

Part Number	Description	Size
07390	Medium - 6 Hole	150mm



Hookit™ Back Up Pads

Part Number	Description	Size
9145	Contact Disc Pad	115mm x M14 F
5779	Medium (25mm thick)	203mm
20427	Back-Up Pad	75mm



Hookit™ 15 - Hole Back-up Pad

Part Number	Description	Size
50392	Grey - Standard 861A	150mm
50474	Yellow - Hard	150mm



Hookit™ Clean Sanding Back-Up Pad

Part Number	Description	Size
05865	Back-Up Pad	150mm
20465	Back-Up Pad	150mm
50542	Back-Up Pad M8	150mm
5551	Clean Sand Painters Pad	150mm
50545	Interface Pad	150mm
50544	Interface Pad	150mm
5777	Interface Pad	150mm
5774	Interface Pad	150mm



3M™ Stikit™ Abrasive Disc Back-up Pad

3M designed Stikit™ Abrasive Disc Back-up Pads to fit right into your autobody operation, immediately boosting performance across a range of sanding applications.

Part Number	Description	Size
5576	Back-Up Pad	150mm



Scotch-Brite™

Scotch-Brite™ Durable Flex Hand Pads

Our Scotch-Brite™ Durable Flex Hand Pad combines ultra flexibility with effective cutting action and precise hand control to accomplish tough cleaning jobs or produce fine finishing results. Superior alternative to steel wool, wire brushes, sandpaper, and other nonwoven products for cleaning or finishing tasks. Suitable for use on wood, paints, metal, plastics, ceramics, porcelain, glass, rubber or composites. These reusable pads resist tearing, splintering, loading and will never rust, providing a long, useful life. They can be folded, stacked or rolled for effective cleaning or conditioning on flat, irregular or contoured surfaces and are load resistant.

Part Number	Grade	Size
MX-HP	A VFN - Maroon	115mm x 225mm
MX-HP	S UFN - Grey	115mm x 225mm
7447	A VFN - Maroon	230mm x 150mm
7448	S ULF - Grey	230mm x 150mm



Scotch-Brite™ Multi-Flex Abrasive Sheet Roll

Scotch-Brite™ Multiflex sheets work quickly and economically in sealer sanding, denibbing, defuzzing, highlighting and topcoat finishing applications (both solvent and water-based). Extremely “scrunchable.” Can be folded, stacked or rolled to accommodate application needs. Each roll has 60 perforated sheets. Use in conjunction with 3M™ Scuff-it Paint Prep Gel PN 6013.

Part Number	Grade	Size
07522	S Ultra Fine - Light Grey	203mm x 6m
07521	A Very Fine - Maroon	203mm x 6m



Scotch-Brite™ Clean and Finish Rolls (CF-RL)

Scotch-Brite® Clean and Finish Rolls deliver consistent results for finishing, blending, polishing, and cleaning on a variety of metals, wood, plastic surfaces as well as hard-to reach areas. The roll stock can be easily cut to any length. Clean and Finish roll stock provides consistent surface conditioning for the life of the product.

Part Number	Grade	Size
CF-RL	A VFN - Maroon	115mm x 10m
CF-RL	S ULF - Grey	115mm x 9.1m
CF-RL	AQUA - Green	115mm x 10m



Scotch-Brite™ Durable Flex Belts

Scotch-Brite™ Durable Flex Belts are engineered to perform tough detail work such as deburring, blending and finishing on a variety of metals. The reinforced, low-stretch backing and superior edge durability aid in supplying an aggressive cutting ability. The non-woven fiber material runs cool, resists loading and holds up to edge work while aluminum oxide abrasives provide effective cutting action that produces consistent finishing performance over the life of the belt. All of our Scotch-Brite™ Durable Flex Belts can be distinguished by their purple backing.

Part Number	Grade	Colour	Size	Max Operating Speed
DF-BL	A CRS	Brown	10 × 330mm	6,500
DF-BL	A MED	Maroon	10 × 330mm	6,500
DF-BL	A FIN	Green	10 × 330mm	6,500
DF-BL	A CRS	Brown	12 × 457mm	6,500
DF-BL	A MED	Maroon	12 × 457mm	6,500
DF-BL	A FIN	Green	12 × 457mm	6,500
DF-BL	A CRS	Brown	12 × 520mm	6,500
DF-BL	A MED	Maroon	12 × 520mm	6,500
DF-BL	A FIN	Green	12 × 610mm	6,500
DF-BL	A CRS	Brown	20 × 520mm	6,500
DF-BL	A MED	Maroon	20 × 520mm	6,500
DF-BL	A FIN	Green	20 × 520mm	6,500



Scotch-Brite™ Roloc™ Surface Conditioning Discs

Tough non-woven disc aggressively deburrs and finishes. the conformable, non-woven disc, combined with Roloc backing, allows for aggressive cutting whilst it's open-web construction resists loading and runs cool which allows for consistent finishes. The convenient 3M™ Roloc™ attachment system offers quick and easy disc change-out for multi-step finishing processes

Part Number	Grade	Colour	Size	Max Operating Speed
SC-DR	S SFN	Grey	50mm	25,000
SC-DR	A VFN	Blue	50mm	25,000
SC-DR	A MED	Maroon	50mm	25,000
SC-DR	A CRS	Brown	50mm	25,000
SC-DR	S SFN	Grey	75mm	20,000
SC-DR	A VFN	Blue	75mm	20,000
SC-DR	A MED	Maroon	75mm	20,000
SC-DR	A CRS	Brown	75mm	20,000



3M™ Roloc™ Back-Up Pads

Rubber back-up pad supports 3M™ Roloc™ abrasive discs in different degrees of hardness for varying grinding applications. Conveniently mounts directly to tools with threaded shafts or used with Roloc™ shank to fit collet chuck tools.

Part Number	Grade	Colour	Size	Max Operating Speed
45095	Medium	Black	50mm dia. x 1/4 in Thread	25,000
45096	Hard	Black	50mm dia. x 1/4 in Thread	25,000
45092	Medium	Black	75mm dia. x 1/4 in Thread	20,000
45091	Hard	Black	75mm dia. x 1/4 in Thread	20,000







Masking

Automotive Masking from Start to Finish

To start: In 1925, 3M developed the original masking tape specifically to help lower costs on the first two-tone automotive paint jobs. Today the benefits of our invention are represented in a complete selection of 3M masking tapes, sheeting, masking paper, specialty tapes and applicators for every type of automotive masking. It includes our Scotch® Performance Green Masking Tape 233+ - the iconic “green tape”, trusted in collision repair shops for decades - and a variety of solutions for achieving flawless lines and smooth transitions. Choose tapes for trim masking, jamb masking, multi-colour striping and much more. The tapes are just the start: 3M offers them as part of a full masking systems for the finest finishes, as well as controlling dust and over-spray and maximising shop efficiency.



3M Performance Masking Tape Range

High Performance



Cost Effective



Scotch® Performance Green Masking Tape 233+



3M™ Automotive Refinish Tape



3M™ Performance Automotive Masking Tape

3M™ Scotch® Premium Grade Masking Tape

3M's highest performing premium grade masking tape is designed to exceed the needs of today's collision repair shops. This unique bright green coloured tape is highly conformable and has a specially formulated adhesive which eliminates the need for clean-up on rubber moulding and painted surfaces, removes cleanly for up to 5 days after application. 233+ performs consistently under a variety of climatic conditions and provides outstanding paint lines when spraying both solvent and water based products. If you're looking for a high performing masking tape that delivers exceptional results, this is the choice for you.

Part Number	Colour	Size
233+	Green	3mm x 55m
233+	Green	6mm x 55m
233+	Green	12mm x 55m
233+	Green	18mm x 55m
233+	Green	24mm x 55m
233+	Green	36mm x 55m
233+	Green	48mm x 55m





Masking Tape

3M™ Automotive Refinish Tape - Yellow

3M™ Automotive Refinish Masking Tape 388N is a yellow crepe-paper tape designed specifically for the critical paint masking processes used in the collision repair industry. It features a rubber-based adhesive and flexible crepe-paper construction for excellent conformability and adhesion. Yellow tape resists moisture, solvents and outdoor exposure. It leaves clean paint lines without build up. The crepe-paper backing on 3M™ Automotive Refinish Tape offers good conformability, so you can stretch and manipulate the tape to fit curves and contours without tearing. The thin flexible backing heightens the ability of the tape to conform and produce sharp, clean paint lines. 3M™ Automotive Refinish Masking Tape provides clean, fast removal and is designed to meet today's paint technician's requirements for masking before painting. This tape can resist temperatures up to 121 degrees Celsius for up to 30 minutes. Once you're done painting, the tape removes cleanly and easily, in one piece – leaving behind no adhesive residue. 3M™ Automotive Refinish Masking Tape helps create smooth and precise paint lines.

Part Number	Colour	Size
6652	Yellow	18mm x 55m
6653	Yellow	24mm x 55m
6654	Yellow	36mm x 55m
6656	Yellow	48mm x 55m



3M™ Performance Automotive Masking Tape

A high performing masking tape suitable for critical automotive paint spraying and masking. This natural coloured tape is high in density, tear resistant and has a clear durable film formulated to provide excellent paint overspray adhesion. A conformable tape with a rubber base adhesive offering clean removal for up to 1 day with superior paint lines. This is suitable for a variety of climatic and operating conditions and delivers exceptional results.

Part Number	Colour	Size
6545	Natural	18mm x 55m
6546	Natural	24mm x 55m
6547	Natural	36mm x 55m
6548	Natural	48mm x 55m



Masking Paper & Sheeting

Scotchblok™ Masking Paper

A tightly bonded, specially coated masking paper specifically manufactured for the automotive aftermarket. This paper provides the ultimate hold-out of both solvent and waterborne automotive paint systems. Scotchblok eliminates dust contamination from paper fibres and provides excellent conformability whilst holding up well under wet sanding conditions. Distinctive gold colour for easy identification.

Part Number	Description	Size
06732	Masking Paper	305mm x 55m



Utility Masking Paper

General purpose masking paper, 50% recycled & 50% new, 50gsm

Part Number	Grade	Size
	Utility Masking Paper	144mm x 50m
	Utility Masking Paper	288mm x 50m
	Utility Masking Paper	450mm x 400m
	Utility Masking Paper	900mm x 400m



Welding and Spark Deflection Paper (WASDP)

Revolutionary new masking product for the panel beater. Protects panels, interiors, glass and trim when welding and/or grinding.

