



# Technical Data Sheet

## 3M™ Scotch® Filament Tape 898



[Product Details](#)



[Regulatory Info/SDS](#)

### Product Description

Scotch® Filament Tape 898 is a high-performance transparent packaging tape reinforced along its length with continuous glass-yarn filaments, which give the tape very high tensile strength. The transparent polypropylene backing provides excellent abrasion, moisture and scuff resistance. The adhesive is an aggressive packaging adhesive specifically formulated to provide balanced performance having both high adhesion and long term holding power.

### Product Features

- Meets ASTM D5330, Type II (replaces PPP-T-97E and CID A-A-1686A).
- Abrasion and moisture resistant.
- Good handling.
- High tensile strength.
- Allows printing and illustrations to be seen through the tape.
- High shear and great initial adhesion.
- Excellent aging.
- Good protection of filaments and adhesive to provide longer package life.
- Assures maximum package performance for limited outdoor use.
- Saves time through ease of dispensing and handling when used with a 3M dispenser.
- Provides advertising and warning capability when printed.
- Low unit costs by using less tape on applications where high tensile strength is one of the main requirements.
- Good holding, with minimum amount of tape, under a wide range of application conditions.
- Holds instantly with minimum rubdown.
- Boxes remain securely closed through normal warehouse time cycles.

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Attribute Name	Test Method	Value
Adhesive Type		Pressure sensitive synthetic rubber resin
Backing		Biaxial Oriented Polypropylene(BOPP)
Backing Color		Clear
Fiber Reinforcement		Glass Yarn
Total Tape Thickness	ASTM D3652	0.17 mm (6.6 mil)

### Typical Performance Characteristics

Attribute Name	Test Method	Dwell Time	Temperature	Substrate	Value
180° Peel Adhesion	ASTM D3330	1 min	23 °C (73 °F)	Stainless Steel	77 N/100mm (70 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759				5 %
Tensile Strength	ASTM D3759				665 N/cm (6650 N/100mm) (380 lb/in)

<sup>1</sup> 304 mm/min (12 in/min)

## **Handling/Application Information**

### **Application Techniques**

An extensive line of application equipment including hand-held manual dispensers and the automatic 3M-Matic™ L-Clip Applicator S867 are available. Application of Scotch® Filament Tape 898 is most easily accomplished at room temperature.

At colder temperatures, approaching 32°F (0°C), the adhesive becomes firm. Once applied, Scotch® Filament Tape 898 performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

### **Storage and Shelf Life**

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

### **Information**

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### **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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