

Helping enable the next generation of electronics.

3M[™] EMI/RFI Management Solutions

Why is minimizing EMI/RFI important?

When the amount of noise (EMI) rises higher than the signal's strength, resulting in a low signal-to-noise ratio (SNR), it can degrade electronic performance. This results in errors, data loss, delayed or incorrect readings, or even temporary shutdowns. Which is why it is critical to prevent EMI as much as possible.

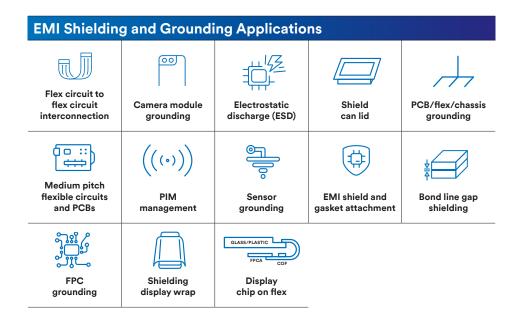
3M[™] EMI/RFI Management Solutions will help you:

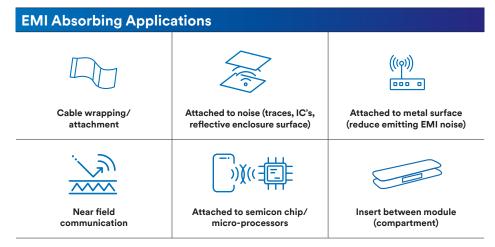
- » Minimize EMI noise and crosstalk
- » Improve signal integrity
- » Enable high performing and reliable materials
- » Be more cost-effective
- » Achieve quick and easy application with peel and stick solutions

Generated by electronic devices, communications signals, electromagnetic frequencies and static electricity, Electromagnetic Interference (EMI) – also known as Radio Frequency Interference (RFI) – is an electronic emission that interferes with the performance of electronic components, RF systems and other critical equipment.

Help manage EMI with 3M[™] EMI/RFI Solutions

Help protect your systems and achieve efficient and reliable operations with solutions from 3M. We bring decades of expertise in EMI/RFI management and materials science to help you solve complex and dynamic design challenges. Our EMI/RFI management solutions are known for helping boost signal-to-noise ratios in industrial electronics, improving antenna signal integrity, and even grounding displays for connected and smart products.





3M[™] Electrically Conductive Tapes Selection Criteria

Selecting a 3M[™] Electrically Conductive Tape for grounding, shielding, and attachment includes identifying several application requirements. For instance, the selection process could consider the following items, among others:

- 1 Contact R target
- 2 Contact surface type
- 3 Adhesion level desired
- 4 Bond line thickness
- 5 XYZ or Z conductivity path
- 6 Operating temperature range and environmental conditions
- 7 EMI shielding in bond line "gap/slit" for higher frequencies
- 8 Surface contact area for adhesion
- 9 Assembly pressure, temperature and time

Meet your "go-to" materials

3M created the EMI/RFI Management Solutions Go-To Material List (GTML) to provide fast and reliable service on our go-to materials. The GTML includes materials that cover most applications and provide differentiated solutions for various EMI design challenges.

Make these materials the first, go-to options for EMI challenges, supplemented by a broader line of 3M EMI/RFI materials for niche applications.

 Indicates which material and thickness are part of the GTML.

The "Good-Better-Best" rankings are based on the 3M Test Method and tape performance in a nominal application.

*This information is based on tests performed at 3M laboratory facilities. While we believe that these test results are reliable, your results may vary due to differences in test conditions, your facility/lab environment, or the other conditions within your control. This information is intended for industrial/occupational use by persons with the knowledge and technical skills to analyze, handle and use such information. It is supplemental only and is not intended to replace the detailed information found in written 3M product literature. For additional information, including important safety and warranty information, regarding 3M EMSD products, please refer to the data sheets, instruction and/or installation manuals.

