Product Phase Out Notice
Legacy 3M™ Speedglas™ Welding Products

January 2024

Dear 3M Distributor:

At 3M, we are always focused on innovation and introducing new and exciting products into the welding market. While we continue to launch new products, older models will slowly begin to be discontinued. The below items are being phased out with a global consolidation strategy in place.

Included in this phase out notice is the overall timeline to discontinue all 3M™ Speedglas™ Welding Helmet 9100, 9100-Air, and 9100 FX complete assemblies by March 2025 and the helmet assemblies without ADFs by March 2026. The 3M™ Speedglas™ G5-03 Pro and Pro Air Welding Helmet assemblies are the suggested replacement. Please contact your local 3M safety specialist for any additional support in migrating end customers to the new 3M™ Speedglas™ G5-03 Pro and Pro Air Welding Helmet solutions.

3M™ Speedglas™ G5-03 Pro and Pro Air Welding Helmet Brochure: EN
3M™ Speedglas™ G5-03 Pro and Pro Air Welding Helmet Care and Maintenance Poster: EN

Products Phasing Out

Link

Part Number	Material Description	3M Material No.	Last Time Buy	Suggested Replacement
March 2025 Discontinuations				
06-0100-20SW	3M™ Speedglas™ Welding Helmet 9100, 06-0100-20SW, with 3M™ Speedglas™ Auto-Darkening Filter 9100X	7010340591	Mar 2025	10-0100-30TW
06-0100-30iSW	3M™ Speedglas™ Welding Helmet 9100, 06-0100-30iSW, with 3M™ Speedglas™ Auto-Darkening Filter 9100XXi	7010302093	Mar 2025	10-0100-30VC
06-0600-20SW	3M™ Speedglas™ Welding Helmet 9100FX, 06-0600-20SW, shades 5 and 8-13	7010316459	Mar 2025	10-0100-30TW
06-0600-30iSW	3M™ Speedglas™ Welding Helmet 9100FX, 06-0600-30iSW, shades 5 and 8-13	7100259848	Mar 2025	10-0100-30TW
25-5702-00SW	3M™ Speedglas™ FA III SAR V-100 Valve and 3M™ Speedglas™ Welding Helmet 9100-Air, 25-5702-00SW (No ADF), 1 EA/CS	7100194537	Mar 2025	45-5702-00
25-5702-30iSW	3M™ Speedglas™ FA III SAR with V-100 Valve and 9100-Air Welding Helmet 25-5702-30iSW, ADF 9100XXi, 1 EA/Case	7010342473	Mar 2025	45-5702-00
35-1101-00SW	3M™ Adflo™ Powered Air Purifying Respirator with 3M™ Speedglas™ Welding Helmet 9100-Air 35-1101-00SW	7100200539	Mar 2025	45-1101-00
35-1101-30iSW	3M™ Adflo™ Powered Air Purifying Respirator with 3M™ Speedglas™ Welding Helmet 9100-Air, 35-1101-30iSW	7100200574	Mar 2025	45-1101-30TW
March 2026 Discontinuations				
06-0300-51SW	3M™ Speedglas™ Welding Helmet 9100, 06-0300-51SW, with side windows, headband and silver front panel	7100312624	Mar 2026	10-0100-00
06-0600-00SW	3M™ Speedglas™ Welding Helmet 9100FX, 06-0600-00SW, with side windows and headcover	7100311671	Mar 2026	10-0100-00
25-0099-35SW	3M™ Speedglas™ Welding Helmet, 9100-Air, 25-0099-35SW	7100306444	Mar 2026	45-0099-35

Other 3M™ Speedglas™ Welding Product discontinuations can be found below.

Part Number	Material Description	3M Material No.	Last Time Buy	Suggested Replacement
June 2024 Discontinuations				
06-0014-00QR	3M™ Speedglas™ Quick Release Rail, 9100QR, 06-0014-00QR	7100031970	Jun 2024	10-0100-00HH
06-0114-00QR	3M™ Speedglas™ Quick Release Rail Retention Parts, 9100QR, 06-0114-00QR	7100031971	Jun 2024	10-0100-00HH
06-0116-00QR	3M™ Speedglas™ Pivot Cover Plate Kit, 9100QR, 06-0116-00QR	7100031973	Jun 2024	10-0100-00HH
06-0118-00QR	3M™ Speedglas™ Earmuff Expander Bar, 9100 QR, 06-0118-00QR	7100031974	Jun 2024	10-0100-00HH
06-0119-00QR	06-0119-00QR Spacer Bar 9100QR, 1/C	7100031975	Jun 2024	10-0100-00HH
06-0300-52QR	3M™ Speedglas™ Welding Helmet, 9100 QR, 06-0300-52QR	7100200560	Jun 2024	10-0100-00HH
06-0300-54QR	3M™ Speedglas™ Welding Helmet, 9100 QR, 06-0300-54QR	7100200569	Jun 2024	10-0100-00HH
07-0112-00BL-QR	07-0112-00BL-QR 100V QR Shell Only	7100200571	Jun 2024	10-0100-00HH
05-0000-41	05-0000-41 SPDGL ADF SL SHADE 8-12 1 CS	7010384893	Jun 2024	08-0100-50iC
05-0013-00	3M™ Speedglas™ Welding Helmet SL Welding Safety 05-0013-00, 1/Case	7010384820	Jun 2024	08-0100-50iC
05-0250-00	3M™ Speedglas™ Outside Protection Plate SL, 05-0250-00, standard	7000126940	Jun 2024	08-0100-50iC
05-0250-01	3M™ Speedglas™ Outside Protection Plate SL, 05-0250-01	7000126941	Jun 2024	08-0100-50iC
05-0370-00	05-0370-00 SPDGLAS BTTRY HLDR SL	7000126944	Jun 2024	08-0100-50iC
05-0680-00	05-0680-00 Spdgls Mgnfy Lns Hldr SL	7100077601	Jun 2024	08-0100-50iC
05-0695-00	05-0695-00 SPDGLS SPTTR PRTCTR SL 1/CS	7100049368	Jun 2024	08-0100-50iC
March 2025 Discontinuations				
06-0000-10	3M™ Speedglas™ 9100V Auto Darkening Filter 06-0000-10, shades 5 and 8-13	7010385085	Mar 2025	06-0000-20
06-0000-30	3M™ Speedglas™ Auto-Darkening Filter 9100XX, 06-0000-30, shades 5 and 8-13	7010385086	Mar 2025	06-0000-30i
06-0000-30i-KIT	3M™ Speedglas™ Auto-Darkening Filter 9100XXi, 06-0000-30i-KIT, silver front panel	7010385388	Mar 2025	06-0000-30i
06-0014-00	3M™ Speedglas™ 9100 Hard Hat Adapter 06-0014-00, for 3M™ Speedglas™ Welding Helmets, No Hard Hat	7100291855	Mar 2025	10-0100-00HH
06-0614-00NR	3M™ Speedglas™ Hard Hat Adapter for 3M™ Speedglas™ Welding Helmet 9100-FX, 06-0614-00NR	7000148536	Mar 2025	10-0100-00HH

We thank you for your business and your continued support of 3M. If you have any further questions, please contact your 3M Strategic Distribution Manager or Inside Distribution Specialist.

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