



Technical Data Sheet

3M™ Scotch® High Tack Box Sealing Tape
371+.



[Product Details](#)

Product Description

Scotch® High Tack Box Sealing Tape 371+. is an industrial packaging tape used for box sealing, splicing, recoupage and other packaging applications. This product has a conformable backing and a consistent pressure sensitive hot melt synthetic rubber adhesive system.

Product Features

- Adheres instantly to a variety of surfaces, including recycled corrugate
- Edge tear and split resistance.
- Good adhesion to fiberboard.
- Roll to roll consistency increases productivity for improved unit costs.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Clear
Adhesive Type		Pressure sensitive hot melt rubber-resin
Backing		Biaxially oriented polypropylene
Backing Thickness	ASTM D3652	0.03 mm (1.2 mil)
Total Tape Thickness	ASTM D3652	0.053 mm (2.1 mil)

Typical Performance Characteristics

Attribute Name	Test Method	Dwell Time	Temperature	Test Condition	Substrate	Value
180° Peel Adhesion	ASTM D3330	72 h	23 °C (73 °F)		Stainless Steel	49.3 N/100mm (45.0 oz/in) ¹
Elongation at Break	ASTM D3759					160 %
Tensile Strength	ASTM D3759			Machine Direction		385 N/100mm (22 lb/in)
Tensile Strength	ASTM D3759			Cross Direction		385 N/100mm (44 lb/in)
Holding Power	ASTM D3654				Fiberboard	880+ N/cm (8,000+ oz/in)

¹ 300 mm/min (12 in/min)

Handling/Application Information

Application Techniques

An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Application of Scotch® High Tack Box Sealing Tape 371+. is most easily accomplished at room temperature, however it can be applied at temperatures as low as 34°F(1°C). Once applied, Scotch® High Tack Box Sealing Tape 371+. performs well throughout the normal temperature ranges typically encountered by packaged products in shipping and storage environments.

Storage and Shelf Life

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Core Size (ID)	76.2 mm (3 in)
Standard Roll Length	100, 914, 1500 m (109, 1000, 1641 yd)
Standard Width	48, 72 mm (1.9, 2.8 in)

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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