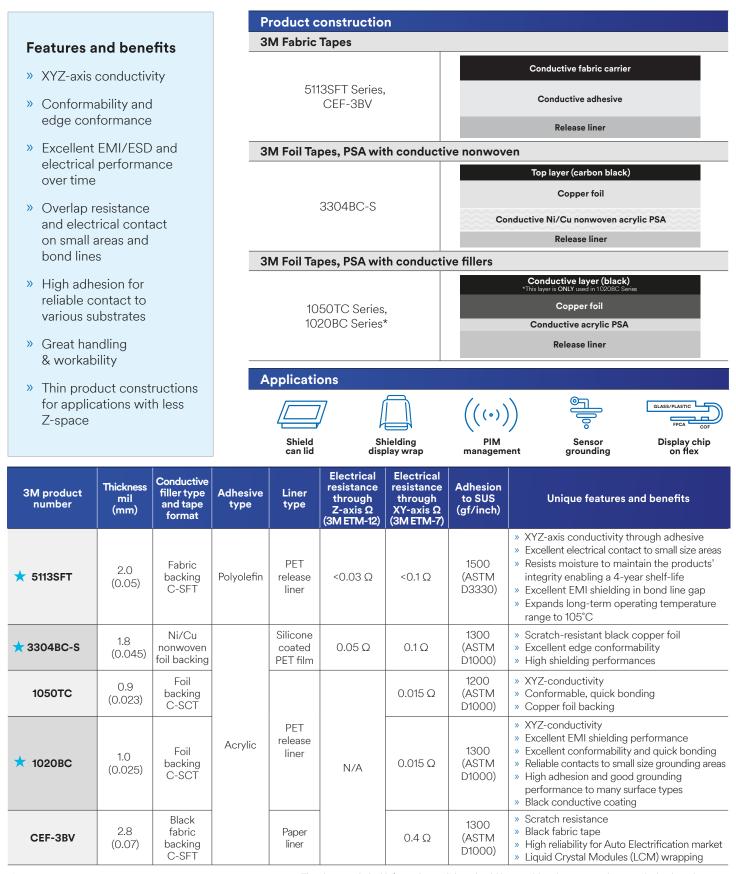
| Product Typical contact resistance (R ohms Ω) | | EMI shielding in bond line gap/slit | Flex to PCB contact resistance (R ohms Ω) | Peel strength (24 hr/RT) | Workability | Thermal conductivity/resistance (W/mK or C/W) |
|---|-----------------------|---|---|--------------------------------|--------------|---|
| 3M [™] Electrically Co | nductive Double | -Sided Tapes | | | | |
| 3M [™] Electrically Conduct | tive Adhesive Transfe | er Tapes | | | | |
| 🕇 3M tape 9703 | Good | N/A | Better | Good | Good | Good |
| 3M tape 9709SL | Better | Better | Best | Good | Better | Best |
| 3M tape 9712 | Good | Good | Good | Better | Good | Good |
| 3M tape 9713 | Better | Good | Good | Better | Good | Good |
| 3M [™] Electrically Conduct | tive Double-Coated | Tapes | | | | |
| 🗧 3M tape 5113DFT | Best | Best | Best | Better | Best Best | Better |
| 🗧 3M tape 9772 | Best | Best | Good | Good | | Best |
| 3M tape 9711S | Best | Better | Best | Best | Best | Better |
| 3M tape 9723 | Good | Good | Better | Best | Good | Good |
| 3M [™] Electrically Co | nductive Single- | Sided Tapes | | | | |
| 🗧 3M tape 5113SFT | Better | Good | Better | Good | Better | Good |
| 3M tape 3304BC-S | Best | Best | Best | Better | Better | Good |
| 🗧 3M tape 1020BC | Best | Better | Best | Good | Best | Better |
| 3M tape 1050TC | Best | Better | Best | Good | Better | Best |
| 3M tape CEF-3BV | Good | Good | Good | Better | Better | Good |

» Typical contact resistance - Gold flex bonded to stainless steel (SS). "Best" results relate to a lower contact R potential on SS Contact R can vary with SS type tested. Lower contact resistance can allow for improved EMI shielding of a design.

