



## Technical Data Sheet

### 3M™ Polystyrene Foam Insulation 78 Spray Adhesive (Bulk)



[Product Details](#)



[Regulatory Info/SDS](#)

#### Product Description

A high strength, industrial grade spray adhesive that is typically used for bonding most types of insulation such as fiberglass, expanded polystyrene foam, and extruded polystyrene foam.

#### Product Features

- Aggressively tacky industrial grade spray adhesive that is typically used for bonding most types of insulation such as fiberglass, expanded polystyrene foam, and extruded polystyrene foam.
- Will not dissolve polystyrene foam.
- High coverage product.
- Capable of both one and two surface bonding.

#### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

#### Typical Uncured Physical Properties

Attribute Name	Value
Density	6.6 lb/gal

#### Typical Physical Properties

Attribute Name	Value
Color	Translucent
Solids Content by Weight	35 %
Base	Synthetic Elastomer
Spray Pattern	Lace
Dry Time	1 – 2 min <sup>1</sup>
Flammable Solvent	Yes
Bonding Range	1-15 min
Coverage	63 ft <sup>2</sup> <sup>2</sup>
SCAQMD 1168 Compliant	No
3M Stock Number	62-4468-8532-9
UPC Number	00-048011-53438-1
Net Weight	33 lb
Container Size	5 gal pail
VOC	508 g/L
Hazardous Air Pollutants (HAPS)	< 0.4 % by weight
Viscosity	<500 cP

<sup>1</sup> Dry time will depend on ambient temperature, humidity and coverage applied.

<sup>2</sup> @ 27 g/m<sup>2</sup> (2.5 g/ft<sup>2</sup>)

## Typical Performance Characteristics

Attribute Name	Value
Shear Adhesion Failure Test - SAFT	190 °F <sup>1</sup>

<sup>1</sup> SAFT Shear Adhesion Failure Test with birch plywood, 25 mm (1 in) overlap, 100 g used, temperature start at 32 °C (90 °F) and ramped 5.5 °C (10 °F) every 10 min. until complete failure.

## Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original, unopened packaging, out of direct sunlight. Lower temperatures cause increased viscosity of a temporary nature. For best performance, use this product within 21 months from date of manufacture.

## Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577

## Automotive Disclaimer

### Select Automotive Applications:

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

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