



# Technical Data Sheet

3M™ Scotch® Fine Line Tape 215



[Product Details](#)



[Regulatory Info/SDS](#)

## Product Description

Scotch® Fine Line Tape 215 is a very conformable film backed tape used to achieve excellent color separation on highly contoured surfaces.

## Product Features

- Ideal for many complex shapes and irregular surfaces where paper masking tapes or other plastic tapes do not offer sufficient conformability.
- Resists lifting around corners or in depressed areas.
- Smooth backing for good coverage of the work surface.
- Excellent color line separation.
- Should not be subjected to outdoor applications or prolonged periods of sunlight as tape may become difficult to remove.

## Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

## Typical Physical Properties

Attribute Name	Test Method	Value
Color		Blue
Adhesive Type		Rubber
Backing		Ethylene / Propylene Copolymer Film
Total Tape Thickness	ASTM D3652	0.12 mm (4.8 mil)

## Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Test Condition	Value
180° Peel Adhesion	ASTM D3330	23 °C (73 °F)		4.7 N/cm (43 oz/in) <sup>1</sup>
Elongation at Break	ASTM D3759			1,150 %
Tensile Strength	ASTM D3759			26.3 N/cm (15 lb/in)
Temperature Use Range			Removable Application	121 °C (250 °F)

<sup>1</sup> 304 mm/min (12 in/min)

## **Handling/Application Information**

### **Application Examples**

- Paint masking for automotive fascia.
- Paint masking for riveted surfaces.

### **Storage and Shelf Life**

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 12 months from date of manufacture.

### **Available Sizes**

<b>Attribute Name</b>	<b>Value</b>
Standard Roll Length	54.8 m (60 yd)

### **Information**

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### **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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