



Technical Data Sheet

3M™ Repulpable Double-Coated Splicing Tape 9069



[Regulatory Info/SDS](#)

Product Description

3M™ Repulpable Double-Coated Splicing Tape 9069 is a light-weight tissue coated on both sides with a blue repulpable adhesive for quick grab on most grades of paper and is furnished on a repulpable easy-release paper liner.

Product Features

- Virtually eliminates the “human element” from flying splice adhesive operations using glues. There are no “drying times,” “correct mixtures,” “too soft,” “too wet,” etc. which depend on operator performance or judgements.
- Water solubility and alkali dispersability are excellent and eliminate risk of contaminating the paper mill broke with non-repulpable material. (Poor quality paper and plugged Fourdrinier screens often can be caused by non-repulpable rubber base splicing media.)
- Not recommended for finished roll splices where oozing and bleeding can occur.

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Blue
Adhesive Type		High tack repulpable
Total Tape Thickness	ASTM D3652	0.075 mm (3 mil)
Repulpability	TAPPI UM-213, Procedure A	Tape - Completely Liner - Completely ¹
Bond Strength		Delaminates most papers
Temperature Resistance		Excellent to 204 °C (Excellent to 400 °F) ²
Liner		Silicone-coated, repulpable, semi-bleached kraft paper

¹ It is important to follow the weight and quantity measurements for the fiber, splicing tape and water. Non-representative results can occur if test guidelines are not followed.

² Web temperature: As tested in laboratory, results may vary depending on machine and web tensions, nature of paper surface, application pressure, etc. which are outside of 3M control.

Typical Performance Characteristics

Attribute Name	Value
Short Term Temperature Resistance	204 °C (400 °F) ¹

¹ Short Term (minutes, hour)

Handling/Application Information

Application Examples

Splicing tape on manual and automatic splicing equipment for web printers, sheeters, bag makers, etc.

Application Techniques

For optimum results, firm, even rub down pressure must be applied to the taped area to create the best possible adhesion between the tape and paper surface. A plastic squeegee or similar tool can help achieve the proper uniform pressure.

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in a sealed plastic bag, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Standard Roll Length	55 m (60 yd)

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M™ Industrial Specialties Division
3M Center, St. Paul, MN 55144-1000
www.3M.com

3M is a trademark of 3M Company.
©3M 2024 (6/24)