- » EMI Shielding in Bond Line "Gap/Slit" Best = High dB EMI Shielding. Inherent EMI shielding at the bond line provides significantly reduced crosstalk, stray EMI, noise in circuit, antennae effects, FPC susceptibility and spurious emissions.
- » Flex to PCB Contact Resistance Potential to improve contact R grounding locations via improved surface conformability and XYZ conductive potential with a 3M electrically conductive tape or film vs. a generic Z-axis only conductive PSA.
- » Peel Strength Adhesion to SS type substrate/3M Test Method/24 hour room temp dwell.
- » Workability Ease of Rework based on a standard set of high surface energy substrates. The tape design can affect rework based on adhesive type and conductive filler type.
- » Thermal Conductivity/Thermal Resistance Effective Thermal Resistance and Thermal Conductivity vs. a generic PSA without conductive fillers. Important for thermal connection performance between substrates.

3M[™] Electrically Conductive Single-Sided Tapes

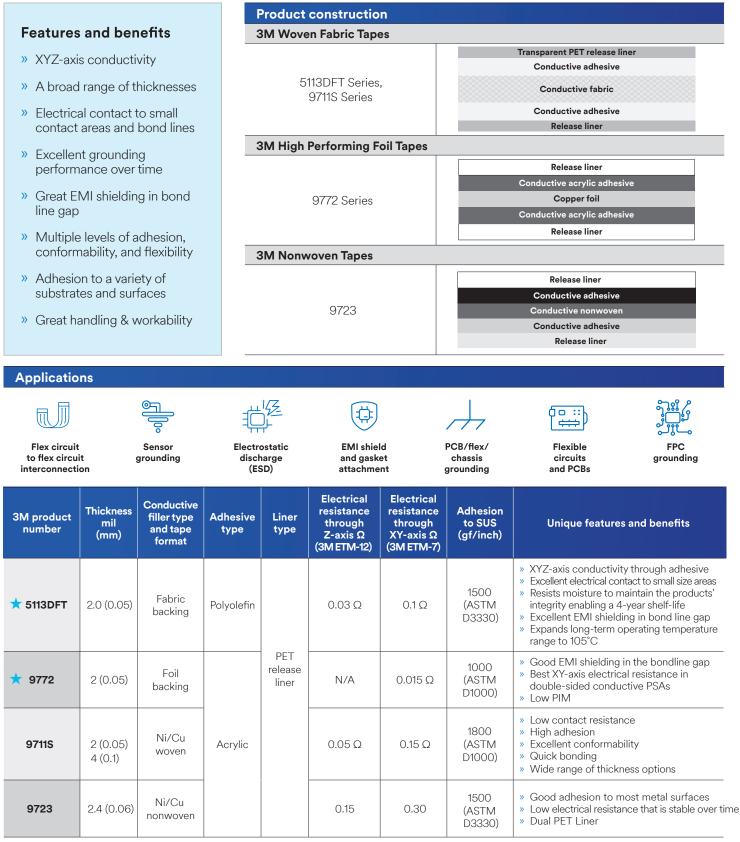
3M[™] Electrically Conductive Single-Sided Tapes offer XYZ-axis conductivity in a variety of conductive adhesives, carriers, and fillers to provide enhanced EMI performance where you need it (flexibility, conformability, adhesion, temperature range, etc.). These tapes are available in multiple thicknesses and provide EMI/RFI shielding and/or grounding across multiple frequencies.



★ = Indicates which material and thickness are part of the GTML The above technical information and data should be considered representative or typical only and should not be used for specification purposes. Contact your 3M Technical Representative for details.

