



## Technical Data Sheet

### 3M™ Hi-Strength Laminating 92 Spray Adhesive (Bulk)



[Product Details](#)



[Regulatory Info/SDS](#)

#### **Product Description**

A high performance, high temperature resistant, tacky industrial grade spray adhesive designed for use in a wide variety of applications.

#### **Product Features**

- It can be used for high pressure laminate, veneers, fiberglass, headliners, soft foams, fabrics, cork, tile, rubber and steel any many other materials.
- Formulated with exceptionally high solids.
- A fast tacking adhesive.

#### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

#### **Typical Uncured Physical Properties**

Attribute Name	Value
Density	6.9 lb/gal

#### **Typical Physical Properties**

Attribute Name	Value
Color	Translucent
Solids Content by Weight	34.4 %
Base	Synthetic Elastomer
Dry Time	1 min <sup>1</sup>
Spray Pattern	Lace
Flammable Solvent	Yes
Bonding Range	1-20 min
SCAQMD 1168 Compliant	No
VOC	244 g/L
Hazardous Air Pollutants (HAPS)	0.95 % by weight
Viscosity	100 — 800 cP

<sup>1</sup> Dry time will depend on ambient temperature, humidity and coverage applied.

#### **Typical Performance Characteristics**

Attribute Name	Value
Shear Adhesion Failure Test - SAFT	250 °F <sup>1</sup>

<sup>1</sup> SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 min. until complete failure.

#### **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original, unopened packaging, out of direct sunlight. Lower temperatures cause increased viscosity of a temporary nature. For best performance, use this product within 21 months from date of manufacture.

## Available Sizes - Detailed

Container Size	3M Stock Number	UPC Number
Large Cylinder – 29.3 lbs. - clear	62-4956-8030-8	00-048011-61697-1
Large Cylinder – 29.3 lbs. - red	62-4958-8030-4	00-048011-61700-8
Intermediate Cylinder – 139 lbs. - clear	62-4956-8150-4	00-048011-61698-8
Intermediate Cylinder – 139 lbs. - red	62-4958-8150-0	00-048011-61701-5
Jumbo Cylinder – 279 lbs. - clear	62-4956-8300-5	00-048011-61699-5
Jumbo Cylinder – 279 lbs. - red	62-4958-8300-1	00-048011-61702-2
5 gallon pail – 35.6 lbs. - clear	62-4916-8530-1	00-051115-31591-6
54 gallon drum – 384.5 lbs. - clear	62-4916-9530-0	00-051115-31592-3

## Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

## Automotive Disclaimer

### Select Automotive Applications:

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

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