Part Number	Description	Size
5916	Welding and Spark Deflection Paper	609mm x 45.6m



Part Number	Description	Size
6728	Overspray Protective Sheeting	4.87m x 106m



Jamb Masking

Soft Edge Foam Masking Tape (DART)

The fast and easy way to mask door jambs and other apertures such as the bonnet, boot lid, doors and petrol cap openings. Provides a “soft edge” to prevent tape lines in the jamb areas. With Soft Edge Foam Masking Tape 50421, the adhesive line is offset which will eliminate the chance of getting hard edge paint lines

Part Number	Description	Size
50421	Soft Edged Foam Masking Tape	21mm x 7m
06297	Soft Edged Foam Masking Tape	13mm x 50m



3M™ Smooth Transition Tape

This tape is designed to leave a smooth paint transition. Used in jamb masking and on outside body lines. Smooth Transition Tape eliminates hard paint lines and sealer creep whilst assisting in faster cycle times from minimised time-consuming rework.

Part Number	Description	Size
6800		6mm x 9.14m



Specialty Masking

Scotch® Trim Masking Tape

Designed to lift moulding away from the vehicle allowing paint coverage under the moulding. Works particularly well on flush mount windshield, sidelight and back glass mouldings.

- Saves time, labour, and the cost of removing and installing new mouldings.
- Perforated for faster application

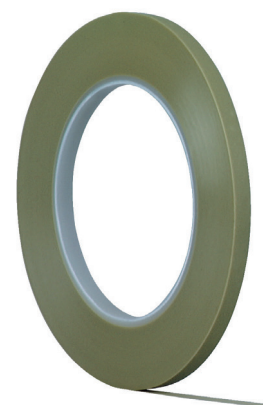
Part Number	Description	Size
6349	Trim Masking Tape	50.8mm x 10m



3M™ Scotch® Fine Line Tape 218 Green

This polypropylene film tape provides the finest colour separation line possible in multi-colour striping applications. Can be used for lettering, striping, and two-tone applications.

Part Number	Description	Size
218	Green	3mm x 55m
218	Green	6.3mm x 55m
218	Green	12.7mm x 55m
218	Green	19mm x 55m
218	Green	25.4mm x 55m

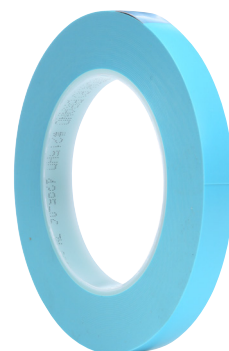




3M™ Scotch® Fine Line Tape 215 Blue

Thickness: 0.12mm. Copolymer plastic film tape with rubber adhesive. Very conformable tape for excellent paint lines on highly contoured surfaces.

Part Number	Description	Size
215	Blue	6.3mm x 55m
215	Blue	12.7mm x 55m



3M™ Vinyl Tape 471

This uniquely constructed vinyl backed tape produces crisp paint lines.

- Excellent adhesion for critical masking operations.
- Conformability and adhesion levels perfect for custom graphic masking.

Part Number	Description	Size
471	Blue	3mm x 33m
471	Blue	6mm x 33m
471	Blue	12mm x 33m
471	Blue	25mm x 33m
471	White	25mm x 33m
471	Yellow	25mm x 33m
471	Yellow	50mm x 33m
471	Black	50mm x 33m





3M™ Dirt Trap Protection System

3M™ Dirt Trap Protection Material

A specially engineered adhesive-backed white material designed to:

- Protect paint booth walls and floors
- Trap dust, dirt and overspray
- Brighten work areas



3M™ Dirt Trap Protection Film

Adhesive-backed clear film protects lights and windows from overspray buildup:

- No more scraping and cleaning..... simply peel off and re-apply.

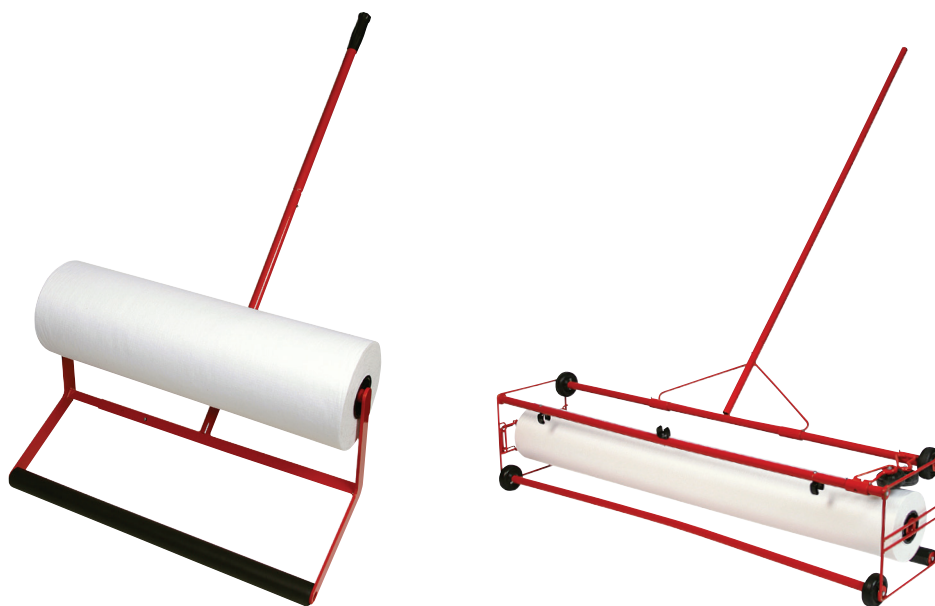


3M™ Dirt Trap™

3M has taken the simple concept of surface protection and revolutionised it to enhance your painting process. Not only is the 3M™ Dirt Trap Protection System great for surface protection, but a closer look reveals a breakthrough innovation in the protection material that actually traps dust, dirt and overspray in a unique non-woven construction. Meaning less dust to contaminate your paintwork

- Reduce paint booth maintenance.
- Protect your investment.
- Minimise paint finishing process.

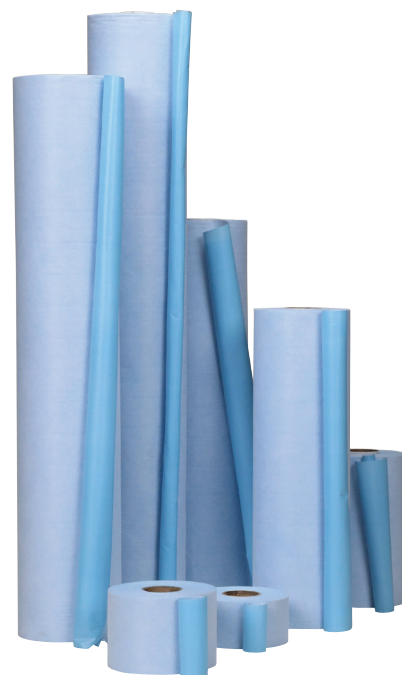
Part Number	Description	Size
36852	3M™ Dirt Trap Material	711mm x 91.4mm
36856	3M™ Dirt Trap Clear Film	450mm x 30.2mm
36862	3M™ Dirt Trap Protection Material Dispenser Magnetic Metal Dispenser for 711mm wide material	
36864	3M™ Dirt Trap Protection Material Applicator Versatile, floor applicator for 1422mm wide material	
36865	3M™ Dirt Trap Protection Material Applicator Versatile, floor applicator for 711mm wide material	
36866	3M™ Dirt Trap Protection Material Applicator Extendable, wall applicator for 1422mm wide material	



3M™ Self-Stick Liquid Protection Fabric

3M™ Self-Stick Liquid Protection Fabric is engineered for the non-stop demands of industrial environments where protection from water, solvents, oils, and other fluids is vital. It can help boost your productivity reduce maintenance and clean-up time, preserve your workspaces and eliminate re-work on finished surfaces.

Part Number	Description	Size
36876	Self-Stick Liquid Protection Fabric, Blue	101mm x 91.4M
36877	Self-Stick Liquid Protection Fabric, Blue	152mm x 91.4M
36878	Self-Stick Liquid Protection Fabric, Blue	355mm x 91.4M
36879	Self-Stick Liquid Protection Fabric, Blue	711mm x 91.4M
51005	Self-Stick Liquid Protection Fabric, Blue	711mm x 30M
36880	Self-Stick Liquid Protection Fabric, Blue	914mm x 91.4M
36881	Self-Stick Liquid Protection Fabric, Blue	1219mm x 91.4M
36882	Self-Stick Liquid Protection Fabric, Blue	1422mm x 91.4M







Paint Preparation System

Simpler, better ways to spray

Designed with both performance and efficiency in mind, 3M products for the paint booth are the smarter way to spray. The 3MTM Performance Spray Gun was designed specifically to deliver best-in-class performance while saving you time. 3MTM PPSTM, the industry's first disposable spray cup system, sets the worldwide standard for versatility and dependability. 3M delivers smarter, simpler, better ways to spray, and to achieve the maximum efficiency inside the paint booth and out.

The *smarter* way to spray.

Introducing the new **3M™ Performance Spray Gun**

In the paint booth, time is everything. Which is why we reinvented the spray gun to keep up with the pace of today's modern painters. 3M™ Performance Spray Gun was designed specifically to deliver top-of-the-line performance with revolutionary replaceable nozzle technology that saves you time. Experience faster cleanup, faster changeovers and faster cycle times. Bringing you the best of 3M Science, all packed into one of the smartest and lightest spray guns in the world.

Why work harder when you can just work *smarter*?

Guaranteed Trial Order.

If you aren't 100% satisfied, return to 3M for a full refund within 14 days of purchase. No questions asked.

Contact your local 3M representative to get started.



Faster cycle times

Integrated system with 3M™PPS™ Series 2.0 Spray Cups and replaceable nozzles delivers the fastest changeovers in the industry, which adds up to faster cycle times and more time in the zone.