3M[™] Electrically Conductive Double-Coated Tapes

3M[™] Electrically Conductive Double-Coated Tapes feature XYZ-axis conductivity and have a layer of adhesive coated on both sides of the carrier and are easier to die-cut and handle than adhesive transfer tapes (no carrier). They come in a variety of conductive adhesives, carriers and fillers to provide enhanced EMI performance where you need it (flexibility, conformability, adhesion, temperature resistance). The tapes provide a broad spectrum of performance in a variety of applications.

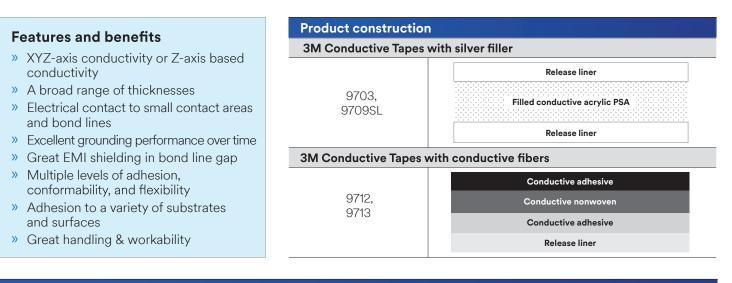


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3M[™] Electrically Conductive Adhesive Transfer Tapes

3M[™] Electrically Conductive Adhesive Transfer Tapes deliver a broad spectrum of performance, including high EMI shielding in the bond line gap for high-frequency attenuation, stable contact resistance for reliable electrical conductivity, and conformability for creating a strong bond. Multiple thicknesses, conductive fillers, and particle designs are available.



Applications



Flex circuit to flex circuit

interconnection

Electrostatic discharge grounding (ESD)

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Camera

module

EMI shield and gasket attachment

PCB/flex/ chassis grounding

Medium pitch flexible circuits and PCBs

11

FPC grounding

grounding

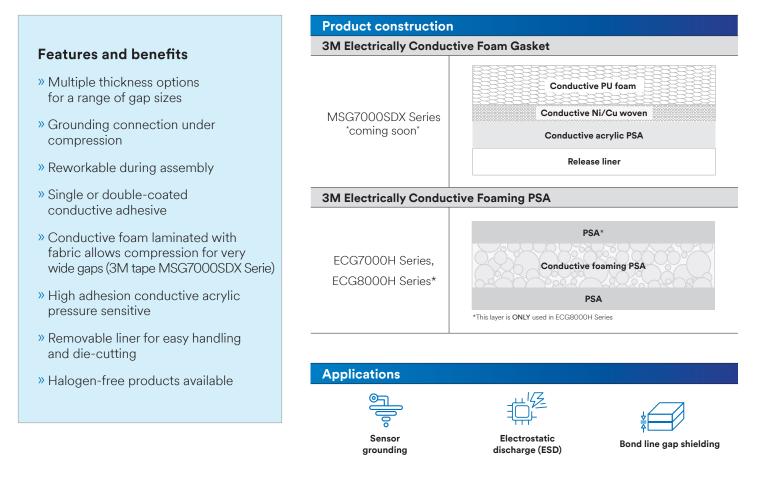
Sensor

Bond line gap shielding

| 3M product number | Thickness mil (mm) | Conductive filler type | Adhesive type | Liner type | Electrical resistance through Z-axis Ω (3M ETM-12) | Electrical resistance through XY-axis Ω (3M ETM-7) | Adhesion to SUS (gf/inch) | Unique features and benefits | |
|-------------------------|--------------------------|------------------------------|------------------|--|--|--|---------------------------------|--|--|
| ★ 9703 | | Silver particles | | Silicone treated PCK | 0.01 Ω | N/A | 907 (ASTM D1000) | » Anisotropic Z-axis electrical conductivity » Low outgassing » Pressure-sensitive adhesive (PSA) tack properties » Thermal curing not required | |
| 9709SL | - 2 (0.05) | | Acrylic | PCK release liner, PET release liner | 0.06 Ω | 40 Ω | 825 (ASTM D1000) | » Standard adhesion » Good EMI shielding in bond line gap » High frequency » Thermal conductivity » Excellent conformability » Low liner release (SL) | |
| 9712 | | Carbon nonwoven | en | | Silicone | 13 Ω | 50-70 Ω | 1500 (ASTM | » Standard adhesion » No nickel » Non-magnetic material » Nonwoven conductive scrim |
| 9713 | 3.5 (0.089) | Ni/Cu nonwoven | | treated PCK | 1.7 Ω | 5Ω | (ASTM D3330) | » Standard adhesion » Isotropic XYZ-axis electrical connectivity » Uses nickel plated carbon scrim » Good contact with both hard and soft surfaces » Excellent die-cutting and converting capabilities | |

