



# **Technical Data Sheet**

3M<sup>™</sup> Impact Stripping Tape 500

English-US Last Revision Date: September, 2024

Supersedes: August, 2024



Product Details

Regulatory Info/SDS

# **Product Description**

3M<sup>™</sup> Impact Stripping Tape 500 is a specially compounded light green rubber-backed tape with an acrylic adhesive and easy-release liner. This product is designed for masking and surface protection during dry media blast paint removal, as well as other blasting applications.

### **Product Features**

- Specially formulated rubber backing designed to withstand impact against common blasting media including
- aluminum oxide, steel shot, glass bead, and plastic media.. Die-cuttable, easy-release liner.
- Acrylic adhesive for excellent adhesion to various surfaces.

# **Technical Information Note**

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

# **Typical Physical Properties**

Attribute Name	Test Method	Value	
Color		Tan Paper	
Adhesive Type		Transparent Acrylic	
Backing		Green Rubber	
Total Tape Thickness	ASTM D3652	0.91 mm (36 mil)	
Liner Thickness		0.081 mm (3.2 mil)	

# **Typical Performance Characteristics**

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	23 °C (73 °F)	2.5 N/cm (23 oz/in) <sup>1</sup>
Tensile Strength	ASTM D3759		17.5 N/cm (10 lb/in)
Long Term Temperature			49 °C (120 °F) <sup>2</sup>
Resistance			45 C (120 T) -

1 304 mm/min (12 in/min)

<sup>2</sup> Long Term (day, weeks)

## Handling/Application Information

#### **Application Examples**

- Masking to protect surfaces from overspray during blasting applications.
- Ideal for protection during plastic media blast (PMB) paint stripping operations.
- Stencil designs for wood and glass signs.
- It is recommended that the temperature of the application surface is at least 40°F (4°C) or above. The application
- surface should be warm, clean and dry.
- Rub down firmly when applying to achieve maximum adhesion to surface.

#### Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 12 months from date of manufacture.

#### Available Sizes

Attribute Name	Value
Standard Roll Length	9.1 m (10 yd)

#### **Information**

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#### ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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