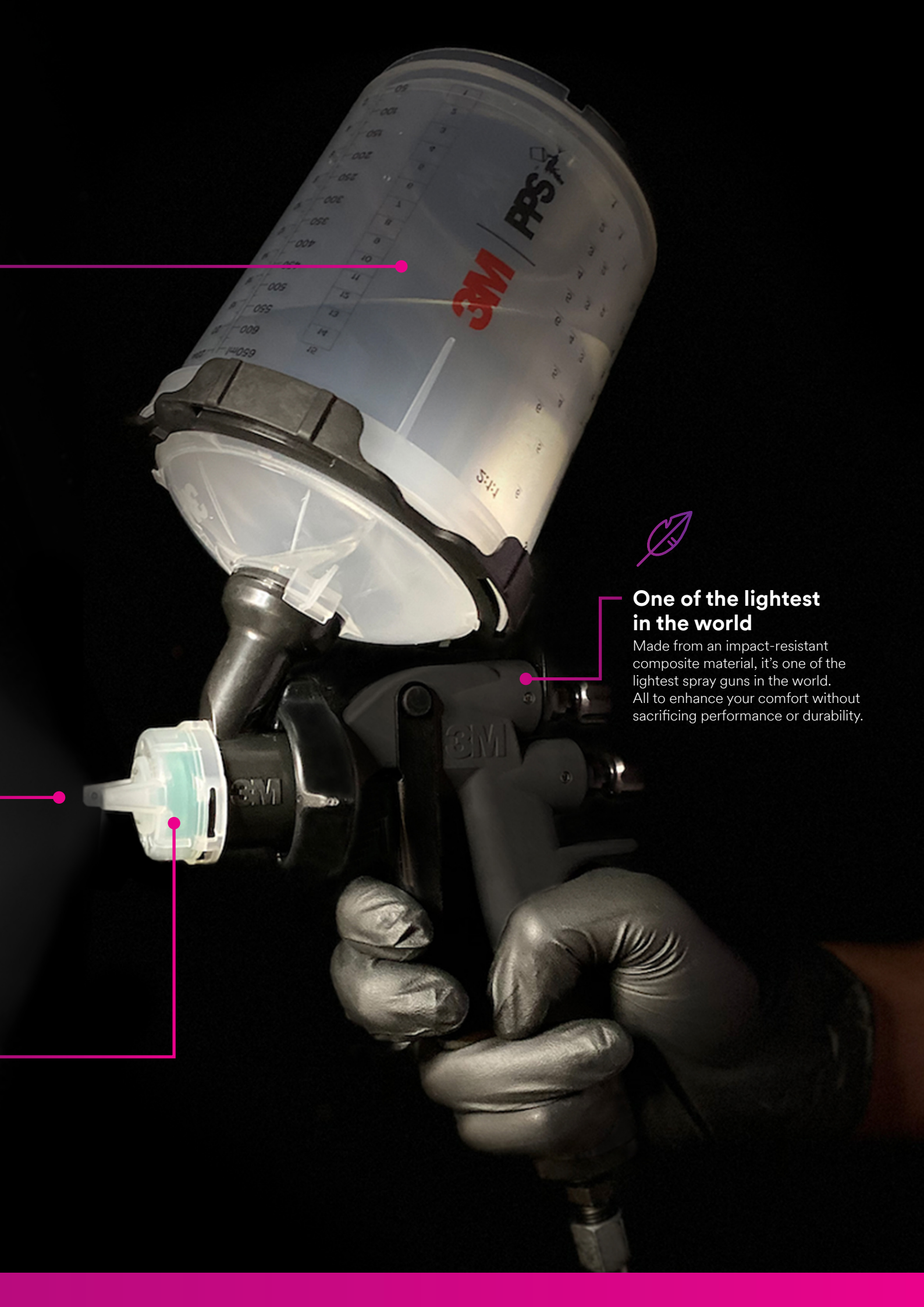
Precision performance

Sprays a full range of high-performance automotive coatings with the highest transfer efficiency among leading HVLP spray guns.



Cleans in seconds

Innovative quick-change replaceable nozzle technology means cleanup can be as simple as a twist and a wipe. And every time you put on a fresh nozzle, it's like getting a brand-new spray gun.



One of the lightest in the world

Made from an impact-resistant composite material, it's one of the lightest spray guns in the world. All to enhance your comfort without sacrificing performance or durability.

3M™ Performance Spray Gun

After 10 years of relentless research and development, we are excited to introduce the 3M™ Performance Spray Gun — a revolution in spray gun technology that delivers top-of-the-line spray performance with unrivaled productivity. The secret lives inside our advanced interchangeable nozzle technology. In six different sizes from 1.2 to 2.0, each atomizing head is optimized for consistent atomization and superior transfer efficiency — across a full range of high-performance automotive coatings. Spray solid colours, metallics, pearls, clear coats, sealers, and primers with the same premium performance you expect from your best spray gun. And every time you swap out the replaceable nozzle for a new one, you can expect like-new spray performance. Third-party tested and painter approved, the 3M™ Performance Spray Gun is designed to perform, so you can spend less time worrying about your spray gun and more time upping your game.

Spray Gun & System

Part Number	Description	Size
26778	3M™ Performance Spray Gun System with PPST™ 2.0	
26878	3M™ Performance Industrial Spray Gun System	
26832	3M™ Performance Spray Gun	
26830	Pressure HVLP Atomising Head Variety Pack	2 × 1.1mm, 1.4mm and 1.8mm pressure HVLP atomising head
26730	Gravity HVLP Atomising Head Variety Pack	1 × 1.2mm, 1.3mm, 1.4mm, 1.6mm, 1.8mm and 2.0mm gravity HVLP atomising head



Atomising Heads & Refill Kits

Part Number	Description	Size
26809	3MTM Performance Pressure HVLP Atomizing Head Refill Kit, White, 10 Pack, 5 Packs/Case	0.9mm
26811	Pressure HVLP, Yellow	1.1mm
26814	Pressure HVLP, Orange	1.4mm
26818	Pressure HVLP, Clear	1.8mm
26820	3MTM Performance Pressure HVLP Atomizing Head Refill Kit, Red, 10 Pack, 5 Packs/Case	2.0mm
26709	3MTM Performance Gravity HVLP Atomizing Head Refill Kit, White, 5 Pack, 5 Packs/Case	0.9mm
26712	Gravity HVLP, Blue	1.2mm
26713	Gravity HVLP, Green	1.3mm
26714	Gravity HVLP, Orange	1.4mm
26716	Gravity HVLP, Purple	1.6mm
26912	3M™ Performance Gravity Fine Finish Atomizing Head, Blue, 5/Pack, 5 Packs/Case	1.2mm
26913	3M™ Performance Gravity Fine Finish Atomizing Head, Green, 5/Pack, 5 Packs/Case	1.3mm
26914	3M™ Performance Gravity Fine Finish Atomizing Head, Orange, 5/Pack, 5 Packs/Case	1.4mm
26718	Gravity HVLP, Clear	1.8mm
26720	Gravity HVLP, Red	2.0mm



Replacement Parts & Accessories

Part Number	Description	Size
26833	Pressure Whip	
26839	Ball Valve	
26835	Locking Collar	
26834	Pressure Whip Pin	
26838	Needle	
26841	O-Ring Kit	



3M™ Performance Spray Gun H/O Conversion Pack

The H/O Conversion Pack is an optional, replacement fan knob that adds an air pressure port to the 3M™ Performance Spray Gun. This additional air pressure port supplies air to the PPS Series 2.0 Type H/O Pressure Cups, which assists gravity in delivering the fluid (to boost fluid delivery rates). This system enables painters to spray high viscosity or texture coatings with an increased level of application control, including better control of texture, pattern size, and delivery rate than aerosol cans and other applicator guns.

Part Number	Description	Size
26837	3M™ Performance Spray Gun H/O Conversion Pack	



Coatings and Nozzle Size Quick Reference Guide

for 3M™ Performance Spray Gun

Spray a full range of high-performance automotive coatings with one of six available gravity HVLP atomizing head sizes. Keep in mind that the recommended nozzle size may vary by paint manufacturer, coating type or depending on your specific application.



3M™ Performance Gravity HVLP Atomizing Head Sizes

2.0	1.8	1.6	1.4	1.3	1.2
●	●	●	●	●	●

Automotive Coatings

High Viscosity Coatings	●	●				
Sprayable Fillers	●	●				
High Build Primer		●	●	●		
Primer Surfacer		●	●	●		
Wet on Wet Primer				●	●	
Primer Sealer				●	●	
Direct Gloss				●	●	
Single Stage Top Coat				●	●	
Solvent Base Color				●	●	
Clearcoat				●	●	●
Waterborne Base Coat				●	●	●

3M Science.
Applied to Life.™

Introducing

3M™ Performance Gravity Fine Finish Atomizing Heads

The newest addition to the
3M™ Performance SprayGun lineup.

In an industry that demands speed, just like you demand a quality finish, there's no time for compromises. You need the right spray equipment to match your expertise and pace as a painter where a finer finish is needed.

Introducing 3M™ Performance Fine Finish Nozzles, for the 3M™ Performance SprayGun. Innovative quick-change nozzle technology, now equipped to spray some of the most challenging coatings. Help perfect your color match and lay down clear coats like glass. Experience a premium finish with the speed, quality, and fine atomization you look for.

Premium performance at its finest.





Premium Finish

The art of a good repair is the ability to match the existing finish – seamless and invisible. Where high flow rate, fine atomization, and pattern consistency meet to help bring you a smooth, controllable finish.



Consistent Atomization

Optimized for excellent atomization to help you effectively match the most challenging colors and textures. With the latest coating technologies, precise atomization can help get the finer finish you need.



Faster Application

The combination of speed and quality you demand. Experience effortless application and faster film build. Lay down even the most difficult coatings - never sacrificing a premium finish.

*Compared to HVLP nozzles.



Spray Guns and Systems

Product	Part No.
3M™ Performance Fine Finish Spray Gun System (1 spray gun, 1 air control valve, 1 locking collar, 15 gravity atomizing heads, 1 3M™ PPS™ Series 2.0 mixing cup, 5 lids and liners, 3 sealing plugs)	26978
3M™ Performance Spray Gun (Spray gun and air control valve)	26832

Fine Finish Atomizing Head Refill Kits

Color	Size	Quantity	Part No.
Blue	1.25		26912
Green	1.35		26913
Orange	1.45		26914

Specifications

Air Consumption: 370 SLPM [13 SCFM]

Recommended Air Inlet Pressure: 2.0 Bar [29 psi]


Maximum Operating Temperature: 50 °C [122 °F]

Maximum Operating Overpressure: 10 Bar [145 psi]

Weight: 238 g [13.3 oz]

Air Inlet: 1/4 BSP/NPS

Nozzle Orifice Sizes: 1.2, 1.3, 1.4



Better. To help make you better.

As a painter, you take great pride in your work. You know that the ultimate quality of the repair depends on the job you do in the paint booth. You don't have time to fool around with unproven tools or discounted supplies. Time is money, quality is king and you've got vehicles to move out the door.

That's why 3M invented the first disposable paint cup system nearly 20 years ago—the 3M™ PPS™ Paint Preparation System. Painters needed a cleaner, faster, more efficient method of mixing and applying paint.

Now, after thousands of hours of watching and working with hundreds of painters around the world, 3M scientists have redesigned the 3M™ PPS™ System while keeping the most effective parts.

Introducing the 3M™ PPS™ Series 2.0 Spray Cup System.

