



# **Technical Data Sheet**

3M<sup>™</sup> Scotch® Filament Tape 890RCT

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**English-US** 



## **Product Description**

Scotch® Filament Tape 890RCT is a high-performance transparent filament tape reinforced along its length with continuous fiberglass-yarn filaments, which gives the tape a very high tensile strength. The clear polyester backing provides excellent abrasion, moisture and scuff resistance. The adhesive is a very aggressive packaging adhesive specifically formulated to meet the high demands of sealing corrugated cartons, including those with high recycled content as used in today's packaging materials.

#### **Product Features**

- High tensile strength.
- High shear strength.
- Good initial adhesion to enhance bond strength to recycled board.
- Excellent aging before and after application.
- Excellent long-term holding power.
  Good protection of filaments and adhesive to provide longer package life.
- Assures maximum package performance for limited outdoor use.
  Saves time through ease of dispensing and handling versus glue and strapping.
- Advertising, and warnings are printable by the print seal process.
  Good holding under a wide range of application conditions with minimum amount of tape.
  Boxes remain securely closed through normal warehouse time cycles.

### **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## **Typical Physical Properties**

| Attribute Name       | Test Method | Value                        |  |
|----------------------|-------------|------------------------------|--|
| Adhesive Type        |             | Pressure sensitive synthetic |  |
| Addresive Type       |             | rubber-resin                 |  |
| Backing              |             | Polyester(PET)               |  |
| Backing Color        |             | Clear                        |  |
| Fiber Reinforcement  |             | Glass Yarn                   |  |
| Total Tape Thickness | ASTM D3652  | 0.203 mm (8 mil)             |  |

## **Typical Performance Characteristics**

| Attribute Name   | Test Method | Dwell Time | Temperature   | Substrate       | Value               |
|------------------|-------------|------------|---------------|-----------------|---------------------|
| 180° Peel        | ASTM D3330  | 72 h       | 23 °C (73 °F) | Stainless Steel | 88 N/100mm (80      |
| Adhesion         |             |            |               |                 | oz/in) <sup>1</sup> |
| Elongation at    | ASTM D3759  |            |               |                 | 5 %                 |
| Break            | ASTM D3739  |            |               |                 | J 70                |
| Tensile Strength | ASTM D3759  |            |               |                 | 1190.9 N/cm         |
|                  |             |            |               |                 | (11909 N/100mm)     |
|                  |             |            |               |                 | (680 lb/in)         |

<sup>1 304</sup> mm/min (12 in/min)

## **Handling/Application Information**

#### **Application Techniques**

An extensive line of application equipment including hand-held dispensers and an automatic L-Clip applicator is available. Application is most easily accomplished at room temperature. At lower temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Filament Tape 890RCT performs well through- out the normal temperature ranges encountered by packaged products in shipping and storage environments

#### Storage and Shelf Life

Store under normal conditions of  $4^{\circ}$  to  $27^{\circ}$ C ( $40^{\circ}$  to  $80^{\circ}$ F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

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#### **ISO Statement**

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