3M[™] Electrically Conductive Gasket Tapes

3M[™] Electrically Conductive Gasket Tapes are compressible electrically conductive open-cell urethane foam gaskets with single or double-coated conductive adhesives and an additional internal copper foil layer for shielding gasket (3M[™] Gasket Tape[™] MSG7000SDX Serie). These XYZ-axis conductive gaskets feature excellent conductivity to ground two surfaces with a wide gap and/or EMI shielding.



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3M[™] Electrically Conductive Gasket Tapes

| 3M product number | Thickness mil (mm) | Carrier type | Conductive filler type | Adhesive type | Liner type | Operating temp °C | Unique features and benefits | |
|-----------------------------|-----------------------|---|---|---------------------------|----------------------|----------------------|---|--|
| MSG7030SDX | 11.8 (0.3) | | | | | | | |
| MSG7100SDX | 39.4 (1.0) | Foam laminated with conductive fabric | Polyurethane plated with Cu/Ni (foam) | Conductive Acrylic PSA | PET film liner | ST -40°C LT 105°C | Anticipated single-sided conductive adhesive Anticipated to have thicker versions available vs 3M gasket MSG6000F series Anticipated highly compressible foam structure for wide range gap filling capability | |
| MSG7150SDX | 59 (1.5) | | | | | | | |
| MSG7200SDX | 78.7 (2.0) | | | | | | | |
| MSG7250SDX | 98.4 (2.5) | | | | | | | |
| MSG7300SDX ∗Coming soon∗ | 118 (3.0) | | | | | | | |
| ECG7053H | 20.8 (0.53) | Plated polyurethane | Ni | Acrylic | PE coated | ST 125°C, LT 80°C | » Single side conductive adhesive » Metal plated » Open cell urethane | |
| ECG8075H | 29.5 | foam | | | paper liner | | » Double side conductive adhesive » Metal plated » Open cell urethane | |

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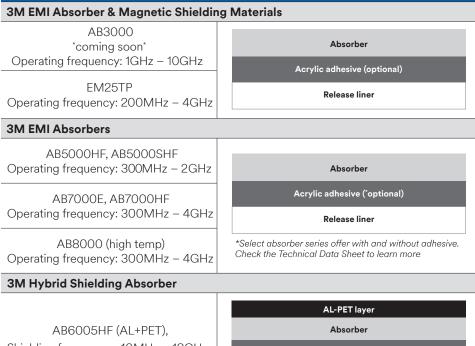
3M[™] EMI Absorbers

3M[™] EMI Absorbers are flexible composite sheets incorporating specialized magnetic particles and an optional non-conductive PSA to absorb near-field EMI. These absorbers help protect nearby electronics from EMI by suppressing EMI noise at multiple frequencies. 3M absorbers are available with a range of performance characteristics for effective EMI management in different environments from 400MHz to 10 GHz. Reliable resin system options enable high temperature resistance and stable performance over time. These thin magnetic absorbers are used in aerospace & defense, consumer electronics, automotive, and general electronics to help reduce EMI noise and improve the signal-to-noise ratio for optimal system performance.

