



# Technical Data Sheet

## 3M™ Splicing Tape 9576B



[Product Details](#)



[Regulatory Info/SDS](#)

### Product Description

3M™ Splicing Tapes offer excellent flying splice and core starting wet grab characteristics. They are typically used in the printing industry and perform well at process speeds in excess of 2000 feet per minute and can be used through ovens up to 450°F (232°C) if dwell times are ten seconds or less.

3M™ Adhesive 400 is a medium-firm acrylic pressure-sensitive adhesive system which features an excellent balance of good initial adhesion (quick stick) and good shear holding power.

### Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

### Typical Physical Properties

Attribute Name	Test Method	Value
Color		Black
Adhesive Type		400
Adhesive Carrier		Polypropylene
Carrier Thickness		0.025 mm (1 mil)
Total Tape Thickness	ASTM D3652	0.1 mm (4 mil)
Liner		60# Densified Kraft Paper
Liner Thickness		0.1 mm (4 mil)
Primary Liner Color		Tan

### Typical Performance Characteristics

Substrate: Stainless Steel  
Temperature: 22 °C (72 °F)  
Dwell Time: 72 h

Attribute Name	Test Method	Value
180° Peel Adhesion	ASTM D3330	5.4 N/cm (30 oz/in) <sup>1</sup>

<sup>1</sup> 12 in/min (300 mm/min)

Attribute Name	Value
Short Term Temperature Resistance	75 °C (165 °F) <sup>1</sup>
Long Term Temperature Resistance	50 °C (125 °F) <sup>2</sup>

<sup>1</sup> Short Term (minutes, hour)

<sup>2</sup> Long Term (day, weeks)

### Handling/Application Information

#### Application Techniques

Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure helps develop better adhesive contact and improves bond strength.

To obtain optimum adhesion, the bonding surfaces must be clean, dry and well unified. Some typical surface cleaning solvents are isopropyl alcohol or heptane.\*

Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

\*Note: Carefully read and follow the manufacturer's precautions and directions for use when using solvents.

### **Application Equipment**

For additional dispenser information, contact your local 3M sales representative, or the toll free 3M sales assistance number at 1-800-362-3550.

### **Storage and Shelf Life**

Store in original cartons at 70°F (21°C) and 50% relative humidity.  
If stored under proper conditions, product retains its performance and properties for two years from date of manufacture.

### **Available Sizes - Detailed**

Contact customer service at 1-800-362-3550 for details on available sizes.

### **Recognition/Certification**

**MSDS:** 3M has not prepared MSDS's for these products which are not subject to the MSDS requirements of the Occupational Safety and Health Administration's Hazard Communication Standard, 29 C.F.R. 1910.1200(b)(6)(v). When used under reasonable conditions or in accordance with the 3M directions for use, these products should not present a health and safety hazard. However, use or processing of these products in a manner not in accordance with the directions for use may affect their performance and present potential health and safety hazards.

**TSCA:** These products are not defined as articles under the Toxic Substances Control Act and therefore, are exempt from inventory listing requirements.

### **Information**

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### **ISO Statement**

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001 standards.

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