English

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Technical Data Sheet

3M™ Scrim Adhesive Tape 99786NP+

Product Details

Regulatory Info/SDS

Product Description

Finite Element Analysis (FEA) data is available for this product at: **3m.com/FEA**

3M™ Double Coated Tapes 99786NP+ with 3M™ Adhesive 300MP+ provides high adhesion to a wide variety of materials, including plastics and foams. 99786NP+ has a thin nonwoven carrier for dimensional stability and improved handling.

Product Features

• 3M™ Acrylic Adhesive 300MP+ is “Low Fog” per SAEJ1756
• Excellent adhesion to foam, fabrics, felt, nylon, leather, wood and other substrates
• Intended for a variety of markets, including general industrial, automotive, marine, medical equipment and specialty vehicle
• The polycoated kraft paper liner makes this adhesive tape ideal for die cutting and converting processes

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Value
Adhesive Type	300MP+ Acrylic
Adhesive Carrier	Non-Woven Tissue
Total Tape Thickness	0.14 mm (5.5 mil)
Density	0.91 g/cm³

Attribute Name	Value
Liner	58# PCK
Liner Thickness	0.107 mm (4.2 mil)
Primary Liner Color	Tan
Liner Print	None

Typical Performance Characteristics

180° Peel Adhesion

Dwell Time: 72 h
Backing: 2 mil Aluminum Foil
Test Method: ASTM D3330

Temperature	Substrate	Value
22 °C (72 °F)	Stainless Steel	9.2 N/cm (84 oz/in) [1]
22 °C (72 °F)	ABS	5.4 N/cm (49 oz/in) [1]
22 °C (72 °F)	Polypropylene (PP)	3.0 N/cm (27 oz/in) [1]
70 °C (158 °F)	Stainless Steel	13 N/cm (120 oz/in) [1]
70 °C (158 °F)	ABS	7.4 N/cm (68 oz/in) [1]
70 °C (158 °F)	Polypropylene (PP)	2.6 N/cm (24 oz/in) [1]

[1] 12 in/min (300 mm/min)

90° Peel Adhesion

Dwell Time: 72 h
Backing: 2 mil Aluminum Foil
Test Method: ASTM D3330

Temperature	Substrate	Value
22 °C (72 °F)	Stainless Steel	10. N/cm (91 oz/in) [1]
22 °C (72 °F)	ABS	4.5 N/cm (41 oz/in) [1]
22 °C (72 °F)	Polypropylene (PP)	2.6 N/cm (24 oz/in) [1]
70 °C (158 °F)	Stainless Steel	9.1 N/cm (83 oz/in) [1]
70 °C (158 °F)	ABS	5.1 N/cm (47 oz/in) [1]
70 °C (158 °F)	Polypropylene (PP)	2.5 N/cm (23 oz/in) [1]

[1] 12 in/min (300 mm/min)

Static Shear

Substrate: Stainless Steel
Dwell Time: 72 h
Backing: 2 mil Aluminum Foil
Test Method: ASTM D3654

Temperature	Test Condition	Value
22 °C (72 °F)	1000g	7,900 min [1]
70 °C (158 °F)	500g	8,100 min [1]

[1] 1 in x 1 in sample area, test terminated after 10,000 minutes

Dwell Time: 16 h

Attribute Name	Test Method	Value
Fogging (Photometric method)	SAEJ1756	95 % [1]

[1] Fogging condensate on the glass plate determined by measuring the 60o specular gloss. The 60o specular gloss for the same glass plate is used as a reference value. The higher value indicates less fogging.

Typical Environmental Performance

Temperature: 32 °C (90 °F)
Dwell Time: 72 h
Backing: 2 mil Aluminum Foil
Test Method: ASTM D3330
Environmental Condition: 90%RH

Attribute Name	Substrate	Value
180° Peel Adhesion	Stainless Steel	14 N/cm (130 oz/in) [1]
180° Peel Adhesion	ABS	6.0 N/cm (55 oz/in) [1]
180° Peel Adhesion	Polypropylene (PP)	3.0 N/cm (28 oz/in) [1]
90° Peel Adhesion	Stainless Steel	11 N/cm (100 oz/in) [1]
90° Peel Adhesion	ABS	5.4 N/cm (49 oz/in) [1]
90° Peel Adhesion	Polypropylene (PP)	3.0 N/cm (27 oz/in) [1]

[1] 12 in/min (300 mm/min)

Electrical and Thermal Properties

Attribute Name	Test Method	Value
Glass Transition Temperature (Tg)	ASTM E1356	-60 °C [1]

[1] Glass Transition Temperature (Tg) determined using DSC Analyzer with a heating rate of 4°C per minute. First heat values given.

Storage and Shelf Life

Recommended storage in the original packaging at room temperature conditions of 60-80°F (16-22°C) and 50% relative humidity. Keep out of direct sunlight. Unconverted product has a shelf life of 24 months from date of manufacture.

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ISO Statement

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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