



# Technical Data Sheet

## 3M™ Double Coated Tape 9579



[Product Details](#)

### Product Description

3M™ Double Coated Tape 9579 with 3M™ Synthetic Rubber Adhesive 760 is a high-tack, hand-tearable, double coated film tape with a pressure sensitive adhesive on each side of the carrier. The medium firm adhesive features very high adhesion to a variety of surfaces, very good shear holding power and offers one-piece removal from most substrates.

### Product Features

- The high density polyethylene carrier in this product is hand-tearable, and provides dimensional stability and improved handling with ease of die-cutting and lamination compared to adhesive transfer tapes.
- 3M™ Synthetic Rubber Adhesive 760 provides high tack adhesion to a variety of substrates, including metals, plastics and glass as well as providing clean removal from many surfaces.

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Attribute Name	Test Method	Test Condition	Value
Color			White
Adhesive Type			760 Synthetic Rubber
Adhesive Carrier			HDPE (High Density Polyethylene)
Adhesive Thickness		Faceside	0.076 mm (3.0 mil) <sup>1</sup>
Carrier Thickness			0.076 mm (3 mil)
Adhesive Thickness		Backside	0.076 mm (3.0 mil) <sup>2</sup>
Total Tape Thickness	ASTM D3652		0.127 mm (9 mil)
Liner			White 62# Densified Kraft
Liner Thickness			0.1 mm (4 mil)

<sup>1</sup> Faceside adhesive is on the interior of the roll, exposed when unwound.

<sup>2</sup> Backside adhesive is on the exterior of the roll, exposed when liner is removed.

### Typical Performance Characteristics

Substrate: Stainless Steel  
 Temperature: 23 °C (73 °F)  
 Dwell Time: 72 h  
 Backing: 2 mil Aluminum Foil

Attribute Name	Test Method	Value
180° Peel Adhesion	ASTM D3330	12.5 N/cm (115 oz/in) <sup>1</sup>

<sup>1</sup> 304 mm/min (12 in/min)

## 90° Peel Adhesion

Backing: 2 mil Aluminum Foil  
Test Method: ASTM D3330

Dwell Time	Temperature	Substrate	Value
15 min	23 °C (73 °F)	Stainless Steel	8.7 N/cm (80 oz/in) <sup>1</sup>
72 h	23 °C (73 °F)	High Density Polyethylene (HDPE)	7.4 N/cm (68 oz/in) <sup>1</sup>
72 h	23 °C (73 °F)	Polycarbonate (PC)	10.9 N/cm (100 oz/in) <sup>1</sup>
72 h	23 °C (73 °F)	Polyester (PET)	8.7 N/cm (80 oz/in) <sup>1</sup>
72 h	23 °C (73 °F)	Stainless Steel	9 N/cm (82 oz/in) <sup>1</sup>
72 h	70 °C (158 °F)	Stainless Steel	9.2 N/cm (84 oz/in) <sup>1</sup>

<sup>1</sup> 304 mm/min (12 in/min)

## Static Shear

Test Method: ASTM D3654

Temperature	Test Condition	Value
23 °C (73 °F)	1000 g	>10,000 min <sup>1</sup>
70 °C (158 °F)		1,600 min <sup>1</sup>

<sup>1</sup> 13 x 25 mm (0.5 x 1 in) sample area, test terminated at 10,000 minutes

Attribute Name	Value
Short Term Temperature Resistance	70 °C (158 °F) <sup>1</sup>
Long Term Temperature Resistance	49 °C (120 °F) <sup>2</sup>

<sup>1</sup> Short Term (minutes, hour)

<sup>2</sup> Long Term (day, weeks)

## Handling/Application Information

### Application Examples

- Core starting on metal cores
- Splicing rough surface materials or coated materials
- Temporary holding to wood, metal, plastic, concrete, linoleum or other surfaces where clean removal is required. Note: Bond strength can exceed coating adhesion that may cause coating delamination upon removal of tape.
- Bonding to UV cured coatings
- Splicing carpet backing
- End tabbing of metal coils

## Application Techniques

Bond strength is very dependent on the amount of adhesive-to-surface contact developed. Firm application pressure develops better adhesive contact and thus improves bond strength. To obtain optimum adhesion, the bonding surfaces must be clean, dry, and well unified. Some typical surface cleaning solvents are isopropyl alcohol or heptane.\*

\*Note: Carefully read and follow the manufacturer's precautions and directions for use when working with solvents. These cleaning recommendations may not be in compliance with the rules of certain air quality management districts in California; consult applicable rules before use.

Ideal tape application temperature is 70°F(21°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is satisfactory.

## Application Equipment

For dispenser information, contact your local 3M sales representative, or the toll free 3M sales assistance number at 1-800-362-3550.

## Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

## Available Sizes

Attribute Name	Width	Value
Available Width		12.7, 19.1, 25.4, 38.1, 50.8 mm (1/2, 3/4, 1, 1.5, 2 in)
Core Size (ID)		76.2 mm (3 in)
Maximum Available Width		660 mm (26 in)
Maximum Length	1/2 in(12.7mm) and wider	330 m (360 yd)
Maximum Length	1/4 to 7/16 in	165 mm (180 yd)
Minimum Available Width		6.3 mm (1/4 in)
Normal Slitting Tolerance		±0.8 mm (±1/32 in)
Note		Subject to Minimum Order Requirements
Standard Roll Length		33 m (36 yd)

## Automotive Disclaimer

### Select Automotive Applications:

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

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## **ISO Statement**

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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