Reinvented from top to bottom, it's designed to help make your life easier. To make your painting process cleaner and faster. And to make you a better, more productive painter—more confident in the quality of your work and better able to exceed the expectations of your customers *and* your shop.

It's the next evolution of the 3M™ PPS™ painting revolution. Don't let anything come between you and a faster, cleaner, higher quality paint job. Demand 3M™ PPS™ Series 2.0.



The 3M™ PPS™ Series 2.0 Spray Cup System

Reinvented from connection to cup.

Improved six ways.

Adopted by painters in every corner of the globe, the 3M™ PPS™ System has been a major boost to painting productivity and quality for nearly 20 years. Now 3M has made it even better in six critical areas, from top to bottom.

3 Domed Lid with Full-Diameter Filter.

More paint below the filter improves flow and consistency, while reducing spitting from start to finish.

4 New Cup in Every Lid & Liner Kit.

Start with a clean cup more often, reducing paint build-up. On-cup ratios and fill markings eliminate traditional mixing cups.

5 Access Window.

Allows you to hold the liner for cleaner, easier lid removal when refilling. Also easier to check paint levels.

6 Larger Cup Sealing Plug.

Allows you to seal and protect coatings upside down with greater stability when not in use. Use fewer lids by keeping filters wet.

1 Wide Spout Adapter with Four-Point Connection. Maximises stability while spraying. Makes cleaning easier.

2 Quarter-Turn Lid Locking System. Comes with every lid. Stays cleaner. Locks faster. Fewer parts to keep track of.



Cut your costs by picking the cup that fits the job.

Save money both on cups (smaller cups cost less) and paint (less chance of over-mixing) by always having a ready supply of a variety of 3M™ PPS™ Series 2.0 Kits.

Five sizes are available to fit the most common repairs in your shop. Stock them all to maximise your savings!



Spot Repairs

Micro Cups

Ideal for areas requiring 90mL or less of material.



1-Panel Repairs

Mini Cups

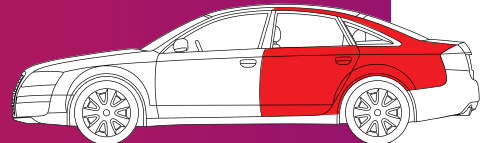
Ideal for areas requiring 200mL or less of material.



2-Panel Repairs

Midi Cups

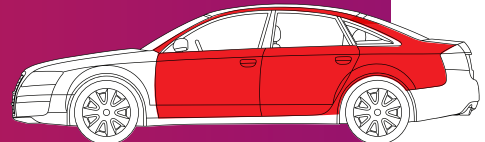
Ideal for areas requiring 400mL or less of material.



3-Panel Repairs

Standard Cups

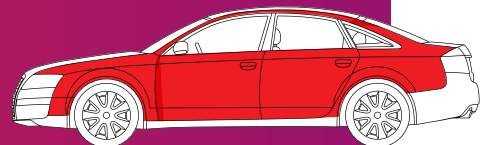
Ideal for areas requiring 650mL or less of material.



4-Panel Repairs

Large Cups

Ideal for areas requiring 850mL or less of material.



Pro Tips and Tricks

- When removing the lid and liner from the hard cup, twist lid to unlock, place fingers through hole in bottom of cup and push liner upwards, releasing lid and liner together.
- Use the wide base on your 3M™ PPS™ Series 2.0 Cup Sealing Plugs to stand your cups upside down when not in use, helping to keep the filter mesh wet.
- Eliminate traditional mixing cups and filters by mixing materials right inside your 3M™ PPS™ Series 2.0 Cups. Each lid contains a clean, welded-in filter.
- Stock all 5 Kit sizes to always have the right size cup for the job, reducing your cost per use.
- Keep your red 3M™ PPS™ Dispensers. They still work with all 3M™ PPS™ Series 2.0 Lids and Liners.

3M™ PPS™ Series 2.0 Spray Cup System Kit

3M™ PPS™ Series 2.0 Spray Cup System is our next generation, highest-performing 3M™ Paint Preparation System (PPS™) on the disposable spray cup market.

125 Micron Liner Cup Systems Kit

Part Number	Description	Size
26740	Large Lid & Liners	850ml
26026	Standard Lid & Liners	650ml
26312	Midi Lid & Liners	400ml
26752	Mini Lid & Liners	200ml

200 Micron Liner Cup Systems Kit

Part Number	Description	Size
26024	Large Lid & Liners	850ml
26000	Standard Lid & Liners	650ml
26112	Midi Lid & Liners	400ml
26114	Mini Lid & Liners	200ml

80 Micron Liner Cup Systems Kit

Part Number	Description	Size
26030	Standard Lid & Liners	650ml

3M™ PPS™ UV Standard Lid & Liner Kit

Black, non transparent version of the 3M™ PPS™ Standard Lid & Liner Kit. Black colour keeps out UV light, kit contains 50 Black lids with 125 micron filters, 50 black liners and 24 black sealing plugs.

Part Number	Description	Size
50730	Standard Lid & Liners	650ml

Hard Cups

Part Number	Description	Size
26023	Large Cups	850ml
26001	Standard Cups	650ml
26122	Midi Cups	400ml
26115	Mini Cups	200ml & 90ml

Lids Only

Part Number	Description	Size
26200	Large/Standard Lids – 200 mic	850ml & 650ml
26199	Large/Standard Lids – 125 mic	850ml & 650ml
26204	Midi/Mini/Micro Lids – 200 mic	400ml, 200ml & 90ml
26205	Midi/Mini/Micro Lids – 125 mic	400ml, 200ml & 90ml



3M™ Paint Preparation System

The original and innovative system from 3M that enables painters to mix less paint and drastically reduces the amount of solvent and technician time required for gun cleaning, improving operator efficiency.

125 Micron Liner Cup Systems Kit

Part Number	Description	Size
16325	Kit - 125 Micron	850mL
16301	Kit - 125 Micron	650mL
16312	Kit - 125 Micron	400mL
16314	Kit - 125 Micron	200mL
16328	Kit - 125 Micron	90mL



200 Micron Liner Cup Systems Kit

Part Number	Description	Size
16024	Kit - 200 Micron	850mL
16000	Kit - 200 Micron	650mL
16112	Kit - 200 Micron	400mL
16114	Kit - 200 Micron	200mL
16028	Kit - 200 Micron	90mL



Hard Cups

Part Number	Description	Size
16023	Large Cups	850ml
16001	Standard Cups	650ml
16122	Midi Cups	400ml
16115	Mini Cups	200ml & 90ml



Lids Only

Part Number	Description	Size
16200	Large/Standard Lids – 200 mic	850ml & 650ml
16199	Large/Standard Lids – 125 mic	850ml & 650ml
16204	Midi Lids – 200 mic	400ml
16205	Midi Lids – 125 mic	400ml
16201	Mini/Micro Lids – 200 mic	200ml & 90ml
16203	Mini/Micro Lids – 125 mic	200ml & 90ml



PPS Accessories

3M™ PPS™ Liner Dispenser

Wall mountable dispenser designed to hold 400mL, 650mL and 850mL PPS liners. Holds at least 50 with easy access for top loading and dispenses one liner at a time. Keeps liners clean, neatly organised and free from contamination.

Part Number	Description	Size
16219	Liner Dispenser	850ml, 650ml & 400ml



3M™ PPS™ Lid Dispenser

Wall mountable dispenser designed to hold at least 50 PPS lids with strainers. Easy loading from the top and dispenses one lid at a time. Keeps lids clean, organised and free from contamination.

Part Number	Description	Size
16299	Lid Dispenser	850ml, 650ml & 400ml



3M™ PPS™ Lid + Liner Dispenser

Part Number	Description	Size
16298	Lid + Liner Dispenser	200ml & 90ml



3M™ PPS™ Spray Gun Hanger

Part Number	Description	Size
16238	4 Spray Gun Hanger	



3M™ High Power Spray Gun Cleaner

Our 3M™ High Power Spray Gun Cleaner is a low VOC aerosol specifically formulated for removing waterborne and solvent-based coatings from metals, plastic and composite surfaces. This spray gun cleaner meets SCAQMD Rule 1171 requirements.

Part Number	Description	Size
26689	High Power Spray Gun Cleaner	426g



Paint Preparation System

Part Number	Description	Size
16012	Wash Bottle	



3M™ PPS™ Sun Gun™ II

The 3M™ Sun Gun™ II is the perfect tool for colour matching, verifying coverage, highlighting damaged areas of the vehicle and identify pre and post paint defects. The Sun Gun II is a hand held light source that replicates natural sunlight:

- Reduces the chance of costly re work or comebacks related to colour mismatch, lack of coverage, uneven metallic layout, and pre-paint and post paint imperfections due to inadequate shop lighting.
- Can reduce the time it takes cars to get through the paint process; increasing cycle times.

Part Number	Description
16550	Sun Gun II
16555	Battery Pack
16551	Bulb, 50W



The 3M™ PPS™ SUN GUN™ II Light Kit offers the following advantages to each area of the collision centre:

Paint

Choose the correct variant or alternate colour chip, verify coverage and colour match

Detail

Identify post-paint defects such as swirl marks, burn through, sand scratches and dirt nibs.

Estimator

Assist in clearly identifying damaged areas prior to writing the estimate

Body

Identify pre-paint defects such as pin holes, sand scratches, etc.

3M™ Accuspray™ HGP Spray Gun & Accessories

The new Accuspray™ Pressurised HGP Spray Gun and PPS™ Pressure Cups are designed for high viscosity coatings. The HGP spray gun quickly achieves many textured finishes within the automotive repair market. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part Number	Description	Size
16587	Accuspray HGP Spray Gun Kit 1xHLVP HGP Spray Gun, 2x2.0mm Nozzles, 2x1.8mm Nozzles + 1xAir Control Valve	850ml
16609	Accuspray Atomising Heads, red	2.0mm
16124	Pressurised PPS, Large	828mL
16121	Pressurised PPS, Mini	177mL
16611	Accuspray Atomising Heads, clear	1.8mm
16609	Accuspray Atomising Heads, red	2.0mm



3M™ Accuspray™ Nozzle

Replaceable atomising heads for use with the 3M™ Accuspray™ ONE Guns.

For 3M™ PPS™ Series 2.0 Spray Cup System

Part Number	Description	Size
26618	Accuspray Atomising Heads, clear	1.8mm
26620	Accuspray Atomising Heads, red	2.0mm







Vehicle Appearance

Finishing touches for the perfect paint finish

Your average customer may not know about the particulars of rubbing compounds, polishes, pads or abrasives in your shop. But when the finished vehicle rolls out, they'll know that you've worked some kind of magic. 3M has put decades of knowledge into our range of paint finishing products, including our proven Trizact™ and Perfect-It™ brands to eliminate defects, remove swirls and help you achieve those shining moments. For each vehicle and every vehicle owner you work with - and to do it faster, more easily and more efficiently than you ever thought possible

3M Science.
Applied to Life.™



Introducing the new

3M™ Perfect-It™
Random Orbital
Polishing System

Refinishing. Redefined.