Features and benefits

- » Absorbing capabilities up to 10GHz with targeted permeability up to 10 GHz
- » Absorbing performance is thickness dependent (ex. 200MHz to 4GHz for 3M absorber EM25TP)
- » Helps improve antenna performance and reduce EMI interference within a device
- » Multiple thicknesses and optional adhesive to create a custom stack-up
- » Longer shelf life options available (up to 2 years)
- » Supplied on a removable liner for easy handling
- » Halogen free

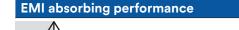
Product construction

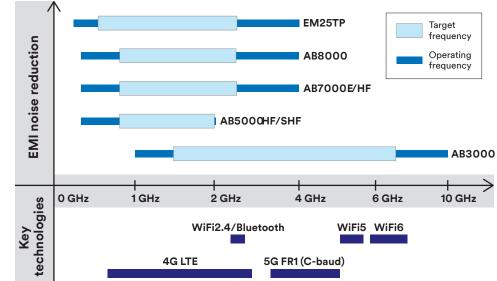


Shielding frequency - 10MHz - 18GHz

Acrylic adhesive **Release liner**

9





Halogen free is defined as having maximum 900 ppm bromine, maximum 900 ppm chlorine, and maximum 1500 ppm total bromine and chlorine, per IEC 61249-2-21.

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Cable wrapping/ attachment



Insert between module (compartment)



Attached to semicon





3M[™] EMI Absorbers

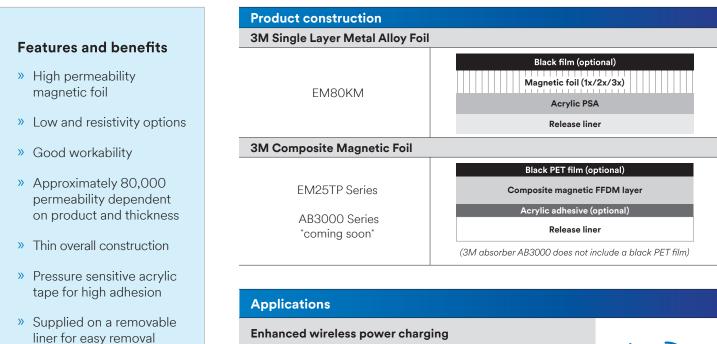
| | 3M product number | Thickness mil (mm) | Adhesive | Initial permeability @1MHz or 3MHz [µ'] | Operating frequency MHz-GHz | Operating temp range (°C) | Unique features and benefits |
|----|--|---|---|--|-----------------------------------|------------------------------------|---|
| *- | | 2 (0.05), 4 (0.1) | Non- conductive acrylic (optional) | 250 | 200MHz – 4GHz | -25 ~ 90°C | » Broad frequency absorber » High permeability magnetic film » Absorbing performance 200MHz – 4GHz » Targeted permeability for magnetic shielding <100 kHz – 3 MHz |
| | AB7010HF AB7020HF AB7050HF | 5.2 (0.13), 9.8 (0.25), 22 (0.55) | | 110 | 300MHz – 4GHz | -25 ~ 85°C | » Good workability » High resistivity » High permeability » Improved lower frequency absorber vs the 3M Absorber AB5000 series (@ <1GHz) |
| | AB5100HF/SHF | 39 (1.0) | Acrylic non- conductive PSA | 55 HF, 30 SHF | 300MHz – 2GHz | -25 ~ 85°C | » AB5000HF: Standard absorber » AB5000SHF: Advanced EMI absorber, lower peak absorber frequency than 3M EMI Absorber AB5000HF, thermal conductivity 0.7 W/m-K |
| | AB60005HF | 4 (0.1) | | 30 – 250 | 10MHz – 18GHz | -30 ~ +105°C | » Excellent for EMI shielding & insulation » Aluminum layer provides excellent shielding effectiveness up to 18 GHz » Available in sheets or rolls » PET absorber reduces EMI and ESD in enclosed cavities |
| *- | AB7010E/AB7010E-WO AB7020E/AB7020E-WO AB7030E/AB7030E-WO — AB7050E/AB7050E-WO | 4 (0.1), 8 (0.2), 12 (0.3), 19.5 (0.5) | Non- conductive acrylic (optional) | 100u' @ 3 MHz | 300MHz – 4GHz | -25°C – 105°C | » High permeability » Available with and without (-WO) adhesive » Long shelf life (18 months) » Broader temperature performance than 3M absorber AB7000HF series |
| | AB8010-WO AB8030-WO AB8050-WO | 4 (0.1), 12 (0.3), 19.5 (0.5) | No adhesive | 110u'~130 @ 3 MHz | 300MHz – 4GHz | -40°C – 150°C | » High permeability » High performance resin system for solder reflow stable performance » High temperature resistance (150°C) » Available without adhesive (-WO) » Long shelf life (2 years) |
| | AB3050/AB3050-WO *Coming soon* | 19.5 (0.5) | Non- conductive acrylic (optional) | 30 | 1GHz – 10GHz | -25°C – 90°C | » Predicted broad absorbing performance 1-10 GHz » Anticipated availability with and without (-WO) adhesive » Large sheet format for improved yield (340mm x 340mm) |

