



[Product Details](#)



[Regulatory Info/SDS](#)

Technical Data Sheet

3M™ Scotch® Filament Tape 893

Product Description

Scotch® Filament Tape 893 is a general-purpose packaging tape reinforced along its length with continuous glass-yarn filaments, which give the tape high tensile strength. The transparent polypropylene backing provides excellent abrasion, moisture and scuff resistance. The adhesive is an aggressive rubber adhesive specifically formulated to provide balanced performance having both high adhesion and long term holding power.

Product Features

- Abrasion and moisture resistant.
- High tensile strength with low stretch.
- Conformable to a wide range of shapes.
- Good visibility allows printing and illustrations to be seen through the tape.
- High shear and great initial adhesion.
- Excellent aging.
- Good protection of filaments and adhesive to provide longer package life.
- Assures maximum package performance for limited outdoor use.
- Saves time through ease of dispensing and handling when used with a 3M dispenser.
- Low unit costs by using less tape on applications where high tensile strength is one of the main requirements.
- Adhesive provides good holding, with minimum amount of tape, under a wide range of application conditions.
- Holds instantly with minimum rubdown.
- Boxes remain securely closed through normal warehouse time cycles.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Type		Pressure-sensitive rubber resin
Backing		Biaxial Oriented Polypropylene(BOPP)
Backing Color		Clear
Fiber Reinforcement		Glass Yarn
Total Tape Thickness	ASTM D3652	0.135 mm (5.3 mil)

Typical Performance Characteristics

Attribute Name	Test Method	Dwell Time	Temperature	Substrate	Value
180° Peel Adhesion	ASTM D3330	72 h	23 °C (73 °F)	Stainless Steel	55 N/100mm (50 oz/in) ¹
Elongation at Break	ASTM D3759				4 %
Tensile Strength	ASTM D3759				525.4 N/cm (5254 N/100mm) (300 lb/in)

¹ 304 mm/min (12 in/min)

Handling/Application Information

Application Techniques

An extensive line of application equipment including hand-held manual dispensers and an automatic L-clip applicator are available. Application of Scotch® Filament Tape 893 is most easily accomplished at room temperature. At colder temperatures, approaching 32°F (0°C), the adhesive becomes firmer. Once applied, Scotch® Tape 893 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Industry Specifications

FDA Statement

This product might be suitable for use in indirect food contact applications. Please see the applicable Regulatory Data Sheet for more information relating to FDA compliance.

Storage and Shelf Life

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 24 months from date of manufacture.

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M™ Industrial Adhesives and Tapes Division
3M Center, St. Paul, MN 55144-1000
3M.com/iatd

Scotch is a registered trademark of 3M.
3M, 3M-Matic are trademarks of 3M.
©3M 2024 (10/24)