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Technical Data Sheet

Scotch® Pouch Tape Sheet 830/830CP/830CN

Product Description

Scotch® Pouch Tape Sheets 830, 830CP and 830CN are pre-cut, pressure-sensitive adhesive tapes designed for efficient document attachment and protection on shipping containers. Each sheet features a sticky border surrounding a non-adhesive, printed center section, forming a transparent "see-through" pouch window. 25 individual sheets are stacked to create a pad. The tapes are available in standard or custom-printed versions.

Each individual sheet includes a liner strip that enables easy handling and application without the need of a dispenser. This design allows for a fast, secure, and convenient method of adhering packing lists, invoices, or other shipping documents to cartons and containers.

When the liner remains in place, the tape can function as an open-ended pouch, allowing users to insert, remove, or update work tickets, inventory sheets, or shipping documents as needed.

- 830 Pouch Tape: Standard version pre-printed with "Documents Enclosed"
- 830CP Pouch Tape: Custom version printed with your company logo or personalized message
- 830CN Pouch Tape: Standard version pre-printed with "Documents Enclosed / Documentos Adjuntos". Only available in Canada

Product Features

- Protects documents and labels from scuffing or damage
- Pre-cut sheets for convenience and consistency
- Aggressive adhesive bonds to most surfaces
- Available with standard or custom printing options
- Clear window ensures easy label visibility and barcode scanning

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Value
Color		Transparent film with orange/white message border.
Adhesive Type		Pressure-sensitive rubber resin
Backing		Biaxially Oriented Polypropylene
Total Tape Thickness	ASTM D3652	0.066 mm (2.6 mil)

Attribute Name	Value
Available Formats	25 Sheets Per Pad 40 Pads per Carton 5 Cartons per Case 200 Pads per Case 5000 Applications per Case

Typical Performance Characteristics

Attribute Name	Test Method	Temperature	Test Condition	Value
180° Peel Adhesion	ASTM D3330	23 °C (73 °F)		55 N/100mm (50 oz/in) ¹
Elongation at Break	ASTM D3759			130 %
Tensile Strength	ASTM D3759		Machine Direction	620 N/100mm (35.4 lb/in)

¹ 300 mm/min (12 in/min)

Handling/Application Information

Directions for Use

- Apply to a clean, dry surface for optimal adhesion
- Press firmly along the borders to ensure full contact
- For reusable pouch function, leave liner partially or fully in place

Application Examples

- Attaching packing lists, invoices, and bills of lading to cartons or containers
- Protecting production, inventory, or shipping documents
- Displaying barcodes, identification labels, or quality records

Storage and Shelf Life

Store under normal conditions of 4° to 27°C (40° to 80°F) and 40 to 50% relative humidity in the original packaging, out of direct sunlight.
For best performance, use this product within 18 months from date of manufacture

Available Sizes

25 sheets per pad

Attribute Name	Value
Tack Free Area	10 x 13 cm (4 x 5 in)
Tape Sheet Dimensions	13 x 15 cm (5 x 6 in)
Window (Readable Area)	8 x 11.4 cm (3 1/8 x 4 1/2 in)

Information

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ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

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