Take the pressure out of paint finishing.

Introducing the 3M™ Perfect-It™ Random Orbital Polishing System — a professional-grade set of tools, pads and polishes — typically used in detailing shops, re-engineered for the collision repair industry. Unconventional, but welcomed change in process that allows you to get that show car shine, as if the car had never been touched. It's paint finishing redefined.

We've turned one of the most feared steps in automotive repair into one that any technician can master on their first go. Experience a system designed to work together — an easy-to-use polishing tool with specially-formulated liquids and pads. Your technicians should have no more fear of swirls, burn through, or other pitfalls common with traditional rotary buffing systems. Don't let paint finishing control you. It's time to take back control of the finish.



Consistent Swirl-Free Finish



The combined circular and oscillating motion of the 3M™ Perfect-It™ Random Orbital Polisher eliminates the dreaded swirl marks common with traditional rotary tools. Paired with our specially-designed pads, compound and polish, you can expect a consistent high-quality finish on any job big or small.

Avoid Burn Through and Rework



Experience a virtually defect-free finish with no fear of burn through on your freshly painted panels. Designed for not ripping back to the booth, no disruptions in cycle time and no loss of confidence on the job. It may feel different, but with this system, you can have confidence that your paint job won't be ruined in the final stages of repair.

Designed For All Skill Levels



Achieving your ideal finish has never been easier. Whether you're a painter, detailer, novice or seasoned expert, the 3M™ Perfect-It™ Random Orbital Polishing System was designed to help deliver sleek, consistent results — at any skill level. Let your pride reflect in every polish.

Rotation speed
control from 1 up to 6

Trigger button with a
progressive speed and
locking function

Fast-cutting compound
and high-quality polish
engineered to perform
with polisher

User-friendly,
comfortable
handle design

Well-balanced and
easy to operate
with one hand

Bottle cap color
matches pad color
for easy identification

Single-sided 3M™
Hookit™ pad attachment
for easy change-outs

Combined circular and
oscillating motion eliminates
swirl marks and other defects

A system
designed to
work together.

After this,
there's no
going back.

Get a show car
finish today.



3M™ Perfect-It™ Random Orbital Polisher

Product ID	Description	Part No.
3M™ Perfect-It™ Random Orbital Polisher - 21mm	120 V / 60 Hz / Plug A3	4101

3M™ Perfect-It™ Random Orbital Pads

Product	Size	Type	Part No.
3M™ Perfect-It™ Random Orbital Coarse Wool Compounding Pad (White)	5" / 130 mm	2 Pads / Bag	34120
	6" / 150 mm		34124
3M™ Perfect-It™ Random Orbital Medium Wool Compounding Pad (White)	5" / 130 mm	2 Pads / Bag	34121
	6" / 150 mm		34125
3M™ Perfect-It™ Random Orbital Foam Compounding Pad (White)	5" / 130 mm	2 Pads / Bag	34122
	6" / 150 mm		34126
3M™ Perfect-It™ Random Orbital Foam Polishing Pad (Purple)	5" / 130 mm	2 Pads / Bag	34123
	6" / 150 mm		34127

3M™ Perfect-It™ Random Orbital Compound and Polish

Product	Size	Part No.
3M™ Perfect-It™ Random Orbital Compound	16 oz / 473.18 ml	34130
	32 oz / 0.95 Liter	4131
	1 gal / 3.79 Liter	4132
3M™ Perfect-It™ Random Orbital Polish	16 oz / 473.18 ml	34133
	32 oz / 0.95 Liter	4134
	1 gal / 3.79 Liter	4135

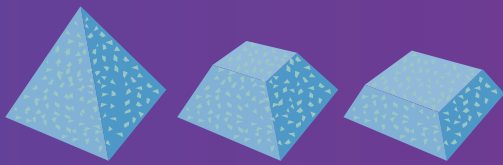
3M™ Perfect-It™ Random Orbital Accessories

Product	Size/Color	Type	Part No.
3M™ Perfect-It™ Random Orbital Back-Up Pads	5" / 130 mm	-	34128
	6" / 150 mm	-3	4129
3M™ Conditioning Brush	Red	10 / Case	05761
3M™ Microfiber Detail Cloth	Blue	6 / Pack	06020

Achieve a perfect finish with 3M's best finishing systems.

3M™ Trizact™ Abrasives

3M™ Trizact™ Abrasives used in paint defect removal and refinement help reduce compounding and buffing time. They consist of precisely-shaped three-dimensional pyramids distributed uniformly over the surface of the disc. As these pyramids wear, fresh, sharp mineral is constantly exposed to the workpiece, resulting in faster, more consistent performance throughout the life of the discs.



3M™ Perfect-It™ Paint Finishing System

Use the 3M™ Perfect-It™ system for optimal performance every time. Unique formulas quickly remove scratches and other surface defects. Additional wet time with these products allow technicians to use less material and easy clean up helps reduce process time.

3M™ Perfect-It™ Quick Connect Pads are designed to provide you optimal performance when used with the Perfect-It™ system. Eliminate swirl marks on painted surfaces, even on difficult dark coloured cars. The 3M™ Quick Connect Adaptor makes it easy to quickly switch between compounding and polishing pads.



3M™ Perfect-It™ 1 Step Paint Finishing System

Compounding is messy. It's hard. And it can create dieback or swirls that require rework. What if you could achieve an even better finish without rubbing compound? The 3M™ Perfect-It™ 1-Step Paint Finishing System features 3M™ Trizact™ 8000 Hookit™ Foam Abrasive Discs, an incredibly fine grade abrasive never before seen in paint finishing. With this system, you get a deeper, glossier finish with fewer steps, less mess and no compound swirls - giving you flawless results with optimal business efficiency.



Defect removal.

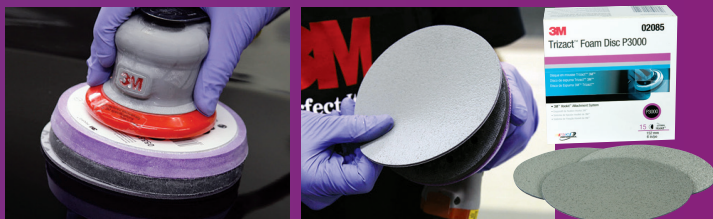


To remove dirt nibs and level excess surface texture over large or small areas use the following fine grade 3M abrasives:

3M™ Purple Finishing Film, P1500, 260L+.

- > Use dry to highlight surface defects
 - > Sand out highlighted defects and match surface texture
- 3M™ Trizact™ Clear Coat Sanding Disc, P1500.**
- > Use damp for long life and reduced 'pigtail' marks
 - > Dampen disc and entire area to be sanded

Scratch refinement.

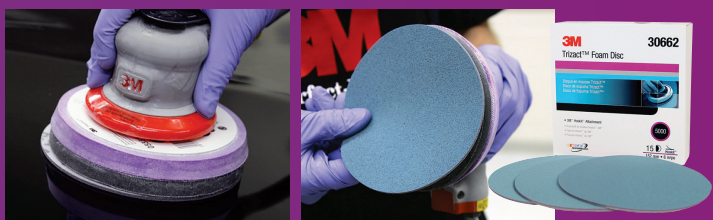


To reduce compounding time, refine the scratches left after step 1 using the following fine grade 3M abrasives:

3M™ Trizact™ Hookit™ Foam Disc, P3000.

- > Use damp to reduce compounding time
- > Dampen disc and entire area to be sanded
- > To thoroughly remove previous scratches go over each area 5 times

Additional scratch refinement. (Optional)



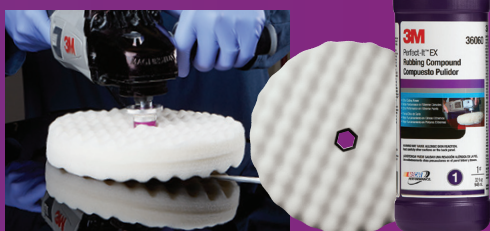
For the best results and to reduce your buffing time while achieving the ultimate finish, further refine the P3000 scratch using the Trizact™ 5000 abrasive:

3M™ Trizact™ Hookit™ Foam Disc, Trizact 5000 abrasive.*

- > Use damp to further reduce compounding time
- > Dampen disc and entire area to be sanded
- > To thoroughly remove previous scratches go over each area 5 times

**P3000 abrasive is required prior to using Trizact™ 5000 abrasive*

Compounding



To remove sand scratches completely in the shortest amount of time use the following 3M compound and pads:

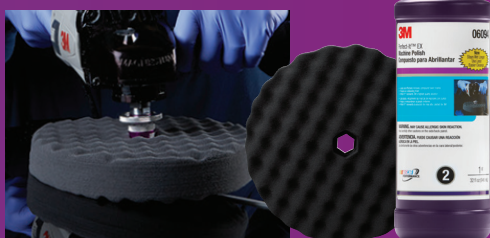
3M™ Perfect-It™ EX AC Rubbing Compound, PN 36060

3M™ Perfect-It™ Compounding Pads:

- > For fastest cut and less heat use a Perfect-It™ Wool Compounding Pad, 5753 (Quick Connect)
- > Eliminate lint and achieve a finer finish use a Perfect-It™ Foam Compounding Pad, PN 5706 (Quick Connect)
- > Work a 60cm x 60cm area at a time
- > Suggested buffer speed: 1,200 – 2,000 rpm

If you are working on a small area (not full panels), and have thoroughly refined the sanded area with the 3000 and 5000 grade discs you could eliminate this step and go straight to machine polishing

Polishing



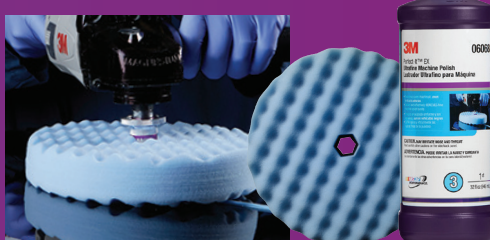
To remove compound swirl marks use the following 3M polish and pads

3M™ Perfect-It™ Machine Polish PN 6064

3M™ Perfect-It™ Machine Polishing Pads:

- > For the best finish on all colours use with a black Perfect-It™ Foam Polishing Pad, PN 5707 (Quick Connect)
- > Use medium pressure to remove swirl marks
- > Use light pressure to polish
- > Work a 60cm x 60cm area at a time
- > Suggested buffer speed: 1,200 – 2,000 rpm

Swirl Elimination



To eliminate fine swirl marks (even on dark coloured vehicles) use the following 3M polish and pads.