 \star = Indicates which select thicknesses are part of the GTML.

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3M[™] Magnetic Shielding Materials are thin magnetic materials that interact and influence electro-magnetic (EM) fields. These materials help protect sensitive electronic components and circuitry by shielding external low magnetic fields (<1MHz). Magnetic shielding materials "capture" the magnetic field and isolate the interference. The high magnetic permeability and low magnetic loss helps enable flux field redirection for applications less than 20MHz.



Improved near field communication (NFC) antenna range

Improved radio frequency identification (RFID) antenna range



| | 3M product number | Total thickness mil (mm) | Magnetic type (magnetic foil layer type) | Adhesive type | Permeability (u') | Operating temp range (°C) | Unique features and benefits |
|----|--|--------------------------------|--|---|----------------------|---------------------------------|---|
| *- | 3M [™] Flux Field ──Directional Material EM80KM | 2 (0.05) | Soft magnetic foil, nanocrystalline | Acrylic PSA | Max 80,000 | -25 ~ 110°C | » Low frequency focused for magnetic field » High permeability magnetic foil » Thin overall product construction allows for thinner design |
| *- | — EM25TP-005-A10 EM25TP-100-A10 | 2 (0.05), 4 (0.1) | Soft magnetic composite | Acrylic PSA | 250 | _ | » Broad frequency absorber » High permeability magnetic film » Absorbing performance 100MHz - 4GHz » Targeted permeability for magnetic shielding <5MHz - 10MHz |
| | AB3050/AB3050-WO *Coming soon* | 19.5 (0.5) | _ | Non- conductive acrylic (optional) | 30 | -25°C – 90°C | » Predicted broad absorbing performance 1-10 GHz » Anticipated availability with and without (-WO) adhesive » Large sheet format for improved yield (340mm x 340mm) |

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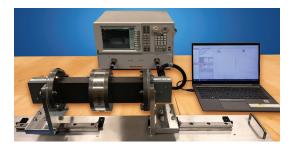
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At 3M, we're testing our EMI absorbing and magnetic shielding solutions for the future. Our testing capabilities include:

- Simulation and modeling
- Frequency measurement
- Mechanical property measurement
- Material magnetization
- Reliability testing for age, humidity and temperature cycling
- And more

In many cases, 3M can focus our technical and testing capabilities to help you identify the right solution for you and your customers. No matter what your field, you can feel confident that the 3M solutions you specify will be tested and proven for performance. Virtually anywhere in the world. Now and in the future.





Contact your 3M sales representative or visit 3m.com/electronicsassembly to learn more.

Regulatory: For regulatory information about this product, contact your 3M representative.

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Electronics Materials Solutions Division 3M United Kingdom plc

3M United Kingdom plc 3M Centre, Cain Rd, Bracknell RG12 8HT, United Kingdom 3m.co.uk/EMI

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