



Technical Data Sheet

3M™ Scotch® Bi-Directional Filament Tape
8959



[Product Details](#)



[Regulatory Info/SDS](#)

Product Description

Scotch® Filament Tape 8959 is a bi-directional specialty packaging tape reinforced with continuous glass yarns in both the longitudinal and transverse direction along with a biaxially oriented polypropylene backing. The polypropylene backing provides good abrasion, moisture and scuff resistance. The adhesive is specifically formulated to provide good adhesion to a wide variety of surfaces including metallic, plastic, and fiberboard.

Product Features

- High cross-direction tensile strength.
- Allows printing and illustrations to be seen through the tape.
- Excellent shear and initial adhesion.
- Excellent aging.
- Protection of filaments and adhesive to provide longer package life.
- Performs better than paper backings when exposed to outdoor and humid environments.
- Resists center seams slitting in both machine and cross direction, increasing the performance of the tape.
- Excellent holding power under wide range of application conditions with minimum amount of tape.
- Hold with minimum rubdown, doesn't require water to activate.
- Boxes remain closed for long periods of time.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Type		Pressure sensitive synthetic rubber-resin
Backing		Biaxial Oriented Polypropylene(BOPP)
Backing Color		Clear
Fiber Reinforcement		Bidirectional Glass Yarn
Total Tape Thickness	ASTM D3652, AFERA 5006	0.13 mm (5.7 mil)

Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Substrate	Value
180° Peel Adhesion	ASTM D3330, AFERA 5001	23 °C (73 °F)	Stainless Steel	9.0 N/cm (82 oz/in) ¹
Tensile Strength	ASTM D3759, AFERA 5004			280 N/cm (160 lb/in) ¹
Elongation at Break	ASTM D3759, AFERA 5004			6 % ¹

¹ 304 mm/min (12 in/min)

Handling/Application Information

Application Techniques

An extensive line of application equipment is available including portable hand-held dispensers and stationary definite-length dispensers. Application of Scotch® Filament Tape 8959 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Tape 8959 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Storage and Shelf Life

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550 or visit www.3M.com/packaging.

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