3M™ Perfect-It™ Ultrafine Machine Polish, PN 6068

3M™ Perfect-It™ Ultrafine Machine Polishing Pads:

- > For the best finish use with a blue Perfect-It™ Ultrafine Polishing Pad, PN 5708 (Quick Connect)
- > To eliminate fine swirl marks (even on black coloured vehicles) polish with medium pressure
- > To produce the finest finish, polish with light pressure
- > DO NOT BUFF DRY - leave a wet film on the surface
- > Suggested buffer speed: 1,200 – 2,000 rpm
- > Wipe with a blue 3M™ Perfect-it™ Detail Cloth, 6020

New generation of compound: 3M™ Fast Cut Plus Extreme

Fast Cut Plus Extreme is 3M's new and improved performance abrasive compound.

Scratch removal time is typically reduced by 25%.

Save time and benefit from improved quality along with improved confidence in the scratch removal compounding step.

The higher cutting performance of this compound is delivered with excellent gloss results providing a compound suitable for a wide range of systems.

Appreciate the improved working time of 3M Perfect-It Fast Cut Plus Extreme as well as the reduced tendency to dry out during application.

New Fast Cut Plus Extreme is designed to be used with either our green flat foam pad that works faster with quick movements or our white convoluted foam pads which heat the paint less.

- High gloss obtained even faster
- Remove scratches faster
- Excellent results on all paints
- Minimal Sling

Use Perfect-It™ Machine Polish EX with a black polishing pad as a second step to maximise the gloss.

We've combined innovative ingredients with our high-performance liquid mineral technology to create a machine polish that cuts, handles, and cleans up better. 3M™ Perfect-It™ EX Machine Polish stays wetter longer, delivering a longer work time and less sling. It wipes up easily, saving you clean up time.

In order to achieve the ultimate flawless finish or for dark colours, use 3M™ Perfect-It™ Ultrafine Machine Polish in conjunction with a blue high gloss foam pad.

Our high-performance ultrafine machine polish has a unique formula to quickly and effectively eliminate swirl marks. It produces a high gloss finish, even on the most difficult dark-coloured vehicles. It has good handling and easy cleanup allowing you to use less.



3M™ Perfect-It™ Paint Finishing System

A premium, 1, 2, 3, step system of paint finishing products designed to provide a fast, swirl free finish. This simple system offers good handling with an easy clean up - simply match the colour of each nozzle of your Perfect-it™ compounds and polishes to the corresponding Perfect-it™ buff pad for ease of use.

Step 1 - Compounding: Remove sand scratches completely in the shortest amount of time. For fastest cut and less heat, use 3M™ Perfect-It™ EX Rubbing Compound and a 3M™ Perfect-It™ 100% Wool Compounding Pad. Eliminate lint and achieve the finest finish by using 3M™ Perfect-It™ EX Rubbing Compound and a 3M™ Perfect-It™ Foam Compounding Pad.

Part Number	Description	Size
36060	EX Rubbing Compound	946mL
5753	Wool Compounding Pad, 100% Wool	203mm
5706	Foam Compounding Pad, White	203mm
33287	Wool Compounding Pad, 100% Wool	150mm
33284	Foam Compounding Pad, White	150mm
30041	Foam Compounding Pad, White	100mm



Step 2 - Polishing: Remove compound swirl marks. Quickly and effectively remove compound swirl marks and produce an outstanding finish by using 3M™ Perfect-It™ EX Machine Polish and a 3M™ Perfect-It™ Foam Polishing Pad.

Part Number	Description	Size
6094	Machine Polish	946mL
5707	Foam Polishing Pad, Black	203mm
33285	Foam Polishing Pad, Black	150mm
30042	Foam Polishing Pad, Black	100mm



Step 3 - Swirl Elimination: Permanently eliminate fine swirl marks (especially on dark coloured cars): Produce a high gloss finish, even on the most difficult dark coloured vehicles by using 3M™ Perfect-It™ EX Ultrafine Machine Polish and a 3M™ Perfect-It™ Foam Ultrafine Polishing Pad.

Part Number	Description	Size
6068	Ultrafine™ Machine Polish	946mL
5708	Foam Polishing Pad, Blue	203mm
33286	Foam Polishing Pad, Blue	150mm
30043	Foam Polishing Pad, Blue	100mm





3M™ Compounds – Fast Cut

3M™ Perfect-It™ Fast Cut Plus Extreme Rubbing Compound

Part Number	Description	Size
51815	Fast Cut Plus Extreme Rubbing Compound	1kg
50874	Green Compounding Pad	216mm
50962	Green Compounding Pad	150mm



3M™ Compounds – Aggressive

3M™ Super Duty Liquid Rubbing Compound

Recommended for heavy aggressive compounding of paint. Buffs to a high gloss.

Part Number	Description	Size
5955	Super Duty Rubbing Compound	3.78L



3M™ Compounds - One Step

3M™ Perfect-It™ 1 Step Paint Finishing System

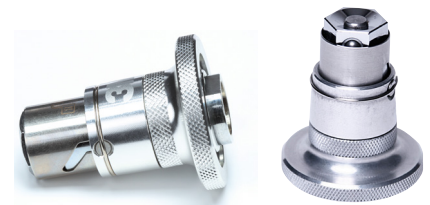
Compounding is messy. It's hard. And it can create dieback or swirls that require rework. What if you could achieve an even better finish without rubbing compound? The 3M™ Perfect-It™ 1-Step Paint Finishing System features 3M™ Trizact™ 8000 Hookit™ Foam Abrasive Discs, an incredibly fine grade abrasive never before seen in paint finishing. With this system, you get a deeper, glossier finish with fewer steps, less mess and no compound swirls - giving you flawless results with optimal business efficiency.

Part Number	Description	Size
33039	3M™ Perfect-It™ 1 - Step Finishing Material	946mL
33035	3M™ Perfect-It™ 1 - Step Finishing Pad	203mm
33034	3M™ Perfect-It™ 1 - Step Finishing Pad	150mm
33033	3M™ Perfect-It™ 1 - Step Finishing Pad	100mm



Perfect-It™ Paint Finishing Pads - Quick Connect – Adaptors

Part Number	Description	Size
33271	Quick Release Adaptor	14mm
5752	Quick Release Adaptor	5/8"



Perfect-It™ Paint Finishing Compounds and Polishes - General Purpose

A standard, A, B, C step system of paint finishing products is designed to provide a fast, swirl free finish. This simple system offers good handling with an easy clean.

Part Number	Description	Size
5990	Hand Glaze	1L



Perfect-It™ Paint Finishing Pads - Single Sided

Fits all standard 5/8 inch shaft slow-speed polishers. Uses 05717 and 05718 backing plate.

Part Number	Description	Size
5719	100% Wool Compounding Pad	203mm
5737	Foam Compounding Pad	203mm
5738	Foam Polishing Pad	203mm
5733	Ultrafine Foam Polishing Pad	203mm



3M™ Paste Compound

3M™ Perfect-It™ Paste Rubbing Compound

A paste compound that removes fine scratches, easy clean up with fast acting results.

Part Number	Description	Size
6198	Paste Rubbing Compound	2kg



3M™ Superbuff™ Pads

Part Number	Description	Size
5705	Wool Compounding Pad	203mm
5701	Superbuff 2+2 Pad	203mm
5703	Blended Wool	203mm



3M™ Pad Accessories

Part Number	Description	Size
5718	Back-Up Pad	173mm diameter



Paint Shop Ancillaries

3M™ Tack Pad

3M™ Tack Pad has been developed as the final step in surface preparation. Removes dirt and dust particles - 10 pads per box.

Part Number	Description	Size
7910	3M™ Tack Pad - 10 per box	10 per box



3M™ Tack Cloths Aqua

3M™ Tack Cloths provide excellent dust pick up. Ideal for water and solvent based paints.

Part Number	Description	Size
50401	Tack Cloth Aqua	



3M™ Perfect-it III Automotive Detailing Cloth – Blue

Designed to remove oily or filmy residue including waxes, polishes, glazes and fingerprints and is ideal for paint, chrome, glass, dashboards and more. 3M's unique super soft micro-texture won't scratch or streak delicate surfaces.

Part Number	Description	Size
06020	Detailing Cloth - 6pks/ctn	



3M™ Professional Panel Wipes

3M™ Professional Panel Wipes are a non-woven dry wipe designed for the use with solvent in the degreasing of panels. They can also be used for heavy duty cleaning and a wide variety of wiping applications within the shop - 400 wipes on a roll (1 roll per box)

Part Number	Description	Size
34567	Panel Wipes	29cm x 37cm



3M™ Scuff-It Paint Prep Gel

A combination scuffing and cleaning liquid for blending base coats and clear coats. Recommended to be used with 3M™ Multi-flex Ultrafine sheets or 3M™ Scotch-Brite™ Ultrafine Scuffing Discs for a uniform matte surface. The dual action emulsion helps remove wax, grease and other contaminants during scuffing.

Part Number	Description	Size
06013	Scuff-It Paint Prep Gel	453g



Vehicle Appearance

Scotch-Brite® High Performance Cloth

The High Performance cloth is an effective way to clean and polish almost any surface without the use of chemicals. The cloth itself is chemical free and picks up dirt, oil and grease without streaking or smearing. The cloth can be reused by throwing it in the washing machine. The cloth can be used on virtually any surface. Try it on plastic, glass, mirrors, brass, stainless steel, chrome, metal, marble, painted metals, ceramic, fibreglass, electronic equipment and computer monitors. HACCP Endorsed Product.

Colour	Size
Blue	36cm x 36cm
Green	36cm x 36cm



Dry Guide Coat Kit

A revolutionary new method for applying a guide coat to a repair area. The kit consists of a hand held applicator pad and guide coat powder cartridge. It is applied quickly and easily during sanding to check the repair, or in particular, when changing to a finer grade abrasive to ensure all the coarser sanding marks are removed. Designed to penetrate the scratch so you know when the refinement sanding is finished.

Part Number	Description	Size
05861	Dry Guide Coat Kit	
09560	Dry Guide Coat Powder Cartridge - Refill	50gm



3M™ Stainless Steel Cleaner and Polish - HACCP Endorsed Product

Cleans and polishes in one easy operation. Resists finger printing and masks surface blemishes

Part Number	Description	Size
	Aerosol Spray Can	600g



3M™ Glass and Laminate Cleaner

Cleans quickly without smearing or streaking. Suitable for glazed ceramics, windows, laminates and baked enamel finishes.

