



Technical Data Sheet

3M™ Heavy Duty 20CA Spray Adhesive



[Product Details](#)



[Regulatory Info/SDS](#)

Product Description

California compliant, industrial grade high strength aerosol spray adhesive.

Product Features

- A high strength, fast, contact-type adhesive
- Helps contribute to LEED® credits. GREENGUARD Indoor Air Quality Certified®
- Lace spray pattern with variable nozzle to spray from 2" to 4" wide
- Bonds materials used in crafts & displays: decorative laminate, plastics, metals, carpet
- Bonds materials in construction: plywood, concrete, house wrap seams, temporary plastic sheeting
- Bonds materials in upholstery: foams, fabrics, wood. Except vinyl fabrics

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Uncured Physical Properties

Attribute Name	Value
Density	6.8 lb/gal

Typical Physical Properties

Attribute Name	Value
Color	Clear
Solids Content by Weight	23 %
Base	Synthetic
Dry Time	1 — 4 min ¹
Spray Pattern	Variable Lace
Flammable Solvent	Yes
Flammable Propellant	Yes
Coverage	41 ft ² ²
Bonding Range	1-20 min
VOC	< 25 %
Hazardous Air Pollutants (HAPS)	0.07 % by weight

¹ Dry time will depend on ambient temperature, humidity and coverage applied.

² @ 27 g/m² (2.5 g/ft²)

Typical Performance Characteristics

Attribute Name	Value
Shear Adhesion Failure Test - SAFT	93 °C (200 °F) ¹

¹ SAFT Shear Adhesion Failure Test with birch plywood, 25 mm (1 in) overlap, 100 g used, temperature start at 32 °C (90 °F) and ramped 5.5 °C (10 °F) every 10 min. until complete failure.

Industry Specifications

- Meets CARB / OTC VOC Requirements.
- Helps contribute to LEED® credits
- GREENGUARD Indoor Air Quality Certified® .

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original, unopened packaging, out of direct sunlight. Lower temperatures cause increased viscosity of a temporary nature. For best performance, use this product within 18 months from date of manufacture.

Available Sizes - Detailed

Container Size	3M Stock Number	UPC Number
15.7 oz Net Wt.	62-4863-4920-2	0-00-76308-14271-1

Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

Automotive Disclaimer

Select Automotive Applications:

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

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