



Technical Data Sheet

Scotch® Flatback Masking Tape 250



[Regulatory Info/SDS](#)

Product Description

Scotch® Flatback Masking Tape 250 is used for adhesion testing of paint and coatings. It was designed for bundling and holding applications where a stronger paper backing and aggressive adhesive are needed.

Product Features

- Aggressive rubber adhesive provides instant adhesion to a wide variety of surfaces.
- Certified to minimum 60 oz/inch adhesion to steel per ASTM D-3330 Method A.
- Lot code and date printed in the core.
- Treated flat stock backing has good tensile strength to resist breakage.
- Not recommended for outdoor exposure as it may become difficult to remove.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Tan
Adhesive Type		Rubber
Backing		Flat Stock Paper
Total Tape Thickness	ASTM D3652	0.15 mm (5.9 mil)

Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	23 °C (73 °F)	9.2 N/cm (84 oz/in) ¹
Elongation at Break	ASTM D3759		4 %
Tensile Strength	ASTM D3759		107 N/cm (61 lb/in)
Short Term Temperature Resistance			52 °C (125 °F) ²

¹ 304 mm/min (12 in/min)

² Short Term (minutes, hour)

Handling/Application Information

Application Examples

- Scotch® Flatback Masking Tape 250 has is used for adhesion testing according to ASTM D-3359 and other similar methods.
- Scotch® Flatback Masking Tape 250 can be certified to meet ASTM D 6123 / D 6123M-97.
- PPP-T42C Type II and CID-A-A-883B are obsolete standards which have been replaced by ASTM D 6123 / D 6123M-97.
- 3M no longer qualifies Scotch® Flatback Masking Tape 250 to meet the inactive specification MIL-F-18264D.

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Standard Roll Length	54.8 m (60 yd)

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M™ Industrial Adhesives and Tapes Division
3M Center, St. Paul, MN 55144-1000
3M.com/iatd

Scotch is a registered trademark of 3M.
©3M 2024 (9/24)