Part Number	Description	Size
	Aerosol Spray Can	500g







Fillers, Adhesives, Coatings & Sealants

The Level Best in Body Repair Glazing & Filling

Our selection of 3M body fillers and glazes can take you a long way towards smooth, permanent, absolutely consistent body repairs on a full range of substrates. In the process, you can also become much more efficient - premium products like 3M™ Platinum™ Select body filler can actually save material costs. It's all part of our decades - long commitment to excellence in collision repair, and the best way to achieve a flawless painted surface: make sure the surface is flawless before you paint.

Body Fillers & Glazes

Accessories

Dynatron® Spreader - Yellow

Long-lasting tools designed for the body repair professional. A special flexible spreading edge makes precise application of body fillers, putties and glazes a breeze.

Part Number	Description	Size
344	Dynatron® Spreader - Yellow	76mm x 102mm



3M™ Disposable Paper Mixing Board

Offers a clean surface for mixing body filler. 100 sheets per board.

Part Number	Description	Size
20382	Disposable Paper Mixing Board	254mm x 330mm



Dynatron™ Dispenser Kit

Air dispenser, for use with 14L body filler pails.

Part Number	Description	Size
106	Dynatron Dispenser Kit	14L



Lays down like a dream

Introducing 3M™ Platinum™ Select Filler

- Creamy formulation – easy to mix, spread and sand
- Fast, superior surface adhesion
- Refined surface means less need for primer
- Easier mixing formula reduces pinholes



Body Fillers & Glazes

3M™ Platinum™ Select Filler

Our highest performing lightweight body filler from spreading to sanding. 3M™ Platinum™ Select Filler minimises micro-pinholes and decreases primer usage up to 30% vs traditional fillers. Stain-free and suitable for all basecoat/clearcoat systems, it adheres quickly to materials such as steel, galvanised, aluminium, e-coat, fibreglass, SMC and more.

Part Number	Description	Size
31131	Platinum Select Filler	3L



3M™ Platinum™ Plus Body Filler

3M™ Platinum™ Plus Body Filler is a super creamy formula that achieves extreme adhesion to properly prepared galvanised steel, aluminium, e-coat, fibreglass, SMC, cured epoxy, urethane primers and silicon bronze MIG brazed joints. Platinum Plus filler is manufactured with only the highest quality ingredients, including our proprietary adhesion promoter.

Part Number	Description	Size
01131	Platinum Plus Body Filler	3L



3M™ Blue Cream Hardener

Easy mixing produces a quality hardener blend, designed for use with 3M™ 2-part body fillers and glazes.

Part Number	Description	Size
05766	Blue Cream Hardener	



3M™ Platinum™ Plus Finishing Glaze

3M™ Platinum™ Plus Finishing Glaze achieves extreme adhesion to galvanized steel, aluminum, e-coat, fibreglass, SMC, cured epoxy, and urethane primers. Platinum Plus glaze cuts the sanding time to as little as 15 minutes.

Part Number	Description	Size
31180	Finishing Glaze	887mL





Plastic or Composite Repair

3M™ Rigid Parts Repair

A two-part epoxy for repairing rigid composite materials such as fibreglass, SMC and carbon fibre. It is designed for use as a filler and an adhesive, is easy to sand and has excellent feather-edging qualities

Part Number	Description	Size
5885	Rigid Parts Repair	200mL



3M™ Semi-Rigid Plastic Repair

Two part urethane plastic repair material for repairing damaged bumpers and re-building tabs. This unique formula can also be used to bond dissimilar materials such as fibreglass, plastic and metal and can reinforce two-sided repairs. It's fast-curing urethane chemistry enhances productivity and creates a lasting bond.

Part Number	Description	Size
34240	Semi-Rigid Plastic Repair	47.3mL





3M™ EZ Sand Multi Purpose Repair Material

Two-part epoxy used on automotive plastic panel repair and for matching OEM seam sealers. This semi-flowable material creates perfect bead matching and is approved for use as a seam sealer over 2K primer.

Part Number	Description	Size
35887	Multi Purpose Repair Material	47.3mL
5887	Multi Purpose Repair Material	200mL



3M™ Super Fast Plastic Repair Adhesive

Super fast-setting adhesive which does not require a separate accelerator like cyanoacrylate adhesives. Has excellent wide gap filling capabilities and withstands a wide range of temperatures. Will not run or sag. Applications include rebuilding tabs and fixing broken eyelets.

Part Number	Description	Size
04747	Super Fast Plastic Repair	47.3mL
04247	Super Fast Plastic Repair	200mL



Fillers, Adhesives, Coatings & Sealants

3M™ EZ Fix Flexible Patch

Used to reinforce the inside of a two-sided plastic repair of minor bumper damage that pierces the plastic. A high performance, 102mm x 203mm flexible TPO (thermoplastic polyolefin) patch that is effective on most plastics where a strong backside traditional reinforcement repair is required. This flexible patch has no cure time delay.

Part Number	Description	Size
5888	EZ Fix Flexible Patch	102mm x 203mm



3M™ Plastic Contouring Sheet

Tough, non-stick plastic sheet used to apply and form 04247 super fast repair material into the desired shape.

Part Number	Description	Size
4903	Plastic Contouring Sheet	127mm x 4.2m



Polyolefin Adhesion Promoter

Adhesion promoter compatible with all 3M flexible, semi-rigid & TPO repair products.

Part Number	Description	Size
5907	Polyolefin Adhesion Promoter	350g



3M™ Automotive Adhesion Promoter

Adhesion Promoter for use with the 5888 EZ Fix Flexible Patch. (25/box)

Part Number	Description	Size
6396	Adhesion promoter sponge applicator	



Plastic Repair Guide

Product Name	Part No.	Size	Rec Acc/ Part No.	Colour	Chemistry	Work Time	Sand/ Handling Time	Cure Time	Features
3M™ Semi Rigid Plastic Repair	34240	50mL	08190 38195	Black	Urethane	50 sec	15 min	1 hr	Unique formula bonds a variety of semi-rigid plastics. Fast-curing urethane chemistry enhances productivity. Reinforces two-sided repairs. High-performance adhesive creates a lasting bond.
3M™ EZ Sand Multi Purpose Repair Material	35887	50mL	08117 08193	Grey	Epoxy	5 min	15 min	4 hours	For automotive plastic panel repair and for matching OEM seam sealers. Easy sandable. Approved for use as a seam sealer over 2K primer. Suitable for matching OEM smooth seam sealer tape.
	5887	200mL							
3M™ EZ Fix Flexible Bumper Patch	5888	10cm x 20cm		Black	TPO	N/A	N/A	N/A	Excellent adhesion properties. No cure time delay. Effective on many plastics where traditional reinforcement is required.
3M™ Reinforcement Patch	4904	3.6m length		White gauze	-	N/A	N/A	N/A	Laminate of structural gauze and plastic release film. Reinforcing backside of plastic repairs.
3M™ Super Fast Plastic Repair Adhesive	4747	50mL	08190 38195	Clear	Urethane	20 sec	2 min	1 hr	A superfast setting adhesive and repair material. For rebuilding tab and fixing broken eyelets.
	4247	200mL	08117 08193						
3M™ EZ Sand Rigid Parts Repair	5885	200mL	08117 08193	Blue	Epoxy	10 min	30 min	4 hrs	For repairing rigid composite materials such as fibreglass, SMC and carbon fibre. Designed for use as a filler and an adhesive. Easy to sand. Excellent featheredge.

3M™ Impact Resistant Structural Adhesive

Applied to optimise shear, peel and impact performance

- Higher impact strength versus traditional bonding adhesives
- Adheres to all properly prepared steel and aluminium substrates
- Can be weld-bonded or rivet-bonded immediately after application
- Excellent extreme temperature performance
- Can be cured with heat (30 min at 80°C)
- Dispenses silver, cures purple to indicate proper mixing and curing
- Corrosion inhibiting formula with lifetime corrosion protection



Bonding & Structural Adhesives & Accessories

Product Name	Part No.	Size	Rec Acc/ Part No.	Colour	Chemistry	Work Time	Fixture Time	Cure Time	Features
3M™ Impact Resistant Structural Adhesive	07333	200mL	08117 08193	Grey, Purple when cured	Epoxy	60 min	8 hrs	24 hrs	Unique colour change to indicate initiation of curing. Curing initiates at room temperature. Outstanding shear and peel strength. Corrosion inhibiting formula protects work. Bonds to steel, aluminium, magnesium and composites in all combinations.
3M™ Panel Bonding Adhesive	8115	200mL	08117 08193	Black	Epoxy	2 hours @ 21°C	4 hrs	24 hrs	Bonds outer body panels to reduce welding and riveting time. Corrosion inhibiting formula protects work. Bonds to steel, aluminium, magnesium and composites in all combinations.
	38315	50mL	08190 38195			1 hour @ 38°C			
3M™ Panel Bonding Adhesive	08116	200mL	08571 08117	Black	Epoxy	90 - 120 mins	6 hrs	24 hrs	This adhesive meets the following OEM (Original Equipment Manufacturer) specifications: <ul style="list-style-type: none"> • General Motors GM6449G Automotive (metallic) Panel Bonding Performance Guidelines for After Market Service Use • Chrysler MS-CD507 Structural Adhesive - Two Component-Room Temperature Cure - Metal Bonding Application

3M™ Manual Applicator Gun

Manual Applicator gun for use with 3M two-part adhesive cartridges & 7333 Impact Resistant Structure Adhesive.

Part Number	Description	Size
08117	Manual Gun	200mL
08190	Performance Manual Applicator	47.3mL
08571	Manual Gun	200mL



3M™ Static Mixing Nozzle

Replacement mixing nozzle for use on 50ml cartridges - 12/bag.

Part Number	Description	Size
38195	Static Mixing Nozzle	50mL



General Adhesives & Cleaners

3M™ General Trim Adhesive

A transparent extremely fast drying adhesive for attaching vinyl and trim.

Part Number	Description	Size
8088	General Trim Adhesive	460g



3M™ hiPA Clean 300

An Isopropyl Alcohol (IPA) spray that cleans surfaces prior to the application of a 3M™ tape or adhesive, particularly 3M™ VHB™ Tape.

Part Number	Description	Size
300	Isopropyl Alcohol Cleaner	300g



3M™ Adhesive cleaner and solvent 700

Versatile general use solvent in aerosol form. Ideal for cleaning heavily contaminated surfaces prior to bonding, removal of adhesive residue or dismantling of previously bonded articles.

