



Technical Data Sheet

3M™ Scotch® Specialty Performance Film Tape 8004



Last Revision Date: September, 2024



Supersedes: June, 2024

English-US

Regulatory Info/SDS

Product Description

Scotch® Specialty Performance Film Tape 8004 is designed for lifting and preserving physical evidence such as finger prints. This ultra clean tape is resistant to moisture and resists degradation due to sunlight exposure and extended storage, and it is dimensionally stable up to continuous 225°F (107°C). The adhesive resists oozing and has good adherence to most smooth surfaces with an easy unwind.

Product Features

- Easy to unwind.Long aging.
- Easy hand tear.
- Handles easily.Quick stick for lifting.
- Preserves important information.
 Optical clarity.
- Resist puckering, yellowing, and drying out.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value	
Adhesive Type		Transparent pressure sensitive acrylic	
Backing		Polypropylene film	
Backing Thickness	ASTM D3652	0.036 mm (1.4 mil)	
Total Tape Thickness	ASTM D3652	0.051 mm (2 mil)	

Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Value
180° Peel Adhesion	ASTM D3330	23 °C (73 °F)	1.7 N/cm (16 oz/in) ¹
Elongation at Break	ASTM D3759		90 %
Longitudinal Tensile	ASTM D3759		21 5 N/cm (19 lb/in)
Strength	ASTM DS739		31.5 N/cm (18 lb/in)

^{1 304} mm/min (12 in/min)

Storage and Shelf Life

Store under normal conditions of 16° to 27° C (60° to 80° F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Core Size (ID)	25.4 mm (1 in)
Standard Roll Length	9 m (10 yd)
Standard Width	25.4, 38.1, 50.8, 76.2, 101.6 mm (1, 1.5, 2, 3, 4 in)

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