Part Number	Description	Size
700	Adhesive Cleaner and Solvent	350g



Fillers, Adhesives, Coatings & Sealants

3M™ Press In Place Emblem Adhesive

Pressure sensitive adhesive attaches automotive emblems and trim.

Part Number	Description	Size
8069	Emblem Adhesive	50mm x 300mm



Super Weatherstrip Adhesive - Yellow

For adhering all types of trim fabrics, weatherstripping where it is visible. Can be used for adhering vinyl trim headliners and side panels.

Part Number	Description	Size
8001	Super Weatherstrip Adhesive - Yellow	148mL



Weatherstrip Adhesive - Black

A transparent extremely fast drying adhesive for attaching vinyl and trim.

Part Number	Description	Size
8011	Weather Strip Adhesive - Black	148mL



Scotch-Weld™ Instant Adhesive

Bonds problem surfaces such as most EPDM rubbers, plastics, aluminiums and vinyls. Low viscosity. High strength. Very fast setting.

Part Number	Description	Size
CA-40	Instant Adhesive	28g



3M™ Foam Fast 74 Adhesive

Excellent for bonding foams & urethanes together and to many other materials like wood, metal and plastics. bonds immediately with long bonding range. Precise spray pattern. Colour - Pale orange

Part Number	Description	Size
74	Foam Fast Adhesive	489g



3M™ Super 77™ Multi-Purpose Adhesive

High tack, high coverage, fast-drying transparent adhesive for permanently attaching foils, carpeting, many lightweight foams, paper and fabrics to painted or unpainted metals, woods and other base materials. Multi-purpose product with high grab and sufficient open time to allow positioning of materials.

Part Number	Description	Size
77	Super Multi-Purpose Spray Adhesive	467g (710mL)



3M™ Rubber & Vinyl 80 Spray Adhesive

Exceptional resistance to plasticising oils, bonds rubber and supported vinyls better than many typical bulk neoprene contact adhesives. High heat resistance with a 30 minute open time. Precise spray pattern. Excellent plasticiser resistance. Colour - Yellow.

Part Number	Description	Size
80	Rubber & Vinyl Adhesive	539g



3M™ High Strength 90 Adhesive

A high strength fast contact-type adhesive. Excellent adhesive for decorative laminates, particleboard and many other materials including polyethylene, polypropylene and SBR rubber. 1-2 minutes drying time only. Colour - Translucent

Part Number	Description	Size
90	High Strength Spray Adhesive	500g



Underbody Coatings

Product Name	Part No.	Size	Rec Acc/ Part No.	Colour	Chemistry	Cure Time	Paintability	Features
3M™ Rocker Protector Pouch	8734	163mL	16587 Accuspray HGP Gun	Tan	SBR Rubber	30 min to 3 hrs	30 mins. 1 - 2 medium Coats @ 24°C 60-90 mins. 2-3 medium heavy Coats @ 24°C (accelerate with heat 49°C for 20 mins)	Protects lower auto body panels from damage such as stone chipping. Provides the ability to match a wide variety of stone chip protective coatings.
3M™ Paintable Undercoating Pouch	8747	163mL	16121 3M™ PPS™ Type H/O Pressure Cup Mini	Black	Rubber Copolymer	30 min to 2 hrs	30 - 60 mins. 1 - 2 medium Coats @ 24°C 120-150 mins. 2-3 medium heavy Coats @ 24°C	Under body protection for wheel housing, frame rail, floor pan, lower rocker panel. May be applied to clean, dry bare metal.
3M™ Bumper Coat Satin Black	BBBS1	1L	16587 3M™ Accuspray HGP Gun 16124 3M™ PPS™ Type H/O Pressure Cup Large	Black	Acrylic	45 mins @ 20°C	-	Flexible coating with in-built primer for refinishing rigid and semi-rigid plastics. Suitable for recoating painted trim components. Note: Not suitable over 2K enamels or soft rubber and vinyl fabric.
3M™ Bumper Texture Coat	BTC1	1L		Black		1 -3 hrs @ 20°C	-	Specially formulated, flexible, textured coat for rigid plastic components and bumpers. Has an in- built flex aid.

Coatings

3M™ Cavity Wax Plus

Non-hardening, self healing corrosion protection coating for internal autobody panels and structural enclosures as well as new replacement parts. It is designed to cover and seal internal joints, hem flanges and other areas where OEM e-coat may be compromised. It will not chip, peel or crack.

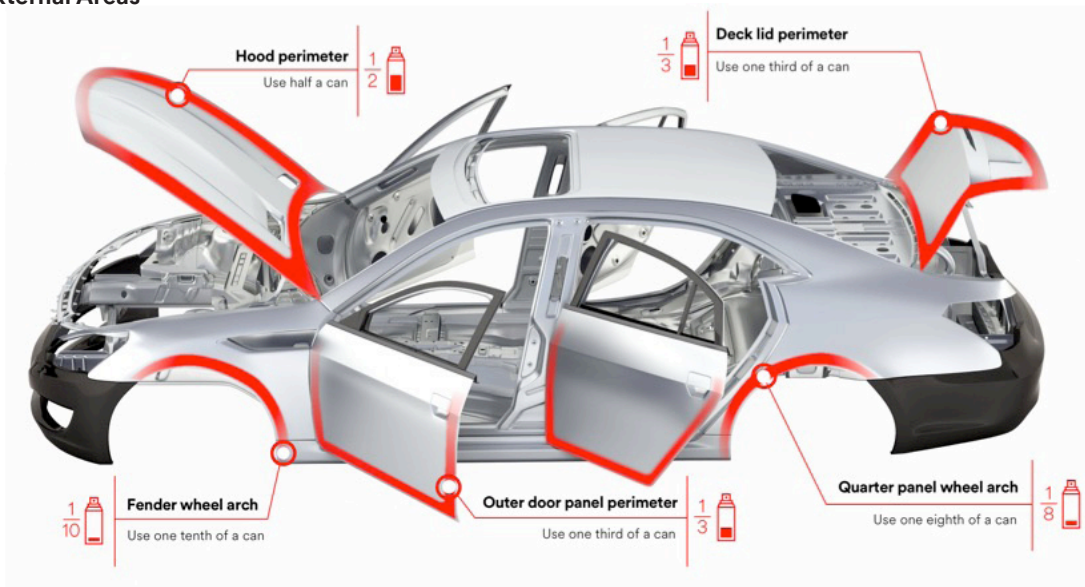
Use with 3M™ Cavity Wax Plus Applicator Wand kit. These innovative applicator wands come in three lengths and allow easy access to tight spaces while delivering a powerful and consistent covering of cavity wax.

Part Number	Description	Size
8852	Cavity Wax Plus Corrosion Coating	510gr
8851	Cavity Wax Plus Applicator Wand Kit	203mm, 610mm & 864mm

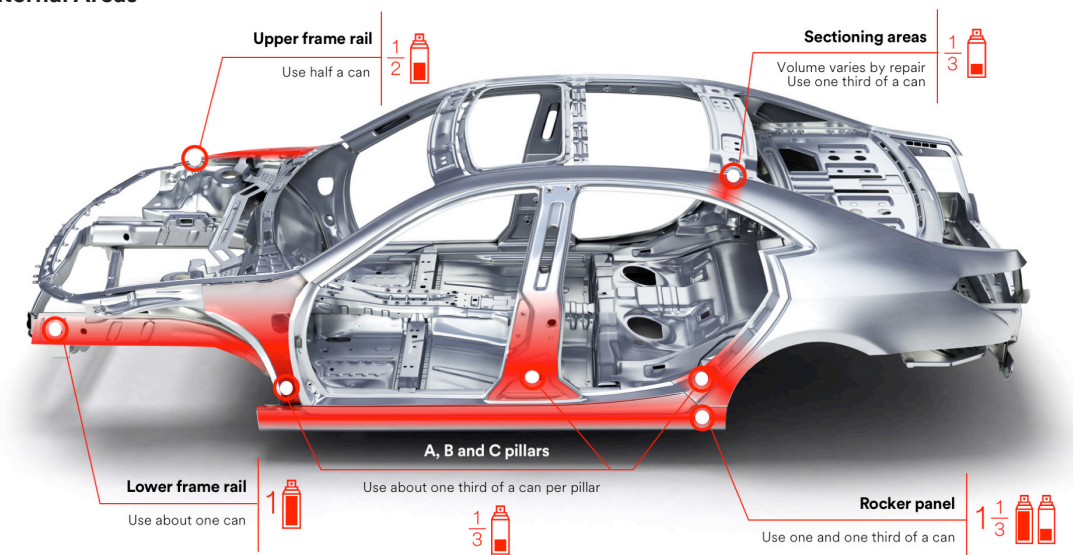
Did you know all OEMs recommend the application of internal anti-corrosion material during body repair?



External Areas



Internal Areas





Anti-Flutter

3M™ Foams

3M™ Rigid Pillar Foam

A rigid two part formulation, designed to fill posts, pillars and automotive cavities. Can be used for OEM replacement of rigid foam. Use with 8117 Applicator Gun.

Part Number	Description	Size
8458	Rigid Pillar Foam	200mL



3M™ Flexible Foam

A flexible two part formulation, designed to replace flexible foams in OEM applications such as boots, door cavities, door skins and roof beams. Use with 8117 Applicator Gun.

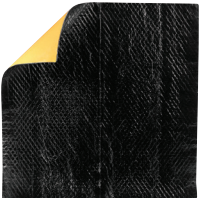
Part Number	Description	Size
8463	Flexible Foam	200mL



Sound Deadening Pad

3M™ Sound Deadening Pad makes riding in a vehicle more pleasant by suppressing road noise, sound system vibrations, rattles and other distracting noises. Our sound deadening pads are conformable, self-adhesive sheets that can be easily custom cut and applied to vehicle floor pans, engine compartments, hoods, deck-lids, inside doors and body panels.

Part Number	Description	Size
08840	Sound Deadening Pad	500mm x 500mm





3M™ Seam Sealers

3M™ MSP Seam Sealer

A one part, moisture curing, non-shrinking seam sealer. This sealer has excellent adhesion to bare metal, primed metal and aluminium. It is used for internal and external seams and is immediately paintable.

Part Number	Description	Size
8370	3M MSP Seam Sealer - Grey - Foil Sachet	310mL
8369	3M MSP Seam Sealer - White - Foil Sachet	310mL



Product Name	Part No.	Size	Rec Acc/ Part No.	Colour	Chemistry	Cure Time	Paintability
3M™ MSP Seam Sealer	8369	310mL		White	Modified Silane Polymer	24 hrs	30 min
	8370	310mL		Grey			

Want to stay up to date on the latest solutions, processes,
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